



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M 08603, 08615, 08616 Glass Adhesive

Product Identification Numbers

FI-3000-0021-8 FI-3000-0032-5

7000077196 7000077203

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
 Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0	< 0.3

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 21% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.
 This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyurethane prepolymer	Trade Secret	30 - 50	Substance not classified as hazardous
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	10 - 30	Substance with a national occupational exposure limit
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	(EC-No.) 701-257-8	10 - 30	Substance not classified as hazardous
Kaolin, calcined	(CAS-No.) 92704-41-1 (EC-No.) 296-473-8	7 - 13	Substance not classified as hazardous
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	1 - 2.9	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	(EC-No.) 926-141-6	0.5 - 1.5	Asp. Tox. 1, H304 EUH066
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	< 0.3	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
dibutyltin dichloride	(CAS-No.) 683-18-1 (EC-No.) 211-670-0	< 0.05	Acute Tox. 2, H330 Acute Tox. 3, H301 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Muta. 2, H341 Repr. 1B, H360FD STOT RE 1, H372 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	(CAS-No.) 1461-22-9 (EC-No.) 215-958-7	< 0.001	Aquatic Acute 1, H400,M=1000 Aquatic Chronic 1, H410,M=1000

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
dibutyltin dichloride	(CAS-No.) 683-18-1 (EC-No.) 211-670-0	(C ≥ 5%) Skin Corr. 1B, H314 (0.01% ≤ C < 5%) Skin Irrit. 2, H315 (C ≥ 3%) Eye Dam. 1, H318 (0.01% ≤ C < 3%) Eye Irrit. 2, H319
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	(C ≥ 5%) Skin Irrit. 2, H315 (C ≥ 5%) Eye Irrit. 2, H319 (C ≥ 0.1%) Resp. Sens. 1, H334 (C ≥ 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Isocyanates
Carbon monoxide
Carbon dioxide.

Condition

During combustion.
During combustion.
During combustion.

Hydrogen cyanide.
Irritant vapours or gases.
Oxides of nitrogen.

During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Place in a metal container approved for transportation by appropriate authorities. Clean up residue. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of vapours created during the cure cycle. For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminium, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
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4,4'-methylenediphenyl diisocyanate	101-68-8	Ireland OELs	TWA(as NCO)(8 hours):0.005 ppm	Respiratory/Dermal Sensitizer
toluene	108-88-3	Ireland OELs	TWA(8 hours):50 ppm(192 mg/m3);STEL(15 minutes):100 ppm(384 mg/m3)	SKIN
Carbon black	1333-86-4	Ireland OELs	TWA(inhalable fraction)(8 hours):3 mg/m3	

Ireland OELs : Ireland. OELs
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Fluoroelastomer	0.4	=>8 hours
Polymer laminate	>0.30	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Black
Odor	Odorless
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>No data available.</i>
Boiling point/boiling range	110 °C
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	1 % volume
Flammable Limits(UEL)	8 % volume
Flash point	50 °C
Autoignition temperature	200 °C
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	<i>No data available.</i>
Water solubility	Immiscible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	2,900 Pa
Density	1.2 g/cm ³ [@ 20 °C]
Relative density	1.17 - 1.27 [@ 20 °C] [Ref Std: WATER=1]
Relative Vapor Density	4 [Ref Std: AIR=1]

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	3.75 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
High shear and high temperature conditions
Sparks and/or flames.

10.5 Incompatible materials

Amines.
Alcohols.
Water
Reactive metals
Accelerators
Aluminium or magnesium powder and high/shear temperature conditions.
Alkali and alkaline earth metals.
Reducing agents.
Strong acids.
Strong oxidising agents.
Strong bases.
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	Dermal	Rat	LD50 > 1,000 mg/kg
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Kaolin, calcined	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Kaolin, calcined	Ingestion	Rat	LD50 > 2,000 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Inhalation-Vapour	Professional judgement	LC50 estimated to be 20 - 50 mg/l
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Ingestion	Rat	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Carbon black	Rabbit	No significant irritation
toluene	Rabbit	Irritant
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Rabbit	Minimal irritation
4,4'-methylenediphenyl diisocyanate	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Carbon black	Rabbit	No significant irritation
toluene	Rabbit	Moderate irritant
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Rabbit	Mild irritant
4,4'-methylenediphenyl diisocyanate	official classification	Severe irritant

Skin Sensitisation

Name	Species	Value
toluene	Guinea pig	Not classified
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Guinea pig	Not classified
4,4'-methylenediphenyl diisocyanate	official classification	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-methylenediphenyl diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	In Vitro	Not mutagenic
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	In vivo	Not mutagenic
4,4'-methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Not specified.	Not available	Not carcinogenic
4,4'-methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
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toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Not specified.	Not classified for female reproduction	Rat	NOAEL Not available	1 generation
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Not specified.	Not classified for male reproduction	Rat	NOAEL Not available	1 generation
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Not specified.	Not classified for development	Rat	NOAEL Not available	1 generation
4,4'-methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks

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toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

Name	Value
toluene	Aspiration hazard
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyurethane prepolymer	Trade Secret		Data not available or insufficient for classification			NA
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	701-257-8		Data not available or insufficient for classification			N/A
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4		Data not available or insufficient for classification			N/A
Kaolin, calcined	92704-41-1	Bacteria	Estimated	16 hours	EC10	1,400 mg/l
Kaolin, calcined	92704-41-1	Green algae	Estimated	72 hours	EC50	2,500 mg/l
Kaolin, calcined	92704-41-1	Water flea	Estimated	48 hours	EC50	>100 mg/l
Kaolin, calcined	92704-41-1	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Kaolin, calcined	92704-41-1	Green algae	Estimated	72 hours	EC10	41 mg/l
Kaolin, calcined	92704-41-1	Rainbow trout	Estimated	30 days	NOEC	100 mg/l

3M 08603, 08615, 08616 Glass Adhesive

toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	926-141-6	Green Algae	Experimental	72 hours	EL50	>1,000 mg/l
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	926-141-6	Rainbow trout	Experimental	96 hours	LL50	>1,000 mg/l
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	926-141-6	Water flea	Experimental	48 hours	EL50	>1,000 mg/l
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	926-141-6	Green Algae	Experimental	72 hours	NOEL	1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	21 days	NOEC	10 mg/l
dibutyltin dichloride	683-18-1	Algae	Experimental	96 hours	EC50	0.043 mg/l
dibutyltin dichloride	683-18-1	Water flea	Experimental	48 hours	EC50	0.84 mg/l
dibutyltin dichloride	683-18-1	Medaka	Experimental	28 days	NOEC	1.8 mg/l
dibutyltin dichloride	683-18-1	Water flea	Experimental	21 days	NOEC	0.015 mg/l
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Copepods	Laboratory	48 hours	LC50	0.00027 mg/l

TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Diatom	Laboratory	72 hours	EC50	0.000987 mg/l
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Inland Silverside	Laboratory	96 hours	LC50	0.003 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyurethane prepolymer	Trade Secret	Data not availbl-insufficient			N/A	
C14-17 alkanes, sec-mono-and disulfonic acids, phenyl esters	701-257-8	Data not availbl-insufficient			N/A	
Carbon black	1333-86-4	Data not availbl-insufficient			N/A	
Kaolin, calcined	92704-41-1	Data not availbl-insufficient			N/A	
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 % BOD/ThBOD	APHA Std Meth Water/Wastewater
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	926-141-6	Experimental Biodegradation	28 days	BOD	69 % BOD/ThBOD	OECD 301F - Manometric respirometry
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	Non-standard method
dibutyltin dichloride	683-18-1	Modeled Photolysis		Photolytic half-life (in air)	12.7 hours (t 1/2)	Non-standard method
dibutyltin dichloride	683-18-1	Experimental Biodegradation	28 days	CO2 evolution	5.5 % weight	OECD 301B - Modified sturm or CO2
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Calculated Photolysis		Photolytic half-life (in air)	9.0 hours (t 1/2)	Non-standard method
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Laboratory Biodegradation	28 days	BOD	0 % weight	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyurethane prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
C14-17 alkanes, sec-mono-and disulfonic acids, phenyl esters	701-257-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Kaolin, calcined	92704-41-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics	926-141-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Experimental BCF-Carp	28 days	Bioaccumulation factor	200	OECD 305E - Bioaccumulation flow-through fish test
dibutyltin dichloride	683-18-1	Data not available	N/A	N/A	N/A	N/A

		or insufficient for classification				
TRIBUTYL TIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Laboratory BCF - Other	10 days	Bioaccumulation factor	7950	Non-standard method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Mobility in Soil	Koc	34,000 l/kg	Episuite™
dibutyltin dichloride	683-18-1	Estimated Mobility in Soil	Koc	1,900 l/kg	Episuite™
TRIBUTYL TIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Estimated Mobility in Soil	Koc	12,000 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1
4,4'-methylenediphenyl diisocyanate	101-68-8	Carc. 2	International Agency for Research on Cancer
4,4'-methylenediphenyl diisocyanate	101-68-8	Gr. 3: Not classifiable	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
4,4'-methylenediphenyl diisocyanate	101-68-8
toluene	108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Authorization status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

<u>Ingredient</u>	<u>CAS Nbr</u>
dibutyltin dichloride	683-18-1

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

Global inventory status

Contact 3M for more information.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
dibutyltin dichloride	683-18-1	50	200
toluene	108-88-3	10	50
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	100	200

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.

H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360FD	May damage fertility. May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

CLP: Ingredient table information was modified.

Section 02: Regulation (EU) 2020/1149 Statement information was added.

Section 3: Composition/ Information of ingredients table information was modified.

Section 03: SCL table information was modified.

Section 04: First Aid - Symptoms and Effects (CLP) information was added.

Section 4: First aid for eye contact information information was modified.

Section 04: Information on toxicological effects information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 5: Hazardous combustion products table information was added.

Section 6: Accidental release clean-up information information was modified.

Section 8: Appropriate Engineering controls information information was modified.

Section 8: Eye protection information information was added.

Section 8: Eye/face protection information information was deleted.

Section 8: glove data value information was modified.

Section 8: Occupational exposure limit table information was modified.

OEL Reg Agency Desc information was modified.

Section 8: Personal Protection - Eye information information was deleted.

Section 8: Skin protection - protective clothing information information was modified.

Section 9: Autoignition temperature information information was modified.

Section 9: Flash point information information was modified.

Section 09: Odor information was modified.

Section 9: Solubility in water text information was modified.

Section 10: Hazardous decomposition or by-products table information was modified.

Section 10: Hazardous decomposition products during combustion text information was added.

Section 10: Materials to avoid physical property information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Aspiration Hazard Table information was modified.

Section 11: Cancer Hazards information information was deleted.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Eye information information was modified.

Section 11: Health Effects - Ingestion information information was modified.

Section 11: Health Effects - Skin information information was modified.

Section 11: Prolonged or repeated exposure may cause standard phrases information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was added.

Section 11: Target Organs - Repeated Table information was deleted.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.
Section 14 Classification Code – Regulation Data information was modified.
Section 14 Control Temperature – Regulation Data information was modified.
Section 14 Emergency Temperature – Regulation Data information was modified.
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.
Section 14 Multiplier – Main Heading information was deleted.
Section 14 Multiplier – Regulation Data information was deleted.
Section 14 Other Dangerous Goods – Regulation Data information was modified.
Section 14 Packing Group – Regulation Data information was modified.
Section 14 Proper Shipping Name information was modified.
Section 14 Segregation – Regulation Data information was modified.
Section 14 Transport Category – Main Heading information was deleted.
Section 14 Transport Category – Regulation Data information was deleted.
Section 14 Transport in bulk – Regulation Data information was modified.
Section 14 Transport Not Permitted – Main Heading information was deleted.
Section 14 Transport Not Permitted – Regulation Data information was deleted.
Section 14 Tunnel Code – Main Heading information was deleted.
Section 14 Tunnel Code – Regulation Data information was deleted.
Section 14 UN Number Column data information was modified.
Section 15: Regulations - Inventories information was added.
Section 15: Seveso Substance Text information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was modified.
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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