Safety Data Sheet

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Transportation version number: 3.00 (04/08/2015)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™Heavy General Purpose Filler/Hardener Kit 51072, 51075, 51078, 51082

Product Identification Numbers

DE-2729-6625-5	DE-2729-6628-9	DE-2729-6634-7
7000062761	7000062764	7000062770

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

31-0232-4, 31-0397-5

TRANSPORTATION INFORMATION

DE-2729-6625-5, DE-2729-6628-9, DE-2729-6634-7

ADR/RID: UN3269, POLYESTER RESIN KIT, LIMITED QUANTITY, 3., III, (E), ADR Classification Code: F3.
IMDG-CODE: UN3269, POLYESTER RESIN KIT, 3., III, IMDG-Code segregation code: NONE, LIMITED QUANTITY,

EMS: FE,SD.
ICAO/IATA: UN3269, POLYESTER RESIN KIT, 3., III.

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Flammable Liquid, Category 3 - Flam. Liq. 3; H226
Organic Peroxide, Type E - Org. Perox. E; H242
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1B - Skin Sens. 1B; H317
Reproductive Toxicity, Category 2 - Repr. 2; H361
Specific Target Organ Toxicity-Repeated Exposure, Category 1 - STOT RE 1; H372
Aspiration Hazard, Category 1 - Asp. Tox. 1; H304
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms

Contains:
styrene; dibenzoyl peroxide

HAZARD STATEMENTS:

H226	Flammable liquid and vapour.
H242	Heating may cause a fire.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H361d	Suspected of damaging the unborn child.
H304	May be fatal if swallowed and enters airways.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs |
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234	Keep only in original packaging.
P260A	Do not breathe vapours.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P331	Do NOT induce vomiting.

Storage:

P411	Store at temperatures not exceeding 25 ºC.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
H361d	Suspected of damaging the unborn child.
H304	May be fatal if swallowed and enters airways.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P331	Do NOT induce vomiting.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

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Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Label: CLP Ingredients - kit components information was modified.
Section 1: Emergency telephone information was modified.
Section 2: <125ml Hazard - Cat 1 Repeated Target Organ information was modified.
Section 2: <125ml Hazard - Health information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Section 2: <125ml Precautionary - Response information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.
Label: CLP Precautionary - Storage information was modified.
Label: CLP Supplemental Hazard Statements information was added.

Safety Data Sheet

Document group:	31-0397-5	**Version number:**	9.00
Revision date:	28/08/2023	**Supersedes date:**	23/02/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™Heavy General Purpose Filler

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Automotive.

1.3. Details of the supplier of the safety data sheet
Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number
Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.
The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:
Flammable Liquid, Category 3 - Flam. Liq. 3; H226
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Reproductive Toxicity, Category 2 - Repr. 2; H361d
Specific Target Organ Toxicity-Repeated Exposure, Category 1 - STOT RE 1; H372
Aspiration Hazard, Category 1 - Asp. Tox. 1; H304

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
styrene	100-42-5	202-851-5	10 - 20

HAZARD STATEMENTS:

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361d	Suspected of damaging the unborn child.
H304	May be fatal if swallowed and enters airways.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.

PRECAUTIONARY STATEMENTS

General:

P102	Keep out of reach of children.

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P280E	Wear protective gloves.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P331	Do NOT induce vomiting.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H361d	Suspected of damaging the unborn child.
H304	May be fatal if swallowed and enters airways.

H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.

<=125 ml Precautionary statements

General:

P102	Keep out of reach of children.

Prevention:

P260A	Do not breathe vapours.
P280E	Wear protective gloves.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P331	Do NOT induce vomiting.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

45% of the mixture consists of components of unknown acute oral toxicity.

45% of the mixture consists of components of unknown acute inhalation toxicity.
Contains 45% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Unsaturated polyester resin	Trade Secret	30 - 50	Substance not classified as hazardous
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	40 - 50	Substance with a national occupational exposure limit
styrene	(CAS-No.) 100-42-5 (EC-No.) 202-851-5	10 - 20	Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Repr. 2, H361d STOT RE 1, H372 Nota D

			Aquatic Chronic 3, H412 Asp. Tox. 1, H304 STOT SE 3, H335
Non-Hazardous Ingredients	Trade Secret	1 - 10	Substance not classified as hazardous
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	5 - 10	Carc. 2, H351 (inhalation)

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and

prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators…) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
styrene	100-42-5	Ireland OELs	TWA(8 hours):85 mg/m3(20 ppm);STEL(15 minutes):170 mg/m3(40 ppm)	
Titanium dioxide	13463-67-7	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):4 mg/m3	
Talc	14807-96-6	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):0.8 mg/m3	

Ireland OELs : Ireland. OELs
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Fluoroelastomer	No data available	No data available
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odor	Styrene
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	145 ºC
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	1.2 % volume
Flammable Limits(UEL)	8.9 % volume
Flash point	31 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	*No data available.*
Water solubility	Immiscible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	600 Pa [@ 20 ºC]
Density	1.8 g/cm3 [@ 20 ºC]
Relative density	1.8 [*Ref Std:*WATER=1]
Relative Vapour Density	3.6

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Strong acids.
Combustibles.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain. May cause additional health effects (see below).

Skin contact
Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness.

Eye contact
Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Prolonged or repeated exposure may cause target organ effects:
Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and

changes in lung function tests. Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
styrene	Dermal	Rat	LD50 > 2,000 mg/kg
styrene	Inhalation-Vapour (4 hours)	Rat	LC50 11.8 mg/l
styrene	Ingestion	Rat	LD50 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Non-Hazardous Ingredients	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Hazardous Ingredients	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
styrene	Professional judgement	Mild irritant
Titanium dioxide	Rabbit	No significant irritation
Non-Hazardous Ingredients	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
styrene	Professional judgement	Moderate irritant
Titanium dioxide	Rabbit	No significant irritation
Non-Hazardous Ingredients	Professional	No significant irritation

	judgement	

Skin Sensitisation

Name	Species	Value
styrene	Guinea pig	Not classified
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
styrene	In Vitro	Some positive data exist, but the data are not sufficient for classification
styrene	In vivo	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
styrene	Ingestion	Mouse	Carcinogenic.
styrene	Inhalation	Human and animal	Carcinogenic.
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
styrene	Ingestion	Not classified for female reproduction	Rat	NOAEL 21 mg/kg/day	3 generation
styrene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.1 mg/l	2 generation
styrene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.1 mg/l	2 generation
styrene	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	60 days
styrene	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation
styrene	Inhalation	Not classified for development	Multiple animal species	NOAEL 2.1 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
styrene	Inhalation	auditory system	Causes damage to organs	Multiple animal species	LOAEL 4.3 mg/l	not available
styrene	Inhalation	liver	Causes damage to organs	Mouse	LOAEL 2.1 mg/l	not available
styrene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
styrene	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL Not available	not available
styrene	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2.1 mg/l	not available

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m³	113 weeks
styrene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL not available	occupational exposure
styrene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
styrene	Inhalation	liver	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 0.85 mg/l	13 weeks
styrene	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 1.1 mg/l	not available
styrene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.85 mg/l	7 days
styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.6 mg/l	10 days
styrene	Inhalation	respiratory system	Not classified	Multiple animal species	LOAEL 0.09 mg/l	not available
styrene	Inhalation	heart | gastrointestinal tract | bone, teeth, nails, and/or hair | muscles | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
styrene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 500 mg/kg/day	8 weeks
styrene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
styrene	Ingestion	liver | kidney and/or bladder	Not classified	Rat	NOAEL 677 mg/kg/day	6 months
styrene	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 600 mg/kg/day	470 days
styrene	Ingestion	heart | respiratory system	Not classified	Rat	NOAEL 35 mg/kg/day	105 weeks
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the	Rat	LOAEL 0.01	2 years

			data are not sufficient for classification		mg/l	
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
styrene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
styrene	100-42-5	Activated sludge	Experimental	30 minutes	EC50	500 mg/l
styrene	100-42-5	Fathead minnow	Experimental	96 hours	LC50	4.02 mg/l
styrene	100-42-5	Green algae	Experimental	72 hours	EC50	4.9 mg/l
styrene	100-42-5	Water flea	Experimental	48 hours	EC50	4.7 mg/l
styrene	100-42-5	Green algae	Experimental	96 hours	EC10	0.28 mg/l
styrene	100-42-5	Water flea	Experimental	21 days	NOEC	1.01 mg/l
Non-Hazardous Ingredients	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Talc	14807-96-6	Data not availbl-	N/A	N/A	N/A	N/A

		insufficient				
styrene	100-42-5	Experimental Biodegradation	28 days	BOD	70.9 %BOD/ThOD	
styrene	100-42-5	Experimental Photolysis		Photolytic half-life (in air)	6.64 hours (t 1/2)	
Non-Hazardous Ingredients	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
styrene	100-42-5	Experimental Bioconcentration		Log Kow	2.96	
Non-Hazardous Ingredients	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil
No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
120109* Machining emulsions and solutions free of halogens

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
styrene	100-42-5	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human	International Agency

carc. for Research on Cancer

Global inventory status
Contact 3M for more information.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
styrene	100-42-5	10	50

Regulation (EU) No 649/2012
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H351i	Suspected of causing cancer by inhalation.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
Section 2: <125ml Precautionary - Disposal information was added.
Section 2: <125ml Precautionary - General information was added.
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Disposal information was added.
Label: CLP Precautionary - General information was added.
Label: CLP Precautionary - Prevention information was modified.

Section 3: Composition/ Information of ingredients table information was modified.
Section 04: First Aid - Symptoms and Effects (CLP) information was added.
Section 4: First aid for ingestion (swallowing) information information was modified.
Section 04: Information on toxicological effects information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 9: Vapour density value information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 14 Classification Code – Regulation Data information was modified.
Section 14 Control Temperature – Regulation Data information was modified.
Section 14 Emergency Temperature – Regulation Data information was modified.
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.
Section 14 Multiplier – Main Heading information was deleted.
Section 14 Multiplier – Regulation Data information was deleted.
Section 14 Other Dangerous Goods – Regulation Data information was modified.
Section 14 Packing Group – Regulation Data information was modified.
Section 14 Proper Shipping Name information was modified.
Section 14 Segregation – Regulation Data information was modified.
Section 14 Transport Category – Main Heading information was deleted.
Section 14 Transport Category – Regulation Data information was deleted.
Section 14 Transport in bulk – Regulation Data information was modified.
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was modified.
Section 14 Transport Not Permitted – Main Heading information was deleted.
Section 14 Transport Not Permitted – Regulation Data information was deleted.
Section 14 Tunnel Code – Main Heading information was deleted.
Section 14 Tunnel Code – Regulation Data information was deleted.
Section 14 UN Number Column data information was modified.
Section 14 UN Number information was modified.
Section 14: Transportation classification information was deleted.
Section 15: Regulations - Inventories information was added.
Section 15: Seveso Hazard Category Text information was added.
Section 15: Seveso Substance Text information was added.
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com

Safety Data Sheet

Document group:	31-0232-4	**Version number:**	12.01
Revision date:	16/11/2023	**Supersedes date:**	27/06/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™Body filler Red Hardener 51074, 51077, 51080, 51084

Product Identification Numbers

DE-2729-6627-1	DE-2729-6632-1	DE-2729-6636-2
7000062763	7000062768	7000062772

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Automotive.

1.3. Details of the supplier of the safety data sheet
Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number
Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Organic Peroxide, Type E - Org. Perox. E; H242
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1B - Skin Sens. 1B; H317
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
WARNING.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
dibenzoyl peroxide	94-36-0	202-327-6	45 - 55

HAZARD STATEMENTS:

H242	Heating may cause a fire.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234	Keep only in original packaging.
P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

Storage:

P403	Store in a well-ventilated place.
P411	Store at temperatures not exceeding 25C/77F.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements
H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:
P280B Wear protective gloves and eye/face protection.

Response:
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
dibenzoyl peroxide	(CAS-No.) 94-36-0 (EC-No.) 202-327-6	45 - 55	Org. Perox. B, H241 Eye Irrit. 2, H319 Skin Sens. 1B, H317 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10
Dimethyl phthalate	(CAS-No.) 131-11-3 (EC-No.) 205-011-6	25 - 35	Substance with a national occupational exposure limit
Non-Hazardous Ingredients	Mixture	15 - 25	Substance not classified as hazardous
ethanediol	(CAS-No.) 107-21-1 (EC-No.) 203-473-3	< 10	Acute Tox. 4, H302 STOT RE 2, H373

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms

develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
This product contains ethylene glycol. If there is reasonable suspicion of ethylene glycol poisoning, intravenous (IV) administration with either fomepizole (preferred) or ethanol (if fomepizole is unavailable) should be considered as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product. Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Toxic Vapour/Gas	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Protect from sunlight. Store away from heat. Store at temperatures not exceeding 25C/77F. Keep cool. Keep only in original container. Store away from acids. Store away from other materials. Keep/store away from clothing and other combustible materials. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
ethanediol	107-21-1	Ireland OELs	TWA(8 hours):52 mg/m3(20 ppm);TWA(8 hours):20 ppm(52 mg/m3);STEL(15 minutes):104 mg/m3(40 ppm);STEL(15 minutes):40 ppm(104 mg/m3)	SKIN
Dimethyl phthalate	131-11-3	Ireland OELs	TWA(8 hours):5 mg/m3;STEL(15 minutes):10 mg/m3	
dibenzoyl peroxide	94-36-0	Ireland OELs	TWA(8 hours):5 mg/m3	

Ireland OELs : Ireland. OELs
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure

Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Wear protective gloves. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	>.3	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Red
Odor	Characteristic Odour
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*

Boiling point/boiling range	*No data available.*
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	*No data available.*
Autoignition temperature	*Not applicable.*
Decomposition temperature	50 ºC [*Details:*SADT]
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	*No data available.*
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	100 Pa [@ 20 ºC]
Density	1.1 g/ml
Relative density	1.1 [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	109 g/l
Evaporation rate	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable. Unstable at or above 50 deg C. (Self-accelerating decomposition temperature)

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.
Temperatures above +25°C

10.5 Incompatible materials
Accelerators
Alkali and alkaline earth metals.
Amines.
Reducing agents.
Strong acids.
Combustibles.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact
May be harmful in contact with skin. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Single exposure may cause target organ effects:
Cardiac effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
dibenzoyl peroxide	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
dibenzoyl peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 24.3 mg/l
dibenzoyl peroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Dimethyl phthalate	Inhalation-Dust/Mist (4 hours)	Cat	LC50 > 15.1 mg/l
Dimethyl phthalate	Dermal	Rabbit	LD50 > 11,940 mg/kg
Dimethyl phthalate	Ingestion	Rat	LD50 8,200 mg/kg

ethanediol	Ingestion	Human	LD50 1,600 mg/kg
ethanediol	Inhalation-Dust/Mist (4 hours)	Other	LC50 estimated to be 5 - 12.5 mg/l
ethanediol	Dermal	Rabbit	9,530 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
dibenzoyl peroxide	Rabbit	Minimal irritation
Dimethyl phthalate	Rabbit	Minimal irritation
ethanediol	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
dibenzoyl peroxide	Rabbit	Severe irritant
Dimethyl phthalate	Rabbit	No significant irritation
ethanediol	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
dibenzoyl peroxide	Guinea pig	Sensitising
Dimethyl phthalate	Human	Not classified
ethanediol	Human	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
dibenzoyl peroxide	In Vitro	Not mutagenic
dibenzoyl peroxide	In vivo	Not mutagenic
Dimethyl phthalate	In vivo	Not mutagenic
Dimethyl phthalate	In Vitro	Some positive data exist, but the data are not sufficient for classification
ethanediol	In Vitro	Not mutagenic
ethanediol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
dibenzoyl peroxide	Ingestion	Multiple animal species	Not carcinogenic
dibenzoyl peroxide	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Dimethyl phthalate	Dermal	Mouse	Not carcinogenic
ethanediol	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration

dibenzoyl peroxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
dibenzoyl peroxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	premating & during gestation
dibenzoyl peroxide	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Dimethyl phthalate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,595 mg/kg/day	premating into lactation
Dimethyl phthalate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,009 mg/kg/day	34 days
Dimethyl phthalate	Ingestion	Not classified for development	Rat	NOAEL 3,600 mg/kg/day	during organogenesis
ethanediol	Dermal	Not classified for development	Mouse	NOAEL 3,549 mg/kg/day	during organogenesis
ethanediol	Ingestion	Not classified for development	Mouse	LOAEL 750 mg/kg/day	during organogenesis
ethanediol	Inhalation	Not classified for development	Mouse	NOAEL 1,000 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
ethanediol	Ingestion	heart | nervous system | kidney and/or bladder | respiratory system	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
ethanediol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
ethanediol	Ingestion	liver	Not classified	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dimethyl phthalate	Dermal	heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | liver | immune system | nervous system | kidney and/or bladder | respiratory system	Not classified	Mouse	NOAEL 2,700 mg/kg/day	1 years
Dimethyl phthalate	Ingestion	hematopoietic system | nervous system	Not classified	Rat	NOAEL 1,009 mg/kg/day	34 days
ethanediol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	2 years
ethanediol	Ingestion	vascular system	Not classified	Rat	NOAEL 200 mg/kg/day	2 years
ethanediol	Ingestion	heart | hematopoietic system | liver | immune system |	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years

		muscles				
ethanediol	Ingestion	respiratory system	Not classified	Mouse	NOAEL 12,000 mg/kg/day	2 years
ethanediol	Ingestion	skin | endocrine system | bone, teeth, nails, and/or hair | nervous system | eyes	Not classified	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
dibenzoyl peroxide	94-36-0	Green algae	Experimental	72 hours	EC50	0.071 mg/l
dibenzoyl peroxide	94-36-0	Rainbow trout	Experimental	96 hours	LC50	0.06 mg/l
dibenzoyl peroxide	94-36-0	Water flea	Experimental	48 hours	EC50	0.11 mg/l
dibenzoyl peroxide	94-36-0	Green algae	Experimental	72 hours	NOEC	0.02 mg/l
dibenzoyl peroxide	94-36-0	Water flea	Experimental	21 days	EC10	0.001 mg/l
dibenzoyl peroxide	94-36-0	Activated sludge	Experimental	30 minutes	EC50	35 mg/l
dibenzoyl peroxide	94-36-0	Redworm	Experimental	14 days	LC50	>1,000 mg/kg (Dry Weight)
dibenzoyl peroxide	94-36-0	Soil microbes	Experimental	28 days	EC50	2,300 mg/kg (Dry Weight)
Dimethyl phthalate	131-11-3	Activated sludge	Experimental	30 minutes	EC20	400 mg/l
Dimethyl phthalate	131-11-3	Green algae	Experimental	72 hours	ErC50	260 mg/l
Dimethyl phthalate	131-11-3	Sheepshead Minnow	Experimental	96 hours	LC50	29 mg/l
Dimethyl phthalate	131-11-3	Water flea	Experimental	48 hours	LC50	33 mg/l
Dimethyl phthalate	131-11-3	Green algae	Experimental	72 hours	EC10	193 mg/l
Dimethyl phthalate	131-11-3	Rainbow trout	Experimental	102 days	NOEC	11 mg/l
Dimethyl phthalate	131-11-3	Water flea	Experimental	21 days	NOEC	9.6 mg/l

ethanediol	107-21-1	Bacteria	Experimental	16 hours	EC50	10,000 mg/l
ethanediol	107-21-1	Fathead minnow	Experimental	96 hours	LC50	8,050 mg/l
ethanediol	107-21-1	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
ethanediol	107-21-1	Water flea	Experimental	48 hours	EC50	>1,100 mg/l
ethanediol	107-21-1	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
ethanediol	107-21-1	Water flea	Experimental	21 days	NOEC	100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
dibenzoyl peroxide	94-36-0	Experimental Biodegradation	28 days	BOD	71 %BOD/ThOD	OECD 301D - Closed bottle test
dibenzoyl peroxide	94-36-0	Experimental Hydrolysis		Hydrolytic half-life	5.2 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Dimethyl phthalate	131-11-3	Experimental Biodegradation	11 days	Dissolv. Organic Carbon Deplet	91 %removal of DOC	OECD 301E - Modif. OECD Screen
ethanediol	107-21-1	Experimental Biodegradation	14 days	BOD	90 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
dibenzoyl peroxide	94-36-0	Experimental Bioconcentration		Log Kow	3.2	OECD 117 log Kow HPLC method
Dimethyl phthalate	131-11-3	Experimental BCF - Fish	21 days	Bioaccumulation factor	57	
Dimethyl phthalate	131-11-3	Experimental Bioconcentration		Log Kow	1.54	similar to OECD 107
ethanediol	107-21-1	Experimental Bioconcentration		Log Kow	-1.36	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
dibenzoyl peroxide	94-36-0	Experimental Mobility in Soil	Koc	6,310 l/kg	OECD 121 Estim. of Koc by HPLC
Dimethyl phthalate	131-11-3	Experimental Mobility in Soil	Koc	55 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3108	UN3108	UN3108
14.2 UN proper shipping name	ORGANIC PEROXIDE TYPE E, SOLID(DIBENZOYL PEROXIDE (AS A PASTE), <= 52%)	ORGANIC PEROXIDE TYPE E, SOLID(DIBENZOYL PEROXIDE (AS A PASTE), <= 52%)	ORGANIC PEROXIDE TYPE E, SOLID(DIBENZOYL PEROXIDE (AS A PASTE), <= 52%)
14.3 Transport hazard class(es)	5.2	5.2	5.2
14.4 Packing group	Not applicable.	Not applicable.	Not applicable.
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	P1	Not applicable.	Not applicable.

IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
dibenzoyl peroxide	94-36-0	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
dibenzoyl peroxide	94-36-0	10	50

Regulation (EU) No 649/2012
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H241	Heating may cause a fire or explosion.
H242	Heating may cause a fire.
H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Revision information:
Section 8: Occupational exposure limit table information was modified.
Section 9: Vapour density value information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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