



Safety Data Sheet

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Revision date: 01/10/2018 **Supersedes date:** 17/07/2018
Transportation version number: 21.00 (30/09/2019)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotchcast 470W Resin (Parts A & B)

Product Identification Numbers

KE-2351-0919-3	KE-2351-0920-1	KE-2351-0989-6	KE-2351-0990-4	KE-2351-0991-2
KE-2351-0992-0	KE-2351-0993-8	KE-2351-0994-6	KE-2351-0995-3	KE-2351-0996-1
KE-2351-0997-9	KE-2351-0998-7	KE-2351-0999-5	KE-2351-1000-1	KE-2351-2176-8
KE-2351-2177-6				

7000035336	7000035337	7100006562	7000008388	7000008389
7000008390	7000008391	7000008392	7000035338	7000035339
7000035340	7000035341	7000035332	7000035333	7000092661
7000092662				

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Casting resin.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

24-9993-7, 25-0000-7

TRANSPORTATION INFORMATION

3M Scotchcast 470W Resin (Parts A & B)

KE-2351-0919-3, KE-2351-0920-1, KE-2351-0989-6, KE-2351-0990-4,
KE-2351-0991-2, KE-2351-0992-0, KE-2351-0993-8, KE-2351-0994-6,
KE-2351-0995-3, KE-2351-0996-1, KE-2351-0997-9, KE-2351-0998-7,
KE-2351-0999-5, KE-2351-1000-1, KE-2351-2176-8, KE-2351-2177-6

ADR/RID: NOT RESTRICTED FOR ROAD (ADR/RID), (--).

IMDG-CODE: NOT RESTRICTED FOR TRANSPORTATION FOR IMDG/GGVSEE, IMDG-Code segregation code: NONE.

ICAO/IATA: FORBIDDEN: NOT ALLOWED FOR AIR FREIGHT

KIT LABEL

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Contains:

Polymethylene polyphenylene isocyanate

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure:
respiratory system |

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.
P280E Wear protective gloves.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Notes on labelling

Nota P applied to CASRN 64742-95-6.

Revision information:

Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

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Revision date:	24/07/2019	Supersedes date:	28/09/2018
Transportation version number:	1.00 (18/05/2010)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotchcast 470W Resin (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

For full text of H phrases, see Section 16.

2.2. Label elements

3M Scotchcast 470W Resin (Part B)

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Polymethylene polyphenylene isocyanate	9016-87-9		>= 99

HAZARD STATEMENTS:

H332	Harmful if inhaled.	
H319	Causes serious eye irritation.	
H315	Causes skin irritation.	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H317	May cause an allergic skin reaction.	
H335	May cause respiratory irritation.	
H351	Suspected of causing cancer.	
H373	May cause damage to organs through prolonged or repeated exposure:	respiratory system

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Polymethylene polyphenylene isocyanate	9016-87-9			>= 99	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit.

3M Scotchcast 470W Resin (Part B)

					2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373
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Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

3M Scotchcast 470W Resin (Part B)

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

3M Scotchcast 470W Resin (Part B)

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polyvinyl alcohol (PVA).	No data available	No data available
Butyl rubber.	0.5	> 8 hours
Nitrile rubber.	0.35	> 8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Appearance/Odour	Brown with an earthy musty odour.
Odour threshold	No data available.
pH	Not applicable.
Boiling point/boiling range	Not applicable.
Melting point	Not applicable.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified

3M Scotchcast 470W Resin (Part B)

Oxidising properties	Not classified
Flash point	150 °C
Autoignition temperature	<i>No data available.</i>
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Relative density	1.2 - 1.24 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	120 - 150 mPa-s
Density	<i>No data available.</i>

9.2. Other information

EU Volatile Organic Compounds	<i>No data available.</i>
Percent volatile	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat.

10.5 Incompatible materials

Accelerators

Alcohols.

Amines.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Reactions with metals in powder form occur from 370 °C onwards.

Strong acids.

Strong bases.

Water

10.6 Hazardous decomposition products

Substance	Condition
Isocyanates	Normal Use
Carbon monoxide.	Not specified.
Carbon dioxide.	Not specified.
Hydrogen cyanide.	Not specified.
Oxides of nitrogen.	Not specified.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause target organ effects after inhalation. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polymethylene polyphenylene isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene polyphenylene isocyanate	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

3M Scotchcast 470W Resin (Part B)**Skin Corrosion/Irritation**

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Severe irritant

Skin Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Sensitising

Respiratory Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Polymethylene polyphenylene isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Polymethylene polyphenylene isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

3M Scotchcast 470W Resin (Part B)

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Estimated	24 hours	EC50	>100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polymethylene polyphenylene isocyanate	9016-87-9	Experimental Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Other methods
Polymethylene polyphenylene isocyanate	9016-87-9	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polymethylene polyphenylene isocyanate	9016-87-9	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

3M Scotchcast 470W Resin (Part B)

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR/IMDG/IATA: Not restricted for transport.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Polymethylene polyphenylene isocyanate	9016-87-9	Carc. 2	3M classified according to Regulation (EC) No 1272/2008
Polymethylene polyphenylene isocyanate	9016-87-9	Gr. 3: Not classifiable	International Agency for Research on Cancer

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

Revision information:

CLP: Ingredient table information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 4: First aid for inhalation information was modified.
Section 8: glove data value information was added.
Section 8: glove data value information was modified.
Section 11: Reproductive and/or Developmental Effects text information was deleted.

3M Scotchcast 470W Resin (Part B)

Section 14: Transportation classification information was modified.

Section 15: Regulations - Inventories information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Ireland MSDSs are available at www.3M.com



Safety Data Sheet

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Transportation version number:	1.00 (28/05/2010)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotchcast 470W Resin (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Casting resin.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH210 Safety data sheet available on request.

3M Scotchcast 470W Resin (Part A)**Notes on labelling**

Nota P applied to CAS 64742-95-6.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Castor oil	8001-79-4	232-293-8		50 - 65	Substance not classified as hazardous
Propane-1,2-diol, propoxylated	25322-69-4	500-039-8		10 - 25	Substance not classified as hazardous
Glycerol, propoxylated	25791-96-2	500-044-5		5 - 15	Substance not classified as hazardous
Polyesterpolyol	Unknown			1 - 10	Substance not classified as hazardous
Zeolites	1318-02-1	215-283-8		1 - 10	Substance not classified as hazardous
Grey pigment	Unknown			0.1 - 1	Substance not classified as hazardous
Polymeric carbodiimide	Unknown			0.1 - 1	Substance not classified as hazardous
Solvent naphtha (petroleum), light aromatic	64742-95-6	265-199-0		0.1 - 1	Asp. Tox. 1, H304 - Nota P Flam. Liq. 3, H226; Aquatic Chronic 2, H411 Skin Irrit. 2, H315; STOT SE 3, H336
Distillates (petroleum), hydrotreated light	64742-47-8	265-149-8		0.1 - 1	Asp. Tox. 1, H304 Aquatic Chronic 2, H411 Flam. Liq. 3, H226; Skin Irrit. 2, H315; STOT SE 3, H336

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get

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medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.
Carbon dioxide.

Condition

During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray.

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Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure: Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Liquid.

Appearance/Odour

Grey colour with a castor oil odour.

Odour threshold

No data available.

pH

Not applicable.

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Boiling point/boiling range	<i>No data available.</i>
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	≥ 200 °C
Autoignition temperature	<i>No data available.</i>
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Relative density	0.99 - 1.02 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	1,500 - 1,700 mPa-s
Density	0.99 - 1.02 g/ml

9.2. Other information

EU Volatile Organic Compounds	<i>No data available.</i>
Percent volatile	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Accelerators

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient

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classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Castor oil	Dermal		LD50 estimated to be > 5,000
Castor oil	Ingestion		LD50 estimated to be > 5,000
Propane-1,2-diol, propoxylated	Dermal	Rabbit	LD50 > 10,000 mg/kg
Propane-1,2-diol, propoxylated	Ingestion	Rat	LD50 > 2,000 mg/kg
Glycerol, propoxylated	Dermal	Rat	LD50 > 2,000 mg/kg
Glycerol, propoxylated	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Glycerol, propoxylated	Ingestion	Rat	LD50 4,600 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
Distillates (petroleum), hydrotreated light	Dermal	Rabbit	LD50 > 3,160 mg/kg
Distillates (petroleum), hydrotreated light	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3 mg/l
Distillates (petroleum), hydrotreated light	Ingestion	Rat	LD50 > 5,000 mg/kg
Solvent naphtha (petroleum), light aromatic	Dermal	Rabbit	LD50 > 2,000 mg/kg
Solvent naphtha (petroleum), light aromatic	Inhalation-Vapour (4 hours)	Rat	LC50 > 5.2 mg/l
Solvent naphtha (petroleum), light aromatic	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
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Castor oil	Human	Minimal irritation
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Glycerol, propoxylated	Rabbit	No significant irritation
Zeolites	Rabbit	No significant irritation
Distillates (petroleum), hydrotreated light	Rabbit	Mild irritant
Solvent naphtha (petroleum), light aromatic	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Castor oil	Rabbit	Mild irritant
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Glycerol, propoxylated	Rabbit	Mild irritant
Zeolites	Rabbit	Mild irritant
Distillates (petroleum), hydrotreated light	Rabbit	Mild irritant
Solvent naphtha (petroleum), light aromatic	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Castor oil	Human	Not classified
Distillates (petroleum), hydrotreated light	Guinea pig	Not classified
Solvent naphtha (petroleum), light aromatic	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Castor oil	In Vitro	Not mutagenic
Castor oil	In vivo	Not mutagenic
Distillates (petroleum), hydrotreated light	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Distillates (petroleum), hydrotreated light	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Solvent naphtha (petroleum), light aromatic	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Solvent naphtha (petroleum), light aromatic	Inhalation	Not classified for female reproduction	Rat	NOAEL 1,500 ppm	2 generation
Solvent naphtha (petroleum), light aromatic	Inhalation	Not classified for male reproduction	Rat	NOAEL 1,500 ppm	2 generation
Solvent naphtha (petroleum), light aromatic	Inhalation	Not classified for development	Rat	NOAEL 500 ppm	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Distillates (petroleum),	Inhalation	central nervous	May cause drowsiness or	Human	NOAEL Not	

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hydrotreated light		system depression	dizziness	and animal	available	
Distillates (petroleum), hydrotreated light	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Distillates (petroleum), hydrotreated light	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Solvent naphtha (petroleum), light aromatic	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Solvent naphtha (petroleum), light aromatic	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL Not available	
Solvent naphtha (petroleum), light aromatic	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Castor oil	Ingestion	heart hematopoietic system liver	Not classified	Rat	NOAEL 4,800 mg/kg/day	13 weeks
Castor oil	Ingestion	kidney and/or bladder	Not classified	Mouse	NOAEL 13,000 mg/kg/day	13 weeks

Aspiration Hazard

Name	Value
Distillates (petroleum), hydrotreated light	Aspiration hazard
Solvent naphtha (petroleum), light aromatic	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Castor oil	8001-79-4	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	48 hours	EC50	105.8 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	NOEC	>100 mg/l

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Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	21 days	NOEC	>=10 mg/l
Glycerol, propoxylated	25791-96-2	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Glycerol, propoxylated	25791-96-2	Green Algae	Experimental	72 hours	EC50	>100 mg/l
Glycerol, propoxylated	25791-96-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Glycerol, propoxylated	25791-96-2	Green Algae	Experimental	72 hours	NOEC	>=100 mg/l
Zeolites	1318-02-1	Green algae	Experimental	96 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Zeolites	1318-02-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Zeolites	1318-02-1	Water flea	Experimental	21 days	NOEC	>100 mg/l
Distillates (petroleum), hydrotreated light	64742-47-8	Green Algae	Estimated	72 hours	EC50	1 mg/l
Distillates (petroleum), hydrotreated light	64742-47-8	Rainbow trout	Estimated	96 hours	Lethal Level 50%	2 mg/l
Distillates (petroleum), hydrotreated light	64742-47-8	Water flea	Estimated	48 hours	Effect Level 50%	1.4 mg/l
Distillates (petroleum), hydrotreated light	64742-47-8	Green Algae	Estimated	72 hours	No obs Effect Level	1 mg/l
Distillates (petroleum), hydrotreated light	64742-47-8	Water flea	Estimated	21 days	No obs Effect Level	0.48 mg/l
Solvent naphtha (petroleum), light aromatic	64742-95-6		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Castor oil	8001-79-4	Estimated Biodegradation	28 days	BOD	64 % weight	OECD 301D - Closed bottle test
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Biodegradation	28 days	BOD	89 % weight	OECD 301F - Manometric respirometry
Glycerol, propoxylated	25791-96-2	Experimental Biodegradation	28 days	CO2 evolution	38 % weight	OECD 301B - Modified sturm or CO2
Zeolites	1318-02-1	Data not availbl-insufficient			N/A	
Distillates (petroleum), hydrotreated light	64742-47-8	Data not availbl-insufficient			N/A	
Solvent naphtha (petroleum), light aromatic	64742-95-6	Data not availbl-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Castor oil	8001-79-4	Estimated Bioconcentration		Bioaccumulation factor	7.4	Estimated: Bioconcentration factor
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Bioconcentration		Log Kow	<0.9	Other methods
Glycerol, propoxylated	25791-96-2	Experimental BCF-Carp	42 days	Bioaccumulation factor	≤7	Other methods
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Distillates (petroleum), hydrotreated light	64742-47-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Solvent naphtha (petroleum), light aromatic	64742-95-6	Data not available or insufficient for	N/A	N/A	N/A	N/A

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		classification			
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12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

This product has been classified as a non-hazardous waste. Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28	Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

ADR/IMDG/IATA: Not restricted for transport.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Zeolites	1318-02-1	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Label: CLP Supplemental Hazard Statements information was added.

Section 7: Precautions safe handling information information was modified.

Section 8: Respiratory protection - recommended respirators information information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Health Effects - Ingestion information information was modified.

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 13: 13.1. Waste disposal note information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Ireland MSDSs are available at www.3M.com