Safety Data Sheet

Document group:	19-4642-5	**Version number:**	1.02
Issue Date:	30/12/2021	**Supersedes date:**	30/04/2021

This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier
3M™ Marine Adhesive Sealant 5200, 5210 Tan; PN 06501, 6501E

Product Identification Numbers
60-9801-0933-8 62-6501-5230-9

1.2. Recommended use and restrictions on use

Recommended use
Marine Adhesive Sealant , Sealant.

1.3. Supplier's details

Address:	3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone:	080-45543000, contact Product EHS team
E Mail:	productehs.in@mmm.com
Website:	http://solutions.3mindia.co.in

1.4. Emergency telephone number
080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture
Acute Toxicity (inhalation): Category 4.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1B.
Reproductive Toxicity: Category 1B.
Acute Aquatic Toxicity: Category 2.
Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

Signal Word
Danger

Symbols
Exclamation mark | Health Hazard | Environment |

Pictograms

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H360	May damage fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280E	Wear protective gloves.
P284	In case of inadequate ventilation wear respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Storage:

P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards
Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates. Titanium dioxide - no exposure Although titanium dioxide is classified as a carcinogen, exposures associated with this health effect are not expected during normal, intended use of this product.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Urethane Polymer	68611-34-7	40 - 70
Talc	14807-96-6	10 - 30
Titanium dioxide	13463-67-7	3 - 7
2-(2-Ethoxyethoxy)ethyl acetate	112-15-2	1 - 5
Fumed silica	112945-52-5	1 - 5
diiron magnesium tetraoxide	12068-86-9	1 - 5
Zinc oxide	1314-13-2	< 2.5
Alkyl Isocyanate Silane	85702-90-5	0.5 - 1.5
m-tolylidene diisocyanate	26471-62-5	< 1
Quartz	14808-60-7	< 0.5
Heptane	142-82-5	< 0.3
3-Trimethoxysilylpropane-1-thiol	4420-74-0	< 0.2
Xylene	1330-20-7	< 0.2
Dibutyltin Dilaurate	77-58-7	< 0.15

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media
DO NOT USE WATER Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition

Isocyanates	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Irritant vapours or gases.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Zinc oxide	1314-13-2	ACGIH	TWA(respirable fraction):2	

			mg/m3;STEL(respirable fraction):10 mg/m3	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
Titanium dioxide	13463-67-7	ACGIH	TWA:10 mg/m³	A4: Not class. as human carcin
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Quartz	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
m-tolylidene diisocyanate	26471-62-5	ACGIH	TWA(inhalable fraction and vapor):0.001 ppm;STEL(inhalable fraction and vapor):0.005 ppm	A3: Confirmed animal carcin., Dermal/Respiratory Sensitizer
TIN, ORGANIC COMPOUNDS	77-58-7	ACGIH	TWA(as Sn):0.1 mg/m3;STEL(as Sn):0.2 mg/m3	A4: Not class. as human carcin, SKIN

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Color	Tan
Odor	Urethane
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point: NA	*No data available.*
Boiling point/Initial boiling point/Boiling range	*Not applicable.*
Flash point	No flash point
Evaporation rate	*No data available.*
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*No data available.*
Vapor Density and/or Relative Vapor Density	*No data available.*
Density	1.3 g/ml
Relative density	1.3 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	100,000 - 500,000 mPa-s
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	40 g/l [*Test Method:*tested per EPA method 24]
VOC less H2O & exempt solvents	2.9 % [*Test Method:*tested per EPA method 24]
Molecular weight	*No data available.*

Nanoparticles
This material contains nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.

10.5 Incompatible materials
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Amines.
Alcohols.
Water

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Additional information:
Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >10 - ≤20 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Fumed silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fumed silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fumed silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Zinc oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
2-(2-Ethoxyethoxy)ethyl acetate	Dermal	Rabbit	LD50 15,000 mg/kg
2-(2-Ethoxyethoxy)ethyl acetate	Ingestion	Rat	LD50 11,000 mg/kg
m-tolylidene diisocyanate	Inhalation-Vapor (4 hours)	Mouse	LC50 0.12 mg/l
m-tolylidene diisocyanate	Dermal	Rabbit	LD50 > 9,400 mg/kg
m-tolylidene diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.35 mg/l
m-tolylidene diisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg
Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l
Heptane	Ingestion	Rat	LD50 > 15,000 mg/kg
3-Trimethoxysilylpropane-1-thiol	Dermal	Rabbit	LD50 2,270 mg/kg
3-Trimethoxysilylpropane-1-thiol	Ingestion	Rat	LD50 770 mg/kg
Dibutyltin Dilaurate	Dermal	Rat	LD50 > 2,000 mg/kg
Dibutyltin Dilaurate	Ingestion	Rat	LD50 1,290 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Fumed silica	Rabbit	No significant irritation
Zinc oxide	Human and animal	No significant irritation

2-(2-Ethoxyethoxy)ethyl acetate	Human and animal	Minimal irritation
m-tolylidene diisocyanate	Rabbit	Irritant
Quartz	Professional judgement	No significant irritation
Heptane	Human	Mild irritant
3-Trimethoxysilylpropane-1-thiol	Rabbit	No significant irritation
Dibutyltin Dilaurate	Rabbit	Corrosive
Xylene	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Fumed silica	Rabbit	No significant irritation
Zinc oxide	Rabbit	Mild irritant
2-(2-Ethoxyethoxy)ethyl acetate	Rabbit	Severe irritant
m-tolylidene diisocyanate	Rabbit	Corrosive
Heptane	Professional judgement	Moderate irritant
3-Trimethoxysilylpropane-1-thiol	Rabbit	No significant irritation
Dibutyltin Dilaurate	Rabbit	Corrosive
Xylene	Rabbit	Mild irritant

Sensitization:

Skin Sensitisation

Name	Species	Value
Titanium dioxide	Human and animal	Not classified
Fumed silica	Human and animal	Not classified
Zinc oxide	Guinea pig	Not classified
2-(2-Ethoxyethoxy)ethyl acetate	Human and animal	Not classified
m-tolylidene diisocyanate	Human and animal	Sensitising
3-Trimethoxysilylpropane-1-thiol	Guinea pig	Sensitising
Dibutyltin Dilaurate	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified
m-tolylidene diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic

Talc	In vivo	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Fumed silica	In Vitro	Not mutagenic
Zinc oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
2-(2-Ethoxyethoxy)ethyl acetate	In Vitro	Not mutagenic
m-tolylidene diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification
Heptane	In Vitro	Not mutagenic
3-Trimethoxysilylpropane-1-thiol	In Vitro	Not mutagenic
Dibutyltin Dilaurate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dibutyltin Dilaurate	In vivo	Mutagenic
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Fumed silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
m-tolylidene diisocyanate	Inhalation	Human and animal	Not carcinogenic
m-tolylidene diisocyanate	Ingestion	Multiple animal species	Carcinogenic.
Quartz	Inhalation	Human and animal	Carcinogenic.
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Fumed silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fumed silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fumed silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Zinc oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation

m-tolylidene diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	2 generation
m-tolylidene diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.002 mg/l	2 generation
m-tolylidene diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Dibutyltin Dilaurate	Ingestion	Toxic to female reproduction	Rat	NOAEL 2 mg/kg/day	premating into lactation
Dibutyltin Dilaurate	Ingestion	Toxic to development	Rat	NOAEL 2.5 mg/kg/day	during gestation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation

Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-(2-Ethoxyethoxy)ethyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	not applicable
2-(2-Ethoxyethoxy)ethyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not applicable
m-tolylidene diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Dibutyltin Dilaurate	Ingestion	immune system	Causes damage to organs	Rat	LOAEL 5 mg/kg	
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure

						Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Fumed silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Zinc oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc oxide	Ingestion	endocrine system | hematopoietic system | kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
2-(2-Ethoxyethoxy)ethyl acetate	Inhalation	respiratory system | liver | immune system | kidney and/or bladder	Not classified	Rat	NOAEL 0.48 mg/l	2 weeks
m-tolylidene diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL 0 mg/l	occupational exposure
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Heptane	Inhalation	liver | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 12 mg/l	26 weeks
Dibutyltin Dilaurate	Ingestion	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 2 mg/kg/day	2 weeks
Dibutyltin Dilaurate	Ingestion	immune system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 mg/kg/day	28 days
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart | endocrine system | gastrointestinal tract | hematopoietic system | muscles | kidney and/or bladder | respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart | skin | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | immune system | nervous system | respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks

Aspiration Hazard

Name	Value
Heptane	Aspiration hazard
Xylene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Urethane Polymer	68611-34-7		Data not available or insufficient for classification			N/A
Talc	14807-96-6		Data not available or insufficient for classification			N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
2-(2-Ethoxyethoxy) ethyl acetate	112-15-2	Fathead minnow	Experimental	96 hours	LC50	110 mg/l
2-(2-Ethoxyethoxy) ethyl acetate	112-15-2	Green algae	Experimental	72 hours	EC50	>100 mg/l
2-(2-Ethoxyethoxy) ethyl acetate	112-15-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2-(2-Ethoxyethoxy)	112-15-2	Green algae	Experimental	72 hours	NOEC	100 mg/l

ethyl acetate						
Fumed silica	112945-52-5	Green Algae	Experimental	72 hours	EC50	>100 mg/l
Fumed silica	112945-52-5	Water flea	Experimental	24 hours	EC50	>100 mg/l
Fumed silica	112945-52-5	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Fumed silica	112945-52-5	Green Algae	Experimental	72 hours	NOEC	60 mg/l
diiron magnesium tetraoxide	12068-86-9		Data not available or insufficient for classification			N/A
Zinc oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
Zinc oxide	1314-13-2	Green Algae	Estimated	72 hours	EC50	0.052 mg/l
Zinc oxide	1314-13-2	Rainbow trout	Estimated	96 hours	LC50	0.21 mg/l
Zinc oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l
Zinc oxide	1314-13-2	Green Algae	Estimated	72 hours	NOEC	0.006 mg/l
Zinc oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
Alkyl Isocyanate Silane	85702-90-5		Data not available or insufficient for classification			N/A
m-tolylidene diisocyanate	26471-62-5	Green Algae	Estimated	96 hours	EC50	9.54 mg/l
m-tolylidene diisocyanate	26471-62-5	Water flea	Estimated	48 hours	EC50	1.6 mg/l
m-tolylidene diisocyanate	26471-62-5	Zebra Fish	Estimated	96 hours	LC50	392 mg/l
m-tolylidene diisocyanate	26471-62-5	Crustacea other	Estimated	14 days	NOEC	0.8 mg/l
m-tolylidene diisocyanate	26471-62-5	Medaka	Estimated	28 days	NOEC	40.3 mg/l
Quartz	14808-60-7	Green Algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green Algae	Estimated	72 hours	NOEC	60 mg/l
Heptane	142-82-5	Water flea	Experimental	48 hours	EC50	1.5 mg/l
Heptane	142-82-5	Water flea	Estimated	21 days	NOEC	0.17 mg/l
3-Trimethoxysilylpropane-1-thiol	4420-74-0	Green algae	Experimental	72 hours	EC50	267 mg/l
3-Trimethoxysilylpropane-1-thiol	4420-74-0	Water flea	Experimental	48 hours	EC50	6.7 mg/l
3-Trimethoxysilylpropane-1-thiol	4420-74-0	Zebra Fish	Experimental	96 hours	LC50	439 mg/l
Xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
Xylene	1330-20-7	Green Algae	Estimated	72 hours	EC50	4.36 mg/l
Xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
Xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Xylene	1330-20-7	Green Algae	Estimated	72 hours	NOEC	0.44 mg/l

Xylene	1330-20-7	Rainbow trout	Estimated	56 days	NOEC	>1.3 mg/l
Xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
Dibutyltin Dilaurate	77-58-7	Water flea	Experimental	48 hours	IC50	0.17 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Urethane Polymer	68611-34-7	Data not available-insufficient			N/A	
Talc	14807-96-6	Data not available-insufficient			N/A	
Titanium dioxide	13463-67-7	Data not available-insufficient			N/A	
2-(2-Ethoxyethoxy) ethyl acetate	112-15-2	Experimental Biodegradation	28 days	BOD	100 % BOD/ThBOD	OECD 301C - MITI test (I)
Fumed silica	112945-52-5	Data not available-insufficient			N/A	
diiron magnesium tetraoxide	12068-86-9	Data not available-insufficient			N/A	
Zinc oxide	1314-13-2	Data not available-insufficient			N/A	
Alkyl Isocyanate Silane	85702-90-5	Data not available-insufficient			N/A	
m-tolylidene diisocyanate	26471-62-5	Experimental Photolysis		Photolytic half-life (in air)	4.27 days (t 1/2)	Non-standard method
m-tolylidene diisocyanate	26471-62-5	Estimated Hydrolysis		Hydrolytic half-life	5 days (t 1/2)	Non-standard method
m-tolylidene diisocyanate	26471-62-5	Estimated Biodegradation	14 days	BOD	0 % weight	OECD 301C - MITI test (I)
Quartz	14808-60-7	Data not available-insufficient			N/A	
Heptane	142-82-5	Experimental Photolysis		Photolytic half-life (in air)	4.24 days (t 1/2)	Non-standard method
Heptane	142-82-5	Experimental Biodegradation	28 days	BOD	101 % BOD/ThBOD	OECD 301C - MITI test (I)
3-Trimethoxysilylpropane-1-thiol	4420-74-0	Estimated Hydrolysis		Hydrolytic half-life	53.3 minutes (t 1/2)	Non-standard method
Xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	Non-standard method
Xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 % BOD/ThBOD	OECD 301F - Manometric respirometry

Dibutyltin Dilaurate	77-58-7	Experimental Biodegradation	39 days	BOD	23 % weight	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Urethane Polymer	68611-34-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Non-standard method
2-(2-Ethoxyethoxy) ethyl acetate	112-15-2	Experimental Bioconcentration		Log Kow	0.74	Non-standard method
Fumed silica	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
diiron magnesium tetraoxide	12068-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Zinc oxide	1314-13-2	Experimental BCF-Carp	56 days	Bioaccumulation factor	≤217	OECD 305E - Bioaccumulation flow-through fish test
Alkyl Isocyanate Silane	85702-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
m-tolylidene diisocyanate	26471-62-5	Estimated BCF-Carp	42 days	Bioaccumulation factor	<50	OECD 305C-Bioaccum degree fish
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Heptane	142-82-5	Estimated Bioconcentration		Bioaccumulation factor	105	Estimated: Bioconcentration factor
3-Trimethoxysilylpropane-1-thiol	4420-74-0	Estimated Bioconcentration		Log Kow	0.25	Estimated: Octanol-water partition coefficient
Xylene	1330-20-7	Experimental BCF - Rainbow Trout	56 days	Bioaccumulation factor	25.9	Non-standard method
Dibutyltin Dilaurate	77-58-7	Experimental BCF-Carp	56 days	Bioaccumulation factor	110	Non-standard method

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
(gamma-mercaptopropyl)trimethoxysilane	4420-74-0	0	

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerised) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA)Regulations

UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable

Marine Transport (IMDG)
UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Applicable Environmental, Health and Safety Regulations
The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989
Hazardous Waste(Management , Handling & Transboundary) Rules, 2008
Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:
The product is classified as Non-Hazardous as per MSIHC Rules, 1989.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:
Section 1: Product identification numbers information was modified.
US Section 01 Product Use - Recommended Use information was modified.
Section 2: Hazard - Other information was modified.
Label: GHS Classification information was modified.
Label: GHS Precautionary - General information was modified.
Label: GHS Precautionary - Prevention information was modified.
Label: GHS Precautionary - Response information was modified.
Label: Signal Word information was modified.
Label: Symbol information was modified.
Section 2: Ingredient table information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 09: Percent Volatile information was modified.
Section 09: Volatile Organic Compounds information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Aspiration Hazard Table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Lactation Table information was added.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Prints No Data if Adverse effects information is not present information was deleted.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 15: MSIHC Ingredients information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M India SDSs are available at http://solutions.3mindia.co.in