



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

IDENTIFICATION

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS Gray

Product Identification Numbers

62-2853-1445-6 62-2853-1450-6 62-2853-3630-1

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use

Adhesive

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-39143000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: <http://solutions.3mindia.co.in>

1.4. Emergency telephone number

080-39143000 (Contact hours: 8:00 AM to 5:00 PM)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

36-1090-4, 36-1091-2

TRANSPORT INFORMATION

Air Transport (IATA) Regulations

UN No UN1133

Proper Shipping Name Adhesives

Hazard Class/Division 3

Subsidiary Risk Not applicable

Packing Group: II

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M India SDSs are available at <http://solutions.3mindia.co.in>



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

Product Identification Numbers

62-2953-7530-7 62-2953-8530-6

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-39143000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: <http://solutions.3mindia.co.in>

1.4. Emergency telephone number

080-39143000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2B.

Skin Corrosion/Irritation: Category 3.

Skin Sensitizer: Category 1.

Acute Aquatic Toxicity: Category 1.

Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

Signal Word

WARNING!

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

Symbols

Exclamation mark | Environment |

Pictograms



HAZARD STATEMENTS:

H320	Causes eye irritation.
H316	Causes mild skin irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.
P273	Avoid release to the environment.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Oxydipropyl dibenzoate	27138-31-4	20 - 40
Acrylate Polymer	25101-28-4	10 - 30
Epoxy Resin	25068-38-6	10 - 30
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret	5 - 20
Organic Peroxide	13122-18-4	1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.

Carbon dioxide.

Condition

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Gray, ester odor
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point: NA	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	≥ 65.6 °C
Flash point	> 93.3 °C [<i>Test Method:</i> Closed Cup]
Evaporation rate	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Vapour density	<i>No data available.</i>
Density	1.01 g/ml
Relative density	1.01 [<i>Ref Std:</i> WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	45,000 - 55,000 mPa-s
Volatile organic compounds (VOC)	<i>No data available.</i>
VOC less H ₂ O & exempt solvents	20.2 g/l [<i>Details:</i> when used as intended with Part B]
VOC less H ₂ O & exempt solvents	2 % [<i>Details:</i> when used as intended with Part B]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
Sparks and/or flames.

10.5 Incompatible materials

Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg
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ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Mild irritant
Organic Peroxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Moderate irritant
Organic Peroxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Oxydipropyl dibenzoate	Guinea pig	Not classified
Epoxy Resin	Human and animal	Sensitising
Catalyst (NJTS Reg. No. 04499600-6922)	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Catalyst (NJTS Reg. No. 04499600-6922)	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
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3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	Effect Level 50%	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green Algae	Experimental	72 hours	Effect Level 50%	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green Algae	Experimental	72 hours	Effect Concentration 10%	0.89 mg/l
Acrylate Polymer	25101-28-4		Data not available or insufficient for classification			
Epoxy Resin	25068-38-6	Rainbow trout	Experimental	96 hours	LC50	1.2 mg/l
Epoxy Resin	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	LC50	0.95 mg/l
Epoxy Resin	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret		Data not available or insufficient for classification			
Organic Peroxide	13122-18-4	Green Algae	Experimental		EC50	0.51 mg/l
Organic Peroxide	13122-18-4	Water flea	Experimental		EC50	>100 mg/l
Organic Peroxide	13122-18-4	Rainbow trout	Experimental		LC50	7 mg/l
Organic Peroxide	13122-18-4	Green Algae	Experimental		NOEC	0.125 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 % weight	OECD 301B - Modified sturm or CO2
Acrylate Polymer	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Epoxy Resin	25068-38-6	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Organic Peroxide	13122-18-4	Estimated Biodegradation	28	BOD	14 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
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3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS or 8407NS Gray, Part A

Oxydipropyl dibenzoate	27138-31-4	Estimated Bioconcentration		Bioaccumulation factor	8	Estimated: Bioconcentration factor
Acrylate Polymer	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Epoxy Resin	25068-38-6	Experimental BCF-Carp	28 days	Bioaccumulation factor	<=42	OECD 305E - Bioaccumulation flow-through fish test
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	4.8	Estimated: Bioconcentration factor
Organic Peroxide	13122-18-4	Estimated Bioconcentration		Bioaccumulation factor	363	Estimated: Bioconcentration factor

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

See Section 11.1 Information on toxicological effects

Dispose of completely cured (or polymerised) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information**Air Transport (IATA) Regulations**

UN No UN3082

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TERT-BUTYL PEROXY-3,5,5-TRIMETHYLHEXANOATE)

Hazard Class/Division 9

Subsidiary Risk Not applicable

Packing Group: III

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA.

Applicable Environmental, Health and Safety Regulations

Hazardous Waste(Management , Handling & Transboundary) Rules, 2008

Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:

Product is classified as non-hazardous

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:

Label: GHS Classification information was modified.

Label: GHS Environmental Hazard Statements information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 6: Accidental release clean-up information information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Acute aquatic hazard information information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Biocumulative potential information information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 15: Applicable Environmental, Health and Safety Regulations information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M India SDSs are available at <http://solutions.3mindia.co.in>



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B

Product Identification Numbers

62-2853-8530-8 62-2853-9530-7

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-39143000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: <http://solutions.3mindia.co.in>

1.4. Emergency telephone number

080-39143000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.
Acute Toxicity (inhalation): Category 5.
Serious Eye Damage/Irritation: Category 2B.
Skin Corrosion/Irritation: Category 3.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Acute Aquatic Toxicity: Category 1.

Chronic Aquatic Toxicity: Category 1.

2.2. Label elements

Signal Word

DANGER!

Symbols

Flame | Exclamation mark | Health Hazard | Environment |

Pictograms



HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H333	May be harmful if inhaled.
H320	Causes eye irritation.
H316	Causes mild skin irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H360	May damage fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P281	Use personal protective equipment as required.
P273	Avoid release to the environment.

Response:

P304 + P312	IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Methyl methacrylate	80-62-6	45 - 65
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600- 7408)	Trade Secret	10 - 30
Hydroxyethyl Methacrylate	868-77-9	1 - 10
Fillers (NJTS Reg. No. 04499600- 7409)	Trade Secret	1 - 10
Barium diboron tetraoxide	13701-59-2	0.1 - 5
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	0.1 - 5
Hydroxypropyl Methacrylate	27813-02-1	0.1 - 5
Phosphate Esters of PPG Methacrylate (NJTS Reg. No. 04499600-6924)	Trade Secret	0.1 - 5
Urethane acrylate oligomer (NJTS Reg. No. 04499600- 7410)	Trade Secret	0.1 - 5
Naphthenic acids, copper salts	1338-02-9	<= 0.2

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B

Substance

Carbon monoxide.
Carbon dioxide.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
COPPER COMPOUNDS	1338-02-9	ACGIH	TWA(as Cu dust or mist):1 mg/m ³ ;TWA(as Cu, fume):0.2 mg/m ³	
Barium, soluble compounds	13701-59-2	ACGIH	TWA(as Ba):0.5 mg/m ³	A4: Not class. as human carcin
Mineral oils (untreated and mildly treated)	64742-55-8	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposure as low as possible
Methyl methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	Dermal Sensitizer, A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Brown, methacrylate odor
Odour threshold	No data available.
pH	Not applicable.
Melting point/Freezing point: NA	Not applicable.
Boiling point/Initial boiling point/Boiling range	>=37.8 °C
Flash point	>=10 °C [Test Method: Closed Cup]
Evaporation rate	No data available.
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	No data available.
Vapour density	No data available.
Density	1.01 g/ml
Relative density	1.01 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Viscosity	12,000 - 18,000 mPa-s
VOC less H2O & exempt solvents	20.2 g/l [Details: when used as intended with Part A]
VOC less H2O & exempt solvents	2 % [Details: when used as intended with Part A]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE ₂₀ - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl methacrylate	Dermal	Rabbit	LD ₅₀ > 5,000 mg/kg
Methyl methacrylate	Inhalation-Vapor (4 hours)	Rat	LC ₅₀ 29 mg/l
Methyl methacrylate	Ingestion	Rat	LD ₅₀ 7,900 mg/kg

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B

Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600-7408)	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600-7408)	Ingestion	Rat	LD50 > 30,000 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Fillers (NJTS Reg. No. 04499600- 7409)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600- 7409)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers (NJTS Reg. No. 04499600- 7409)	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 11,200 mg/kg
Naphthenic acids, copper salts	Dermal		estimated to be > 5,000 mg/kg
Naphthenic acids, copper salts	Inhalation-Dust/Mist		estimated to be > 12.5 mg/l
Naphthenic acids, copper salts	Inhalation-Vapor		estimated to be > 50 mg/l
Naphthenic acids, copper salts	Ingestion		estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl methacrylate	Human and animal	Mild irritant
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600- 7408)	Professional judgement	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Fillers (NJTS Reg. No. 04499600- 7409)	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl methacrylate	Rabbit	Moderate irritant
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600- 7408)	Professional judgement	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Fillers (NJTS Reg. No. 04499600- 7409)	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Methyl methacrylate	Human and animal	Sensitising
Hydroxyethyl Methacrylate	Human and animal	Sensitising
Fillers (NJTS Reg. No. 04499600- 7409)	Human and animal	Not sensitizing

Respiratory Sensitisation

Name	Species	Value
Methyl methacrylate	Human	Some positive data exist, but the data are not sufficient for classification

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B**Germ Cell Mutagenicity**

Name	Route	Value
Methyl methacrylate	In vivo	Not mutagenic
Methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Fillers (NJTS Reg. No. 04499600- 7409)	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Methyl methacrylate	Ingestion	Rat	Not carcinogenic
Methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
Fillers (NJTS Reg. No. 04499600- 7409)	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Methyl methacrylate	Inhalation	Not toxic to male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl methacrylate	Inhalation	Not toxic to development	Rat	NOAEL 8.3 mg/l	during organogenesis
Hydroxyethyl Methacrylate	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Fillers (NJTS Reg. No. 04499600- 7409)	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600- 7409)	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600- 7409)	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl methacrylate	Dermal	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl methacrylate	Inhalation	kidney and/or	Some positive data exist, but the	Multiple	NOAEL Not	14 weeks

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		bladder	data are not sufficient for classification	animal species	available	
Methyl methacrylate	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl methacrylate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Fillers (NJTS Reg. No. 04499600- 7409)	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Hydroxyethyl Methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
Hydroxyethyl Methacrylate	868-77-9	Green Algae	Experimental	72 hours	NOEC	160 mg/l
Hydroxyethyl Methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
Hydroxyethyl Methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
Hydroxyethyl Methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Green Algae	Estimated	72 hours	NOEC	160 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Green Algae	Estimated	72 hours	EC50	710 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Water flea	Estimated	21 days	NOEC	24.1 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Water flea	Estimated	48 hours	EC50	380 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Fathead minnow	Estimated	96 hours	LC50	227 mg/l

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B

Fillers (NJTS Reg. No. 04499600-7409)	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>10,000 mg/l
Naphthenic acids, copper salts	1338-02-9	Fish	Experimental	96 hours	LC50	0.00034 mg/l
Naphthenic acids, copper salts	1338-02-9	Water flea	Experimental	48 hours	EC50	0.34 mg/l
Barium diboron tetraoxide	13701-59-2	Water flea	Experimental	48 hours	EC50	20.3 mg/l
Barium diboron tetraoxide	13701-59-2	Rainbow trout	Experimental	96 hours	LC50	62 mg/l
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600-7408)	Trade Secret		Data not available or insufficient for classification			
Methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	86 mg/l
Methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	3.53 mg/l
Methyl methacrylate	80-62-6	Green Algae	Experimental	96 hours	EC50	170 mg/l
Methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
Methyl methacrylate	80-62-6	Bluegill	Experimental	96 hours	LC50	191 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Green algae	Estimated	96 hours	EC50	>100 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Water flea	Estimated	21 days	NOEC	1,000 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methyl methacrylate	80-62-6	Experimental Biodegradation	28 days	BOD	88 % weight	OECD 301D - Closed bottle test
Hydroxyethyl Methacrylate	868-77-9	Experimental Biodegradation	14 days	BOD	95 % weight	OECD 301C - MITI test (I)
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Estimated Biodegradation	28 days	CO2 evolution	22 % weight	OECD 301B - Modified sturm or CO2

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B

Fillers (NJTS Reg. No. 04499600-7409)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Naphthenic acids, copper salts	1338-02-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Barium diboron tetraoxide	13701-59-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600-7408)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydroxypropyl Methacrylate	27813-02-1	Estimated Biodegradation	28 days	BOD	81 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	Other methods
Hydroxyethyl Methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.47	Other methods
Naphthenic acids, copper salts	1338-02-9	Experimental Bioconcentration		Log Kow	4.1	Other methods
Fillers (NJTS Reg. No. 04499600-7409)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylonitrile-Butadiene Polymers (NJTS Reg. No. 04499600-7408)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydroxypropyl Methacrylate	27813-02-1	Estimated Bioconcentration		Log Kow	0.97	Other methods
Barium diboron tetraoxide	13701-59-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

See Section 11.1 Information on toxicological effects

Incinerate uncured product in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Air Transport (IATA) Regulations

UN No UN1133

Proper Shipping Name Adhesives

Hazard Class/Division 3

Subsidiary Risk Not applicable

Packing Group: II

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA.

Applicable Environmental, Health and Safety Regulations

Manufacture, Storage and Import of Hazardous Chemical Rules, 1989

Hazardous Waste(Management , Handling & Transboundary) Rules, 2008

Hazardous Chemicals (Classification, Packaging and Label Rules), 2001

Central Motor Vehicle Rules, 1989

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules

COPPER COMPOUNDS

Methyl methacrylate

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:

Product is classified as very highly flammable liquid

SECTION 16: Other information

NFPA Hazard Classification

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8407NS and 8407NS Gray, Part B

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:

No revision information

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