

Safety Data Sheet

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Document group: 39-1982-6 **Version number:** 5.01

Revision date: 13/08/2024 **Supersedes date:** 19/06/2023

Transportation version number:

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3MTM Scotch-WeldTM EC-3534 B/A Blue

Product Identification Numbers

UU-0096-3052-4

7100176746

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

07-6816-8, 39-0253-3

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms







Contains:

Nitric acid, calcium salt, tetrahydrate; bis-[4-(2,3-epoxipropoxi)phenyl]propane; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine ; 2,4,6-tris(dimethylaminomethyl)phenol

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260G Do not breathe vapours or dust.
P273 Avoid release to the environment.

P280B Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Immediately call a POISON CENTRE or doctor/physician.

P310

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

GB Label: CLP Ingredients - kit components information was modified. Kit: Component document group number(s) information was modified.



Safety Data Sheet

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 Document group:
 07-6816-8
 Version number:
 15.00

 Revision date:
 12/08/2024
 Supersedes date:
 25/07/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM Scotch-WeldTM EC-3534 B/A Blue Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Part B of two component adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com **Website:** www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Ingredient CAS Nbr EC No. % by Wt

bis-[4-(2,3-epoxipropoxi)phenyl]propane 1675-54-3 216-823-5 20 - 40

HAZARD STATEMENTS:

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

Contains 2% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Ingredient | Identifier(s) | % | Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB |
|--|--|---------|--|
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxira ne | (EC-No.) 701-263-0 | 30 - 60 | Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | (CAS-No.) 1675-54-3 (EC-No.) 216-823-5 | 20 - 40 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
| Oxide glass chemicals | (CAS-No.) 65997-17-3 (EC-No.) 266-046-0 | 15 - 30 | Substance with a national occupational exposure limit |
| Siloxanes and Silicones, di-Me, reaction products with silica | (CAS-No.) 67762-90-7 | 1 - 5 | Substance with a national occupational exposure limit |

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

| Ingredient | Identifier(s) | Specific Concentration Limits |
|------------|---------------|---|
| | | (C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 |

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering,

and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAldehydes.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Hydrogen ChlorideDuring combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient **CAS Nbr** Limit type **Additional comments** Agency Oxide glass chemicals 65997-17-3 Manufacturer TWA(as non-fibrous, determined respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3Silicon dioxide TWA(as respirable dust):2.4 67762-90-7 UK HSC mg/m3;TWA(as inhalable dust):6 mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| into mation on basic physical and chemical properties | | | | | |
|---|---|--|--|--|--|
| Physical state | Solid. | | | | |
| Specific Physical Form: | Paste Thick paste | | | | |
| Colour | Blue | | | | |
| Odor | Light Epoxy | | | | |
| Odour threshold | No data available. | | | | |
| Melting point/freezing point | No data available. | | | | |
| Boiling point/boiling range | No data available. | | | | |
| Flammability | Not applicable. | | | | |
| | | | | | |
| Flammable Limits(LEL) | Not applicable. | | | | |
| Flammable Limits(UEL) | Not applicable. | | | | |
| Flash point | >=150 °C [Test Method:Closed Cup] | | | | |
| Autoignition temperature | No data available. | | | | |
| Decomposition temperature | No data available. | | | | |
| pH | substance/mixture is non-soluble (in water) | | | | |
| Kinematic Viscosity | No data available. | | | | |
| Water solubility | Nil | | | | |
| Solubility- non-water | No data available. | | | | |
| Partition coefficient: n-octanol/water | No data available. | | | | |
| Vapour pressure | Not applicable. | | | | |
| Density | No data available. | | | | |
| Relative density | 0.6 [Ref Std:WATER=1] | | | | |
| Relative Vapour Density | Not applicable. | | | | |
| Particle Characteristics | Not applicable. | | | | |
| | | | | | |
| | | | | | |

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds Evaporation rate

No data available. Not applicable.

Percent volatile <=1 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Amines.

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|---------------------------------------|---------|---|
| Overall product | Inhalation- Dust/Mist(4 hr) | | No data available; calculated ATE >5 - =12.5 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'- [methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2- (\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | Dermal | Rat | LD50 > 2,000 mg/kg |
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | Ingestion | Rat | LD50 > 5,000 mg/kg |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Dermal | Rat | LD50 > 1,600 mg/kg |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Rat | LD50 > 1,000 mg/kg |
| Oxide glass chemicals | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Oxide glass chemicals | Ingestion | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation- Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Rat | LD50 > 5,110 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|-----------------------------------|---------------------------|
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | Rabbit | Irritant |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Rabbit | Mild irritant |
| Oxide glass chemicals | Professio nal judgemen t | No significant irritation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|-----------|---------------------------|
| | | |
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | Rabbit | No significant irritation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Rabbit | Moderate irritant |
| Oxide glass chemicals | Professio | No significant irritation |
| | nal | |
| | judgemen | |
| | t | |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |

Skin Sensitisation

| | N | Jame | Species | Value |
|--|---|------|---------|-------|
|--|---|------|---------|-------|

| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) | Multiple | Sensitising |
|---|----------|----------------|
| and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4- | animal | |
| (oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | species | |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Human | Sensitising |
| | and | |
| | animal | |
| Siloxanes and Silicones, di-Me, reaction products with silica | Human | Not classified |
| | and | |
| | animal | |

Respiratory Sensitisation

| Name | Species | Value |
|---|---------|----------------|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Human | Not classified |

Germ Cell Mutagenicity

| Name | | Value | | |
|---|----------|--|--|--|
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | In vivo | Not mutagenic | | |
| Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane | In Vitro | Some positive data exist, but the data are not sufficient for classification | | |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | In vivo | Not mutagenic | | |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | In Vitro | Some positive data exist, but the data are not sufficient for classification | | |
| Oxide glass chemicals | In Vitro | Some positive data exist, but the data are not sufficient for classification | | |
| Siloxanes and Silicones, di-Me, reaction products with silica | In Vitro | Not mutagenic | | |

Carcinogenicity

| Name | Route | Species | Value |
|---|------------|-------------------------------|--|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Oxide glass chemicals | Inhalation | Multiple animal species | Some positive data exist, but the data are not sufficient for classification |
| Siloxanes and Silicones, di-Me, reaction products with silica | Not | Mouse | Some positive data exist, but the data are not |
| | specified. | | sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|--|---------|-----------------------------|-------------------------|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|------------------------|--|------------------------------|------------------------|----------------------|
| Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \}methyl)oxirane | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|---|----------------|---------|-----------------------------|-----------------------|
| Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenox y\} methyl)oxirane | Ingestion | heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 250 mg/kg/day | 13 weeks |
| bis-[4-(2,3- epoxipropoxi)phenyl]prop ane | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| bis-[4-(2,3- epoxipropoxi)phenyl]prop ane | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| bis-[4-(2,3- epoxipropoxi)phenyl]prop ane | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Oxide glass chemicals | Inhalation | respiratory system | Not classified | Human | NOAEL not available | occupational exposure |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications

in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

| Material | CAS# | Organism | Туре | Exposure | Test endpoint | Test result |
|--------------------------------------|-----------|------------------|--------------|----------|---------------|-------------|
| Reaction mass of | 701-263-0 | Green algae | Experimental | 72 hours | EC50 | >1.8 mg/l |
| 2,2'- | | | - | | | |
| [methylenebis(2,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2,2'- [methylenebis(4,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2-(\{2-[4- | | | | | | |
| (oxiran-2- | | | | | | |
| ylmethoxy)benzyl] | | | | | | |
| phenoxy\}methyl)o | | | | | | |
| xirane | | | | | | |
| Reaction mass of | 701-263-0 | Rainbow trout | Experimental | 96 hours | LC50 | 0.55 mg/l |
| 2,2'- | | | | | | |
| [methylenebis(2,1- | | | | | | |
| phenyleneoxymeth ylene)]bis(oxirane) | | | | | | |
| and 2,2'- | | | | | | |
| [methylenebis(4,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2-(\{2-[4- | | | | | | |
| (oxiran-2- | | | | | | |
| ylmethoxy)benzyl] | | | | | | |
| phenoxy\}methyl)o | | | | | | |
| xirane | 701.262.0 | XX / CI | D : 1 | 40.1 | EGGO | 1.6 |
| Reaction mass of 2,2'- | 701-263-0 | Water flea | Experimental | 48 hours | EC50 | 1.6 mg/l |
| [methylenebis(2,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2,2'- | | | | | | |
| [methylenebis(4,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2-(\{2-[4- | | | | | | |
| (oxiran-2- ylmethoxy)benzyl] | | | | | | |
| phenoxy\}methyl)o | | | | | | |
| xirane | | | | | | |
| Reaction mass of | 701-263-0 | Water flea | Analogous | 21 days | NOEC | 0.3 mg/l |
| 2,2'- | | | Compound | | | |
| [methylenebis(2,1- | | | _ | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2,2'- [methylenebis(4,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2-(\{2-[4- | | | | | | |
| (oxiran-2- | | | | | | |
| ylmethoxy)benzyl] | | | | | | |
| phenoxy\}methyl)o | | | | | | |
| xirane | | | | | | |
| Reaction mass of | 701-263-0 | Activated sludge | Analogous | 3 hours | IC50 | >100 mg/l |
| 2,2'- | | | Compound | | | |
| [methylenebis(2,1- | | | <u> </u> | L | L | 1 |

| _ | | | | | | |
|---------------------|------------|------------------|---------------------|-----------|-------|--------------|
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2,2'- | | | | | | |
| [methylenebis(4,1- | | | | | | |
| phenyleneoxymeth | | | | | | |
| ylene)]bis(oxirane) | | | | | | |
| and 2-(\{2-[4- | | | | | | |
| (oxiran-2- | | | | | | |
| ylmethoxy)benzyl] | | | | | | |
| phenoxy\}methyl)o | | | | | | |
| xirane | | | | | | |
| bis-[4-(2,3- | 1675-54-3 | Activated sludge | Analogous | 3 hours | IC50 | >100 mg/l |
| epoxipropoxi)phen | 1075-54-5 | Activated studge | Compound | J Hours | 1030 | 100 mg/1 |
| yl]propane | | | Compound | | | |
| bis-[4-(2,3- | 1675-54-3 | Rainbow trout | Estimated | 96 hours | LC50 | 2 mg/l |
| epoxipropoxi)phen | 1075-54-5 | Kambow trout | Estillated | 90 Hours | LC30 | 2 mg/1 |
| yl]propane | | | | | | |
| | 1675-54-3 | Water flea | Estimated | 48 hours | EC50 | 1.0 /1 |
| bis-[4-(2,3- | 10/3-34-3 | water nea | Estimated | 48 nours | ECSU | 1.8 mg/l |
| epoxipropoxi)phen | | | | | | |
| yl]propane | | | | | | |
| bis-[4-(2,3- | 1675-54-3 | Green algae | Experimental | 72 hours | ErC50 | >11 mg/l |
| epoxipropoxi)phen | | | | | | |
| yl]propane | | | | | | |
| bis-[4-(2,3- | 1675-54-3 | Green algae | Experimental | 72 hours | NOEC | 4.2 mg/l |
| epoxipropoxi)phen | | | | | | |
| yl]propane | | | | | | |
| bis-[4-(2,3- | 1675-54-3 | Water flea | Experimental | 21 days | NOEC | 0.3 mg/l |
| epoxipropoxi)phen | | | | | | |
| yl]propane | | | | | | |
| Oxide glass | 65997-17-3 | Green algae | Experimental | 72 hours | EC50 | >1,000 mg/l |
| chemicals | | | 1 | | | |
| Oxide glass | 65997-17-3 | Water flea | Experimental | 72 hours | EC50 | >1,000 mg/l |
| chemicals | | | F | | | |
| Oxide glass | 65997-17-3 | Zebra Fish | Experimental | 96 hours | LC50 | >1,000 mg/l |
| chemicals | | | | | | -, |
| Oxide glass | 65997-17-3 | Green algae | Experimental | 72 hours | NOEC | >=1,000 mg/l |
| chemicals | 03,7,1,7 | Green uigue | Experimental | , 2 mours | T.OLC | 1,000 mg/1 |
| Siloxanes and | 67762-90-7 | N/A | Data not available | N/A | N/A | N/A |
| Silicones, di-Me, | 01/02-90-1 | 11/11 | or insufficient for | 11/11 | 11/11 | 11/74 |
| , , | | | classification | | | |
| reaction products | | | ciassification | | | |
| with silica | | | | L | L | |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|---|-----------|-------------------------------------|----------|--------------------------------|------------------|-----------------------------------|
| Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymeth ylene)]bis(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymeth ylene)]bis(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl] phenoxy\}methyl)o xirane | 701-263-0 | Experimental Biodegradation | 28 days | BOD | 0 %BOD/ThOD | EC C.4.E Closed Bottle Test |
| Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymeth ylene)]bis(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymeth | 701-263-0 | Analogous Compound Hydrolysis | | Hydrolytic half-life (pH 7) | 86 hours (t 1/2) | OECD 111 Hydrolysis func of pH |

| ylene)]bis(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl] phenoxy\}methyl)o xirane | | | | | | |
|---|------------|-----------------------------------|---------|-----------------------------|------------|-------------------------------------|
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Experimental Biodegradation | 28 days | BOD | 5 %BOD/COD | OECD 301F - Manometric respirometry |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Experimental Hydrolysis | | Hydrolytic half-life (pH 7) | \ / | OECD 111 Hydrolysis func of pH |
| Oxide glass chemicals | 65997-17-3 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |

12.3 : Bioaccumulative potential

| Material | Cas No. | Test type | Duration | Study Type | Test result | Protocol |
|---|------------|---|----------|------------|-------------|------------------------------|
| Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymeth ylene)]bis(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymeth ylene)]bis(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl] phenoxy\}methyl)o xirane | 701-263-0 | Experimental Bioconcentration | | Log Kow | 3.6 | OECD 117 log Kow HPLC method |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Experimental Bioconcentration | | Log Kow | 3.242 | OECD 117 log Kow HPLC method |
| Oxide glass chemicals | 65997-17-3 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |

12.4. Mobility in soil

| Material | Cas No. | Test type | Study Type | Test result | Protocol |
|---|-----------|----------------------------------|------------|-------------|--------------------------------|
| Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethy lene)]bis(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethy lene)]bis(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]p henoxy\}methyl)oxi rane | | Experimental Mobility in Soil | Koc | 4,460 l/kg | OECD 121 Estim. of Koc by HPLC |
| bis-[4-(2,3- epoxipropoxi)pheny | 1675-54-3 | Modeled Mobility in Soil | Koc | 450 l/kg | Episuite TM |

| Ilnronane | | | |
|-----------|--|--|--|
| Прторанс | | | |

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

| | Ground Transport (ADR) | Air Transport (IATA) | Marine Transport (IMDG) |
|---------------------------------|--|--|---|
| 14.1 UN number | UN3077 | UN3077 | UN3077 |
| 14.2 UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(4,4'- ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER; EPICHLOROHYDRIN- PHENOL- FORMALDEHYDE RESIN) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(4,4'- ISOPROPYLIDENEDIPHEN OL-EPICHLOROHYDRIN POLYMER; EPICHLOROHYDRIN- PHENOL- FORMALDEHYDE RESIN) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(4,4'- ISOPROPYLIDENEDIPHENOL- EPICHLOROHYDRIN POLYMER; EPICHLOROHYDRIN-PHENOL- FORMALDEHYDE RESIN) |
| 14.3 Transport hazard class(es) | 9 | 9 | 9 |
| 14.4 Packing group | III | III | III |

| 14.5 Environmental hazards | Environmentally Hazardous | Not applicable | Marine Pollutant |
|--|--|--|--|
| 14.6 Special precautions for user | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| 14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code | No data available. | No data available. | No data available. |
| Control Temperature | No data available. | No data available. | No data available. |
| Emergency Temperature | No data available. | No data available. | No data available. |
| ADR Classification Code | M7 | Not applicable. | Not applicable. |
| IMDG Segregation Code | Not applicable. | Not applicable. | NONE |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

| Ingredient | CAS Nbr | <u>Classification</u> | Regulation |
|---|-----------|-------------------------|---|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | 1675-54-3 | Gr. 3: Not classifiable | International Agency for Research on Cancer |

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

| <u>Ingredient</u> | CAS Nbr |
|---|-----------|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | 1675-54-3 |

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of

Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

| Hazard Categories | Qualifying quantity (tonnes) for the application of | | |
|-----------------------------|---|-------------------------|--|
| | Lower-tier requirements | Upper-tier requirements | |
| E1 Hazardous to the Aquatic | 100 | 200 | |
| environment | | | |

Seveso named dangerous substances, Annex 1, Part 2 None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

| H315 | Causes skin irritation. |
|------|---|
| H317 | May cause an allergic skin reaction. |
| | \mathcal{E} |
| H319 | Causes serious eye irritation. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |

Revision information:

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.

GB Section 04: Information on toxicological effects information was added.

GB Section 12: Classification Warning information was added.

GB Section 15: Carcinogenicity information information was added.

GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

GBSDS Section 14 UN Number information was added.

CLP: Ingredient table information was deleted.

Label: CLP Percent Unknown information was deleted.

Section 02: Label Elements: GB Percent Unknown information was added.

- Section 2: Other hazards phrase information was deleted.
- Section 3: Composition/Information of ingredients table information was added.
- Section 3: Composition/Information of ingredients table information was deleted.
- Section 03: SCL table information was added.
- Section 03: SCL table information was deleted.
- Section 04: First Aid Symptoms and Effects (CLP) information was deleted.
- Section 04: Information on toxicological effects information was deleted.
- Section 5: Fire Advice for fire fighters information information was modified.
- Section 8: Eye/face protection information information was modified.
- Section 8: Occupational exposure limit table information was modified.
- Section 8: Respiratory protection recommended respirators information information was modified.
- Section 9: Flammability (solid, gas) information information was deleted.
- Section 09: Flammability information information was added.
- Section 9: Flash point information information was modified.
- Section 09: Odor information was modified.
- Section 09: Particle Characteristics N/A information was added.
- Section 9: Vapour density value information was modified.
- Section 11: Acute Toxicity table information was modified.
- Section 11: Classification disclaimer information was deleted.
- Section 11: GB Classification disclaimer information was added.
- Section 11: GB No endocrine disruptor information available warning information was added.
- Section 11: Germ Cell Mutagenicity Table information was modified.
- Section 11: No endocrine disruptor information available warning information was deleted.
- Section 11: Serious Eye Damage/Irritation Table information was modified.
- Section 11: Skin Corrosion/Irritation Table information was modified.
- Section 11: Skin Sensitization Table information was modified.
- Section 11: Target Organs Repeated Table information was modified.
- Section 11: Target Organs Single Table information was modified.
- Section 12: 12.6. Endocrine Disrupting Properties information was deleted.
- Section 12: 12.6. Other adverse effects information was added.
- Section 12: 12.7. Other adverse effects information was deleted.
- Section 12: Classification Warning information was deleted.
- Section 12: Component ecotoxicity information information was modified.
- Section 12: Mobility in soil information information was modified.
- Prints No Data if Adverse effects information is not present information was deleted.
- Section 12: No endocrine disruptor information available warning information was added.
- Section 12: No endocrine disruptor information available warning information was deleted.
- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 14 Proper Shipping Name information was modified.
- Section 14 Marine transport in bulk according to IMO instruments Main Heading information was deleted.
- Section 14 UN Number information was deleted.
- Section 15: Carcinogenicity information information was deleted.
- Section 15: Chemical Safety Assessment information was deleted.
- Section 15: Seveso Hazard Category Text information was added.
- Section 15: Seveso Hazard Category Text information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

- Section 16: Web address information was added.
- Section 16: Web address information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the

product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

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 Document group:
 39-0253-3
 Version number:
 6.00

 Revision date:
 27/04/2023
 Supersedes date:
 08/07/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld EC-3534 B/A Blue: Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com **Website:** www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1C - Skin Corr. 1C; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



| Ingredient | CAS Nbr | EC No. | % by Wt |
|--|------------|-----------|---------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | | 701-270-9 | 50 - 70 |
| Nitric acid, calcium salt, tetrahydrate | 13477-34-4 | 233-332-1 | 3 - 7 |
| 2,4,6-tris(dimethylaminomethyl)phenol | 90-72-2 | 202-013-9 | 3 - 7 |

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P273 Avoid release to the environment.

P280B Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

1% of the mixture consists of components of unknown acute dermal toxicity.

Contains 5% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Ingredient | Identifier(s) | % | Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB |
|--|--|---------|--|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | (EC-No.) 701-270-9 | 50 - 70 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 |
| Oxide glass chemicals | (CAS-No.) 65997-17-3 (EC-No.) 266-046-0 | 10 - 30 | Substance with a national occupational exposure limit |
| Nitric acid, calcium salt, tetrahydrate | (CAS-No.) 13477-34-4 (EC-No.) 233-332-1 | 3 - 7 | Acute Tox. 4, H302 Eye Dam. 1, H318 |
| 2,4,6-tris(dimethylaminomethyl)phenol | (CAS-No.) 90-72-2 (EC-No.) 202-013-9 | 3 - 7 | Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 |
| Siloxanes and Silicones, di-Me, reaction products with silica | (CAS-No.) 67762-90-7 | 1 - 5 | Substance with a national occupational exposure limit |

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eve contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO2 (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAmine compounds.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Oxides of nitrogen.During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | CAS Nbr | Agency | Limit type | Additional comments |
|-------------------------|------------|-------------------------|--|---------------------|
| Glass, oxide, chemicals | 65997-17-3 | UK HSC | TWA(as fiber):5 mg/m3(1 fibers/ml) | |
| Oxide glass chemicals | 65997-17-3 | Manufacturer determined | TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3 | |
| Silicon dioxide | 67762-90-7 | UK HSC | TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3 | |

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:Thick pasteColourOff-WhiteOdorAmine

Odour thresholdNo data available.Melting point/freezing pointNo data available.Boiling point/boiling rangeNo data available.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.Flash point>=148 °C

Autoignition temperature

Decomposition temperature

No data available.

No data available.

pH substance/mixture is non-soluble (in water)

Kinematic ViscosityNo data available.Water solubilityNo data available.Solubility- non-waterNo data available.Partition coefficient: n-octanol/waterNo data available.Vapour pressureNot applicable.

Density No data available. Relative density0.6

Relative Vapour Density *Not applicable.*

9.2. Other information

3M Scotch-Weld EC-3534 B/A Blue : Part A

9.2.2 Other safety characteristics

EU Volatile Organic Compounds
Evaporation rate
Percent volatile

No data available. Not applicable. No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing,

ulcerations, significantly impaired vision or complete loss of vision. Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalised weakness. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|---------------------------------------|--------------------------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >300 - =2,000 mg/kg |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Dermal | Rat | LD50 > 2,000 mg/kg |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Oxide glass chemicals | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Oxide glass chemicals | Ingestion | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Nitric acid, calcium salt, tetrahydrate | Ingestion | Rat | LD50 >300, <2000 mg/kg |
| Nitric acid, calcium salt, tetrahydrate | Dermal | similar compoun ds | LD50 > 2,000 mg/kg |
| 2,4,6-tris(dimethylaminomethyl)phenol | Dermal | Rat | LD50 1,280 mg/kg |
| 2,4,6-tris(dimethylaminomethyl)phenol | Ingestion | Rat | LD50 1,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation- Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Rat | LD50 > 5,110 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|-----------------------------------|---------------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Rat | Irritant |
| Oxide glass chemicals | Professio nal judgemen t | No significant irritation |
| Nitric acid, calcium salt, tetrahydrate | similar compoun ds | No significant irritation |

| 2,4,6-tris(dimethylaminomethyl)phenol | Rabbit | Corrosive |
|---|--------|---------------------------|
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|-----------------------------------|---------------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | In vitro data | Severe irritant |
| Oxide glass chemicals | Professio nal judgemen t | No significant irritation |
| Nitric acid, calcium salt, tetrahydrate | Rabbit | Corrosive |
| 2,4,6-tris(dimethylaminomethyl)phenol | Rabbit | Corrosive |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |

Skin Sensitisation

| Name | Species | Value |
|--|---------|----------------|
| | | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- | Guinea | Sensitising |
| [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | pig | |
| Nitric acid, calcium salt, tetrahydrate | similar | Not classified |
| | compoun | |
| | ds | |
| 2,4,6-tris(dimethylaminomethyl)phenol | Guinea | Not classified |
| | pig | |
| Siloxanes and Silicones, di-Me, reaction products with silica | Human | Not classified |
| | and | |
| | animal | |

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|--|
| | | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | In Vitro | Not mutagenic |
| Oxide glass chemicals | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Nitric acid, calcium salt, tetrahydrate | In Vitro | Not mutagenic |
| 2,4,6-tris(dimethylaminomethyl)phenol | In Vitro | Not mutagenic |
| Siloxanes and Silicones, di-Me, reaction products with silica | In Vitro | Not mutagenic |

Carcinogenicity

| eur emogement, | | | |
|---|----------------|-------------------------------|--|
| Name | Route | Species | Value |
| Oxide glass chemicals | Inhalation | Multiple animal species | Some positive data exist, but the data are not sufficient for classification |
| Siloxanes and Silicones, di-Me, reaction products with silica | Not specified. | Mouse | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|--|-----------|--|---------|-----------------------------|--------------------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | premating into lactation |
| Reaction products of fatty acids, C18- | Ingestion | Not classified for male reproduction | Rat | NOAEL | 29 days |

| unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine | | | | 1,000 mg/kg/day | |
|--|-----------|--|--------------------------|-----------------------------|--------------------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | premating into lactation |
| Nitric acid, calcium salt, tetrahydrate | Ingestion | Not classified for female reproduction | similar compoun ds | NOAEL 1,500 mg/kg/day | premating into lactation |
| Nitric acid, calcium salt, tetrahydrate | Ingestion | Not classified for male reproduction | similar compoun ds | NOAEL 1,500 mg/kg/day | 28 days |
| Nitric acid, calcium salt, tetrahydrate | Ingestion | Not classified for development | similar compoun ds | NOAEL 1,500 mg/kg/day | premating into lactation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|--------------------------------------|--|------------------------------|------------------------|------------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | Irritation Positive | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Rat | NOAEL Not available | |
| Nitric acid, calcium salt, tetrahydrate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Nitric acid, calcium salt, tetrahydrate | Ingestion | methemoglobinemi a | Causes damage to organs | Human | NOAEL Not available | environmental exposure |
| 2,4,6- tris(dimethylaminomethyl) phenol | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|--|----------------|---------|-----------------------------|-----------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Ingestion | heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 29 days |
| Oxide glass chemicals | Inhalation | respiratory system | Not classified | Human | NOAEL not available | occupational exposure |

| Nitric acid, calcium salt, tetrahydrate | Ingestion | heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | similar compoun ds | NOAEL 1,500 mg/kg/day | 28 days |
|---|------------|---|----------------|--------------------------|-----------------------------|-----------------------|
| 2,4,6- tris(dimethylaminomethyl) phenol | Dermal | skin liver nervous system auditory system hematopoietic system eyes | Not classified | Rat | NOAEL 125 mg/kg/day | 28 days |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

| Material | CAS# | Organism | Type | Exposure | Test endpoint | Test result |
|---|-----------|----------------|--------------|----------|---------------|-------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine | | Fathead minnow | Experimental | 96 hours | LL50 | 2.16 mg/l |
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine | 701-270-9 | Green algae | Experimental | 72 hours | EL50 | 0.43 mg/l |
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- | 701-270-9 | Water flea | Experimental | 48 hours | EL50 | 0.57 mg/l |

| [oxybis(ethane-2,1- | | | Ī | | | |
|------------------------------|-------------|------------------|---------------------|-----------|-------|-----------------------|
| diyloxy)]dipropan- | | | | | | |
| 1-amine | | | | | | |
| Reaction products | 701-270-9 | Green algae | Experimental | 72 hours | NOEL | 0.28 mg/l |
| of fatty acids, C18- | | | 1 | | | |
| unsaturated, dimers | | | | | | |
| and trimers with | | | | | | |
| 3,3'- | | | | | | |
| [oxybis(ethane-2,1- | | | | | | |
| diyloxy)]dipropan- | | | | | | |
| 1-amine | | | | | | |
| Reaction products | 701-270-9 | Activated sludge | Experimental | 3 hours | EC50 | 410.3 mg/l |
| of fatty acids, C18- | | | | | | |
| unsaturated, dimers | | | | | | |
| and trimers with | | | | | | |
| 3,3'- | | | | | | |
| [oxybis(ethane-2,1- | | | | | | |
| diyloxy)]dipropan- | | | | | | |
| 1-amine | | | | | | |
| Oxide glass | 65997-17-3 | Green algae | Experimental | 72 hours | EC50 | >1,000 mg/l |
| chemicals | | | | | | |
| Oxide glass | 65997-17-3 | Water flea | Experimental | 72 hours | EC50 | >1,000 mg/l |
| chemicals | | | | | | |
| Oxide glass | 65997-17-3 | Zebra Fish | Experimental | 96 hours | LC50 | >1,000 mg/l |
| chemicals | | | | | | |
| Oxide glass | 65997-17-3 | Green algae | Experimental | 72 hours | NOEC | >=1,000 mg/l |
| chemicals | | 1 2 | | 0.61 | | 1.250 |
| Nitric acid, calcium | 13477-34-4 | Guppy | Estimated | 96 hours | LC50 | 1,378 mg/l |
| salt, tetrahydrate | 10455 04 4 | n 1 1 : | - I | 20.1 | None | 50 4 |
| Nitric acid, calcium | 13477-34-4 | Fathead minnow | Estimated | 30 days | NOEC | 58 mg/l |
| salt, tetrahydrate | 00.72.2 | DY/4 | D | 061 | 1.050 | 710 // |
| 2,4,6- | 90-72-2 | N/A | Experimental | 96 hours | LC50 | 718 mg/l |
| tris(dimethylamino | | | | | | |
| methyl)phenol | 00.72.2 | 0 0 | D : 1 | 061 | T 050 | . 100 |
| 2,4,6- | 90-72-2 | Common Carp | Experimental | 96 hours | LC50 | >100 mg/l |
| tris(dimethylamino | | | | | | |
| methyl)phenol | 90-72-2 | C | E | 72 1 | EC50 | 46.7 /1 |
| 2,4,6- tris(dimethylamino | 90-72-2 | Green algae | Experimental | 72 hours | EC30 | 46.7 mg/l |
| methyl)phenol | | | | | | |
| 2,4,6- | 90-72-2 | Water flea | Evmonimontol | 48 hours | EC50 | >100 mg/l |
| tris(dimethylamino | 30-12-2 | water nea | Experimental | +0 IIUUIS | EC30 | - 100 Hig/1 |
| methyl)phenol | | | | | | |
| 2.4.6- | 90-72-2 | Green algae | Experimental | 72 hours | NOEC | 6.44 mg/l |
| tris(dimethylamino | 30-12-2 | Orcen aigae | Experimental | / 2 HOUIS | NOEC | 0. 11 mg/1 |
| methyl)phenol | | | | | | |
| Siloxanes and | 67762-90-7 | N/A | Data not available | N/A | N/A | N/A |
| Silicones, di-Me, | 01/02-90-1 | 11/1 | or insufficient for | IV/A | 11/71 | 11/1/23 |
| reaction products | 1 | | classification | | | |
| with silica | | | Ciassification | | | |
| with sinca | | I . | I. | <u> </u> | I . | I . |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|---|------------|-----------------------------------|----------|------------|-------------|-------------------------------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine | | Experimental Biodegradation | 28 days | BOD | 0 %BOD/ThOD | OECD 301F - Manometric respirometry |
| Oxide glass chemicals | 65997-17-3 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| Nitric acid, calcium salt, tetrahydrate | 13477-34-4 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| 2,4,6- | 90-72-2 | Experimental | 28 days | BOD | 4 %BOD/ThOD | OECD 301D - Closed bottle |

| tris(dimethylamino | | Biodegradation | | | | test |
|--------------------|------------|-------------------|-----|-----|-----|------|
| methyl)phenol | | | | | | |
| Siloxanes and | 67762-90-7 | Data not availbl- | N/A | N/A | N/A | N/A |
| Silicones, di-Me, | | insufficient | | | | |
| reaction products | | | | | | |
| with silica | | | | | | |

12.3 : Bioaccumulative potential

| Material | Cas No. | Test type | Duration | Study Type | Test result | Protocol |
|---|------------|---|----------|------------------------|-------------|-----------------------------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine | 701-270-9 | Modeled Bioconcentration | | Bioaccumulation factor | 42 | Catalogic™ |
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine | 701-270-9 | Modeled Bioconcentration | | Log Kow | 11.7 | Episuite TM |
| Oxide glass chemicals | 65997-17-3 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Nitric acid, calcium salt, tetrahydrate | 13477-34-4 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| 2,4,6- tris(dimethylamino methyl)phenol | 90-72-2 | Experimental Bioconcentration | | Log Kow | -0.66 | 830.7550 Part.Coef Shake Flask |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |

12.4. Mobility in soil

| Material | Cas No. | Test type | Study Type | Test result | Protocol |
|----------------------|-----------|------------------|------------|--------------------|----------|
| Reaction products | 701-270-9 | Modeled Mobility | Koc | 3,780,000,000 l/kg | |
| of fatty acids, C18- | | in Soil | | | |
| unsaturated, dimers | | | | | |
| and trimers with | | | | | |
| 3,3'-[oxybis(ethane- | | | | | |
| 2,1- | | | | | |
| diyloxy)]dipropan- | | | | | |
| 1-amine | | | | | |

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

| | Ground Transport (ADR) | Air Transport (IATA) | Marine Transport (IMDG) |
|--|---|---|--|
| 14.1 UN number | UN3259 | UN3259 | UN3259 |
| 14.2 UN proper shipping name | AMINES, SOLID, CORROSIVE, N.O.S.(TRIS(2,4,6- DIMETHYLAMINOMONO METHYL)PHENOL) | AMINES, SOLID, CORROSIVE, N.O.S.(TRIS(2,4,6- DIMETHYLAMINOMONO METHYL)PHENOL) | AMINES, SOLID, CORROSIVE, N.O.S.(TRIS(2,4,6-DIMETHYLAMINOMONOMETHY L)PHENOL; FATTY ACIDS, C18-UNSATD, DIMERS, POLYMERS WITH 3,3-(OXYBIS(2,1-ETHANEDIYLOXY))BIS(1-PROPANAMINE)) |
| 14.3 Transport hazard class(es) | 8 | 8 | 8 |
| 14.4 Packing group | III | III | III |
| 14.5 Environmental hazards | Environmentally Hazardous | Not applicable | Marine Pollutant |
| 14.6 Special precautions for user | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| 14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code | No data available. | No data available. | No data available. |
| Control Temperature | No data available. | No data available. | No data available. |
| Emergency Temperature | No data available. | No data available. | No data available. |
| ADR Classification Code | C8 | Not applicable. | Not applicable. |

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| IMDG Segregation | Not applicable. | Not applicable. | NONE |
|------------------|-----------------|-----------------|------|
| Code | | | |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

| Hazard Categories | Qualifying quantity (tonnes) for the application of | |
|-----------------------------|---|-------------------------|
| | Lower-tier requirements | Upper-tier requirements |
| E1 Hazardous to the Aquatic | 100 | 200 |
| environment | | |

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

| H302 | Harmful if swallowed. |
|------|---|
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H336 | May cause drowsiness or dizziness. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |

Revision information:

EU Section 09: pH information information was modified.

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.

GB Section 04: Information on toxicological effects information was added.

GB Section 12: Classification Warning information was added.

GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

GBSDS Section 14 UN Number information was added.

CLP: Ingredient table information was deleted.

Label: CLP Classification information was modified.

Label: CLP Percent Unknown information was deleted.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Prevention information was modified.

Section 02: Label Elements: GB Percent Unknown information was added.

Section 2: Other hazards phrase information was deleted.

Section 3: Composition/Information of ingredients table information was added.

Section 3: Composition/Information of ingredients table information was deleted.

Section 04: Information on toxicological effects information was deleted.

Section 8: Occupational exposure limit table information was modified.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Classification disclaimer information was deleted.

Section 11: GB Classification disclaimer information was added.

Section 11: GB No endocrine disruptor information available warning information was added.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Eye information information was modified.

Section 11: Health Effects - Inhalation information information was modified.

Section 11: No endocrine disruptor information available warning information was deleted.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was added.

Section 11: Target Organs - Repeated Table information was deleted.

Section 11: Target Organs - Single Table information was modified.

Section 12: 12.6. Endocrine Disrupting Properties information was deleted.

Section 12: 12.6. Other adverse effects information was added.

Section 12: 12.7. Other adverse effects information was deleted.

Section 12: Classification Warning information was deleted.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Prints No Data if Adverse effects information is not present information was deleted.

Section 12: No endocrine disruptor information available warning information was added.

Section 12: No endocrine disruptor information available warning information was deleted.

Section 12: Persistence and Degradability information information was modified.

Section 12:Bioccumulative potential information information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 14 Classification Code – Regulation Data information was modified.

Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.

Section 14 Hazardous/Not Hazardous for Transportation information was modified.

Section 14 Multiplier - Main Heading information was deleted.

Section 14 Multiplier – Regulation Data information was deleted.

Section 14 Other Dangerous Goods – Regulation Data information was modified.

Section 14 Packing Group – Regulation Data information was modified.

Section 14 Proper Shipping Name information was modified.

Section 14 Segregation – Regulation Data information was modified.

Section 14 Transport Category – Main Heading information was deleted.

Section 14 Transport Category – Regulation Data information was deleted.

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Section 14 Marine transport in bulk according to IMO instruments - Main Heading information was deleted.

Section 14 Tunnel Code – Main Heading information was deleted.

Section 14 Tunnel Code – Regulation Data information was deleted.

Section 14 UN Number Column data information was modified.

Section 14 UN Number information was deleted.

Section 14: Transportation classification information was deleted.

Section 15: Chemical Safety Assessment information was deleted.

Section 15: Seveso Hazard Category Text information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

Section 16: Web address information was added.

Section 16: Web address information was deleted.

Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.