

Safety Data Sheet

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10/01/2024 07/12/2021 **Revision date: Supersedes date:**

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM Adhesion Promoter AP 596 (AP596)

Product Identification Numbers

DE-2729-2809-9

7000061757

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.

Telephone: +353 1 280 3555 E Mail: tox.uk@mmm.com Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) |GHS07 (Exclamation mark) |

Pictograms





Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
3-Trimethoxysilylpropane-1-thiol	4420-74-0	224-588-5	< 2.5
3-aminopropyltriethoxysilane	919-30-2	213-048-4	< 1

HAZARD STATEMENTS:

H225 Highly flammable liquid and vapour. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.

PRECAUTIONARY STATEMENTS

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P370 + P378 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or

carbon dioxide to extinguish.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6 (REACH-No.) 01- 2119457610-43	90 - 99	Flam. Liq. 2, H225 Eye Irrit. 2, H319
3-Trimethoxysilylpropane-1-thiol	(CAS-No.) 4420-74-0 (EC-No.) 224-588-5 (REACH-No.) 01- 2120763539-41	< 2.5	Acute Tox. 4, H302 Skin Sens. 1B, H317 Aquatic Chronic 2, H411
3-aminopropyltriethoxysilane	(CAS-No.) 919-30-2 (EC-No.) 213-048-4 (REACH-No.) 01- 2119480479-24	< 1	Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1B, H317

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
	(CAS-No.) 64-17-5 (EC-No.) 200-578-6	(C >= 50%) Eye Irrit. 2, H319
	(REACH-No.) 01- 2119457610-43	

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance
Carbon monoxide
Carbon dioxide.
Oxides of sulphur.

Condition

During combustion. During combustion. During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static

electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient CAS Nbr Agency Limit type Additional comments

ethanol 64-17-5 Ireland OELs STEL(15 minutes):1000 ppm

Ireland OELs : Ireland. OELs TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
ethanol		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	343 mg/kg bw/d
ethanol		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	950 mg/m³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
ethanol		Agricultural soil	0.63 mg/kg d.w.
ethanol		Concentration in marine fish for secondary poisoning	380 mg/kg w.w.
ethanol		Freshwater	0.96 mg/l
ethanol		Freshwater sediments	3.6 mg/kg d.w.
ethanol		Intermittent releases to water	2.75 mg/l
ethanol		Marine water	0.79 mg/l
ethanol		Marine water sediments	2.9 mg/kg d.w.
ethanol		Sewage Treatment Plant	580 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

3MTM Adhesion Promoter AP 596 (AP596)

Physical stateLiquid.ColourColourlessOdorAlcohol

Odour thresholdNo data available.Melting point/freezing pointNot applicable.Boiling point/boiling range78 °C

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Not applicable.

3.5 % volume

15 % volume

Flash point 13 °C [Test Method:Closed Cup]

Autoignition temperature > 200 °C

Decomposition temperatureNo data available.

pH substance/mixture is non-polar/aprotic
Kinematic Viscosity 2.5 mm²/sec

Water solubility Appreciable
Solubility- non-water No data available.
Partition coefficient: n-octanol/water No data available.

Vapour pressure5,900 PaDensity0.8 g/ml

Relative density0.8 [Ref Std: WATER=1]Relative Vapour Density1.4 [Ref Std: AIR=1]

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Molecular weight

No data available.

No data available.

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

Heat.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Acute Toxicity		1	
Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
ethanol	Inhalation-	Rat	LC50 124.7 mg/l
	Vapour (4		
	hours)		
ethanol	Ingestion	Rat	LD50 17,800 mg/kg
3-Trimethoxysilylpropane-1-thiol	Dermal	Rabbit	LD50 2,270 mg/kg
3-Trimethoxysilylpropane-1-thiol	Ingestion	Rat	LD50 770 mg/kg
3-aminopropyltriethoxysilane	Dermal	Rabbit	LD50 4,290 mg/kg
3-aminopropyltriethoxysilane	Ingestion	Rat	LD50 1,570 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
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ethanol	Rabbit	No significant irritation
3-Trimethoxysilylpropane-1-thiol	Rabbit	No significant irritation
3-aminopropyltriethoxysilane	Rabbit	Corrosive

Serious Eve Damage/Irritation

Name	Species	Value
ethanol	Rabbit	Severe irritant
3-Trimethoxysilylpropane-1-thiol	Rabbit	No significant irritation
3-aminopropyltriethoxysilane	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
ethanol	Human	Not classified
3-Trimethoxysilylpropane-1-thiol	Guinea	Sensitising
	pig	
3-aminopropyltriethoxysilane	Guinea	Sensitising
	pig	

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
3-Trimethoxysilylpropane-1-thiol	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
ethanol	Ingestion	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	·

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure
Name	Route	Target Organ(s)	value	Species	1 est 1 esuit	Duration
ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ethanol	Inhalation	central nervous	Not classified	Human	NOAEL not	
		system depression		and	available	

				animal		
ethanol	Ingestion	central nervous	Not classified	Multiple	NOAEL not	
		system depression		animal	available	
				species		
ethanol	Ingestion	kidney and/or	Not classified	Dog	NOAEL	
		bladder		_	3,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
ethanol	64-17-5	Fathead minnow	Experimental	96 hours	LC50	14,200 mg/l
ethanol	64-17-5	Fish	Experimental	96 hours	LC50	11,000 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
3- Trimethoxysilylpropane -1-thiol	4420-74-0	Green algae	Experimental	72 hours	EC50	267 mg/l

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3-	4420-74-0	Water flea	Experimental	48 hours	EC50	6.7 mg/l
Trimethoxysilylpropane						
-1-thiol						
3-	4420-74-0	Zebra Fish	Experimental	96 hours	LC50	439 mg/l
Trimethoxysilylpropane						
-1-thiol						
3-	919-30-2	Bacteria	Experimental	5.75 hours	EC50	43 mg/l
aminopropyltriethoxysil						
ane						
3-	919-30-2	Green algae	Experimental	72 hours	EC50	603 mg/l
aminopropyltriethoxysil						
ane						
3-	919-30-2	Invertebrate	Experimental	48 hours	LC50	580 mg/l
aminopropyltriethoxysil						
ane						
3-	919-30-2	Water flea	Experimental	48 hours	EC50	331 mg/l
aminopropyltriethoxysil						
ane						
3-	919-30-2	Zebra Fish	Experimental	96 hours	LC50	>934 mg/l
aminopropyltriethoxysil						
ane						
3-	919-30-2	Green algae	Experimental	72 hours	NOEC	1.3 mg/l
aminopropyltriethoxysil						
ane						

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
ethanol	64-17-5	Experimental	14 days	BOD	89 %BOD/ThO	OECD 301C - MITI test (I)
		Biodegradation	-		D	
3-Trimethoxysilylpropane-	4420-74-0	Estimated		Hydrolytic half-life	53.3 minutes (t	
1-thiol		Hydrolysis			1/2)	
3-	919-30-2	Experimental	28 days	BOD	54 %BOD/ThO	OECD 301C - MITI test (I)
aminopropyltriethoxysilane		Biodegradation			D	
3-	919-30-2	Estimated		Photolytic half-life	7.28 hours (t	
aminopropyltriethoxysilane		Photolysis		(in air)	1/2)	
3-	919-30-2	Experimental		Hydrolytic half-life	8.5 hours (t	
aminopropyltriethoxysilane		Hydrolysis			1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
ethanol	64-17-5	Experimental		Log Kow	-0.35	
		Bioconcentration				
3-Trimethoxysilylpropane-	4420-74-0	Estimated		Log Kow	0.25	
1-thiol		Bioconcentration				
3-	919-30-2	Experimental BCF -	56 days	Bioaccumulation	<3.4	OECD305-Bioconcentration
aminopropyltriethoxysilane		Fish		factor		

12.4. Mobility in soil

No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
(gamma-	4420-74-0	0	
mercaptopropyl)trimethoxysilane			

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

070104* Other organic solvents, washing liquids and mother liquors

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN1170	UN1170	UN1170
14.2 UN proper shipping name	ETHANOL SOLUTION	ETHANOL SOLUTION	ETHANOL SOLUTION
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.

Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements Upper-tier requirements		
P5c FLAMMABLE LIQUIDS*	5000	50000	

^{*}If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
ethanol	64-17-5	10	50

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Section 8: Occupational exposure limit table information was modified.

OEL Reg Agency Desc information was modified.

Section 9: Vapour density value information was modified.

Section 11: Health Effects - Additional Information information was deleted.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Target Organs - Repeated Table information was added.

Section 11: Target Organs - Repeated Table information was deleted.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Bioccumulative potential information information was modified.

Section 14 Marine transport in bulk according to IMO instruments - Main Heading information was modified.

Section 14 UN Number information was modified.

Section 2: No PBT/vPvB information available warning information was added.

Annex

1. Title	
Substance identification	ethanol; EC No. 200-578-6; CAS Nbr 64-17-5;
	, , , , , , , , , , , , , , , , , , ,
Exposure Scenario Name	Industrial Use of Adhesives and Sealants
Lifecycle Stage	Use at industrial sites
Contributing activities Processes, tasks and activities covered	PROC 05 -Mixing or blending in batch processes PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article) Application of product. Mixing operations (open systems). Transfer of
Processes, tasks and activities covered	substance/mixture with dedicated engineering controls. Transfer of substances/mixtures into small containers e.g. tubes, bottles or small reservoirs.
2. Operational conditions and risk mana	gement measures
Operating Conditions	Physical state:Liquid.
	General operating conditions:
	Assumes use at not more than 20°C above ambient temperature;
	Continuous release; Duration of use: 8 hours/day;

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	Emission days per year: 300 days/year; Indoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Goggles - Chemical resistant; Environmental: Air abatement; Industrial Sewage Treatment Plant;
Waste management measures	Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title		
Substance identification	ethanol;	
	EC No. 200-578-6;	
	CAS Nbr 64-17-5;	
Exposure Scenario Name	Professional Use of Adhesives and Sealants	
Lifecycle Stage	Widespread use by professional workers	
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non- dedicated facilities	
	PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities	
	PROC 09 -Transfer of substance or mixture into small containers (dedicated	
	filling line, including weighing)	
	PROC 10 -Roller application or brushing	
	PROC 11 -Non industrial spraying	
	ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or	
	onto article, indoor)	
	ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or	
	onto article, outdoor)	
Processes, tasks and activities covered	Spraying of substances/mixtures. Transfer of substances/mixtures into small	
	containers e.g. tubes, bottles or small reservoirs. Transfers with dedicated	
	controls, including loading, filling, dumping, bagging. Transfers without dedicated	
	controls, including loading, filling, dumping, bagging.	
2. Operational conditions and risk mana		
Operating Conditions	Physical state:Liquid.	
	General operating conditions:	
	Assumes use at not more than 20°C above ambient temperature;	
	Continuous release; Duration of use: 8 hours/day;	
	Emission days per year: 365 days/year;	
	Indoor use;	
	indoor doe,	
	Task: Spraying;	
	Indoors with good general ventilation;	
Risk management measures	Under the operational conditions described above the following risk management	
	measures apply:	
	General risk management measures:	
	Human health:	
	Goggles - Chemical resistant;	
	Environmental:	
	Air abatement;	

Waste management measures	; The following task-specific risk management measures apply in addition to those listed above: Task: Spraying; Human Health; Protective clothing / Wear suitable protective clothing; Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.; Do not release directly to waterways; Incinerate in a permitted hazardous waste incinerator; Send to a municipal sewage treatment plant;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

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