Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier
3M™ Novec™ 1720 Electronic Grade Coating

Product Identification Numbers
98-0212-3193-5

1.2. Recommended use and restrictions on use

Recommended use
For industrial use only. Not intended for use as a medical device or drug., Coating applications in electronic industry

Restrictions on use
3M Electronics Materials Solutions Division (EMSD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMSD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details
Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-45543000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: http://solutions.3mindia.co.in

1.4. Emergency telephone number
080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture
Not classified as hazardous according to UN GHS criteria.

2.2. Label elements
Signal Word

Symbols

Pictograms
Not applicable.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Methyl nonafluoroisobutyl ether	163702-08-7	54 - 90
Methyl nonafluorobutyl ether	163702-07-6	9 - 45

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
No need for first aid is anticipated.

Skin contact
No need for first aid is anticipated.

Eye contact
No need for first aid is anticipated.

If swallowed
No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media
Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

Hydrogen Fluoride	During combustion.

5.3. Special protective actions for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,tunic and trousers (leggings),bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid inhalation of thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities
Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Methyl nonafluorobutyl ether	163702-07-6	AIHA	TWA:750 ppm	
Methyl nonafluoroisobutyl ether	163702-08-7	AIHA	TWA:750 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation

to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Chemical protective gloves are not required under normal use conditions. However, when the product is subjected to extreme heat, HF may be formed. For those cases, neoprene gloves and apron are recommended.

Respiratory protection

During heating: Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Thermal hazards
Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Color	Colorless
Odor	Slight Ether
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point: NA	-135 ºC
Boiling point/Initial boiling point/Boiling range	61 ºC [@ 101,324.72 Pa]
Flash point	No flash point
Evaporation rate	49 [*Ref Std:*BUOAC=1]
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	None detected [*Details:*NONE acc to ASTM E681-94, @100C]
Flammable Limits(UEL)	None detected [*Details:*NONE acc to ASTM E681-94, @100C]
Vapour pressure	26,931 Pa [@ 25 ºC]
Vapor Density and/or Relative Vapor Density	8.6 [*Ref Std:*AIR=1]
Density	1.5 g/ml
Relative density	1.5 [*Ref Std:*WATER=1]
Water solubility	< 12 ppm
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	405 ºC [*Details:*(ASTM E659-84)]
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	0.6 mPa-s [@ 23 ºC]
Volatile organic compounds (VOC)	
Percent volatile	> 99 %
VOC less H2O & exempt solvents	
Molecular weight	*No data available.*

Nanoparticles
This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Not determined

10.5 Incompatible materials
Strong bases.

10.6 Hazardous decomposition products

Substance	Condition
Tetrafluoroethylene	At elevated temperatures. - extreme conditions of heat
Carbonyl fluoride.	At elevated temperatures. - extreme conditions of heat
Carbon monoxide.	At elevated temperatures. - extreme conditions of heat
Carbon dioxide.	At elevated temperatures. - extreme conditions of heat
SILICON TETRAFLUORIDE	At elevated temperatures. - extreme conditions of heat
Hydrogen Fluoride	At elevated temperatures. - extreme conditions of heat
Perfluoroisobutylene (PFIB).	At elevated temperatures. - extreme conditions of heat
Toxic vapour, gas, particulate.	At elevated temperatures. - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
No known health effects.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
No known health effects.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Methyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl nonafluorobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation

Sensitization:

Skin Sensitisation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Guinea pig	Not classified
Methyl nonafluorobutyl ether	Guinea pig	Not classified

Respiratory Sensitisation
For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Methyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Methyl nonafluorobutyl ether	In Vitro	Not mutagenic
Methyl nonafluorobutyl ether	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Methyl nonafluorobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluoroisobutyl ether	Inhalation	heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Ingestion	endocrine system | liver | heart | hematopoietic system | immune	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

		system | nervous system | eyes | kidney and/or bladder | respiratory system				
Methyl nonafluorobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluorobutyl ether	Inhalation	heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Ingestion	endocrine system | liver | heart | hematopoietic system | immune system | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:
Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Methyl nonafluoroisobutyl ether	163702-08-7	Fathead minnow	Endpoint not reached	96 hours	LC50	>100 mg/l
Methyl nonafluoroisobutyl ether	163702-08-7	Green Algae	Estimated	72 hours	EC50	>100 mg/l

Methyl nonafluoroisobutyl ether	163702-08-7	Water flea	Estimated	48 hours	EC50	>100 mg/l
Methyl nonafluoroisobutyl ether	163702-08-7	Green Algae	Estimated	72 hours	NOEC	100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Fathead minnow	Endpoint not reached	96 hours	LC50	>100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Green Algae	Estimated	72 hours	EC50	>100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Water flea	Estimated	48 hours	EC50	>100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Green Algae	Estimated	72 hours	NOEC	100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methyl nonafluoroisobutyl ether	163702-08-7	Estimated Biodegradation	28 days	BOD	22 % BOD/ThBOD	OECD 301D - Closed bottle test
Methyl nonafluorobutyl ether	163702-07-6	Estimated Biodegradation	28 days	BOD	22 % BOD/ThBOD	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methyl nonafluoroisobutyl ether	163702-08-7	Estimated Bioconcentration		Log Kow	4.0	Non-standard method
Methyl nonafluorobutyl ether	163702-07-6	Estimated Bioconcentration		Log Kow	4.0	Non-standard method

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other Adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty and clean product containers may be disposed as non-

hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA)Regulations

UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable

Marine Transport (IMDG)
UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Applicable Environmental, Health and Safety Regulations
The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989
Hazardous Waste(Management , Handling & Transboundary) Rules, 2008
Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:
The product is classified as Non-Hazardous as per MSIHC Rules, 1989.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:
No revision information

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3M India SDSs are available at http://solutions.3mindia.co.in