Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier
3M Novec 649 Engineered Fluid

1.2. Recommended use and restrictions on use

Recommended use
For industrial use only; not intended for use as a medical device or drug., Heat transfer application.

Restrictions on use
3M™ Novec™ Engineered Fluids are used in a wide variety of applications, including but not limited to precision cleaning of medical devices and as lubricant deposition solvents for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration. 3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance

1.3. Supplier's details

Address:	3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone:	080-45543000, contact Product EHS team
E Mail:	productehs.in@mmm.com
Website:	http://solutions.3mindia.co.in

1.4. Emergency telephone number
080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture
Acute Aquatic Toxicity: Category 3.
Chronic Aquatic Toxicity: Category 3.

2.2. Label elements
Signal Word
Not applicable.

Symbols
Not applicable

Pictograms
Not applicable

HAZARD STATEMENTS:

H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	> 99.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
No need for first aid is anticipated.

Skin contact
No need for first aid is anticipated.

Eye contact
No need for first aid is anticipated.

If swallowed
No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media
Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Toxic Vapor/Gas	During combustion.

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Contents may be under pressure, open carefully. For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities
Protect from sunlight. Store in a well-ventilated place. Store at temperatures not exceeding 38C/100F Store away from strong bases. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments

1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Manufacturer determined	TWA:150 ppm(1940 mg/m3)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Eye protection not required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Neoprene.

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Neoprene apron.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Color	Colorless
Odor	Low Odor
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point: NA	-108 ºC
Boiling point/Initial boiling point/Boiling range	49 ºC [@ 101,324.72 Pa]
Flash point	No flash point
Evaporation rate	> 1 Units not available or not applicable. [*Ref Std:*BUOAC=1]
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	None detected
Flammable Limits(UEL)	None detected
Vapour pressure	40.4 kPa [@ 25 ºC]
Vapor Density and/or Relative Vapor Density	11.6 [*Ref Std:*AIR=1]
Density	1.6 g/ml

Relative density	1.6 [@ 20 ºC] [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
Viscosity/Kinematic Viscosity	0.6 mPa-s [@ 25 ºC]
Volatile organic compounds (VOC)	1,600 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	100 %
VOC less H2O & exempt solvents	1,600 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Light.

10.5 Incompatible materials
Strong bases.
Amines.
Alcohols.

10.6 Hazardous decomposition products

Substance	**Condition**
Hydrogen Fluoride	At elevated temperatures. - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur. Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
No health effects are expected.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
No known health effects.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Ingestion	Professional judgement	LD50 estimated to be > 5,000 mg/kg
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,227 mg/l

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Rabbit	No significant irritation

Sensitization:

Skin Sensitisation

Name	Species	Value
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Guinea pig	Not classified

Respiratory Sensitisation
For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	In Vitro	Not mutagenic
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	In vivo	Not mutagenic

Carcinogenicity
For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation	Not classified for female reproduction	Rat	NOAEL 38.7 mg/l	premating & during gestation
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation	Not classified for male reproduction	Rat	NOAEL 38.7 mg/l	premating & during gestation
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation	Not classified for development	Rat	NOAEL 39.5 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation	nervous system	Not classified	Rat	NOAEL 100,000 ppm	2 hours
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation	cardiac sensitization	Not classified	Dog	Sensitization Negative	17 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	Inhalation	liver | kidney and/or bladder | heart | endocrine system | hematopoietic system | muscles | nervous system | respiratory system | vascular system	Not classified	Rat	NOAEL 38.6 mg/l	90 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:
GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Fathead minnow	Transformation Product	96 hours	LC50	>1,070 mg/l
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Green algae	Transformation Product	96 hours	LC50	10.6 mg/l
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Water flea	Transformation Product	48 hours	EC50	>1,080 mg/l
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Green algae	Transformation Product	96 hours	NOEC	3.71 mg/l
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Activated sludge	Experimental	30 minutes	EC50	>100 mg/l
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Sunflower	Transformation Product	28 days	LOEC	1 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Experimental Photolysis		Photolytic half-life (in air)	7.3 days (t 1/2)	
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Experimental Hydrolysis		Hydrolytic half-life	<2.5 minutes (t 1/2)	
1,1,1,2,2,4,5,5,5-Nonafluoro-4-	756-13-8	Transformation product Biodegradation	28 days	CO2 evolution	3 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2

(trifluoromethyl)-3-pentanone						

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Experimental BCF - Carp	28 days	Bioaccumulation factor	<4.8	OECD305-Bioconcentration
1,1,1,2,2,4,5,5,5-Nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	Transformation product Bioconcentration		Log Kow	-1.33	ACD/Labs ChemSketch™

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other Adverse effects

1,1,1,2,2,4,5,5,5-nonafluoro-4-(trifluoromethyl)-3-pentanone	756-13-8	0	1

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA)Regulations

UN No Not applicable
Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable

Marine Transport (IMDG)
UN No Not applicable

Proper Shipping Name Not applicable
Hazard Classs/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Applicable Environmental, Health and Safety Regulations
The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989
Hazardous Waste(Management , Handling & Transboundary) Rules, 2008
Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:
The product is classified as Non-Hazardous as per MSIHC Rules, 1989.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:
Section 02: GHS Pictogram Not Applicable information was added.
Label: GHS Classification information was modified.
Section 5: Fire - Advice for fire fighters information information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: Appropriate Engineering controls information information was modified.
Section 8: Personal Protection - Respiratory Information information was deleted.
Section 8: Respiratory protection information information was added.
Section 09: Nanoparticle information was deleted.
Section 12: Component ecotoxicity information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 16: NFPA hazard classification for reactivity information was modified.
Section 2: GHS Signal Word - Not applicable information was added.

Section 2: GHS Symbol Text - Not applicable information was added.

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3M India SDSs are available at http://solutions.3mindia.co.in