



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM AE, 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC

Product Identification Numbers

62-3760-7230-2	62-3760-7232-8	62-3760-7233-6	62-3760-7234-4	62-3760-9132-8
62-3760-9330-8	62-3760-9335-7	62-3760-9338-1	62-3760-9339-9	62-3760-9531-1
62-3760-9830-7				

1.2. Recommended use and restrictions on use

Recommended use

low-melt hot-melt adhesive, hot-melt adhesive for bonding heat sensitive materials such as wood and coated paper

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-39143000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: <http://solutions.3mindia.co.in>

1.4. Emergency telephone number

080-39143000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture

Not classified as hazardous according to UN GHS criteria.

2.2. Label elements

Signal Word

Symbols

Pictograms

Not applicable.

PRECAUTIONARY STATEMENTS

General:

P102 Keep out of reach of children.

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Ethylene-Vinyl Acetate Polymer	Mixture	60 - 70
Hydrocarbon resin	Mixture	30 - 40

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.
Carbon dioxide.

Condition

During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. Keep out of reach of children. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

PPE No chemical protective gloves are required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Appearance/Odour	translucent, solid adhesive in rods, odourless. (When molten: pungent resinous odour.)
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point: NA	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	>=232.2 °C [Test Method:Cleveland Open Cup] [Details:Conditions: ASTM D-92-72]
Evaporation rate	<i>Not applicable.</i>
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour density	Nil
Density	1.01 g/cm ³
Relative density	1.01 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	<i>Not applicable.</i>
Molecular weight	<i>No data available.</i>
Volatile organic compounds (VOC)	0 g/l [Test Method:calculated SCAQMD rule 443.1]
Percent volatile	0 % weight
VOC less H ₂ O & exempt solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1]
Solids content	100 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

During heating:

Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye contact

During heating:

Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrocarbon resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon resin	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon resin	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon resin	Professional judgement	No significant irritation

Skin Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 4,000 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM AE, 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Ethylene-Vinyl Acetate Polymer	Mixture		Data not available or insufficient for classification			
Hydrocarbon resin	Mixture		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbon resin	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ethylene-Vinyl Acetate Polymer	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbon resin	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ethylene-Vinyl Acetate Polymer	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

See Section 11.1 Information on toxicological effects

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper

destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA) Regulations

UN No Not applicable

Proper Shipping Name Not applicable

Hazard Class/Division Not applicable

Subsidiary Risk Not applicable

Packing Group: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

Applicable Environmental, Health and Safety Regulations

Not applicable

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules

None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:

Product is classified as non-hazardous

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:

No revision information

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3M India SDSs are available at <http://solutions.3mindia.co.in>