



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ All Purpose Sealant Primer P591

Product Identification Numbers

UU-0092-7315-0 UU-0092-7316-8

7100158521 7100158584

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Butanone	78-93-3	201-159-0	40 - 60
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHEXANE	26426-91-5		5 - 10
Polymethylene polyphenylene isocyanate	9016-87-9		4 - 8
Hexamethylene diisocyanate polymer	28182-81-2	500-060-2	1 - 5
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylenediphenyl diisocyanate		905-806-4	1 - 5
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0	< 3
Hexamethylene diisocyanate	822-06-0	212-485-8	< 0.1
4-methyl-m-phenylene diisocyanate	584-84-9	209-544-5	< 0.06

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

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P333 + P313 present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.

<=125 ml Precautionary statements**Prevention:**

P261A Avoid breathing vapours.
P280E Wear protective gloves.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

9% of the mixture consists of components of unknown acute oral toxicity.

12% of the mixture consists of components of unknown acute inhalation toxicity.
Contains 17% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Butanone	78-93-3	201-159-0		40 - 60	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
n-butyl acetate	123-86-4	204-658-1	01-2119485493-29	10 - 15	Flam. Liq. 3, H226; STOT SE 3, H336; EUH066
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHEXANE	26426-91-5			5 - 10	Eye Irrit. 2, H319; Skin Sens. 1, H317
Polymethylene polyphenylene isocyanate	9016-87-9			4 - 8	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373
Adipic acid - 1,4-butanediol - MDI - neopentyl glycol copolymer	56815-45-3			1 - 5	Substance not classified as hazardous
Hexamethylene diisocyanate polymer	28182-81-2	500-060-2		1 - 5	Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335

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Alkyl Isocyanate Silane	Trade Secret			1 - 5	Substance not classified as hazardous
Carbon black	1333-86-4	215-609-9		1 - 5	Substance with a Community level exposure limit in the workplace
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate		905-806-4		1 - 5	Carc. 2, H351 Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; STOT SE 3, H335; STOT RE 2, H373
2-Methoxy-1-methylethyl acetate	108-65-6	203-603-9		1 - 5	Flam. Liq. 3, H226
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	2530-83-8	219-784-2		< 3	Eye Dam. 1, H318
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0		< 3	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373 - Nota 2,C
P-Toluenesulfonamide	70-55-3	200-741-1		< 1.3	Substance not classified as hazardous
Hexamethylene diisocyanate	822-06-0	212-485-8		< 0.1	Acute Tox. 2, H330; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1A, H334; Skin Sens. 1A, H317; STOT SE 3, H335 - Nota 2
4-methyl-m-phenylene diisocyanate	584-84-9	209-544-5		< 0.06	Acute Tox. 1, H330; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1A, H334; Skin Sens. 1A, H317; Carc. 2, H351; STOT SE 3, H335; Aquatic Chronic 3, H412 - Nota C

Note: Any entry in the EC# column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical

attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons.
Carbon monoxide.
Carbon dioxide.
Hydrogen cyanide.
Oxides of nitrogen.
Oxides of sulphur.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Cover, but do not seal for

48 hours. Clean up residue with detergent and water. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	101-68-8	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer
2-Methoxy-1-methylethyl acetate	108-65-6	UK HSC	TWA:274 mg/m ³ (50 ppm);STEL:548 mg/m ³ (100 ppm)	SKIN
n-butyl acetate	123-86-4	UK HSC	TWA:724 mg/m ³ (150 ppm);STEL:966 mg/m ³ (200 ppm)	
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³	
Free isocyanates	584-84-9	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer
Butanone	78-93-3	UK HSC	TWA: 600 mg/m ³ (200 ppm); STEL: 899 mg/m ³ (300 ppm)	SKIN
Free isocyanates	822-06-0	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer

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Free isocyanates	9016-87-9	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer
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UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Butanone	78-93-3	UK EH40 BMGVs	Butan-2-one	Urine	EOS	70 umol/L	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	No data available	No data available
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Appearance/Odour	Ketone like odour black liquid
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	79 °C
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	-8 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	> 200 °C
Flammable Limits(LEL)	1.8 % volume
Flammable Limits(UEL)	11.5 % volume
Vapour pressure	<i>No data available.</i>
Relative density	0.9 [<i>Ref Std: WATER=1</i>]
Water solubility	Moderate
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	2.8 [<i>Ref Std: AIR=1</i>]
Decomposition temperature	<i>No data available.</i>
Viscosity	10 mPa-s
Density	0.9 g/ml

9.2. Other information

EU Volatile Organic Compounds *No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

Heat.

10.5 Incompatible materials

Alcohols.
Amines.
Strong acids.
Strong bases.
Strong oxidising agents.
Water

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Prolonged or repeated exposure may cause target organ effects:

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Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE ₂₀ - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Butanone	Inhalation-Vapour (4 hours)	Rat	LC50 34.5 mg/l
Butanone	Ingestion	Rat	LD50 2,737 mg/kg
n-butyl acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
n-butyl acetate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.4 mg/l
n-butyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 > 20 mg/l
n-butyl acetate	Ingestion	Rat	LD50 > 8,800 mg/kg
Polymethylene polyphenylene isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene polyphenylene isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Adipic acid - 1,4-butanediol - MDI - neopentyl glycol copolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Adipic acid - 1,4-butanediol - MDI - neopentyl glycol copolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg
Hexamethylene diisocyanate polymer	Inhalation-Dust/Mist	Professional	LC50 estimated to be 1 - 5 mg/l

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	(4 hours)	judgement	
Hexamethylene diisocyanate polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hexamethylene diisocyanate polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
P-Toluenesulfonamide	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
P-Toluenesulfonamide	Ingestion	Rat	LD50 > 2,000 mg/kg
2-Methoxy-1-methylethyl acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-Methoxy-1-methylethyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 > 28.8 mg/l
2-Methoxy-1-methylethyl acetate	Ingestion	Rat	LD50 8,532 mg/kg
Hexamethylene diisocyanate	Dermal	Rabbit	LD50 570 mg/kg
Hexamethylene diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.12 mg/l
Hexamethylene diisocyanate	Ingestion	Rat	LD50 710 mg/kg
4-methyl-m-phenylene diisocyanate	Inhalation-Vapour (4 hours)	Mouse	LC50 0.12 mg/l
4-methyl-m-phenylene diisocyanate	Dermal	Rabbit	LD50 > 9,400 mg/kg
4-methyl-m-phenylene diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.35 mg/l
4-methyl-m-phenylene diisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Butanone	Rabbit	Minimal irritation
n-butyl acetate	Rabbit	Minimal irritation
Polymethylene polyphenylene isocyanate	official classification	Irritant
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	official classification	Irritant
Carbon black	Rabbit	No significant irritation
4,4'-methylenediphenyl diisocyanate	official classification	Irritant
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Rabbit	Mild irritant
Hexamethylene diisocyanate polymer	Rabbit	Mild irritant
P-Toluenesulfonamide	Rabbit	No significant irritation
2-Methoxy-1-methylethyl acetate	Rabbit	No significant irritation
Hexamethylene diisocyanate	Rabbit	Corrosive
4-methyl-m-phenylene diisocyanate	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Butanone	Rabbit	Severe irritant
n-butyl acetate	Rabbit	Moderate irritant
Polymethylene polyphenylene isocyanate	official classification	Severe irritant
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHEXANE	Rabbit	Severe irritant
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	official classification	Severe irritant
Carbon black	Rabbit	No significant irritation
4,4'-methylenediphenyl diisocyanate	official classification	Severe irritant

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[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Rabbit	Corrosive
Hexamethylene diisocyanate polymer	Rabbit	Mild irritant
P-Toluenesulfonamide	Rabbit	No significant irritation
2-Methoxy-1-methylethyl acetate	Rabbit	Mild irritant
Hexamethylene diisocyanate	Rabbit	Corrosive
4-methyl-m-phenylene diisocyanate	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
n-butyl acetate	Multiple animal species	Not classified
Polymethylene polyphenylene isocyanate	official classification	Sensitising
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHEXANE	Guinea pig	Sensitising
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	official classification	Sensitising
4,4'-methylenediphenyl diisocyanate	official classification	Sensitising
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Guinea pig	Not classified
Hexamethylene diisocyanate polymer	Guinea pig	Sensitising
2-Methoxy-1-methylethyl acetate	Guinea pig	Not classified
Hexamethylene diisocyanate	Multiple animal species	Sensitising
4-methyl-m-phenylene diisocyanate	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Human	Sensitising
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Human	Sensitising
4,4'-methylenediphenyl diisocyanate	Human	Sensitising
Hexamethylene diisocyanate polymer	similar compounds	Not classified
Hexamethylene diisocyanate	Human and animal	Sensitising
4-methyl-m-phenylene diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Butanone	In Vitro	Not mutagenic
n-butyl acetate	In Vitro	Not mutagenic
Polymethylene polyphenylene isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
4,4'-methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not

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		sufficient for classification
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hexamethylene diisocyanate polymer	In Vitro	Not mutagenic
Hexamethylene diisocyanate polymer	In vivo	Not mutagenic
2-Methoxy-1-methylethyl acetate	In Vitro	Not mutagenic
Hexamethylene diisocyanate	In Vitro	Not mutagenic
Hexamethylene diisocyanate	In vivo	Not mutagenic
4-methyl-m-phenylene diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Butanone	Inhalation	Human	Not carcinogenic
Polymethylene polyphenylene isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
4,4'-methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Dermal	Mouse	Not carcinogenic
Hexamethylene diisocyanate	Inhalation	Rat	Not carcinogenic
4-methyl-m-phenylene diisocyanate	Inhalation	Human and animal	Not carcinogenic
4-methyl-m-phenylene diisocyanate	Ingestion	Multiple animal species	Carcinogenic.

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
n-butyl acetate	Inhalation	Not classified for female reproduction	Rat	NOAEL 7.1 mg/l	prematuring & during gestation
n-butyl acetate	Inhalation	Not classified for development	Rat	NOAEL 7.1 mg/l	prematuring & during gestation
Polymethylene polyphenylene isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
4,4'-methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
P-Toluenesulfonamide	Ingestion	Not classified for reproduction and/or development	Rat	NOAEL 300 mg/kg/day	prematuring & during

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					gestation
2-Methoxy-1-methylethyl acetate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-Methoxy-1-methylethyl acetate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-Methoxy-1-methylethyl acetate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-Methoxy-1-methylethyl acetate	Inhalation	Not classified for development	Rat	NOAEL 21.6 mg/l	during organogenesis
Hexamethylene diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.014 mg/l	4 weeks
4-methyl-m-phenylene diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	2 generation
4-methyl-m-phenylene diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.002 mg/l	2 generation
4-methyl-m-phenylene diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
n-butyl acetate	Inhalation	respiratory system	May cause damage to organs	Rat	LOAEL 2.6 mg/l	4 hours
n-butyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
n-butyl acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	not available
n-butyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Polymethylene polyphenylene isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

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Hexamethylene diisocyanate polymer	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
2-Methoxy-1-methylethyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Hexamethylene diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Hexamethylene diisocyanate	Inhalation	blood	Not classified	Human	NOAEL Not available	occupational exposure
4-methyl-m-phenylene diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Butanone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
n-butyl acetate	Inhalation	olfactory system	Not classified	Rat	NOAEL 2.4 mg/l	14 weeks
n-butyl acetate	Inhalation	liver kidney and/or bladder	Not classified	Rabbit	NOAEL 7.26 mg/l	13 days
Polymethylene polyphenylene isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Hexamethylene diisocyanate polymer	Inhalation	immune system blood	Not classified	Rat	NOAEL 0.084 mg/l	2 weeks
2-Methoxy-1-methylethyl acetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16.2 mg/l	9 days
2-Methoxy-1-methylethyl acetate	Inhalation	olfactory system	Not classified	Mouse	LOAEL 1.62 mg/l	9 days
2-Methoxy-1-methylethyl acetate	Inhalation	blood	Not classified	Multiple animal species	NOAEL 16.2 mg/l	9 days
2-Methoxy-1-methylethyl	Ingestion	endocrine system	Not classified	Rat	NOAEL	44 days

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acetate					1,000 mg/kg/day	
Hexamethylene diisocyanate	Inhalation	liver kidney and/or bladder	Not classified	Rat	NOAEL 0.002 mg/l	3 weeks
Hexamethylene diisocyanate	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0014 mg/l	4 weeks
Hexamethylene diisocyanate	Inhalation	blood	Not classified	Rat	NOAEL 0.0012 mg/l	2 years
Hexamethylene diisocyanate	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	heart	Not classified	Rat	NOAEL 0.001 mg/l	90 days
4-methyl-m-phenylene diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL 0 mg/l	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
Butanone	78-93-3	Green algae	Experimental	96 hours	EC50	2,029 mg/l
Butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
Butanone	78-93-3	Green Algae	Experimental	96 hours	Effect Concentration 10%	1,289 mg/l
Butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
n-butyl acetate	123-86-4	Crustacea	Experimental	48 hours	LC50	32 mg/l
n-butyl acetate	123-86-4	Fathead minnow	Experimental	96 hours	LC50	18 mg/l
n-butyl acetate	123-86-4	Green algae	Experimental	72 hours	EC50	674.7 mg/l
n-butyl acetate	123-86-4	Water flea	Experimental	24 hours	EC50	72.8 mg/l
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHXANE	26426-91-5		Data not available or insufficient for classification			
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Estimated	24 hours	EC50	>100 mg/l
2-Methoxy-1-methylethyl acetate	108-65-6	Green algae	Experimental	72 hours	EC50	>1,000 mg/l

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2-Methoxy-1-methylethyl acetate	108-65-6	Rainbow trout	Experimental	96 hours	LC50	134 mg/l
2-Methoxy-1-methylethyl acetate	108-65-6	Water flea	Experimental	48 hours	EC50	370 mg/l
2-Methoxy-1-methylethyl acetate	108-65-6	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
2-Methoxy-1-methylethyl acetate	108-65-6	Water flea	Experimental	21 days	NOEC	100 mg/l
Adipic acid - 1,4-butanediol - MDI - neopentyl glycol copolymer	56815-45-3		Data not available or insufficient for classification			
Alkyl Isocyanate Silane	Trade Secret		Data not available or insufficient for classification			
Carbon black	1333-86-4		Data not available or insufficient for classification			
Hexamethylene diisocyanate polymer	28182-81-2	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Hexamethylene diisocyanate polymer	28182-81-2	Zebra Fish	Experimental	96 hours	Lethal Level 50%	>100 mg/l
Hexamethylene diisocyanate polymer	28182-81-2	Green algae	Experimental	72 hours	Effect Concentration 10%	370 mg/l
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Water flea	Estimated	24 hours	EC50	129.7 mg/l
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Green algae	Estimated		No obs Effect Level	1,640 mg/l
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Water flea	Estimated	21 days	NOEC	10 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Crustacea other	Experimental	48 hours	LC50	324 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green algae	Experimental	96 hours	EC50	350 mg/l

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[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green Algae	Experimental	96 hours	NOEC	130 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Water flea	Experimental	21 days	NOEC	>=100 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	21 days	NOEC	10 mg/l
P-Toluenesulfonamide	70-55-3	Green Algae	Estimated	72 hours	EC50	170 mg/l
P-Toluenesulfonamide	70-55-3	Water flea	Estimated	48 hours	EC50	210 mg/l
P-Toluenesulfonamide	70-55-3	Green Algae	Estimated	72 hours	NOEC	7.7 mg/l
P-Toluenesulfonamide	70-55-3	Water flea	Estimated	21 days	NOEC	49 mg/l
Hexamethylene diisocyanate	822-06-0	Green Algae	Estimated	96 hours	EC50	14.8 mg/l
Hexamethylene diisocyanate	822-06-0	Ricefish	Estimated	96 hours	LC50	71 mg/l
Hexamethylene diisocyanate	822-06-0	Water flea	Estimated	48 hours	EC50	27 mg/l
Hexamethylene diisocyanate	822-06-0	Green Algae	Estimated	72 hours	NOEC	10 mg/l
Hexamethylene diisocyanate	822-06-0	Water flea	Estimated	21 days	NOEC	4.2 mg/l
4-methyl-m-phenylene diisocyanate	584-84-9	Green algae	Estimated	96 hours	EC50	9.54 mg/l
4-methyl-m-phenylene diisocyanate	584-84-9	Water flea	Estimated	48 hours	EC50	1.6 mg/l
4-methyl-m-phenylene diisocyanate	584-84-9	Zebra Fish	Estimated	96 hours	LC50	392 mg/l
4-methyl-m-phenylene diisocyanate	584-84-9	Crustacea	Estimated	14 days	NOEC	0.8 mg/l
4-methyl-m-phenylene diisocyanate	584-84-9	Ricefish	Estimated	28 days	NOEC	40.3 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 % BOD/ThBOD	OECD 301D - Closed bottle test
n-butyl acetate	123-86-4	Experimental Biodegradation	28 days	BOD	98 % weight	OECD 301D - Closed bottle test
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHEXANE	26426-91-5	Data not available - insufficient			N/A	
Polymethylene polyphenylene isocyanate	9016-87-9	Experimental Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Other methods
Polymethylene polyphenylene isocyanate	9016-87-9	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
2-Methoxy-1-methylethyl acetate	108-65-6	Experimental Biodegradation	28 days	BOD	87.2 % BOD/ThBOD	OECD 301C - MITI test (I)
Adipic acid - 1,4-butanediol - MDI - neopentyl glycol	56815-45-3	Data not available - insufficient			N/A	

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copolymer						
Alkyl Isocyanate Silane	Trade Secret	Data not available or insufficient			N/A	
Carbon black	1333-86-4	Data not available or insufficient			N/A	
Hexamethylene diisocyanate polymer	28182-81-2	Experimental Hydrolysis		Hydrolytic half-life	7.7 hours (t 1/2)	Other methods
Hexamethylene diisocyanate polymer	28182-81-2	Experimental Biodegradation	28 days	BOD	1 % weight	Other methods
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Data not available or insufficient			N/A	
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Other methods
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Other methods
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	Other methods
P-Toluenesulfonamide	70-55-3	Experimental Biodegradation	28 days	BOD	86 % weight	OECD 301D - Closed bottle test
Hexamethylene diisocyanate	822-06-0	Experimental Hydrolysis		Hydrolytic half-life	5 minutes (t 1/2)	Other methods
Hexamethylene diisocyanate	822-06-0	Estimated Biodegradation	14 days	BOD	55.5 % weight	OECD 301C - MITI test (I)
4-methyl-m-phenylene diisocyanate	584-84-9	Estimated Photolysis		Photolytic half-life (in air)	4.27 days (t 1/2)	Other methods
4-methyl-m-phenylene diisocyanate	584-84-9	Experimental Hydrolysis		Hydrolytic half-life	5 days (t 1/2)	Other methods
4-methyl-m-phenylene diisocyanate	584-84-9	Estimated Biodegradation	14 days	BOD	0 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.29	Other methods
n-butyl acetate	123-86-4	Experimental Bioconcentration		Log Kow	1.78	Other methods
BENZENE, 2,4-DIISOCYANATO-1-METHYL-, POLYMER WITH 1,6-DIISOCYANATOHEXANE	26426-91-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polymethylene polyphenylene isocyanate	9016-87-9	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Other methods
2-Methoxy-1-methylethyl acetate	108-65-6	Experimental Bioconcentration		Log Kow	0.36	Other methods
Adipic acid - 1,4-butanediol - MDI - neopentyl glycol copolymer	56815-45-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Alkyl Isocyanate Silane	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hexamethylene diisocyanate polymer	28182-81-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Reaction mass of 4,4'-	905-806-4	Experimental BCF-	28 days	Bioaccumulation	200	OECD 305E -

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methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate		Carp		factor		Bioaccumulation flow-through fish test
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	2530-83-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Experimental BCF-Carp	28 days	Bioaccumulation factor	200	OECD 305E - Bioaccumulation flow-through fish test
P-Toluenesulfonamide	70-55-3	Experimental Bioconcentration		Log Kow	0.6	Other methods
Hexamethylene diisocyanate	822-06-0	Estimated Bioconcentration		Log Kow	0.02	Other methods
4-methyl-m-phenylene diisocyanate	584-84-9	Estimated BCF-Carp	42 days	Bioaccumulation factor	<50	OECD 305C-Bioaccum degree fish

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

UU-0092-7315-0, UU-0092-7316-8

ADR/RID: UN1866, RESIN SOLUTION, LIMITED QUANTITY, 3., II, (E), ADR Classification Code: F1.

IMDG-CODE: UN1866, RESIN SOLUTION, 3, II, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SE.

ICAO/IATA: UN1866, RESIN SOLUTION, 3., II.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1
4,4'-methylenediphenyl diisocyanate	101-68-8	Carc. 2	International Agency for Research on Cancer 3M classified according to Regulation (EC) No 1272/2008
4,4'-methylenediphenyl diisocyanate	101-68-8	Gr. 3: Not classifiable	International Agency for Research on Cancer Vendor classified according to Regulation (EC) No 1272/2008
Polymethylene polyphenylene isocyanate	9016-87-9	Carc. 2	International Agency for Research on Cancer
Polymethylene polyphenylene isocyanate	9016-87-9	Gr. 3: Not classifiable	International Agency for Research on Cancer
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate / methylene diphenyl diisocyanate	905-806-4	Carc. 2	International Agency for Research on Cancer
4-methyl-m-phenylene diisocyanate	584-84-9	Carc. 2	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1
4-methyl-m-phenylene diisocyanate	584-84-9	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

CLP: Ingredient table information was modified.

Label: CLP Percent Unknown information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk