



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Structural Adhesive Primer EC-3918 NC

Product Identification Numbers

87-3300-0619-5

7100067345

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Primer

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Butanone	78-93-3	201-159-0	75 - 85
BISPHENOL A DIGLYCIDYL ETHER- BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3		0.2 - 2
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	500-005-2	< 2

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.

PRECAUTIONARY STATEMENTS

Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

EUH066	Repeated exposure may cause skin dryness or cracking.
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6% of the mixture consists of components of unknown acute oral toxicity.

6% of the mixture consists of components of unknown acute inhalation toxicity.

Contains 6% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Butanone	78-93-3	201-159-0		75 - 85	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
Phenol-formaldehyde resin	Trade Secret			1 - 10	Substance not classified as hazardous
Non-Hazardous Ingredients	Mixture			1 - 5	Substance not classified as hazardous
Ethyl acetate	141-78-6	205-500-4		1 - 5	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
Ethanol	64-17-5	200-578-6		1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2, H319
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3			0.2 - 2	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Acute 1, H400,M=1; Aquatic Chronic 2, H411
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	500-005-2		< 2	Skin Sens. 1, H317
Phenol	108-95-2	203-632-7		< 1	Acute Tox. 3, H331; Acute Tox. 3, H311; Acute Tox. 3, H301; Skin Corr. 1B, H314; Muta. 2, H341; STOT RE 2, H373 Aquatic Chronic 2, H411
Methanol	67-56-1	200-659-6		< 0.25	Flam. Liq. 2, H225; Acute Tox. 3, H331; Acute Tox. 3, H311; Acute Tox. 3, H301; STOT SE 1, H370
Formaldehyde	50-00-0	200-001-8		<= 0.008	Acute Tox. 2, H330; Acute Tox. 3, H311; Acute Tox. 3, H301; Skin Corr. 1B, H314; Skin Sens. 1A, H317; Muta. 2, H341; Carc. 1B, H350; STOT SE 3, H335 - Nota B,D

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide.
Carbon dioxide.

Condition

During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone,

that can dissolve in water. An AR-AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Phenol	108-95-2	UK HSC	TWA:7.8 mg/m ³ (2 ppm);STEL:16 mg/m ³ (4 ppm)	SKIN
Ethyl acetate	141-78-6	UK HSC	TWA:200 ppm;STEL:400 ppm	
Formaldehyde	50-00-0	UK HSC	TWA:2.5 mg/m ³ (2 ppm);STEL:2.5 mg/m ³ (2 ppm)	
Ethanol	64-17-5	UK HSC	TWA:1920 mg/m ³ (1000 ppm)	
Methanol	67-56-1	UK HSC	TWA:266 mg/m ³ (200 ppm);STEL:333 mg/m ³ (250 ppm)	SKIN
Butanone	78-93-3	UK HSC	TWA: 600 mg/m ³ (200 ppm); STEL: 899 mg/m ³ (300 ppm)	SKIN

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Butanone	78-93-3	UK EH40 BMGVs	Butan-2-one	Urine	EOS	70 umol/L	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
EOS: End of shift.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Appearance/Odour	Yellow/green ketone odour
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	≥ 77 °C
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	-8.9 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	365 °C [<i>Details: Ethanol</i>]
Flammable Limits(LEL)	1.8 % volume
Flammable Limits(UEL)	19 % volume
Vapour pressure	13,332.2 Pa [<i>@ 27.2 °C</i>]
Relative density	0.86 [<i>Ref Std: WATER=1</i>]
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	2.7 [<i>Ref Std: ETHER=1</i>]
Vapour density	2.5 [<i>Ref Std: AIR=1</i>]
Decomposition temperature	<i>No data available.</i>
Viscosity	2 - 5 mPa-s [<i>@ 23 °C</i>]
Density	0.86 g/ml

9.2. Other information

EU Volatile Organic Compounds *No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong oxidising agents.

Strong acids.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

3M™ Scotch-Weld™ Structural Adhesive Primer EC-3918 NC
Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Butanone	Inhalation-Vapour (4 hours)	Rat	LC50 34.5 mg/l
Butanone	Ingestion	Rat	LD50 2,737 mg/kg
Ethyl acetate	Dermal	Rabbit	LD50 > 18,000 mg/kg
Ethyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 70.5 mg/l
Ethyl acetate	Ingestion	Rat	LD50 5,620 mg/kg
Ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethanol	Inhalation-Vapour (4 hours)	Rat	LC50 124.7 mg/l
Ethanol	Ingestion	Rat	LD50 17,800 mg/kg
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Dermal	Rat	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Ingestion	Rat	LD50 > 2,900 mg/kg
Phenol	Inhalation-Vapour		LC50 estimated to be 2 - 10 mg/l
Phenol	Dermal	Rat	LD50 670 mg/kg
Phenol	Ingestion	Rat	LD50 340 mg/kg
Methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
Methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
Formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
Formaldehyde	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm
Formaldehyde	Ingestion	Rat	LD50 800 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Butanone	Rabbit	Minimal irritation
Ethyl acetate	Rabbit	Minimal irritation
Ethanol	Rabbit	No significant irritation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Rabbit	Mild irritant
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Mild irritant
Phenol	Rat	Corrosive
Methanol	Rabbit	Mild irritant
Formaldehyde	official classification	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Butanone	Rabbit	Severe irritant

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Ethyl acetate	Rabbit	Mild irritant
Ethanol	Rabbit	Severe irritant
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Rabbit	Moderate irritant
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Moderate irritant
Phenol	Rabbit	Corrosive
Methanol	Rabbit	Moderate irritant
Formaldehyde	official classification	Corrosive

Skin Sensitisation

Name	Species	Value
Ethyl acetate	Guinea pig	Not classified
Ethanol	Human	Not classified
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Human and animal	Sensitising
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Sensitising
Phenol	Guinea pig	Not classified
Methanol	Guinea pig	Not classified
Formaldehyde	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Human	Not classified
Formaldehyde, oligomeric reaction products with phenol	Human	Not classified
Formaldehyde	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Butanone	In Vitro	Not mutagenic
Ethyl acetate	In Vitro	Not mutagenic
Ethyl acetate	In vivo	Not mutagenic
Ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	In vivo	Not mutagenic
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenol	In vivo	Some positive data exist, but the data are not sufficient for classification
Methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methanol	In vivo	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification

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Formaldehyde	In vivo	Mutagenic
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Carcinogenicity

Name	Route	Species	Value
Butanone	Inhalation	Human	Not carcinogenic
Ethanol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Phenol	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Phenol	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Methanol	Inhalation	Multiple animal species	Not carcinogenic
Formaldehyde	Not specified.	Human and animal	Carcinogenic.

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
Ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	prematuring & during gestation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for development	Rat	NOAEL 120 mg/kg/day	during organogenesis
Methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
Formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
Formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
Ethyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Ethyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
Ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	
Ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Phenol	Dermal	hematopoietic system	Causes damage to organs	Rat	LOAEL 108 mg/kg	not available
Phenol	Dermal	heart nervous system kidney and/or bladder	Causes damage to organs	Rat	LOAEL 107 mg/kg	24 hours
Phenol	Dermal	liver	Not classified	Human	NOAEL Not available	not available
Phenol	Inhalation	respiratory irritation	May cause respiratory irritation	Multiple animal species	NOAEL Not available	not available
Phenol	Ingestion	kidney and/or bladder	Causes damage to organs	Rat	NOAEL 120 mg/kg/day	not applicable
Phenol	Ingestion	respiratory system	Causes damage to organs	Human	NOAEL not available	poisoning and/or abuse
Phenol	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 224 mg/kg	not applicable
Phenol	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse
Methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

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Formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
Formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Butanone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
Ethyl acetate	Inhalation	endocrine system liver nervous system	Not classified	Rat	NOAEL 0.043 mg/l	90 days
Ethyl acetate	Inhalation	hematopoietic system	Not classified	Rabbit	LOAEL 16 mg/l	40 days
Ethyl acetate	Ingestion	hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 3,600 mg/kg/day	90 days
Ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Phenol	Dermal	nervous system	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 260 mg/kg/day	18 days

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Phenol	Inhalation	heart liver kidney and/or bladder respiratory system	Causes damage to organs through prolonged or repeated exposure	Guinea pig	LOAEL 0.1 mg/l	41 days
Phenol	Inhalation	nervous system	May cause damage to organs through prolonged or repeated exposure	Multiple animal species	LOAEL 0.1 mg/l	14 days
Phenol	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Phenol	Inhalation	immune system	Not classified	Rat	NOAEL 0.1 mg/l	2 weeks
Phenol	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 12 mg/kg/day	14 days
Phenol	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Mouse	LOAEL 1.8 mg/kg/day	28 days
Phenol	Ingestion	nervous system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 308 mg/kg/day	13 weeks
Phenol	Ingestion	liver	Not classified	Rat	NOAEL 40 mg/kg/day	14 days
Phenol	Ingestion	respiratory system	Not classified	Rat	LOAEL 40 mg/kg/day	14 days
Phenol	Ingestion	immune system	Not classified	Mouse	NOAEL 1.8 mg/kg/day	28 days
Phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 120 mg/kg/day	14 days
Phenol	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Multiple animal species	NOAEL 1,204 mg/kg/day	103 weeks
Methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methanol	Ingestion	liver nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80 mg/kg/day	60 weeks
Formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
Formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
Formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
Formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
Formaldehyde	Inhalation	endocrine system immune system muscles kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
Formaldehyde	Inhalation	eyes vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
Formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
Formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
Formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	heart endocrine system hematopoietic system respiratory	Not classified	Rat	NOAEL 300 mg/kg/day	2 years

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		system vascular system				
Formaldehyde	Ingestion	skin muscles eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
Butanone	78-93-3	Green algae	Experimental	96 hours	EC50	2,029 mg/l
Butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
Butanone	78-93-3	Green Algae	Experimental	96 hours	Effect Concentration 10%	1,289 mg/l
Butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
Ethyl acetate	141-78-6	Crustacea	Experimental	48 hours	EC50	165 mg/l
Ethyl acetate	141-78-6	Fish	Experimental	96 hours	LC50	212.5 mg/l
Ethyl acetate	141-78-6	Green Algae	Experimental	72 hours	NOEC	>100 mg/l
Ethyl acetate	141-78-6	Water flea	Experimental	21 days	NOEC	2.4 mg/l
Ethanol	64-17-5	Rainbow trout	Experimental	96 hours	LC50	42 mg/l
Ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
Ethanol	64-17-5	Algae other	Experimental	96 hours	NOEC	1,580 mg/l
Ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Green algae	Estimated	72 hours	EC50	>11 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Rainbow trout	Estimated	96 hours	LC50	1.2 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Water flea	Estimated	48 hours	LC50	0.95 mg/l

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unknown or <=700)						
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Formaldehyde, oligomeric reaction products with phenol	9003-35-4		Data not available or insufficient for classification			
Phenol	108-95-2	Green algae	Experimental	96 hours	EC50	61.1 mg/l
Phenol	108-95-2	Rainbow trout	Experimental	96 hours	LC50	8.9 mg/l
Phenol	108-95-2	Water flea	Experimental	48 hours	EC50	3.1 mg/l
Phenol	108-95-2	Fish other	Experimental	60 days	NOEC	0.077 mg/l
Phenol	108-95-2	Water flea	Experimental	16 days	NOEC	0.16 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
Methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
Methanol	67-56-1	Green Algae	Experimental	96 hours	EC50	22,000 mg/l
Methanol	67-56-1	Water flea	Experimental	24 hours	EC50	20,803 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	NOEC	9.96 mg/l
Methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
Formaldehyde	50-00-0	Fish other	Experimental	96 hours	LC50	6.7 mg/l
Formaldehyde	50-00-0	Green algae	Experimental	72 hours	EC50	4.89 mg/l
Formaldehyde	50-00-0	Water flea	Experimental	48 hours	EC50	5.8 mg/l
Formaldehyde	50-00-0	Ricefish	Experimental	28 days	NOEC	>=48 mg/l
Formaldehyde	50-00-0	Water flea	Experimental	21 days	NOEC	>=6.4 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 % BOD/ThBOD	OECD 301D - Closed bottle test
Ethyl acetate	141-78-6	Experimental Photolysis		Photolytic half-life (in air)	20.0 days (t 1/2)	Other methods
Ethyl acetate	141-78-6	Experimental Biodegradation	14 days	BOD	94 % BOD/ThBOD	OECD 301C - MITI test (I)
Ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 % BOD/ThBOD	OECD 301C - MITI test (I)
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A	25036-25-3	Estimated Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)

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COPOLYMER (MW unknown or <=700)						
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Data not available - insufficient			N/A	
Phenol	108-95-2	Experimental Biodegradation	100 hours	BOD	62 % BOD/ThBOD	OECD 301C - MITI test (I)
Methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 % BOD/ThBOD	OECD 301C - MITI test (I)
Formaldehyde	50-00-0	Experimental Photolysis		Photolytic half-life (in water)	1-2 hours (t _{1/2})	Other methods
Formaldehyde	50-00-0	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 % weight	OECD 301A - DOC Die Away Test

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.29	Other methods
Ethyl acetate	141-78-6	Experimental Bioconcentration		Log Kow	0.68	Other methods
Ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	Other methods
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Estimated BCF-Carp	28 days	Bioaccumulation factor	≤42	OECD 305E - Bioaccumulation flow-through fish test
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Phenol	108-95-2	Experimental Bioconcentration		Log Kow	1.47	Other methods
Methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	Other methods
Formaldehyde	50-00-0	Experimental Bioconcentration		Log Kow	0.35	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC

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and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 01 11* Waste paint and varnish containing organic solvents or other dangerous substances

SECTION 14: Transportation information

87-3300-0619-5

Component 1

ADR/RID: UN1866, RESIN SOLUTION, LIMITED QUANTITY, 3., II, (E), ADR Classification Code: F1.

IMDG-CODE: UN1866, RESIN SOLUTION, 3, II, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SE.

ICAO/IATA: UN1866, RESIN SOLUTION, 3., II.

Component 2

ADR/RID: UN1845, CARBON DIOXID, SOLID, AS COOLANT, --.

IMDG-CODE: UN1845, CARBON DIOXIDE, SOLID, (DRY ICE), AS COOLANT(FORBIDDEN FOR SEA EXCEPT FOR SHORT EUROPEAN FERRYCROSSINGS), 9., IMDG-Code segregation code: NONE, longer distance allowed in Reefer Container, EMS: FC,SV.

ICAO/IATA: UN1845, CARBON DIOXIDE, SOLID, 9..

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Formaldehyde	50-00-0	Carc. 1B	Regulation (EC) No. 1272/2008, Table 3.1
Formaldehyde	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Phenol	108-95-2	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.

H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk