



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR1500, Clear

Product Identification Numbers

UU-0015-0267-1 UU-0015-0368-7 UU-0015-0446-1

7100034063 7100034071 7100034205

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols:

GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
ethyl 2-cyanoacrylate	7085-85-0	230-391-5	85 - 93

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

No hazard statements are required for containers ≤ 125 mL.
No precautionary statements are required for containers ≤ 125 mL.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH202 Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

Supplemental Precautionary Statements:

Avoid eye and skin contact. If eyelids are bonded, do not force open. In case of skin bonding, quickly soak in warm water and avoid excessive force to free bonded area.

2.3. Other hazards

May bond tissue rapidly. Contact through clothing may cause thermal burns.

SECTION 3: Composition/information on ingredients

3M™ Scotch-Weld™ Plastic & Rubber Instant Adhesive PR1500, Clear

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
ethyl 2-cyanoacrylate	7085-85-0	230-391-5		85 - 93	Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Trade Secret			1 - 15	Substance not classified as hazardous
1,4-dihydroxybenzene	123-31-9	204-617-8		<= 0.06	Acute Tox. 4, H302; Eye Dam. 1, H318; Skin Sens. 1B, H317; Muta. 2, H341; Carc. 2, H351; Aquatic Acute 1, H400,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

For skin bonds: Quickly soak in warm water and avoid use of excessive force to free bonded area. If unable to free bonded area, or if lips or mouth are bonded, get medical attention. If irritation persists, get medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. DO NOT force eyelids open.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide.
Hydrogen cyanide.

Condition

During combustion.
During combustion.
During combustion.

Oxides of nitrogen.

During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

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If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
1,4-dihydroxybenzene	123-31-9	UK HSC	TWA: 0.5 mg/m ³	
ethyl 2-cyanoacrylate	7085-85-0	UK HSC	STEL: 1.5 mg/m ³ (0.3 ppm)	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Do not wear cotton gloves. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Nitrile rubber.	No data available	No data available
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter type A

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

Physical state
Colour

Liquid.
Colourless

Odor

Sharp Odor, Pungent Odor

Odour threshold

No data available.

pH

Not applicable.

Boiling point/boiling range

150 °C

Melting point

Not applicable.

Flammability (solid, gas)

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash point

85 °C [*Test Method:*Closed Cup]

Autoignition temperature

No data available.

Flammable Limits(LEL)

No data available.

Flammable Limits(UEL)

No data available.

Vapour pressure

39.1 Pa [*@ 23.9 °C*]

Relative density

1.08 [*Ref Std:*WATER=1]

Water solubility

Nil

Solubility- non-water

No data available.

Partition coefficient: n-octanol/water

No data available.

Evaporation rate

No data available.

Vapour density

No data available.

Decomposition temperature

No data available.

Viscosity

1,275 - 1,650 mPa-s [*@ 23 °C*]

Density

1.08 g/ml

9.2. Other information

EU Volatile Organic Compounds

No data available.

Percent volatile

85 - 95 % weight [*Test Method:*Estimated]

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. Material polymerizes rapidly by contact with water, alcohol, amines and alkalis.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

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Strong oxidising agents.

Water

Strong bases.

Amines.

Alcohols.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Bonds skin rapidly. Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Contact through clothing may cause thermal burns.

Eye contact

Bonds eyelids rapidly. Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
ethyl 2-cyanoacrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
ethyl 2-cyanoacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Ingestion	Rat	LD50 > 5,000 mg/kg
1,4-dihydroxybenzene	Dermal	Rat	LD50 > 4,800 mg/kg
1,4-dihydroxybenzene	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

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Name	Species	Value
ethyl 2-cyanoacrylate	Rabbit	Mild irritant
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Rabbit	No significant irritation
1,4-dihydroxybenzene	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
ethyl 2-cyanoacrylate	Rabbit	Severe irritant
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Rabbit	Mild irritant
1,4-dihydroxybenzene	Human	Corrosive

Skin Sensitisation

Name	Species	Value
ethyl 2-cyanoacrylate	Human	Not classified
1,4-dihydroxybenzene	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
ethyl 2-cyanoacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
ethyl 2-cyanoacrylate	In Vitro	Not mutagenic
1,4-dihydroxybenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,4-dihydroxybenzene	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
1,4-dihydroxybenzene	Dermal	Mouse	Not carcinogenic
1,4-dihydroxybenzene	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
1,4-dihydroxybenzene	Ingestion	Not classified for female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
1,4-dihydroxybenzene	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
1,4-dihydroxybenzene	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
ethyl 2-cyanoacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not	occupational

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					available	exposure
1,4-dihydroxybenzene	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
1,4-dihydroxybenzene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,4-dihydroxybenzene	Ingestion	blood	Not classified	Rat	NOAEL Not available	40 days
1,4-dihydroxybenzene	Ingestion	bone marrow liver	Not classified	Rat	NOAEL Not available	9 weeks
1,4-dihydroxybenzene	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 50 mg/kg/day	15 months
1,4-dihydroxybenzene	Ocular	eyes	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
ethyl 2-cyanoacrylate	7085-85-0		Data not available or insufficient for classification			
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Trade Secret		Data not available or insufficient for classification			
1,4-dihydroxybenzene	123-31-9	Green algae	Experimental	72 hours	EC50	0.053 mg/l
1,4-dihydroxybenzene	123-31-9	Rainbow trout	Experimental	96 hours	LC50	0.044 mg/l
1,4-dihydroxybenzene	123-31-9	Water flea	Experimental	48 hours	EC50	0.061 mg/l
1,4-dihydroxybenzene	123-31-9	Fathead minnow	Experimental	32 days	NOEC	>=0.066 mg/l
1,4-dihydroxybenzene	123-31-9	Green Algae	Experimental	72 hours	NOEC	0.0015 mg/l
1,4-dihydroxybenzene	123-31-9	Water flea	Experimental	21 days	NOEC	0.0029 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
ethyl 2-cyanoacrylate	7085-85-0	Data not availbl-insufficient			N/A	
Non-Hazardous Resin	Trade Secret	Data not availbl-			N/A	

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(NJTS Reg. No. 04499600-7084)		insufficient				
1,4-dihydroxybenzene	123-31-9	Experimental Biodegradation	14 days	BOD	70 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
ethyl 2-cyanoacrylate	7085-85-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-dihydroxybenzene	123-31-9	Experimental Bioconcentration		Log Kow	0.59	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

UU-0015-0267-1, UU-0015-0368-7, UU-0015-0446-1

ADR/RID: NOT RESTRICTED FOR ROAD (ADR/RID), (--).

IMDG-CODE: NOT RESTRICTED FOR TRANSPORTATION FOR IMDG/GGVSEE, IMDG-Code segregation code: NONE.

ICAO/IATA: UN3334, AVIATION REGULATED LIQUID,N.O.S., (CYANOACRYLATE ESTER), 9., III.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
1,4-dihydroxybenzene	123-31-9	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
1,4-dihydroxybenzene	123-31-9	Gr. 3: Not classifiable	International Agency for Research on Cancer
Non-Hazardous Resin (NJTS Reg. No. 04499600-7084)	Trade Secret	Gr. 3: Not classifiable	International Agency for Research on Cancer

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.

Revision information:

Section 1: Product identification numbers information was modified.
Section 01: SAP Material Numbers information was modified.
Section 2: <125ml Hazard - Health information was deleted.
Section 2: <125ml Precautionary - Prevention information was deleted.
CLP: Ingredient table information was modified.
Label: CLP <125ml Hazard - none information was added.
Label: CLP <125ml Precautionary - none information was added.
Label: CLP Precautionary - Prevention information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Biocumulative potential information information was modified.
Section 15: Carcinogenicity information information was modified.
Section 15: Label remarks and EU Detergent information was deleted.
Sectio 16: UK disclaimer information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk