



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Brite™ Products, EXL, EX2, EX3 Deburring Wheels and Buns, A MED

Product Identification Numbers

61-5001-2699-2

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-39143000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: <http://solutions.3mindia.co.in>

1.4. Emergency telephone number

080-39143000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture

Not classified as hazardous according to UN GHS criteria.

2.2. Label elements

Signal Word

Symbols

Pictograms

Not applicable.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Wt
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	25 - 35
Inorganic Fluoride	14075-53-7	2 - 5
Filler	14807-96-6	2 - 5
Lubricant	4485-12-5	1 - 3
Titanium dioxide	13463-67-7	0.25 - 1.5
Lubricant	Trade Secret	0.1 - 0.4
Nylon Fiber	Mixture	5 - 20
Cured resin	Mixture	15 - 30
Fiberglass core	Mixture	4 - 15

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.
Carbon dioxide.

Condition

During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

6.2. Environmental precautions

Not applicable.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Titanium dioxide	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
Filler	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
STEARATES	4485-12-5	ACGIH	TWA(inhalable fraction):10 mg/m3;TWA(respirable fraction):3 mg/m3	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Warning: Excessive operating speed or generation of extreme heat may result in harmful emissions. Use local exhaust ventilation. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. It is recommended that all dust control equipment (such as local exhaust ventilation), process equipment, and material transport systems involved in handling of this product be evaluated for the need for explosion-protection safeguards. Recognized safeguards include explosion relief vents, explosion suppression systems, and oxygen deficient process environments.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimise the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Skin/hand protection

Wear appropriate gloves to minimise risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Color	Multicolor
Odor	Slight Polymeric
Odour threshold	<i>Not applicable.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point: NA	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	<i>Not applicable.</i>
Evaporation rate	<i>Not applicable.</i>
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Vapour density	<i>Not applicable.</i>
Relative density	<i>Not applicable.</i>
Water solubility	<i>Not applicable.</i>
Solubility- non-water	<i>Not applicable.</i>

Partition coefficient: n-octanol/water	<i>Not applicable.</i>
Autoignition temperature	<i>Not applicable.</i>
Decomposition temperature	<i>Not applicable.</i>
Viscosity	<i>Not applicable.</i>
Percent volatile	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

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Eye contact

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion. Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

No known health effects.

Additional information:

- This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered. This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use this product. Titanium dioxide was not detected when air sampling was conducted under simulated conditions on similar types of materials that contain titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide Mineral (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Inorganic Fluoride	Dermal		LD50 estimated to be > 5,000 mg/kg
Inorganic Fluoride	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
Inorganic Fluoride	Ingestion	Rat	LD50 5,854 mg/kg
Filler	Dermal		LD50 estimated to be > 5,000 mg/kg
Filler	Ingestion		LD50 estimated to be > 5,000 mg/kg
Lubricant	Dermal		LD50 estimated to be > 5,000 mg/kg
Lubricant	Ingestion	Rat	LD50 > 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Lubricant	Dermal	Rabbit	LD50 > 2,000 mg/kg
Lubricant	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	No significant irritation
Filler	Rabbit	No significant irritation
Lubricant	similar compounds	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Lubricant	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

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Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	No significant irritation
Filler	Rabbit	No significant irritation
Lubricant	similar compounds	Mild irritant
Titanium dioxide	Rabbit	No significant irritation
Lubricant	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Titanium dioxide	Human and animal	Not classified
Lubricant	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
Filler	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide Mineral (non-fibrous)	In Vitro	Not mutagenic
Filler	In Vitro	Not mutagenic
Filler	In vivo	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Inhalation	Rat	Not carcinogenic
Filler	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Lubricant	Ingestion	Rat	Not carcinogenic
Lubricant	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Filler	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Lubricant	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for		NOAEL Not available	

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			classification			
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Filler	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Filler	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Aluminum Oxide Mineral (non-fibrous)	1344-28-1		Experimental	96 hours	LC50	>100 mg/l
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Inorganic	14075-53-7	Golden Orfe	Experimental	96 hours	LC50	760 mg/l

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Fluoride						
Inorganic Fluoride	14075-53-7	Green Algae	Experimental	72 hours	EC50	>100 mg/l
Inorganic Fluoride	14075-53-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Inorganic Fluoride	14075-53-7	Water flea	Estimated	21 days	NOEC	188 mg/l
Inorganic Fluoride	14075-53-7	Green Algae	Experimental	72 hours	NOEC	100 mg/l
Filler	14807-96-6		Data not available or insufficient for classification			
Lubricant	4485-12-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Lubricant	4485-12-5	Rainbow trout	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Lubricant	4485-12-5	Water flea	Estimated	48 hours	No tox obs at lmt of water sol	>100 mg/l
Lubricant	4485-12-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Lubricant	Trade Secret	Green algae	Estimated	96 hours	EC50	>100 mg/l
Lubricant	Trade Secret	Water flea	Estimated	48 hours	EC50	>100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Data not available-insufficient			N/A	
Inorganic Fluoride	14075-53-7	Data not available-insufficient			N/A	
Filler	14807-96-6	Data not available-insufficient			N/A	
Lubricant	4485-12-5	Estimated Biodegradation	28 days	BOD	78 % BOD/ThBOD	OECD 301C - MITI test (I)
Titanium dioxide	13463-67-7	Data not available-insufficient			N/A	
Lubricant	Trade Secret	Data not available-insufficient			N/A	

12.3 : Bioaccumulative potential

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Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inorganic Fluoride	14075-53-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Filler	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Lubricant	4485-12-5	Estimated BCF - Other	4 days	Bioaccumulation factor	8	Other methods
Titanium dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Other methods
Lubricant	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA) Regulations

UN No Not applicable

Proper Shipping Name Not applicable

Hazard Class/Division Not applicable

Subsidiary Risk Not applicable

Packing Group: Not applicable

Marine Transport (IMDG)

UN No Not applicable

Proper Shipping Name Not applicable

Hazard Class/Division Not applicable
Subsidiary Risk Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information.

Applicable Environmental, Health and Safety Regulations

The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989
Hazardous Waste(Management , Handling & Transboundary) Rules, 2008

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules

None.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:

No revision information

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3M India SDSs are available at <http://solutions.3mindia.co.in>