

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier

3M[™]Dry Layup Adhesive 09091,16.5 OZ, Red

Product Identification Numbers

60-4300-5068-6 HB-0046-0440-9 UU-0112-8526-7 UU-0112-8527-5 XT-0004-9330-1

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Bonding adhesive

Restrictions on use

Not for sale or use in CA, CT, DE, IL, IN, MA, MD, ME, MI, NH, NJ, NY, OH, PA, RI, UT, VA and District of Columbia. Consult local air quality rules

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100

Telephone: 080-45543000, contact Product EHS team

E Mail: productehs.in@mmm.com
Website: http://solutions.3mindia.co.in

1.4. Emergency telephone number

080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture

Flammable Aerosol: Category 1.

Serious Eye Damage/Irritation: Category 2B. Skin Corrosion/Irritation: Category 3.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1. Specific Target Organ Toxicity (single exposure): Category 3. Acute Aquatic Toxicity: Category 2.

2.2. Label elements

Signal Word

DANGER!

Symbols

Flame |Exclamation mark | Health Hazard |

Pictograms







HAZARD STATEMENTS:

H222 Extremely flammable aerosol.

H229 Pressurised container. may burst if heated.

H320 Causes eye irritation. H316 Causes mild skin irritation.

H336 May cause drowsiness or dizziness.

H360 May damage fertility or the unborn child.

H351 Suspected of causing cancer.

H370 Causes damage to organs:

cardiovascular system

H401 Toxic to aquatic life.

PRECAUTIONARY STATEMENTS

Prevention:

P201 Obtain special instructions before use.

P210A Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P211 Do not spray on an open flame or other ignition source.

P251 Do not pierce or burn, even after use.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P280E Wear protective gloves.

Response:

P308 + P313 IF exposed or concerned: Get medical advice/attention.

Storage:

P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50C/122F.

Disposal:

P501 Dispose of contents/container in accordance with applicable

local/regional/national/international regulations.

2.3. Other hazards

Intentional misuse by deliberately concentrating and inhaling contents can be harmful or fatal. Aspiration classification does not apply as this product is sold in sealed, self-pressurized containers with nozzles designed to prevent formation of a stream

during usage. Simple Asphyxiation May displace oxygen and cause rapid suffocation.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt	
2-Methylpentane	107-83-5	20 - 30	
Cyclohexane	110-82-7	< 20	
Dimethyl Ether	115-10-6	7 - 15	
Isobutane	75-28-5	7 - 15	
Propane	74-98-6	7 - 15	
Non-Volatile Components - N.J. Trade	Trade Secret	7 - 15	
Secret Registry No. 04499600-5776p			
Pinene Resin	31393-98-3	5 - 10	
Glycerol ester	Trade Secret	5 - 10	
Pentane	109-66-0	< 3	
Methyl isobutyl ketone	108-10-1	0 - 0.99	
Toluene	108-88-3	0 - 0.99	
n-hexane	110-54-3	< 0.5	

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. Get medical attention.

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products Substance

Condition

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Carbon monoxide.
Carbon dioxide.
Hydrogen Bromide
Toxic vapour, gas, particulate.

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Close cylinder. Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
2-Methylpentane	107-83-5	ACGIH	TWA:500 ppm;STEL:1000	
			ppm	
Methyl isobutyl ketone	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal
				carcin.
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human
				carcin, Ototoxicant
Pentane	109-66-0	ACGIH	TWA:1000 ppm	
n-hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous
				absorption
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Dimethyl Ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	asphyxiant
Isobutane	75-28-5	ACGIH	STEL:1000 ppm	
Natural gas	75-28-5	ACGIH	Limit value not established:	asphyxiant
Glycerol ester	Trade	ACGIH	TWA(as Resin, inhalable	Cntrl all exposr-low as
-	Secret		fraction):0.001 mg/m3;Limit	possib,
			value not established:	Dermal/Respiratory
				Sensitizer

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

Half facepiece or full facepiece supplied-air respirator Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Information on basic physical and chemical properties					
Gas.					
Dark Red					
Sweet Odor, Fruity Odor					
No data available.					
± 6.7					
No data available.					
No data available.					
-41.1 °C [Test Method: Tagliabue closed cup]					
1.9 [Ref Std:ETHER=1]					
Flammable Aerosol: Category 1.					
\pm 1.5 % volume					
± 8.6 % volume					
2.97 [Ref Std:AIR=1]					
No data available.					
0.697 [<i>Ref Std</i> :WATER=1]					
Nil					
No data available.					
No data available.					
No data available.					
Not applicable.					
Not applicable.					
77.7 %					
77.7 % weight					
550.2 g/l [Test Method:calculated per EPA method 24]					
No data available.					
No data available.					
No data available.					
No data available.					

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Combustibles.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Simple asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eve contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause:

Cardiac sensitisation: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Methylpentane	Inhalation-		LC50 estimated to be > 50 mg/l
J 1	Vapor		
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Isobutane	Inhalation- Gas (4 hours)	Rat	LC50 276,000 ppm
Propane	Inhalation- Gas (4 hours)	Rat	LC50 > 200,000 ppm
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation- Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Dimethyl Ether	Inhalation- Gas (4 hours)	Rat	LC50 164,000 ppm
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600-5776p	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600-5776p	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Pinene Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Pinene Resin	Ingestion	Rat	LD50 > 34,000 mg/kg
Glycerol ester	Dermal	Rat	LD50 > 2,000 mg/kg
Glycerol ester	Ingestion	Rat	LD50 > 2,000 mg/kg
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation- Vapor (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
n-hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
n-hexane	Inhalation- Vapor (4 hours)	Rat	LC50 170 mg/l
n-hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Methyl isobutyl ketone	Dermal	Rabbit	LD50 > 16,000 mg/kg
Methyl isobutyl ketone	Inhalation- Vapor (4 hours)	Rat	LC50 >8.2,<16.4 mg/l
Methyl isobutyl ketone	Ingestion	Rat	LD50 3,038 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation- Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Skili Collosion/Illitation				
Name	Species	Value		
2 Mathylpontona	Professio	Mild issitant		
2-Methylpentane	Professio	Mild irritant		

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	nal judgemen t	
Isobutane	Professio nal	No significant irritation
	judgemen t	
Propane	Rabbit	Minimal irritation
Cyclohexane	Rabbit	Mild irritant
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600-5776p	Professio	Minimal irritation
	nal	
	judgemen	
	t	
Glycerol ester	Rabbit	No significant irritation
Pentane	Rabbit	Minimal irritation
n-hexane	Human	Mild irritant
	and	
	animal	
Methyl isobutyl ketone	Rabbit	Mild irritant
Toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
2-Methylpentane	Professio	Moderate irritant
	nal	
	judgemen	
	t	
Isobutane	Professio	No significant irritation
	nal	
	judgemen	
	t	
Propane	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Glycerol ester	Rabbit	Mild irritant
Pentane	Rabbit	Mild irritant
n-hexane	Rabbit	Mild irritant
Methyl isobutyl ketone	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant

Sensitization:

Skin Sensitisation

Name	Species	Value
Glycerol ester	Human and	Not classified
Pentane	animal Guinea	Not classified
Tentane	pig	Not classified
n-hexane	Human	Not classified
Methyl isobutyl ketone	Guinea	Not classified
	pig	
Toluene	Guinea	Not classified
	pig	

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Isobutane	In Vitro	Not mutagenic
Propane	In Vitro	Not mutagenic

Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not
		sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
n-hexane	In Vitro	Not mutagenic
n-hexane	In vivo	Not mutagenic
Methyl isobutyl ketone	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
n-hexane	Dermal	Mouse	Not carcinogenic
n-hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Methyl isobutyl ketone	Inhalation	Multiple animal species	Carcinogenic.
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesis
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
n-hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
n-hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
n-hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
n-hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Methyl isobutyl ketone	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl isobutyl ketone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl isobutyl ketone	Inhalation	Not classified for male reproduction	Multiple animal	NOAEL 8.2 mg/l	2 generation

			species		
Methyl isobutyl ketone	Inhalation	Not classified for development	Mouse	NOAEL 12.3	during
				mg/l	organogenesis
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not	occupational
				available	exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3	1 generation
		-		mg/l	
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520	during
	_	_		mg/kg/day	gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not	poisoning
		-		available	and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
2-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Isobutane	Inhalation	cardiac sensitization	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available

Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	not available
n-hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
n-hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
n-hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Methyl isobutyl ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
Methyl isobutyl ketone	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL 0.9 mg/l	7 minutes
Methyl isobutyl ketone	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
Methyl isobutyl ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
2-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
2-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
Isobutane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4,500 ppm	13 weeks
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or	Not classified	Rat	NOAEL 20 mg/l	13 weeks

		bladder respiratory system				
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
n-hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
n-hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
n-hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
n-hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
n-hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
n-hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
n-hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
n-hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
n-hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks
Methyl isobutyl ketone	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
Methyl isobutyl ketone	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
Methyl isobutyl ketone	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
Methyl isobutyl ketone	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
Methyl isobutyl ketone	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
Methyl isobutyl ketone	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
Methyl isobutyl ketone	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl isobutyl ketone	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1	4 weeks

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					mg/l	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

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Name	Value
2-Methylpentane	Aspiration hazard
Cyclohexane	Aspiration hazard
Pentane	Aspiration hazard
n-hexane	Aspiration hazard
Methyl isobutyl ketone	Some positive data exist, but the data are not sufficient for classification
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Туре	Exposure	Test endpoint	Test result
2-	107-83-5		Data not			N/A
Methylpentane			available or			

			insufficient for classification			
Cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
Cyclohexane	110-82-7	Fathead	Experimental	96 hours	LC50	4.53 mg/l
Cyclonexane	110-82-7	minnow	Experimental	90 Hours	LC30	4.55 mg/1
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Dimethyl Ether		Bacteria	Experimental	10 110 4115	EC10	>1,600 mg/l
Dimethyl Ether		Guppy	Experimental	96 hours	LC50	>4,100 mg/l
Dimethyl Ether		Water flea	Experimental	48 hours	EC50	>4,400 mg/l
Isobutane	75-28-5		Data not available or insufficient for classification			N/A
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600- 5776p	Trade Secret		Data not available or insufficient for classification			N/A
Propane	74-98-6		Data not available or insufficient for classification			N/A
Glycerol ester	Trade Secret	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Glycerol ester	Trade Secret	Rainbow trout	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Glycerol ester	Trade Secret	Water flea	Estimated	48 hours	No tox obs at lmt of water sol	>100 mg/l
Glycerol ester	Trade Secret	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Pinene Resin	31393-98-3	Activated sludge	Experimental	3 hours	NOEC	1,000 mg/l
Pinene Resin	31393-98-3	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Pinene Resin	31393-98-3	Water flea	Endpoint not reached	21 days	EL10	>100 mg/l
Pentane	109-66-0	Green Algae	Experimental	72 hours	EC50	10.7 mg/l
Pentane	109-66-0	Rainbow trout	Experimental	96 hours	LC50	4.26 mg/l
Pentane	109-66-0	Water flea	Experimental	48 hours	EC50	2.7 mg/l
Pentane	109-66-0	Green Algae	Experimental	72 hours	NOEC	2.04 mg/l
Methyl isobutyl ketone	108-10-1	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l
Methyl isobutyl ketone	108-10-1	Fathead minnow	Experimental	96 hours	LC50	505 mg/l
Methyl isobutyl ketone	108-10-1	Green Algae	Experimental	96 hours	EC50	400 mg/l
Methyl isobutyl ketone	108-10-1	Water flea	Experimental	48 hours	EC50	170 mg/l
Methyl isobutyl ketone	108-10-1	Fathead minnow	Experimental	32 days	NOEC	57 mg/l
Methyl isobutyl ketone	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l

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Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
n-hexane	110-54-3	Fathead minnow	Experimental	96 hours	LC50	2.5 mg/l
n-hexane	110-54-3	Water flea	Experimental	48 hours	LC50	3.9 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2- Methylpentane	107-83-5	Data not available-insufficient			N/A	
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half- life (in air)	4.14 days (t 1/2)	Non-standard method
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 % BOD/ThBOD	OECD 301F - Manometric respirometry
Dimethyl Ether	115-10-6	Experimental Photolysis		Photolytic half- life (in air)	12.4 days (t 1/2)	Non-standard method
Dimethyl Ether	115-10-6	Experimental Biodegradation	28 days	BOD	5 % weight	OECD 301D - Closed bottle test
Isobutane	75-28-5	Experimental Photolysis		Photolytic half- life (in air)	13.4 days (t 1/2)	Non-standard method
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600- 5776p	Trade Secret	Data not available- insufficient			N/A	
Propane	74-98-6	Experimental Photolysis		Photolytic half- life (in air)	27.5 days (t 1/2)	Non-standard method
Glycerol ester	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	47.3 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Pinene Resin	31393-98-3	Experimental Biodegradation	28 days	BOD	4 % BOD/ThBOD	OECD 301D - Closed bottle test
Pentane	109-66-0	Experimental Photolysis		Photolytic half- life (in air)	8.07 days (t 1/2)	Non-standard method
Pentane	109-66-0	Experimental Biodegradation	28 days	BOD	87 % BOD/ThBOD	OECD 301F - Manometric respirometry

Methyl isobutyl	108-10-1	Experimental		Photolytic half-	2.28 days (t	Non-standard method
ketone		Photolysis		life (in air)	1/2)	
Methyl isobutyl	108-10-1	Experimental	14 days	BOD	84 % weight	OECD 301C - MITI
ketone		Biodegradation				test (I)
Toluene	108-88-3	Experimental		Photolytic half-	5.2 days (t 1/2)	
		Photolysis		life (in air)		
Toluene	108-88-3	Experimental	20 days	BOD	80 %	APHA Std Meth
		Biodegradation	-		BOD/ThBOD	Water/Wastewater
n-hexane	110-54-3	Experimental		Photolytic half-	5.4 days (t 1/2)	Non-standard method
		Photolysis		life (in air)		
n-hexane	110-54-3	Experimental	28 days	BOD	100 % weight	OECD 301C - MITI
		Bioconcentrati	-			test (I)
		on				

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2- Methylpentane	107-83-5	Estimated Bioconcentrati on		Bioaccumulatio n factor	150	Estimated: Bioconcentration factor
Cyclohexane	110-82-7	Experimental BCF-Carp	56 days	Bioaccumulatio n factor		OECD 305E - Bioaccumulation flow- through fish test
Dimethyl Ether	115-10-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Isobutane	75-28-5	Experimental Bioconcentrati on		Log Kow	2.76	Non-standard method
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600- 5776p	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propane	74-98-6	Experimental Bioconcentrati on		Log Kow	2.36	Non-standard method
Glycerol ester	Trade Secret	Estimated Bioconcentrati on		Bioaccumulatio n factor	7.4	Estimated: Bioconcentration factor
Pinene Resin	31393-98-3	Experimental Bioconcentrati on		Log Kow	7.41	Non-standard method
Pentane	109-66-0	Estimated Bioconcentrati on		Bioaccumulatio n factor	26	Estimated: Bioconcentration factor
Methyl isobutyl ketone	108-10-1	Experimental Bioconcentrati on		Log Kow	1.31	Non-standard method
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulatio n factor		
Toluene	108-88-3	Experimental		Log Kow	2.73	

		Bioconcentrati			
		on			
n-hexane	110-54-3	Estimated	Bioaccumulatio	50	Estimated:
		Bioconcentrati	n factor		Bioconcentration factor
		on			

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
methyl isobutyl ketone	108-10-1	0	

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. The facility should be equipped to handle gaseous waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Air Transport (IATA)Regulations

UN No UN1950

Proper Shipping Name AEROSOLS, FLAMMABLE (contains solvents)

Hazard Classs/Division 2.1 Subsidiary Risk Not applicable Packing Group: Not applicable

Marine Transport (IMDG)

UN No UN1950

Proper Shipping Name AEROSOLS, FLAMMABLE (contains solvents)

Hazard Classs/Division 2.1 Subsidiary Risk Not applicable Packing Group: Not applicable

Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The

components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Applicable Environmental, Health and Safety Regulations

The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 Hazardous Waste(Management, Handling & Transboundary) Rules, 2008 Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules

Butane, all isomers Cyclohexane n-hexane Hexane, all isomers Methyl isobutyl ketone

Pentane, all isomers

Toluene

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:

Product is classified as Extremely Flammable (Aerosol).

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 4 Instability: 0 Special Hazards: None Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:

Section 01: 1.2 Restrictions on use information was modified.

Section 1: Product name information was modified.

US Section 01 Product Use - Recommended Use information was modified.

Section 2: Hazard - Other information was modified.

Label: GHS Classification information was modified.

Label: GHS Precautionary - Prevention information was modified.

Label: GHS Precautionary - Response information was modified.

Section 2: Ingredient table information was modified.

Section 04: First Aid - Symptoms and Effects (GHS) information was added.

Section 8: Occupational exposure limit table information was modified.

Section 8: Personal Protection - Skin/hand information information was modified.

Section 8: Skin protection - recommended gloves information information was modified.

Section 09: Percent Volatile information was modified.

Section 09: VOC Less H2O & Exempt Solvents information was modified.

Section 09: Volatile Organic Compounds information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Aspiration Hazard Table information was modified.

Section 11: Cancer Hazards information information was added.

3MTMDry Layup Adhesive 09091,16.5 OZ, Red

- Section 11: Carcinogenicity Table information was modified.
- Section 11: Germ Cell Mutagenicity Table information was modified.
- Section 11: Reproductive Toxicity Table information was modified.
- Section 11: Serious Eye Damage/Irritation Table information was modified.
- Section 11: Skin Corrosion/Irritation Table information was modified.
- Section 11: Skin Sensitization Table information was modified.
- Section 11: Target Organs Repeated Table information was modified.
- Section 11: Target Organs Single Table information was modified.
- Section 12: Component ecotoxicity information information was modified.
- Prints No Data if Adverse effects information is not present information was deleted.
- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 14: Proper Shipping Name n.o.s. ingredients information was added.
- Section 15: MSIHC Ingredients information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M India SDSs are available at http://solutions.3mindia.co.in