Safety Data Sheet

Document group:	37-4421-6	**Version number:**	1.00
Issue Date:	26/02/2019	**Supersedes date:**	Initial issue.

This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier
3M™ Abrasive Products, Silver Cut-Off Wheels T41, T42

Product Identification Numbers
60-4403-1762-0 UU-0090-3674-8 UU-0090-3676-3

1.2. Recommended use and restrictions on use

Recommended use
Abrasive Product

1.3. Supplier's details
Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-39143000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: http://solutions.3mindia.co.in

1.4. Emergency telephone number
080-39143000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture
Not classified as hazardous according to UN GHS criteria.

2.2. Label elements
Signal Word

Symbols

Pictograms
Not applicable.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	55 - 75
Inorganic Fluoride	60304-36-1	7 - 30
Silicon Carbide	409-21-2	0 - 25
Magnesium oxide	Trade Secret	0.1 - 3
Titanium dioxide	Trade Secret	0.5 - 1.5
Lubricant	Trade Secret	0 - 0.5
Cured resin	Mixture	5 - 40
Fiberglass Mesh Scrim	Mixture	1 - 7

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media
Material will not burn.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Observe precautions from other sections.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid breathing of dust created by cutting, sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Fluorides	60304-36-1	ACGIH	TWA(as F):2.5 mg/m3	A4: Not class. as human carcin
Lubricant	Trade Secret	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Magnesium oxide	Trade Secret	ACGIH	TWA(inhalable fraction):10 mg/m3	A4: Not class. as human carcin
Titanium dioxide	Trade Secret	ACGIH	TWA:10 mg/m³	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. It is recommended that all dust control equipment (such as local exhaust ventilation), process equipment, and material transport systems involved in handling of this product be evaluated for the need for explosion-protection safeguards. Recognized safeguards include explosion relief vents, explosion suppression systems, and oxygen deficient process environments.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimise the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Skin/hand protection
Wear appropriate gloves to minimise risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Appearance/Odour	Solid abrasive product
Odour threshold	*Not applicable.*
pH	*Not applicable.*
Melting point/Freezing point: NA	*Not applicable.*
Boiling point/Initial boiling point/Boiling range	*Not applicable.*
Flash point	*Not applicable.*
Evaporation rate	*Not applicable.*
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*Not applicable.*
Vapour density	*Not applicable.*
Density	*Not applicable.*
Relative density	*Not applicable.*
Water solubility	*Not applicable.*
Solubility- non-water	*Not applicable.*

Partition coefficient: n-octanol/water	*Not applicable.*
Autoignition temperature	*Not applicable.*
Decomposition temperature	*Not applicable.*
Viscosity	*Not applicable.*
Molecular weight	*No data available.*
Percent volatile	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
None known.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact
Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact
Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion. Dust created by cutting,

grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
No health effects are expected.

Additional information:
- This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered. This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use this product. Titanium dioxide was not detected when air sampling was conducted under simulated conditions on similar types of materials that contain titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Inorganic Fluoride	Dermal	Rabbit	LD50 > 2,000 mg/kg
Inorganic Fluoride	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
Inorganic Fluoride	Ingestion	Rat	LD50 2,150 mg/kg
Silicon Carbide	Dermal	Rat	LD50 > 2,000 mg/kg
Silicon Carbide	Ingestion	Rat	LD50 > 2,000 mg/kg
Magnesium oxide	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Magnesium oxide	Ingestion	Rat	LD50 3,870 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Lubricant	Dermal	Rabbit	LD50 > 2,000 mg/kg
Lubricant	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	No significant irritation
Silicon Carbide	Rat	No significant irritation
Magnesium oxide	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Lubricant	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	Corrosive
Silicon Carbide	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Lubricant	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Titanium dioxide	Human and animal	Not classified
Lubricant	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	In Vitro	Not mutagenic
Magnesium oxide	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Lubricant	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	Rat	Not carcinogenic
Magnesium oxide	Not specified.	Human and animal	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Lubricant	Dermal	Mouse	Not carcinogenic
Lubricant	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Inorganic Fluoride	Ingestion	Not classified for development	Mouse	NOAEL 100 mg/kg/day	during organogenesis
Lubricant	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Lubricant	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350	13 weeks

				mg/kg/day	
Lubricant	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation

Lactation

Name	Route	Species	Value
Inorganic Fluoride	Ingestion	Rat	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Magnesium oxide	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Inorganic Fluoride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.003 mg/l	28 days
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Lubricant	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
Lubricant	Ingestion	liver | immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days

Aspiration Hazard

Name	Value
Lubricant	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:
Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1		Experimental	96 hours	LC50	>100 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Inorganic Fluoride	60304-36-1	Water flea	Experimental	48 hours	EC50	22.8 mg/l
Silicon Carbide	409-21-2	Water flea	Experimental	22 days	NOEC	100 mg/l
Magnesium oxide	Trade Secret		Data not available or insufficient for classification			
Titanium dioxide	Trade Secret	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	Trade Secret	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	Trade Secret	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Lubricant	Trade Secret	Water flea	Estimated	48 hours	Effect Level 50%	>100 mg/l
Lubricant	Trade Secret	Bluegill	Experimental	96 hours	Lethal Level 50%	>100 mg/l

Lubricant	Trade Secret	Green algae	Estimated	72 hours	No obs Effect Level	>100 mg/l
Lubricant	Trade Secret	Water flea	Estimated	21 days	No obs Effect Level	>100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	Data not available-insufficient			N/A	
Inorganic Fluoride	60304-36-1	Data not available-insufficient			N/A	
Silicon Carbide	409-21-2	Data not available-insufficient			N/A	
Magnesium oxide	Trade Secret	Data not available-insufficient			N/A	
Titanium dioxide	Trade Secret	Data not available-insufficient			N/A	
Lubricant	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	0 % weight	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inorganic Fluoride	60304-36-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silicon Carbide	409-21-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Magnesium oxide	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	Trade Secret	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Other methods
Lubricant	Trade Secret	Data not	N/A	N/A	N/A	N/A

		available or insufficient for classification				

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other Adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA)Regulations
UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable

Marine Transport (IMDG)
UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information.

Applicable Environmental, Health and Safety Regulations
The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989
Hazardous Waste(Management , Handling & Transboundary) Rules, 2008

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:
The product is classified as Non-Hazardous as per MSIHC Rules, 1989.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:
No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M India SDSs are available at http://solutions.3mindia.co.in