



Safety Data Sheet

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Transportation version number:	3.00 (16/01/2021)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™ Scotch-Weld™ Repair Paste 2220 B/A

Product Identification Numbers

70-2022-8148-4

7100159064

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Polyurethane Protective Tape Repair Paste

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

34-8211-4, 34-8209-8

TRANSPORTATION INFORMATION

70-2022-8148-4

ADR/RID: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL) SEBACATE), (METHYL PENTAMETHYL-4-PIPERIDINYL SEBACATE), III, --.

IMDG-CODE: UN3082, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION, (BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL) SEBACATE), (METHYL PENTAMETHYL-4-PIPERIDINYL SEBACATE), III, IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL) SEBACATE), (METHYL PENTAMETHYL-4-PIPERIDINYL SEBACATE), III.

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Contains:

Butane-1,4-diol; 4,4'-methylenedi(cyclohexyl isocyanate); Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate; HDI oligomers, isocyanurate

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.
P280E Wear protective gloves.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:

Kit: Component document group number(s) information was modified.

Label: CLP Classification information was modified.

Section 02: Regulation (EU) 2020/1149 Statement information was added.



Safety Data Sheet

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Document group: 34-8211-4
Revision date: 02/11/2023

Version number: 2.01
Supersedes date: 31/10/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Repair Paste 2220 B/A Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Part B of two component Polyurethane Protective Tape Repair Paste

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Reproductive Toxicity, Category 2 - Repr. 2; H361f

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

WARNING.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
Polyurethane Prepolymer	Trade Secret		65 - 90
Butane-1,4-diol	110-63-4	203-786-5	1 - 25
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3		<= 5
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate		915-687-0	< 5
Zeolites	1318-02-1	215-283-8	< 5
Proprietary homopolymer	Trade Secret		<= 5

HAZARD STATEMENTS:

H317	May cause an allergic skin reaction.
H361f	Suspected of damaging fertility.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P261A	Avoid breathing vapours.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Contains 85% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Polyurethane Prepolymer	Trade Secret	65 - 90	Substance not classified as hazardous
Butane-1,4-diol	(CAS-No.) 110-63-4 (EC-No.) 203-786-5	1 - 25	Acute Tox. 4, H302 STOT SE 3, H336
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	(CAS-No.) 125304-04-3	<= 5	Aquatic Chronic 4, H413
Zeolites	(CAS-No.) 1318-02-1 (EC-No.) 215-283-8	< 5	Substance with a national occupational exposure limit
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	(EC-No.) 915-687-0	< 5	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Skin Sens. 1A, H317 Repr. 2, H361f
Proprietary homopolymer	Trade Secret	<= 5	Substance not classified as hazardous

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide.

Oxides of nitrogen.

Condition

During combustion.

During combustion.

During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminium oxides	1318-02-1	UK HSC	TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous Liquid
Colour	Colourless
Odor	Slight Odor, Mild Odor
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	No data available.
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	>=93.3 °C [Test Method:Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	42,727 mm ² /sec
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.1 g/ml
Relative density	1.1 [Ref Std:WATER=1]
Relative Vapour Density	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	Not applicable.
Percent volatile	< 0.5 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Butane-1,4-diol	Dermal	Rat	LD50 > 5,000 mg/kg
Butane-1,4-diol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Butane-1,4-diol	Ingestion	Rat	LD50 1,500 mg/kg
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	Rat	LD50 3,125 mg/kg
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	Ingestion	Rat	LD50 > 5,000 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Butane-1,4-diol	Rabbit	No significant irritation
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Rabbit	Minimal irritation
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	Rabbit	No significant irritation
Zeolites	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Butane-1,4-diol	Rabbit	Mild irritant
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Rabbit	Mild irritant
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	Rabbit	No significant irritation
Zeolites	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Butane-1,4-diol	Human and animal	Not classified
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Guinea pig	Sensitising
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Butane-1,4-diol	In Vitro	Not mutagenic

Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	In vivo	Not mutagenic
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Butane-1,4-diol	Ingestion	Not classified for development	Mouse	NOAEL 600 mg/kg/day	during organogenesis
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493 mg/kg/day	29 days
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	Not classified for development	Rat	NOAEL 209 mg/kg/day	premating into lactation
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	Toxic to female reproduction	Rat	NOAEL 804 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butane-1,4-diol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4.6 mg/l	4 hours
Butane-1,4-diol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
Butane-1,4-diol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Butane-1,4-diol	Inhalation	heart blood liver immune system	Not classified	Rat	NOAEL 5.2 mg/l	2 weeks
Butane-1,4-diol	Inhalation	nervous system kidney and/or bladder	Not classified	Rat	NOAEL 0.5 mg/l	4 months
Butane-1,4-diol	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	gastrointestinal tract liver immune system heart endocrine system hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyurethane Prepolymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Butane-1,4-diol	110-63-4	Activated sludge	Experimental	30 minutes	EC20	>788 mg/l
Butane-1,4-diol	110-63-4	Common Carp	Experimental	96 hours	LC50	>1,240 mg/l
Butane-1,4-diol	110-63-4	Green algae	Experimental	72 hours	EC50	>500 mg/l
Butane-1,4-diol	110-63-4	Water flea	Experimental	48 hours	EC50	813 mg/l
Butane-1,4-diol	110-63-4	Green algae	Experimental	72 hours	EC10	76 mg/l
Butane-1,4-diol	110-63-4	Water flea	Experimental	21 days	NOEC	85 mg/l
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-,	125304-04-3	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l

BRANCHED AND LINEAR						
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Proprietary homopolymer	Trade Secret	Bacteria	Estimated	16 hours	NOEC	461 mg/l
Proprietary homopolymer	Trade Secret	Green algae	Estimated	72 hours	EC50	165 mg/l
Proprietary homopolymer	Trade Secret	Water flea	Estimated	48 hours	EC50	290 mg/l
Proprietary homopolymer	Trade Secret	Zebra Fish	Estimated	96 hours	LC50	72 mg/l
Proprietary homopolymer	Trade Secret	Green algae	Estimated	72 hours	EC10	76 mg/l
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Activated sludge	Experimental	3 hours	IC50	>=100 mg/l
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Green algae	Experimental	72 hours	ErC50	1.68 mg/l
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Zebra Fish	Experimental	96 hours	LC50	0.9 mg/l
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Green algae	Experimental	72 hours	NOEC	0.22 mg/l
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Water flea	Experimental	21 days	NOEC	1 mg/l
Zeolites	1318-02-1	African clawed frog	Analogous Compound	96 hours	LC50	1,800 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	96 hours	LC50	>680 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	EC50	130 mg/l
Zeolites	1318-02-1	Sediment organism	Analogous Compound	22 days	EC50	364.9 mg/l

Zeolites	1318-02-1	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	30 days	NOEC	86.7 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	NOEC	18 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	21 days	NOEC	32 mg/l
Zeolites	1318-02-1	Bacteria	Experimental	16 hours	EC50	950 mg/l
Zeolites	1318-02-1	Radish	Experimental	23 days	EC50	4,000 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyurethane Prepolymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Butane-1,4-diol	110-63-4	Experimental Biodegradation	14 days	Dissolv. Organic Carbon Deplet	74 %BOD/ThOD	OECD 301C - MITI test (I)
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3	Experimental Biodegradation	28 days	CO2 evolution	13-19 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Proprietary homopolymer	Trade Secret	Estimated Biodegradation	28 days	CO2 evolution	84 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	38 %removal of DOC	OECD 301E - Modif. OECD Screen
Zeolites	1318-02-1	Analogous Compound Hydrolysis		Hydrolytic half-life	60 days (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyurethane Prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Butane-1,4-diol	110-63-4	Experimental Bioconcentration		Log Kow	-0.88	
PHENOL, 2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYL-, BRANCHED AND LINEAR	125304-04-3	Experimental BCF - Fish	29 days	Bioaccumulation factor	179	OECD305-Bioconcentration
Proprietary homopolymer	Trade Secret	Estimated Bioconcentration		Log Kow	2.8	OECD 117 log Kow HPLC method
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-	915-687-0	Analogous Compound BCF - Fish	56 days	Bioaccumulation factor	31.4	

piperidyl sebacate						
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	Modeled Mobility in Soil	Koc	200,000 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(BIS(1,2,2,6,6-PENTAMETHYL-4-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(BIS(1,2,2,6,6-PENTAMETHYL-4-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL) SEBACATE; METHYL

	PIPERIDINYL) SEBACATE; METHYL PENTAMETHYL-4- PIPERIDINYL SEBACATE)	PIPERIDINYL) SEBACATE; METHYL PENTAMETHYL- 4-PIPERIDINYL SEBACATE)	PENTAMETHYL-4-PIPERIDINYL SEBACATE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

CAS Nbr

Classification

Regulation

Zeolites

1318-02-1

Gr. 3: Not classifiable

International Agency
for Research on Cancer

Global inventory status

Contact 3M for more information.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of
-------------------	---

	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Revision information:

GB Section 02: CLP Ingredient table information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

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Revision date: 17/12/2021

Version number: 2.00
Supersedes date: 24/09/2020

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Repair Paste 2220 B/A Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Part A of two component Polyurethane Protective Tape Repair Paste

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	225-863-2	15 - 30
HDI oligomers, isocyanurate		931-274-8	5 - 15

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 80% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyurethane Prepolymer	Trade Secret	50 - 80	Substance not classified as hazardous
4,4'-methylenedi(cyclohexyl isocyanate)	(CAS-No.) 5124-30-1 (EC-No.) 225-863-2	15 - 30	Acute Tox. 2, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 Nota 2
HDI oligomers, isocyanurate	(EC-No.) 931-274-8	5 - 15	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
4,4'-methylenedi(cyclohexyl isocyanate)	(CAS-No.) 5124-30-1 (EC-No.) 225-863-2	(C >= 0.5%) Resp. Sens. 1, H334 (C >= 0.5%) Skin Sens. 1, H317

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Isocyanates
Carbon monoxide
Carbon dioxide.
Hydrogen cyanide.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	5124-30-1	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Free isocyanates	5124-30-1	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EPE: At the end of the period of exposure.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous liquid
Colour	Colourless
Odor	Slight Odor
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	>=186 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	>=200 °C [Test Method: Closed Cup]
Autoignition temperature	Not applicable.
Decomposition temperature	No data available.

pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	35,238.0952380952 mm ² /sec
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Density	1.05 g/ml
Relative density	1.05 [Ref Std: WATER=1]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Amines.

Alcohols.

Water

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-methylenedi(cyclohexyl isocyanate)	Dermal	Rat	LD50 > 7,000 mg/kg
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.33 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	Ingestion	Rat	LD50 18,200 mg/kg
HDI oligomers, isocyanurate	Inhalation-Dust/Mist	Professional judgement	LC50 estimated to be 1 - 5 mg/l
HDI oligomers, isocyanurate	Dermal	Rabbit	LD50 > 5,000 mg/kg
HDI oligomers, isocyanurate	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Rabbit	Irritant
HDI oligomers, isocyanurate	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Rabbit	Mild irritant
HDI oligomers, isocyanurate	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Human and animal	Sensitising
HDI oligomers, isocyanurate	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Professional judgement	Sensitising
HDI oligomers, isocyanurate	similar compounds	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-methylenedi(cyclohexyl isocyanate)	In Vitro	Not mutagenic
HDI oligomers, isocyanurate	In Vitro	Not mutagenic
HDI oligomers, isocyanurate	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	Not classified for female reproduction	Rat	NOAEL 6 mg/m3	premating into lactation
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	Not classified for male reproduction	Rat	NOAEL 6 mg/m3	28 days
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 6 mg/m3	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL not available	
HDI oligomers, isocyanurate	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	respiratory system	Not classified	Rat	NOAEL 3 mg/m3	90 days
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails,	Not classified	Rat	NOAEL 18 mg/m3	90 days

		and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder vascular system				
HDI oligomers, isocyanurate	Inhalation	immune system blood	Not classified	Rat	NOAEL 0.084 mg/l	2 weeks

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyurethane Prepolymer	Trade Secret		Data not available or insufficient for classification			N/A
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Water flea	Estimated	48 hours	EC50	7.07 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Activated sludge	Experimental	3 hours	EC50	19 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Green algae	Experimental	72 hours	EC50	>5 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Zebra Fish	Experimental	96 hours	LC50	1.2 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Green algae	Experimental	72 hours	EC10	1.2 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyurethane Prepolymer	Trade Secret	Data not availbl-insufficient			N/A	
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Experimental Hydrolysis		Hydrolytic half-life	1.97 hours (t 1/2)	Non-standard method
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Experimental	28 days	BOD	0 %	OECD 301F - Manometric

isocyanate)		Biodegradation			BOD/ThBOD	respirometry
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12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyurethane Prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Estimated Bioconcentration		Log Kow	2.03	Non-standard method

12.4. Mobility in soil

No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

ADR/IATA/IMDG: Not restricted for transport.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)

14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient

4,4'-methylenedi(cyclohexyl isocyanate)

CAS Nbr

5124-30-1

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	50	200

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.

Revision information:

EU Section 09: pH information information was added.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Response information was modified.

Section 02: Regulation (EU) 2020/1149 Statement information was added.

Section 03: Composition table % Column heading information was added.

Section 3: Composition/ Information of ingredients table information was modified.

Section 03: SCL table information was added.

Section 03: Substance not applicable information was added.

Section 04: First Aid - Symptoms and Effects (CLP) information was added.

Section 04: Information on toxicological effects information was modified.

Section 8: glove data value information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 9: Evaporation Rate information information was deleted.

Section 9: Explosive properties information information was deleted.

Section 09: Kinematic Viscosity information information was added.

Section 9: Melting point information information was modified.

Section 9: Oxidising properties information information was deleted.

Section 9: pH information information was deleted.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was added.

Section 9: Vapour density value information was deleted.

Section 9: Viscosity information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Classification disclaimer information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: No Data text for mobility in soil information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 15: Regulations - Inventories information was added.
Section 15: Restrictions on manufacture ingredients information information was added.
Section 15: Seveso Substance Text information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was modified.
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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