



Safety Data Sheet

Copyright, 2024, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	41-7494-2	Version number:	2.00
Revision date:	17/09/2024	Supersedes date:	25/08/2021
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Kit

Product Identification Numbers

62-2869-1445-2 62-2869-3630-7

7100232802 7100233359

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com

Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

41-7445-4, 41-7463-7

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |

Pictograms



Contains:

2-hydroxyethyl methacrylate; mequinol; benzyltributylammonium chloride; CYCLOHEXYL METHACRYLATE; methyl methacrylate; Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-; Tert-butyl 3,5,5-trimethylperoxyhexanoate.

HAZARD STATEMENTS:

H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was modified.
Section 1: Product use information information was modified.
Section 2: <125ml Hazard - Environmental information was added.
Section 2: <125ml Hazard - Health information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Section 2: <125ml Precautionary - Response information was modified.
Section 02: CLP Physical and Health Hazard Statements information was modified.
Label: CLP Classification information was modified.
Label: CLP Environmental Hazard Statements information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.
Label: Graphic information was modified.
Label: Signal Word information was modified.



Safety Data Sheet

Copyright, 2021, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	41-7445-4	Version number:	1.00
Revision date:	25/08/2021	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Sensitization, Category 1B - Skin Sens. 1B; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	236-050-7	0.1 - 10

HAZARD STATEMENTS:

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Contains 34% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Oxydipropyl dibenzoate	(CAS-No.) 27138-31-4 (EC-No.) 248-258-5	45 - 65	Aquatic Chronic 3, H412
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	(CAS-No.) 25101-28-4	10 - 30	Substance not classified as hazardous
Catalyst.	Trade Secret	1 - 20	Substance not classified as hazardous
Tert-butyl 3,5,5-trimethylperoxyhexanoate	(CAS-No.) 13122-18-4 (EC-No.) 236-050-7	0.1 - 10	Org. Perox. CD, H242 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Skin Sens. 1B, H317

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

No need for first aid is anticipated.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:
Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide.

Condition

During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store in a dry place. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	No data available	No data available
Neoprene.	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Grey
Odor	Hydrocarbon
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	≥ 65.6 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	> 93.3 °C [Test Method: Closed Cup]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	18,520 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Density	1.08 g/ml
Relative density	1.08 [Ref Std: WATER=1]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	No data available.
Molecular weight	Not applicable.
Percent volatile	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
Sparks and/or flames.

10.5 Incompatible materials

Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

This product may have a characteristic odour; however, no adverse health effects are anticipated.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo

induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst.	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst.	Ingestion	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Dermal	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Oxydipropyl dibenzoate	Guinea pig	Not classified
Catalyst.	Mouse	Not classified
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
Catalyst.	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst.	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green Algae	Experimental	72 hours	EL50	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green Algae	Experimental	72 hours	EC10	0.89 mg/l
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	25101-28-4		Data not available or insufficient for classification			N/A
Catalyst.	Trade Secret		Data not available or insufficient for classification			N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Activated sludge	Experimental	3 hours	NOEC	26.3 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green Algae	Experimental		EC50	0.51 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Rainbow trout	Experimental		LC50	7 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental		EC50	>100 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green Algae	Experimental		NOEC	0.125 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 % weight	OECD 301B - Modified sturm or CO2
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	25101-28-4	Data not available or insufficient			N/A	
Catalyst.	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	1.48 days (t 1/2)	Non-standard method
Catalyst.	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	29.1 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Estimated Biodegradation	28	BOD	14 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Estimated Bioconcentration		Bioaccumulation factor	8	Estimated: Bioconcentration factor
Styrene, polymer with 1,3-Butadiene, butylacrylate and methyl methacrylate	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Catalyst.	Trade Secret	Experimental Bioconcentration		Log Kow	2.57	Non-standard method
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Estimated Bioconcentration		Bioaccumulation factor	363	Estimated: Bioconcentration factor

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Catalyst.	Trade Secret	Estimated Mobility in Soil	Koc	<2 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.

14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Tunnel Code	No data available.	Not applicable.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
ADR Transport Category	No data available.	No data available.	No data available.
ADR Multiplier	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H242	Heating may cause a fire.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2021, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	41-7463-7	Version number:	1.00
Revision date:	25/08/2021	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
2-hydroxyethyl methacrylate	868-77-9	212-782-2	5 - 20
CYCLOHEXYL METHACRYLATE	101-43-9	202-943-5	1 - 15
mequinol	150-76-5	205-769-8	< 0.2
methyl methacrylate	80-62-6	201-297-1	< 0.2

HAZARD STATEMENTS:

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.

PRECAUTIONARY STATEMENTS

Prevention:

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

10% of the mixture consists of components of unknown acute oral toxicity.

Contains 27% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	(CAS-No.) 7328-22-5 (EC-No.) 230-813-8	10 - 30	Substance not classified as hazardous
Fillers	Trade Secret	9 - 30	Substance with a national occupational exposure limit
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	5 - 20	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
CYCLOHEXYL METHACRYLATE	(CAS-No.) 101-43-9 (EC-No.) 202-943-5	1 - 15	Skin Sens. 1, H317
Acrylonitrile - butadiene polymer	(CAS-No.) 9003-18-3	1 - 15	Substance not classified as hazardous
Acrylic copolymer	Trade Secret	0.1 - 10	Substance not classified as hazardous
Polymeric Methacrylate	Trade Secret	0.1 - 10	Substance not classified as hazardous
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.- (phosphonooxy)-	(CAS-No.) 95175-93-2	< 3	Skin Irrit. 2, H315 Eye Dam. 1, H318
benzyltributylammonium chloride	(CAS-No.) 23616-79-7 (EC-No.) 245-787-3	<= 2	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	<= 2	Substance with a national occupational exposure limit
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	< 1	Substance with a national occupational exposure limit
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	< 0.2	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1
mequinol	(CAS-No.) 150-76-5 (EC-No.) 205-769-8	< 0.2	Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for

information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	
methyl methacrylate	80-62-6	UK HSC	TWA:208 mg/m ³ (50 ppm);STEL:416 mg/m ³ (100 ppm)	
Fillers	Trade Secret	UK HSC	TWA (as respirable dust): 2 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Black
Odor	Acrylate
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	> 93.3 °C [Test Method:Closed Cup]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	54,000 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Density	1.11 g/ml
Relative density	1.11 [Ref Std:WATER=1]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information**9.2.2 Other safety characteristics**

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Molecular weight	<i>Not applicable.</i>
Percent volatile	<i>No data available.</i>

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
Sparks and/or flames.

10.5 Incompatible materials

Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
------------------	------------------

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Fillers	Dermal		LD50 estimated to be > 5,000 mg/kg
Fillers	Ingestion	Human	LD50 > 15,000 mg/kg
CYCLOHEXYL METHACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
CYCLOHEXYL METHACRYLATE	Ingestion	Rat	LD50 12,900 mg/kg
CYCLOHEXYL METHACRYLATE	Inhalation-Vapour	similar compound	LC50 estimated to be 20 - 50 mg/l
Acrylonitrile - butadiene polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile - butadiene polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	Dermal	similar health	LD50 estimated to be > 5,000 mg/kg

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Part B

		hazards	
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
naphthenic acids, copper salts	Dermal	similar compounds	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Ingestion	similar compounds	LD50 > 300, < 2,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
mequinol	Dermal	Rat	LD50 > 2,000 mg/kg
mequinol	Ingestion	Rat	LD50 1,630 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Fillers	Professional judgement	No significant irritation
CYCLOHEXYL METHACRYLATE	Rabbit	Minimal irritation
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	Not available	Irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation
naphthenic acids, copper salts	Rabbit	No significant irritation
methyl methacrylate	Human and animal	Mild irritant
mequinol	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Fillers	Professional judgement	No significant irritation
CYCLOHEXYL METHACRYLATE	In vitro data	Mild irritant
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	Not available	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation
naphthenic acids, copper salts	In vitro	No significant irritation

	data	
methyl methacrylate	Rabbit	Moderate irritant
mequinol	Rabbit	Severe irritant

Skin Sensitisation

Name	Species	Value
2-hydroxyethyl methacrylate	Human and animal	Sensitising
CYCLOHEXYL METHACRYLATE	Guinea pig	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
naphthenic acids, copper salts	Guinea pig	Not classified
methyl methacrylate	Human and animal	Sensitising
mequinol	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
mequinol	In vivo	Not mutagenic
mequinol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Fillers	Inhalation	Multiple animal species	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
mequinol	Dermal	Multiple animal species	Not carcinogenic
mequinol	Ingestion	Multiple	Some positive data exist, but the data are not

		animal species	sufficient for classification
--	--	----------------	-------------------------------

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
methyl methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
mequinol	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	prematuring into lactation
mequinol	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
mequinol	Ingestion	Not classified for development	Rat	NOAEL 200 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
mequinol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Fillers	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Fillers	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through	Human	NOAEL Not	occupational

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Part B

			prolonged or repeated exposure		available	exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
mequinol	Ingestion	gastrointestinal tract	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
mequinol	Ingestion	liver immune system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
mequinol	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
mequinol	Ingestion	heart endocrine system hematopoietic system nervous system respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Green algae	Experimental	72 hours	EC50	95 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Rainbow trout	Experimental	96 hours	LC50	22.36 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Water flea	Experimental	48 hours	EC50	94.7 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Water flea	Estimated	21 days	EC10	7.51 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl	7328-22-5	Green algae	Experimental	72 hours	EC10	34 mg/l

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Part B

ester						
Fillers	Trade Secret	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green Algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9		Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9		Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Acrylonitrile - butadiene polymer	9003-18-3		Data not available or insufficient for classification			N/A
CYCLOHEXYL METHACRYLATE	101-43-9	Activated sludge	Experimental	30 minutes	EC50	900 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Water flea	Experimental	48 hours	EC50	33.9 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Zebra Fish	Experimental	96 hours	LC50	590 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Zebra Fish	Estimated	35 days	NOEC	9.4 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Green Algae	Experimental	72 hours	EC10	5.49 mg/l
Polymeric Methacrylate	Trade Secret		Data not available or insufficient for classification			N/A
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	95175-93-2		Data not available or insufficient for classification			N/A
benzyltributylammonium chloride	23616-79-7		Data not available or insufficient for classification			N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4		Data not available or insufficient for classification			N/A
mequinol	150-76-5	Ciliated protozoa	Experimental	40 hours	IC50	171.4 mg/l
mequinol	150-76-5	Green Algae	Experimental	72 hours	EC50	54.7 mg/l
mequinol	150-76-5	Rainbow trout	Experimental	96 hours	LC50	28.5 mg/l
mequinol	150-76-5	Water flea	Experimental	48 hours	EC50	2.2 mg/l
mequinol	150-76-5	Green Algae	Experimental	72 hours	NOEC	2.96 mg/l
mequinol	150-76-5	Water flea	Experimental	21 days	NOEC	0.68 mg/l

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS, Black, Part B

naphthenic acids, copper salts	1338-02-9	Green Algae	Estimated	72 hours	EC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.0702 mg/l
naphthenic acids, copper salts	1338-02-9	Algae or other aquatic plants	Estimated	hours	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	21 days	NOEC	0.0756 mg/l
methyl methacrylate	80-62-6	Green Algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Experimental Biodegradation	28 days	CO2 evolution	91 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Fillers	Trade Secret	Data not available/insufficient			N/A	
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life (pH 10)	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/CO D	OECD 301D - Closed bottle test
Acrylonitrile - butadiene polymer	9003-18-3	Data not available/insufficient			N/A	
CYCLOHEXYL METHACRYLATE	101-43-9	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THC O2 evolution	OECD 310 CO2 Headspace
Polymeric Methacrylate	Trade Secret	Data not available/insufficient			N/A	
Poly[oxy(methyl-1,2-ethanediy)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	95175-93-2	Data not available/insufficient			N/A	
benzyltributylammonium chloride	23616-79-7	Estimated Biodegradation	28 days	BOD	3.9 % BOD/ThBOD	OECD 301C - MITI test (I)
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available/insufficient			N/A	
Carbon black	1333-86-4	Data not available/insufficient			N/A	
mequinol	150-76-5	Experimental Biodegradation	28 days	BOD	86 % BOD/ThBOD	OECD 301C - MITI test (I)
naphthenic acids, copper salts	1338-02-9	Data not available/insufficient			N/A	
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Experimental Bioconcentration		Log Kow	3.1	Non-standard method
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flsk mtd
Acrylonitrile - butadiene polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
CYCLOHEXYL METHACRYLATE	101-43-9	Experimental Bioconcentration		Log Kow	3.9	Non-standard method
Polymeric Methacrylate	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
benzyltributylammonium chloride	23616-79-7	Estimated Bioconcentration		Bioaccumulation factor	31.7	Estimated: Bioconcentration factor
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
mequinol	150-76-5	Experimental Bioconcentration		Log Kow	1.58	Non-standard method
naphthenic acids, copper salts	1338-02-9	Estimated BCF-Carp	42 days	Bioaccumulation factor	≤27	OECD 305E - Bioaccumulation flow-through fish test
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flsk mtd

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Estimated Mobility in Soil	Koc	80 l/kg	Episuite™
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	
CYCLOHEXYL METHACRYLATE	101-43-9	Estimated Mobility in Soil	Koc	190 l/kg	Episuite™
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

080411* Adhesive and sealant sludges containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.

Emergency Temperature	No data available.	No data available.	No data available.
ADR Tunnel Code	No data available.	Not applicable.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
ADR Transport Category	No data available.	No data available.	No data available.
ADR Multiplier	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
methyl methacrylate	80-62-6	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com