



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Adhesive Primer EW-5000 ET

#### Product Identification Numbers

87-3300-0003-2

7100034621

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural Adhesive Primer

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

Flammable Liquid, Category 3 - Flam. Liq. 3; H226  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Skin Sensitization, Category 1A - Skin Sens. 1A; H317  
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

WARNING.

#### Symbols:

GHS02 (Flame) |GHS07 (Exclamation mark) |GHS09 (Environment) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3		6 - 16
Phenol-formaldehyde polymer, glycidyl ether	28064-14-4		1 - 10
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9		1 - 5
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8	0.3 - 3
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	220-780-8	< 1
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	271-846-8	< 1

#### HAZARD STATEMENTS:

H226	Flammable liquid and vapour.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280E	Wear protective gloves.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

##### Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international
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**3M™ Scotch-Weld™ Structural Adhesive Primer EW-5000 ET**

regulations.

**2.3. Other hazards**

None known.

**SECTION 3: Composition/information on ingredients**

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Water	7732-18-5	231-791-2		45 - 75	Substance not classified as hazardous
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3			6 - 16	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Acute 1, H400,M=1; Aquatic Chronic 2, H411
Phenol-formaldehyde polymer, glycidyl ether	28064-14-4			1 - 10	Skin Sens. 1, H317
2-(Propyloxy)ethanol	2807-30-9	220-548-6	01-2119883539-19	1 - 10	Acute Tox. 4, H312; Eye Irrit. 2, H319 Flam. Liq. 3, H226
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9			1 - 5	Skin Sens. 1, H317
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	241-523-6		1 - 5	Substance not classified as hazardous
Propan-2-ol	67-63-0	200-661-7		1 - 4	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8		0.3 - 3	Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Skin Sens. 1A, H317
Acetone	67-64-1	200-662-2	01-2119471330-49	<= 2	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	271-846-8		< 1	Skin Irrit. 2, H315; Skin Sens. 1A, H317
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	220-780-8		< 1	Skin Sens. 1, H317; Aquatic Chronic 2, H411
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	208-139-0		< 0.85	Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
Polyoxyethylene monoocetylphenyl ether	9036-19-5			<= 0.55	Eye Dam. 1, H318; Aquatic Chronic 2, H411 Acute Tox. 4, H302
Molybdenum zinc oxide (Mo2Zn3O9)	22914-58-5	245-322-4		< 0.5	Aquatic Acute 1, H400,M=1; Aquatic Chronic 2, H411
Zinc oxide	1314-13-2	215-222-5		< 0.5	Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

### 5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools.

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or

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exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR-AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Molybdenum, soluble compounds	22914-58-5	UK HSC	TWA(as Mo):5 mg/m <sup>3</sup> ;STEL(as Mo):10 mg/m <sup>3</sup>	
Propan-2-ol	67-63-0	UK HSC	TWA:999 mg/m <sup>3</sup> (400 ppm);STEL:1250 mg/m <sup>3</sup> (500 ppm)	

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Acetone                                      67-64-1                      UK HSC                      TWA:1210 mg/m<sup>3</sup>(500 ppm);STEL:3620 mg/m<sup>3</sup>(1500 ppm)

UK HSC : UK Health and Safety Commission  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**Derived no effect level (DNEL)**

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
Acetone		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	186 mg/kg bw/d
Acetone		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	1,210 mg/m <sup>3</sup>
Acetone		Worker	Inhalation, Short-term exposure, Local effects	2,420 mg/m <sup>3</sup>

**Predicted no effect concentrations (PNEC)**

Ingredient	Degradation Product	Compartment	PNEC
Acetone		Agricultural soil	29.5 mg/kg d.w.
Acetone		Freshwater	10.6 mg/l
Acetone		Freshwater sediments	30.4 mg/kg d.w.
Acetone		Intermittent releases to water	21 mg/l
Acetone		Marine water	1.06 mg/l
Acetone		Marine water sediments	3.04 mg/kg d.w.
Acetone		Sewage Treatment Plant	100 mg/l

**Recommended monitoring procedures:**Information on recommended monitoring procedures can be obtained from UK HSC

**8.2. Exposure controls**

In addition, refer to the annex for more information.

**8.2.1. Engineering controls**

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.  
Indirect vented goggles.

*Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

**8.2.3. Environmental exposure controls**

Refer to Annex

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Appearance/Odour</b>	Yellow-Green, slight solvent odour
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	< 7
<b>Boiling point/boiling range</b>	100 °C [ @ 101,325 Pa ]
<b>Melting point</b>	<i>No data available.</i>
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Explosive properties</b>	Not classified
<b>Oxidising properties</b>	Not classified
<b>Flash point</b>	38.3 °C [ <i>Test Method:</i> Closed Cup ]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Flammable Limits(LEL)</b>	1.5 % [ @ 20 °C ]
<b>Flammable Limits(UEL)</b>	12.7 % [ @ 20 °C ]
<b>Vapour pressure</b>	1,999.8 Pa [ @ 20 °C ]
<b>Relative density</b>	1.06 [ @ 20 °C ] [ <i>Ref Std:</i> WATER=1 ]

Water solubility	Complete
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	1 [Ref Std: WATER=1]
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	20 - 50 mPa-s [@ 20 °C ] [Test Method: Brookfield]
Density	1.1 kg/l [@ 20 °C ]

## 9.2. Other information

EU Volatile Organic Compounds No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

### 10.5 Incompatible materials

Amines.  
Strong acids.  
Strong bases.  
Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose



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and throat pain.

#### Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
Propan-2-ol	Dermal	Rabbit	LD50 12,870 mg/kg
Propan-2-ol	Inhalation-Vapour (4 hours)	Rat	LC50 72.6 mg/l
Propan-2-ol	Ingestion	Rat	LD50 4,710 mg/kg
Phenol-formaldehyde polymer, glycidyl ether	Dermal	Rabbit	LD50 > 6,000 mg/kg
Phenol-formaldehyde polymer, glycidyl ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Phenol-formaldehyde polymer, glycidyl ether	Ingestion	Rat	LD50 > 4,000 mg/kg
2-(Propyloxy)ethanol	Dermal	Rabbit	LD50 1,337 mg/kg
2-(Propyloxy)ethanol	Inhalation-Vapour (4 hours)	Rat	LC50 > 11.1 mg/l
2-(Propyloxy)ethanol	Ingestion	Rat	LD50 3,089 mg/kg
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	Dermal	Rat	LD50 > 2,000 mg/kg
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	Ingestion	Rat	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Dermal	Rabbit	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Ingestion	Rat	LD50 > 5,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapour (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Dermal	Rabbit	LD50 > 4,000 mg/kg
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Ingestion	Rat	LD50 17,100 mg/kg
Polyoxyethylene monoocetylphenyl ether	Dermal	Rabbit	LD50 > 3,000 mg/kg
Polyoxyethylene monoocetylphenyl ether	Ingestion	Rat	LD50 > 500 mg/kg
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	Dermal	Rabbit	LD50 > 2,000 mg/kg

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[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	Ingestion	Rat	LD50 > 2,000 mg/kg
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ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Rabbit	Mild irritant
Propan-2-ol	Multiple animal species	No significant irritation
Phenol-formaldehyde polymer, glycidyl ether	Rabbit	Minimal irritation
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	Rabbit	No significant irritation
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	Mild irritant
Acetone	Mouse	Minimal irritation
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Rabbit	Mild irritant
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	Rabbit	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Rabbit	Moderate irritant
Propan-2-ol	Rabbit	Severe irritant
Phenol-formaldehyde polymer, glycidyl ether	Rabbit	Mild irritant
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	Rabbit	No significant irritation
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	No significant irritation
Acetone	Rabbit	Severe irritant
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Rabbit	Mild irritant
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	Rabbit	Mild irritant

**Skin Sensitisation**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Human and animal	Sensitising
Propan-2-ol	Guinea pig	Not classified
Phenol-formaldehyde polymer, glycidyl ether	Human and animal	Sensitising
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Multiple animal species	Sensitising
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Guinea pig	Sensitising
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	Guinea pig	Sensitising

**Respiratory Sensitisation**

Name	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	In vivo	Not mutagenic

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BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Propan-2-ol	In Vitro	Not mutagenic
Propan-2-ol	In vivo	Not mutagenic
Phenol-formaldehyde polymer, glycidyl ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	In vivo	Not mutagenic
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	In Vitro	Some positive data exist, but the data are not sufficient for classification
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Propan-2-ol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Acetone	Not specified.	Multiple animal species	Not carcinogenic

**Reproductive Toxicity**
**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Propan-2-ol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Propan-2-ol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Dermal	Not classified for development	Rat	NOAEL 200 mg/kg/day	during organogenesis

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Propan-2-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propan-2-ol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

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Propan-2-ol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Propan-2-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Dermal	heart   blood   liver   nervous system   kidney and/or bladder	Not classified	Rabbit	NOAEL 4,000 mg/kg	24 hours

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Propan-2-ol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Propan-2-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Propan-2-ol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart   liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL	13 weeks

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					3,400 mg/kg/day	
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin   bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Dermal	nervous system   respiratory system	Not classified	Rat	NOAEL 100 mg/kg/day	14 weeks
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	Dermal	blood   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 100 mg/kg/day	13 weeks

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Green algae	Estimated	72 hours	EC50	>11 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Rainbow trout	Estimated	96 hours	LC50	1.2 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Water flea	Estimated	48 hours	LC50	0.95 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Water flea	Estimated	21 days	NOEC	0.3 mg/l
2-(Propyloxy)ethanol	2807-30-9	Eastern oyster	Estimated	96 hours	LC50	89.4 mg/l

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2-(Propyloxy)ethanol	2807-30-9	Fathead minnow	Experimental	96 hours	LC50	>5,000 mg/l
2-(Propyloxy)ethanol	2807-30-9	Green Algae	Experimental	72 hours	EC50	>100 mg/l
2-(Propyloxy)ethanol	2807-30-9	Water flea	Experimental	48 hours	EC50	>5,000 mg/l
2-(Propyloxy)ethanol	2807-30-9	Green Algae	Experimental	72 hours	NOEC	100 mg/l
Phenol-formaldehyde polymer, glycidyl ether	28064-14-4		Data not available or insufficient for classification			
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	Green Algae	Experimental	72 hours	EC50	>100 mg/l
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	Green Algae	Experimental	72 hours	NOEC	100 mg/l
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9		Data not available or insufficient for classification			
Propan-2-ol	67-63-0	Crustacea	Experimental	24 hours	LC50	>10,000 mg/l
Propan-2-ol	67-63-0	Green Algae	Experimental	72 hours	EC50	>1,000 mg/l
Propan-2-ol	67-63-0	Ricefish	Experimental	96 hours	LC50	>100 mg/l
Propan-2-ol	67-63-0	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
Propan-2-ol	67-63-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
Propan-2-ol	67-63-0	Water flea	Experimental	21 days	NOEC	100 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Crustacea	Experimental	48 hours	EC50	1.6 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Green Algae	Experimental	72 hours	EC50	1.8 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Rainbow trout	Experimental	96 hours	LC50	0.55 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Acetone	67-64-1	Algae other	Experimental	96 hours	EC50	11,493 mg/l
Acetone	67-64-1	Crustacea other	Experimental	24 hours	LC50	2,100 mg/l
Acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
Acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l

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[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Green algae	Experimental	72 hours	EC50	>17 mg/l
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Rainbow trout	Experimental	96 hours	LC50	37.4 mg/l
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Water flea	Experimental	48 hours	EC50	3.1 mg/l
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Green algae	Experimental	72 hours	NOEC	1.8 mg/l
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	Green Algae	Experimental	72 hours	IC50	843.75 mg/l
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	Rainbow trout	Experimental	96 hours	LC50	>5,000 mg/l
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	Water flea	Experimental	48 hours	EC50	7.2 mg/l
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	Green Algae	Experimental	72 hours	NOEC	500 mg/l
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	Copepods	Estimated	48 hours	LC50	0.35 mg/l
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	Guppy	Estimated	96 hours	LC50	26.3 mg/l
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	Water flea	Estimated	48 hours	EC50	51.7 mg/l
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	Zebra Fish	Estimated	96 hours	LC50	51.7 mg/l
Polyoxyethylene monoocetylphenyl ether	9036-19-5		Data not available or insufficient for classification			
Molybdenum zinc oxide (Mo2Zn3O9)	22914-58-5	Algae or other aquatic plants	Experimental	72 hours	EC50	0.72 mg/l
Molybdenum zinc oxide (Mo2Zn3O9)	22914-58-5	Water flea	Experimental	48 hours	EC50	5.79 mg/l
Molybdenum zinc oxide (Mo2Zn3O9)	22914-58-5	Algae or other aquatic plants	Experimental	72 hours	NOEC	0.175 mg/l
Zinc oxide	1314-13-2	Crustacea other	Experimental	24 hours	LC50	0.18 mg/l
Zinc oxide	1314-13-2	Green Algae	Experimental	72 hours	EC50	0.052 mg/l
Zinc oxide	1314-13-2	Zebra Fish	Experimental	96 hours	LC50	1.793 mg/l
Zinc oxide	1314-13-2	Green Algae	Experimental	72 hours	NOEC	0.021 mg/l
Zinc oxide	1314-13-2	Water flea	Experimental	21 days	Effect Concentration 10%	0.04 mg/l
Zinc oxide	1314-13-2	Zebra Fish	Experimental	32 days	NOEC	>=0.54 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
BISPHENOL A DIGLYCIDYL ETHER-	25036-25-3	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	

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BISPHENOL A COPOLYMER (MW unknown or <=700)						
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Estimated Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
2-(Propyloxy)ethanol	2807-30-9	Experimental Biodegradation	20 days	BOD	100 % BOD/ThBOD	Other methods
Phenol-formaldehyde polymer, glycidyl ether	28064-14-4	Laboratory Biodegradation	28 days	CO2 evolution	10 % weight	OECD 301B - Modified sturm or CO2
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	Estimated Biodegradation	28 days	BOD	3 % BOD/ThBOD	OECD 301C - MITI test (I)
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	Data not availbl-insufficient			N/A	
Propan-2-ol	67-63-0	Experimental Biodegradation	14 days	BOD	86 % BOD/ThBOD	OECD 301C - MITI test (I)
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Biodegradation	28 days	CO2 evolution	16 % weight	OECD 301B - Modified sturm or CO2
Acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	Other methods
Acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 % weight	OECD 301D - Closed bottle test
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Estimated Hydrolysis		Hydrolytic half-life	11.7 hours (t 1/2)	Other methods
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Experimental Biodegradation	28 days	BOD	53 % BOD/ThBOD	OECD 301F - Manometric respirometry
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	Experimental Biodegradation	28 days	BOD	34.7 % weight	OECD 301D - Closed bottle test
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	Data not availbl-insufficient			N/A	
Polyoxyethylene monoocetylphenyl ether	9036-19-5	Data not availbl-insufficient			N/A	
Molybdenum zinc oxide (Mo2Zn3O9)	22914-58-5	Data not availbl-insufficient			N/A	
Zinc oxide	1314-13-2	Data not availbl-insufficient			N/A	

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
BISPHENOL A DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER (MW unknown or <=700)	25036-25-3	Estimated BCF-Carp	28 days	Bioaccumulation factor	≤42	OECD 305E - Bioaccumulation flow-through fish test
2-(Propyloxy)ethanol	2807-30-9	Experimental Bioconcentration		Log Kow	0.673	Other methods
Phenol-formaldehyde polymer, glycidyl ether	28064-14-4	Estimated Bioconcentration		Bioaccumulation factor	≤7.6	Estimated: Bioconcentration factor
N,N''-(4-Methyl-m-phenylene)bis[N',N'-dimethylurea]	17526-94-2	Estimated Bioconcentration		Bioaccumulation factor	4.3	Estimated: Bioconcentration factor
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propan-2-ol	67-63-0	Experimental Bioconcentration		Log Kow	0.05	Other methods



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Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acetone	67-64-1	Experimental Bioconcentration		Log Kow	-0.24	Other methods
[3-(2,3-epoxypropoxy)propyl]diethoxymethylsilane	2897-60-1	Estimated Bioconcentration		Log Kow	1.3	Other methods
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	Experimental Bioconcentration		Log Kow	3.77	Other methods
1,2,3-Propanetricarboxylic acid, 2-hydroxy-, cerium(3+) salt (1:1)	512-24-3	Estimated BCF-Carp	29 days	Bioaccumulation factor	1.46	Other methods
Polyoxyethylene monoocetylphenyl ether	9036-19-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Molybdenum zinc oxide (Mo2Zn3O9)	22914-58-5	Estimated BCF-Carp	56 days	Bioaccumulation factor	≤217	OECD 305E - Bioaccumulation flow-through fish test
Zinc oxide	1314-13-2	Estimated BCF-Carp	56 days	Bioaccumulation factor	≤217	OECD 305E - Bioaccumulation flow-through fish test

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
acetone	67-64-1	0	

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

**SECTION 14: Transportation information**

87-3300-0003-2

**ADR/RID:** UN1866, RESIN SOLUTION, 3., III, (D/E), ADR Classification Code: F1.

**IMDG-CODE:** UN1866, RESIN SOLUTION, 3, III, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SE.

**ICAO/IATA:** UN1866, RESIN SOLUTION, 3., III.

## **SECTION 15: Regulatory information**

### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

#### **Authorization status under REACH:**

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

<u>Ingredient</u>	<u>CAS Nbr</u>
Polyoxyethylene monoethylphenyl ether	9036-19-5

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

### **15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

## **SECTION 16: Other information**

### **List of relevant H statements**

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

#### **Revision information:**

Formulation: Section 16: Annex information was modified.

Industrial Use of Adhesives and Sealants: Section 16: Annex information was modified.

Industrial Use of Coatings: Section 16: Annex information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Label: CLP Percent Unknown information was deleted.

Label: Graphic information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: Occupational exposure limit table information was modified.  
 Section 8: Respiratory protection - recommended respirators information information was modified.  
 Section 11: Acute Toxicity table information was modified.  
 Section 11: Carcinogenicity Table information was modified.  
 Section 11: Germ Cell Mutagenicity Table information was modified.  
 Section 11: Health Effects - Ingestion information information was modified.  
 Section 11: Health Effects - Inhalation information information was modified.  
 Section 11: Health Effects - Skin information information was modified.  
 Section 11: Prolonged or repeated exposure may cause standard phrases information was deleted.  
 Section 11: Reproductive and/or Developmental Effects text information was deleted.  
 Section 11: Reproductive Toxicity Table information was modified.  
 Section 11: Respiratory Sensitization Table information was modified.  
 Section 11: Serious Eye Damage/Irritation Table information was modified.  
 Section 11: Skin Corrosion/Irritation Table information was modified.  
 Section 11: Skin Sensitization Table information was modified.  
 Section 11: Target Organs - Repeated Table information was modified.  
 Section 12: Component ecotoxicity information information was modified.  
 Section 12: Persistence and Degradability information information was modified.  
 Section 12: Biocumulative potential information information was modified.  
 Section 13: 13.1. Waste disposal note information was modified.  
 Section 15: Chemical Safety Assessment information was added.  
 Section 15: Regulations - Inventories information was deleted.  
 Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

## Annex

1. Title	
<b>Substance identification</b>	Acetone; EC No. 200-662-2; CAS Nbr 67-64-1;
<b>Exposure Scenario Name</b>	Formulation
<b>Lifecycle Stage</b>	Use at industrial sites
<b>Contributing activities</b>	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture
<b>Processes, tasks and activities covered</b>	Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
<b>Operating Conditions</b>	<b>Physical state:</b> Liquid. <b>General operating conditions:</b> Duration of use: 8 hours/day; Emission days per year: <= 360 days per year;
<b>Risk management measures</b>	Under the operational conditions described above the following risk management measures apply: <b>General risk management measures:</b> <b>Human health:</b> Goggles - Chemical resistant; Provide a good standard of general ventilation (not less than 3 to 5 air changes per

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	hour); Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; <b>Environmental:</b> None needed;
<b>Waste management measures</b>	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

<b>1. Title</b>	
<b>Substance identification</b>	Acetone; EC No. 200-662-2; CAS Nbr 67-64-1;
<b>Exposure Scenario Name</b>	Industrial Use of Adhesives and Sealants
<b>Lifecycle Stage</b>	Use at industrial sites
<b>Contributing activities</b>	PROC 07 -Industrial spraying ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
<b>Processes, tasks and activities covered</b>	Spraying of substances/mixtures.
<b>2. Operational conditions and risk management measures</b>	
<b>Operating Conditions</b>	<b>Physical state:</b> Liquid. <b>General operating conditions:</b> Duration of use: 8 hours/day; Emission days per year: <= 360 days per year;
<b>Risk management measures</b>	Under the operational conditions described above the following risk management measures apply: <b>General risk management measures:</b> <b>Human health:</b> Goggles - Chemical resistant; Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour); Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; <b>Environmental:</b> None needed; ; The following task-specific risk management measures apply in addition to those listed above: <b>Task: PROC07;</b> <b>Human Health;</b> Local exhaust ventilation;
<b>Waste management measures</b>	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

<b>1. Title</b>	
<b>Substance identification</b>	Acetone; EC No. 200-662-2; CAS Nbr 67-64-1;
<b>Exposure Scenario Name</b>	Industrial Use of Coatings
<b>Lifecycle Stage</b>	Use at industrial sites

**3M™ Scotch-Weld™ Structural Adhesive Primer EW-5000 ET**

<b>Contributing activities</b>	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
<b>Processes, tasks and activities covered</b>	Application of product with a roller or brush. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
<b>2. Operational conditions and risk management measures</b>	
<b>Operating Conditions</b>	<b>Physical state:</b> Liquid. <b>General operating conditions:</b> Duration of use: 8 hours/day; Emission days per year: <= 360 days per year;
<b>Risk management measures</b>	Under the operational conditions described above the following risk management measures apply: <b>General risk management measures:</b> <b>Human health:</b> Goggles - Chemical resistant; Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour); Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.; <b>Environmental:</b> None needed;
<b>Waste management measures</b>	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)**