



## Safety Data Sheet

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|                        |            |                         |            |
|------------------------|------------|-------------------------|------------|
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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ 8972UV Red Piezo Inkjet Ink

#### Product Identification Numbers

75-0302-7043-5

7100118881

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Ink

#### 1.3. Details of the supplier of the safety data sheet

|                   |  |
|-------------------|--|
| <b>Address:</b>   | 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT. |
| <b>Telephone:</b> | +44 (0)1344 858 000  |
| <b>E Mail:</b>    | tox.uk@mmm.com   |
| <b>Website:</b>   | www.3M.com/uk  |

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

A similar mixture has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

**CLASSIFICATION:**

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
 Skin Sensitization, Category 1 - Skin Sens. 1; H317  
 Carcinogenicity, Category 1B - Carc. 1B; H350  
 Reproductive Toxicity, Category 1B - Repr. 1B; H360FD  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

**2.2. Label elements****The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

DANGER.

**Symbols**

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

**Pictograms**

| Ingredient  | CAS Nbr      | EC No.    | % by Wt |
|---|--------------|-----------|---------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | 5888-33-5    | 227-561-6 | 10 - 30 |
| isooctyl acrylate   | 29590-42-9   | 249-707-8 | 10 - 30 |
| Tetrahydrofurfuryl acrylate   | 2399-48-6    | 219-268-7 | 10 - 30 |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | 72162-39-1   |           | 5 - 10  |
| hexamethylene diacrylate  | 13048-33-4   | 235-921-9 | 3 - 7   |
| Organic pigment   | Trade Secret |           | 3 - 7   |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | 278-355-8 | 1 - 5   |
| Benzophenone  | 119-61-9     | 204-337-6 | 1 - 5   |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidinyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated    | 193098-40-7  |           | 1 - 5   |
| Proprietary ingredient  | Trade Secret |           | 1 - 5   |
| Naphthenic acids, nickel salts  | 61788-71-4   | 263-000-1 | < 0.04  |
| CAMPHENE  | 79-92-5      | 201-234-8 | < 0.3   |
| Naphthenic Acid   | 1338-24-5    | 215-662-8 | 0.5 - 2 |

**HAZARD STATEMENTS:**

H315 Causes skin irritation.  
 H318 Causes serious eye damage.  
 H317 May cause an allergic skin reaction.  
 H350 May cause cancer.  
 H360FD May damage fertility. May damage the unborn child.

|      |   |
|------|---|
| H335 | May cause respiratory irritation.                     |
| H410 | Very toxic to aquatic life with long lasting effects. |

**PRECAUTIONARY STATEMENTS****Prevention:**

|       |  |
|-------|--|
| P201  | Obtain special instructions before use.                                  |
| P261A | Avoid breathing vapours.   |
| P273  | Avoid release to the environment.  |
| P280I | Wear protective gloves, eye/face protection, and respiratory protection. |

**Response:**

|                    |  |
|--------------------|--|
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310               | Immediately call a POISON CENTRE or doctor/physician.  |

**SUPPLEMENTAL INFORMATION:****Supplemental Precautionary Statements:**

Restricted to professional users.

12% of the mixture consists of components of unknown acute oral toxicity.

91% of the mixture consists of components of unknown acute inhalation toxicity.  
Contains 12% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

| Ingredient                                 | Identifier(s)                              | %       | Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB  |
|--|--|---------|---|
| Tetrahydrofurfuryl acrylate                | (CAS-No.) 2399-48-6<br>(EC-No.) 219-268-7  | 10 - 30 | Aquatic Chronic 2, H411<br>EUH071<br>Acute Tox. 4, H302<br>Skin Corr. 1C, H314<br>Skin Sens. 1B, H317<br>Repr. 1B, H360Df                       |
| isooctyl acrylate                          | (CAS-No.) 29590-42-9<br>(EC-No.) 249-707-8 | 10 - 30 | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>STOT SE 3, H335<br>Aquatic Acute 1, H400,M=1<br>Aquatic Chronic 1, H410,M=1<br>Skin Sens. 1B, H317 |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl | (CAS-No.) 5888-33-5                        | 10 - 30 | Skin Irrit. 2, H315   |

|   |  |         |  |
|---|--|---------|--|
| acrylate  | (EC-No.) 227-561-6                         |         | Eye Irrit. 2, H319<br>STOT SE 3, H335<br>Aquatic Acute 1, H400,M=1<br>Aquatic Chronic 1, H410,M=1  |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | (CAS-No.) 72162-39-1                       | 5 - 10  | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319  |
| hexamethylene diacrylate  | (CAS-No.) 13048-33-4<br>(EC-No.) 235-921-9 | 3 - 7   | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317<br>Nota D<br>Aquatic Acute 1, H400,M=1<br>Aquatic Chronic 2, H411  |
| Organic pigment   | Trade Secret                               | 3 - 7   | Substance not classified as hazardous  |
| Proprietary ingredient  | Trade Secret                               | 1 - 5   | Substance not classified as hazardous  |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated     | (CAS-No.) 193098-40-7                      | 1 - 5   | Acute Tox. 4, H332<br>Acute Tox. 4, H302<br>Eye Irrit. 2, H319<br>STOT RE 2, H373<br>Aquatic Acute 1, H400,M=1<br>Aquatic Chronic 1, H410,M=1  |
| Benzophenone  | (CAS-No.) 119-61-9<br>(EC-No.) 204-337-6   | 1 - 5   | Acute Tox. 4, H302<br>STOT RE 2, H373<br>Aquatic Chronic 3, H412   |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | (CAS-No.) 75980-60-8<br>(EC-No.) 278-355-8 | 1 - 5   | Skin Sens. 1B, H317<br>Repr. 1B, H360F<br>Aquatic Chronic 2, H411  |
| Naphthenic acids, nickel salts  | (CAS-No.) 61788-71-4<br>(EC-No.) 263-000-1 | < 0.04  | Acute Tox. 4, H302<br>Resp. Sens. 1, H334<br>Skin Sens. 1, H317<br>Muta. 2, H341<br>Carc. 1A, H350i<br>STOT RE 1, H372<br>Aquatic Acute 1, H400,M=10<br>Aquatic Chronic 1, H410,M=10 |
| CAMPHENE  | (CAS-No.) 79-92-5<br>(EC-No.) 201-234-8    | < 0.3   | Flam. Sol. 2, H228<br>Eye Irrit. 2, H319<br>Aquatic Acute 1, H400,M=1<br>Aquatic Chronic 1, H410,M=1   |
| Naphthenic Acid   | (CAS-No.) 1338-24-5<br>(EC-No.) 215-662-8  | 0.5 - 2 | Eye Irrit. 2, H319<br>Skin Sens. 1A, H317<br>Repr. 2, H361d<br>Aquatic Chronic 2, H411   |

Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

| Ingredient  | Identifier(s)                             | Specific Concentration Limits |
|---|---|-------------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | (CAS-No.) 5888-33-5<br>(EC-No.) 227-561-6 | (C >= 10%) STOT SE 3, H335    |

|                   |  |                            |
|-------------------|--|----------------------------|
| isooctyl acrylate | (CAS-No.) 29590-42-9<br>(EC-No.) 249-707-8 | (C >= 10%) STOT SE 3, H335 |
|-------------------|--|----------------------------|

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide  
Carbon dioxide.

#### Condition

During combustion.  
During combustion.

### 5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from oxidising agents.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient  | CAS Nbr    | Agency                  | Limit type   | Additional comments   |
|---|------------|-------------------------|--|-----------------------|
| Tetrahydrofurfuryl acrylate                                       | 2399-48-6  | Manufacturer determined | TWA:0.1 ppm(0.64 mg/m <sup>3</sup> );STEL:0.3 ppm(1.91 mg/m <sup>3</sup> ) | Dermal Sensitizer     |
| Nickel, water-soluble inorganic compounds, except nickel carbonyl | 61788-71-4 | UK HSC                  | TWA(as Ni):0.1 mg/m <sup>3</sup>   | SKIN; Resp Sensitizer |

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit  
CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full face shield.
- Indirect vented goggles.

*Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

| <b>Material</b>  | <b>Thickness (mm)</b> | <b>Breakthrough Time</b> |
|------------------|-----------------------|--------------------------|
| Polymer laminate | No data available     | No data available        |

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates, including oily mists

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140: filter types A & P

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

|  |  |
|--|--|
| Physical state                         | Liquid.  |
| Specific Physical Form:                | Liquid.  |
| Colour                                 | Red  |
| Odor                                   | Acrylate   |
| Odour threshold                        | <i>No data available.</i>                          |
| Melting point/freezing point           | <i>Not applicable.</i>                             |
| Boiling point/boiling range            | > 93.3 °C  |
| Flammability (solid, gas)              | Not applicable.                                    |
| Flammable Limits(LEL)                  | <i>No data available.</i>                          |
| Flammable Limits(UEL)                  | <i>No data available.</i>                          |
| Flash point                            | >=93.3 °C [ <i>Test Method: Closed Cup</i> ]       |
| Autoignition temperature               | <i>No data available.</i>                          |
| Decomposition temperature              | <i>No data available.</i>                          |
| pH                                     | <i>substance/mixture is non-soluble (in water)</i> |
| Kinematic Viscosity                    | <i>No data available.</i>                          |
| Water solubility                       | Negligible   |
| Solubility- non-water                  | <i>No data available.</i>                          |
| Partition coefficient: n-octanol/water | <i>No data available.</i>                          |
| Vapour pressure                        | < 1,333.2 Pa [ <i>@ 20 °C</i> ]                    |
| Density                                | 1.04 g/ml  |
| Relative density                       | 1.04 [ <i>Ref Std: WATER=1</i> ]                   |
| Relative Vapour Density                | > 1 [ <i>Ref Std: AIR=1</i> ]                      |

**9.2. Other information****9.2.2 Other safety characteristics**

|                               |                           |
|-------------------------------|---------------------------|
| EU Volatile Organic Compounds | <i>No data available.</i> |
| Evaporation rate              | <i>No data available.</i> |

**SECTION 10: Stability and reactivity****10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation may occur. (Upon depletion of inhibitor or exposure to heat)

**10.4 Conditions to avoid**

Light.

**10.5 Incompatible materials**

Strong oxidising agents.

**10.6 Hazardous decomposition products**

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known.      |                  |

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**



The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

#### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

##### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

##### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

#### Additional Health Effects:

##### Prolonged or repeated exposure may cause target organ effects:

Immunological effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and/or respiratory reaction, and changes in immune function. Gastrointestinal Effects: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination. Dermal effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

##### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

##### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

| Name            | Route                      | Species | Value   |
|-----------------|----------------------------|---------|---|
| Overall product | Dermal                     |         | No data available; calculated ATE >5,000 mg/kg    |
| Overall product | Inhalation-Dust/Mist(4 hr) |         | No data available; calculated ATE >5 - =12.5 mg/l |

|   |                                |                        |   |
|---|--------------------------------|------------------------|---|
| Overall product   | Ingestion                      |                        | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | Dermal                         | Rabbit                 | LD50 > 5,000 mg/kg                                      |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | Ingestion                      | Rat                    | LD50 4,350 mg/kg  |
| Tetrahydrofurfuryl acrylate   | Ingestion                      | Rat                    | LD50 882 mg/kg  |
| isooctyl acrylate   | Dermal                         | Rabbit                 | LD50 > 2,000 mg/kg                                      |
| isooctyl acrylate   | Ingestion                      | Rat                    | LD50 > 5,000 mg/kg                                      |
| hexamethylene diacrylate  | Dermal                         | Rabbit                 | LD50 3,636 mg/kg  |
| hexamethylene diacrylate  | Ingestion                      | Rat                    | LD50 > 5,000 mg/kg                                      |
| Organic pigment   | Dermal                         |                        | LD50 estimated to be > 5,000 mg/kg                      |
| Organic pigment   | Inhalation-Dust/Mist           |                        | LC50 estimated to be > 12.5 mg/l                        |
| Organic pigment   | Ingestion                      |                        | LD50 estimated to be > 5,000 mg/kg                      |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | Dermal                         | Professional judgement | LD50 estimated to be > 5,000 mg/kg                      |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | Ingestion                      | Rat                    | LD50 > 5,000 mg/kg                                      |
| Benzophenone  | Dermal                         | Rabbit                 | LD50 3,535 mg/kg  |
| Benzophenone  | Ingestion                      | Rat                    | LD50 1,900 mg/kg  |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | Dermal                         | Rat                    | LD50 > 2,000 mg/kg                                      |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | Ingestion                      | Rat                    | LD50 >500, <2,000 mg/kg                                 |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | Inhalation-Dust/Mist (4 hours) | similar compounds      | LC50 2.8 mg/l   |
| Naphthenic Acid   | Dermal                         | Rabbit                 | LD50 > 20,000 mg/kg                                     |
| Naphthenic Acid   | Ingestion                      | Rat                    | LD50 5,880 mg/kg  |
| CAMPHENE  | Dermal                         | Rabbit                 | LD50 > 2,500 mg/kg                                      |
| CAMPHENE  | Ingestion                      | Rat                    | LD50 > 5,000 mg/kg                                      |
| Naphthenic acids, nickel salts  | Ingestion                      | Rat                    | LD50 419 mg/kg  |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name  | Species                | Value                     |
|---|------------------------|---------------------------|
| Overall product   | Professional judgement | Irritant                  |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | Rabbit                 | Minimal irritation        |
| Tetrahydrofurfuryl acrylate   | Rabbit                 | Corrosive                 |
| isooctyl acrylate   | In vitro data          | No significant irritation |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | similar compounds      | Irritant                  |
| hexamethylene diacrylate  | Rabbit                 | Irritant                  |
| Organic pigment   | Professional judgement | No significant irritation |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | Rabbit                 | No significant irritation |
| Benzophenone  | Rabbit                 | No significant irritation |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated     | Rabbit                 | No significant irritation |
| Naphthenic Acid   | Rabbit                 | Mild irritant             |
| CAMPHENE  | Rabbit                 | No significant irritation |
| Naphthenic acids, nickel salts  | Professional judgement | Minimal irritation        |

|  |   |  |
|--|---|--|
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|--|---|--|

**Serious Eye Damage/Irritation**

| Name  | Species                | Value                     |
|---|------------------------|---------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | Rabbit                 | Mild irritant             |
| Tetrahydrofurfuryl acrylate   | Rabbit                 | Corrosive                 |
| isooctyl acrylate   | similar health hazards | Mild irritant             |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | similar compounds      | Severe irritant           |
| hexamethylene diacrylate  | Rabbit                 | Moderate irritant         |
| Organic pigment   | Professional judgement | No significant irritation |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | Rabbit                 | No significant irritation |
| Benzophenone  | Rabbit                 | Mild irritant             |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated     | Rabbit                 | Severe irritant           |
| Naphthenic Acid   | Rabbit                 | Moderate irritant         |
| CAMPHENE  | Rabbit                 | Moderate irritant         |
| Naphthenic acids, nickel salts  | Professional judgement | Mild irritant             |

**Skin Sensitisation**

| Name  | Species                | Value          |
|---|------------------------|----------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | Human and animal       | Sensitising    |
| Tetrahydrofurfuryl acrylate   | Professional judgement | Sensitising    |
| isooctyl acrylate   | Mouse                  | Sensitising    |
| hexamethylene diacrylate  | Guinea pig             | Sensitising    |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | Mouse                  | Sensitising    |
| Benzophenone  | Guinea pig             | Not classified |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | Guinea pig             | Not classified |
| Naphthenic Acid   | Guinea pig             | Sensitising    |
| Naphthenic acids, nickel salts  | similar compounds      | Sensitising    |

**Respiratory Sensitisation**

| Name                           | Species                | Value       |
|--------------------------------|------------------------|-------------|
| Naphthenic acids, nickel salts | Professional judgement | Sensitising |

**Germ Cell Mutagenicity**

| Name | Route | Value |
|------|-------|-------|
|------|-------|-------|

|   |          |  |
|---|----------|--|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | In Vitro | Not mutagenic  |
| Tetrahydrofurfuryl acrylate   | In Vitro | Not mutagenic  |
| isooctyl acrylate   | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| hexamethylene diacrylate  | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | In Vitro | Not mutagenic  |
| Benzophenone  | In Vitro | Not mutagenic  |
| Benzophenone  | In vivo  | Not mutagenic  |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | In Vitro | Not mutagenic  |
| Naphthenic Acid   | In vivo  | Not mutagenic  |
| Naphthenic Acid   | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| CAMPHENE  | In Vitro | Not mutagenic  |
| CAMPHENE  | In vivo  | Not mutagenic  |
| Naphthenic acids, nickel salts  | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Naphthenic acids, nickel salts  | In vivo  | Mutagenic  |

### Carcinogenicity

| Name                           | Route      | Species                 | Value            |
|--------------------------------|------------|-------------------------|------------------|
| isooctyl acrylate              | Dermal     | Mouse                   | Not carcinogenic |
| hexamethylene diacrylate       | Dermal     | Mouse                   | Not carcinogenic |
| Benzophenone                   | Dermal     | Multiple animal species | Not carcinogenic |
| Benzophenone                   | Ingestion  | Multiple animal species | Carcinogenic.    |
| Naphthenic acids, nickel salts | Inhalation | similar compounds       | Carcinogenic.    |

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

| Name  | Route      | Value                                  | Species | Test result         | Exposure Duration            |
|---|------------|--|---------|---------------------|------------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | Ingestion  | Not classified for male reproduction   | Rat     | NOAEL 500 mg/kg/day | 31 days                      |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | Ingestion  | Not classified for female reproduction | Rat     | NOAEL 100 mg/kg/day | premating into lactation     |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | Ingestion  | Not classified for development         | Rat     | NOAEL 100 mg/kg/day | premating into lactation     |
| Tetrahydrofurfuryl acrylate                         | Ingestion  | Toxic to female reproduction           | Rat     | NOAEL 50 mg/kg/day  | premating into lactation     |
| Tetrahydrofurfuryl acrylate                         | Dermal     | Toxic to male reproduction             | Rat     | NOAEL 100 mg/kg/day | 90 days                      |
| Tetrahydrofurfuryl acrylate                         | Ingestion  | Toxic to male reproduction             | Rat     | NOAEL 35 mg/kg/day  | 90 days                      |
| Tetrahydrofurfuryl acrylate                         | Inhalation | Toxic to male reproduction             | Rat     | NOAEL 0.6 mg/l      | 90 days                      |
| Tetrahydrofurfuryl acrylate                         | Ingestion  | Toxic to development                   | Rat     | NOAEL 50 mg/kg/day  | premating into lactation     |
| isooctyl acrylate                                   | Dermal     | Not classified for female reproduction | Rat     | NOAEL 57 mg/kg/day  | premating & during gestation |
| isooctyl acrylate                                   | Dermal     | Not classified for male reproduction   | Rat     | NOAEL 57 mg/kg/day  | premating & during gestation |
| isooctyl acrylate                                   | Dermal     | Not classified for development         | Rat     | NOAEL 57 mg/kg/day  | premating & during gestation |

|   |               |  |                   |                       |                          |
|---|---------------|--|-------------------|-----------------------|--------------------------|
| isooctyl acrylate                               | Ingestion     | Not classified for development         | Rat               | NOAEL 1,000 mg/kg/day | during organogenesis     |
| hexamethylene diacrylate                        | Not specified | Not classified for development         | Rat               | NOAEL 750 mg/kg/day   | during organogenesis     |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Ingestion     | Not classified for development         | Rat               | NOAEL 150 mg/kg/day   | during gestation         |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Ingestion     | Toxic to female reproduction           | Rat               | NOAEL 200 mg/kg/day   | premating into lactation |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | Ingestion     | Toxic to male reproduction             | Rat               | NOAEL 60 mg/kg/day    | 85 days                  |
| Benzophenone                                    | Ingestion     | Not classified for female reproduction | Rat               | NOAEL 100 mg/kg/day   | 2 generation             |
| Benzophenone                                    | Ingestion     | Not classified for male reproduction   | Rat               | NOAEL 80 mg/kg/day    | 2 generation             |
| Benzophenone                                    | Ingestion     | Not classified for development         | Rabbit            | NOAEL 25 mg/kg/day    | during gestation         |
| Naphthenic Acid                                 | Ingestion     | Not classified for female reproduction | Rat               | NOAEL 900 mg/kg/day   | premating into lactation |
| Naphthenic Acid                                 | Ingestion     | Not classified for male reproduction   | Rat               | NOAEL 900 mg/kg/day   | 28 days                  |
| Naphthenic Acid                                 | Ingestion     | Toxic to development                   | Rat               | NOAEL 100 mg/kg/day   | premating into lactation |
| CAMPHENE  | Ingestion     | Not classified for development         | Rat               | NOAEL 1,000 mg/kg/day | during organogenesis     |
| Naphthenic acids, nickel salts                  | Ingestion     | Toxic to development                   | similar compounds | NOAEL not available   | 2 generation             |

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

| Name  | Route      | Target Organ(s)                   | Value  | Species                | Test result         | Exposure Duration     |
|---|------------|-----------------------------------|--|------------------------|---------------------|-----------------------|
| Tetrahydrofurfuryl acrylate   | Inhalation | respiratory irritation            | May cause respiratory irritation   | Human and animal       | NOAEL Not available |                       |
| isooctyl acrylate   | Inhalation | respiratory irritation            | Not classified   | Human                  | NOAEL Not available | occupational exposure |
| isooctyl acrylate   | Ingestion  | central nervous system depression | Not classified   | Rat                    | NOAEL 5,000 mg/kg   |                       |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available |                       |
| hexamethylene diacrylate  | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | Human                  | NOAEL Not available |                       |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated     | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available |                       |
| Naphthenic Acid   | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available |                       |
| CAMPHENE  | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available |                       |

## Specific Target Organ Toxicity - repeated exposure

| Name  | Route     | Target Organ(s)  | Value  | Species | Test result           | Exposure Duration              |
|---|-----------|--|--|---------|-----------------------|--------------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | Ingestion | gastrointestinal tract   immune system   kidney and/or bladder   heart   endocrine system   hematopoietic system   liver   nervous system   respiratory system   | Not classified   | Rat     | NOAEL 500 mg/kg/day   | 31 days                        |
| isooctyl acrylate   | Dermal    | heart   endocrine system   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system  | Not classified   | Rat     | NOAEL 57 mg/kg/day    | prematuring & during gestation |
| isooctyl acrylate   | Ingestion | endocrine system   liver   kidney and/or bladder   heart   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles   nervous system   eyes   respiratory system   vascular system | Not classified   | Rat     | NOAEL 600 mg/kg/day   | 90 days                        |
| hexamethylene diacrylate  | Dermal    | skin   | May cause damage to organs though prolonged or repeated exposure | Mouse   | LOAEL 70 mg/kg/day    | 80 weeks                       |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | Ingestion | skin   blood   liver   kidney and/or bladder   nervous system  | Not classified   | Rat     | NOAEL 1,000 mg/kg/day | 90 days                        |
| Benzophenone  | Ingestion | kidney and/or bladder  | May cause damage to organs though prolonged or repeated exposure | Rat     | LOAEL 75 mg/kg/day    | 14 weeks                       |
| Benzophenone  | Ingestion | heart   hematopoietic system   liver   immune system   endocrine system   bone, teeth, nails, and/or hair   nervous system   eyes   respiratory system   | Not classified   | Rat     | NOAEL 850 mg/kg/day   | 14 weeks                       |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | Ingestion | gastrointestinal tract   immune system   | May cause damage to organs though prolonged or repeated exposure | Rat     | NOAEL 15 mg/kg/day    | 28 days                        |
| Naphtheneic Acid  | Ingestion | endocrine system   liver   heart   skin   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles   nervous system   eyes   kidney and/or                | Not classified   | Rat     | NOAEL 881 mg/kg/day   | 90 days                        |

|                                |            |  |  |                   |                       |          |
|--------------------------------|------------|--|--|-------------------|-----------------------|----------|
|                                |            | bladder   respiratory system   vascular system       |  |                   |                       |          |
| CAMPHENE                       | Ingestion  | liver   kidney and/or bladder   hematopoietic system | Not classified   | Rat               | NOAEL 1,000 mg/kg/day | 28 days  |
| Naphthenic acids, nickel salts | Inhalation | respiratory system                                   | Causes damage to organs through prolonged or repeated exposure | similar compounds | NOAEL not available   | 13 weeks |

### Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

### 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

| Material  | CAS #      | Organism         | Type         | Exposure | Test endpoint | Test result |
|---|------------|------------------|--------------|----------|---------------|-------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5  | Green algae      | Experimental | 72 hours | ErC50         | 1.98 mg/l   |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5  | Zebra Fish       | Experimental | 96 hours | LC50          | 0.704 mg/l  |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5  | Green algae      | Experimental | 72 hours | NOEC          | 0.405 mg/l  |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5  | Water flea       | Experimental | 21 days  | NOEC          | 0.092 mg/l  |
| isooctyl acrylate                                   | 29590-42-9 | Green algae      | Estimated    | 72 hours | EC50          | 0.535 mg/l  |
| isooctyl acrylate                                   | 29590-42-9 | Fathead minnow   | Experimental | 96 hours | LC50          | 0.67 mg/l   |
| isooctyl acrylate                                   | 29590-42-9 | Water flea       | Experimental | 48 hours | EC50          | 0.4 mg/l    |
| isooctyl acrylate                                   | 29590-42-9 | Water flea       | Experimental | 21 days  | NOEC          | 0.065 mg/l  |
| isooctyl acrylate                                   | 29590-42-9 | Activated sludge | Experimental | 3 hours  | EC50          | >1,000 mg/l |
| Tetrahydrofurfuryl acrylate                         | 2399-48-6  | Activated sludge | Experimental | 3 hours  | EC50          | 263.7 mg/l  |
| Tetrahydrofurfuryl acrylate                         | 2399-48-6  | Green algae      | Experimental | 72 hours | EC50          | 3.92 mg/l   |

**3M™ 8972UV Red Piezo Inkjet Ink**

|   |              |                  |   |            |       |             |
|---|--------------|------------------|---|------------|-------|-------------|
| Tetrahydrofurfuryl acrylate   | 2399-48-6    | Water flea       | Experimental  | 48 hours   | EC50  | 37.7 mg/l   |
| Tetrahydrofurfuryl acrylate   | 2399-48-6    | Zebra Fish       | Experimental  | 96 hours   | LC50  | 7.32 mg/l   |
| Tetrahydrofurfuryl acrylate   | 2399-48-6    | Green algae      | Experimental  | 72 hours   | EC10  | 2.48 mg/l   |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | 72162-39-1   | N/A              | Data not available or insufficient for classification | N/A        | N/A   | N/A         |
| hexamethylene diacrylate  | 13048-33-4   | Green algae      | Experimental  | 72 hours   | EC50  | 2.33 mg/l   |
| hexamethylene diacrylate  | 13048-33-4   | Medaka           | Experimental  | 96 hours   | LC50  | 0.38 mg/l   |
| hexamethylene diacrylate  | 13048-33-4   | Water flea       | Experimental  | 48 hours   | EC50  | 2.7 mg/l    |
| hexamethylene diacrylate  | 13048-33-4   | Green algae      | Experimental  | 72 hours   | NOEC  | 0.9 mg/l    |
| hexamethylene diacrylate  | 13048-33-4   | Medaka           | Experimental  | 39 days    | NOEC  | 0.072 mg/l  |
| hexamethylene diacrylate  | 13048-33-4   | Water flea       | Experimental  | 21 days    | NOEC  | 0.14 mg/l   |
| hexamethylene diacrylate  | 13048-33-4   | Activated sludge | Experimental  | 30 minutes | EC50  | 270 mg/l    |
| Organic pigment   | Trade Secret | Green algae      | Analogous Compound                                    | 72 hours   | ErC50 | >100 mg/l   |
| Organic pigment   | Trade Secret | Water flea       | Analogous Compound                                    | 48 hours   | EC50  | >100 mg/l   |
| Organic pigment   | Trade Secret | Activated sludge | Experimental  | 30 minutes | EC20  | >700 mg/l   |
| Organic pigment   | Trade Secret | Zebra Fish       | Experimental  | 96 hours   | LC50  | >5,000 mg/l |
| Organic pigment   | Trade Secret | Green algae      | Analogous Compound                                    | 72 hours   | NOEC  | >=100 mg/l  |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Activated sludge | Experimental  | 3 hours    | EC20  | >1,000 mg/l |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Common Carp      | Experimental  | 96 hours   | LC50  | 1.4 mg/l    |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Green algae      | Experimental  | 72 hours   | EC50  | >2.01 mg/l  |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Water flea       | Experimental  | 48 hours   | EC50  | 3.53 mg/l   |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Green algae      | Experimental  | 72 hours   | EC10  | 1.56 mg/l   |
| Benzophenone  | 119-61-9     | Fathead minnow   | Experimental  | 96 hours   | LC50  | 10.89 mg/l  |
| Benzophenone  | 119-61-9     | Green algae      | Experimental  | 72 hours   | EC50  | 3.5 mg/l    |
| Benzophenone  | 119-61-9     | Water flea       | Experimental  | 48 hours   | EC50  | 6.8 mg/l    |
| Benzophenone  | 119-61-9     | Fathead minnow   | Experimental  | 7 days     | NOEC  | 2.1 mg/l    |
| Benzophenone  | 119-61-9     | Green algae      | Experimental  | 72 hours   | NOEC  | 1 mg/l      |
| Benzophenone  | 119-61-9     | Water flea       | Experimental  | 21 days    | NOEC  | 0.2 mg/l    |



|  |             |                     |              |            |       |                        |
|--|-------------|---------------------|--------------|------------|-------|------------------------|
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidinyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | 193098-40-7 | Activated sludge    | Experimental | 3 hours    | EC50  | >100 mg/l              |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidinyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | 193098-40-7 | Green algae         | Experimental | 72 hours   | EC50  | >0.15 mg/l             |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidinyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | 193098-40-7 | Rainbow trout       | Experimental | 96 hours   | LC50  | >1.5 mg/l              |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidinyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated | 193098-40-7 | Water flea          | Experimental | 48 hours   | EC50  | 0.64 mg/l              |
| Naphthenic acids, nickel salts   | 61788-71-4  | Fathead minnow      | Estimated    | 96 hours   | LC50  | 2.5 mg/l               |
| Naphthenic acids, nickel salts   | 61788-71-4  | Fish                | Estimated    | 96 hours   | LC50  | 9.5 mg/l               |
| Naphthenic acids, nickel salts   | 61788-71-4  | Green algae         | Estimated    | 72 hours   | ErC50 | 0.44 mg/l              |
| Naphthenic acids, nickel salts   | 61788-71-4  | Water flea          | Estimated    | 48 hours   | LC50  | 0.083 mg/l             |
| Naphthenic acids, nickel salts   | 61788-71-4  | African clawed frog | Estimated    | 101 hours  | EC10  | 0.54 mg/l              |
| Naphthenic acids, nickel salts   | 61788-71-4  | Green algae         | Estimated    | 72 hours   | ErC10 | 0.031 mg/l             |
| Naphthenic acids, nickel salts   | 61788-71-4  | Scud                | Estimated    | 28 days    | EC10  | 522 mg/l               |
| Naphthenic acids, nickel salts   | 61788-71-4  | Water flea          | Estimated    | 7 days     | EC10  | 0.007 mg/l             |
| Naphthenic acids, nickel salts   | 61788-71-4  | Zebra Fish          | Estimated    | 8 days     | NOEC  | 0.25 mg/l              |
| Naphthenic acids, nickel salts   | 61788-71-4  | Activated sludge    | Estimated    | 30 minutes | EC50  | 210 mg/l               |
| Naphthenic acids, nickel salts   | 61788-71-4  | Mallard Duck        | Estimated    | 90 days    | NOEC  | 1,274 ppm diet         |
| Naphthenic acids, nickel salts   | 61788-71-4  | Redworm             | Estimated    | 28 days    | EC10  | 303 mg/kg (Dry Weight) |
| Naphthenic acids, nickel salts   | 61788-71-4  | Soil microbes       | Estimated    | 28 days    | EC10  | 102 mg/kg (Dry Weight) |
| Naphthenic acids, nickel salts   | 61788-71-4  | Springtail          | Estimated    | 28 days    | NOEC  | 232 mg/kg (Dry Weight) |

|                                |            |                   |                    |          |      |                       |
|--------------------------------|------------|-------------------|--------------------|----------|------|-----------------------|
| Naphthenic acids, nickel salts | 61788-71-4 | Tomato            | Estimated          | 21 days  | NOEC | 70 mg/kg (Dry Weight) |
| CAMPHENE                       | 79-92-5    | Activated sludge  | Experimental       | 3 hours  | EC10 | 490.3 mg/l            |
| CAMPHENE                       | 79-92-5    | Green algae       | Experimental       | 72 hours | EC50 | 1.75 mg/l             |
| CAMPHENE                       | 79-92-5    | Sheepshead Minnow | Experimental       | 96 hours | LC50 | 1.9 mg/l              |
| CAMPHENE                       | 79-92-5    | Water flea        | Experimental       | 48 hours | EC50 | 0.72 mg/l             |
| CAMPHENE                       | 79-92-5    | Zebra Fish        | Experimental       | 96 hours | LC50 | 0.72 mg/l             |
| CAMPHENE                       | 79-92-5    | Green algae       | Experimental       | 72 hours | NOEC | 0.07 mg/l             |
| Naphthenic Acid                | 1338-24-5  | Copepod           | Analogous Compound | 96 hours | LC50 | 4.8 mg/l              |
| Naphthenic Acid                | 1338-24-5  | Fathead minnow    | Experimental       | 96 hours | LC50 | 5.62 mg/l             |
| Naphthenic Acid                | 1338-24-5  | Water flea        | Experimental       | 48 hours | EC50 | 20 mg/l               |
| Naphthenic Acid                | 1338-24-5  | Fathead minnow    | Experimental       | 7 days   | NOEC | 0.4 mg/l              |
| Naphthenic Acid                | 1338-24-5  | Water flea        | Experimental       | 7 days   | NOEC | 1.5 mg/l              |

**12.2. Persistence and degradability**

| Material  | CAS Nbr      | Test type                         | Duration | Study Type                    | Test result                          | Protocol                            |
|---|--------------|-----------------------------------|----------|-------------------------------|--------------------------------------|-------------------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | 5888-33-5    | Experimental Biodegradation       | 28 days  | CO2 evolution                 | 57 %CO2 evolution/THCO2 evolution    | OECD 310 CO2 Headspace              |
| isooctyl acrylate   | 29590-42-9   | Experimental Biodegradation       | 28 days  | BOD                           | 93 %BOD/ThOD                         | OECD 301D - Closed bottle test      |
| Tetrahydrofurfuryl acrylate   | 2399-48-6    | Experimental Biodegradation       | 28 days  | BOD                           | 77.7 %BOD/ThOD                       | OECD 301F - Manometric respirometry |
| Tetrahydrofurfuryl acrylate   | 2399-48-6    | Experimental Bioconcentration     |          | Log Kow                       | 0.81                                 |                                     |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | 72162-39-1   | Data not available - insufficient | N/A      | N/A                           | N/A                                  | N/A                                 |
| hexamethylene diacrylate  | 13048-33-4   | Experimental Biodegradation       | 28 days  | CO2 evolution                 | 60-70 %CO2 evolution/THCO2 evolution | ISO 14593 Inorg C Headspace         |
| hexamethylene diacrylate  | 13048-33-4   | Estimated Photolysis              |          | Photolytic half-life (in air) | 1 days (t 1/2)                       | Episuite™                           |
| Organic pigment   | Trade Secret | Analogous Compound Biodegradation | 28 days  | BOD                           | <10 %BOD/ThOD                        | OECD 301F - Manometric respirometry |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Experimental Biodegradation       | 28 days  | BOD                           | ≤10 %BOD/ThOD                        | OECD 301F - Manometric respirometry |
| Benzophenone  | 119-61-9     | Experimental Biodegradation       | 28 days  | BOD                           | 66-84 %BOD/ThOD                      | OECD 301F - Manometric respirometry |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidinyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-  | 193098-40-7  | Experimental Biodegradation       | 29 days  | CO2 evolution                 | 0 %CO2 evolution/THCO2 evolution     | OECD 301B - Modified sturm or CO2   |

|  |            |                                   |         |                               |                   |                           |
|--|------------|-----------------------------------|---------|-------------------------------|-------------------|---------------------------|
| trichloro-1,3,5-triazine reaction products, methylated |            |                                   |         |                               |                   |                           |
| Naphthenic acids, nickel salts                         | 61788-71-4 | Data not available - insufficient | N/A     | N/A                           | N/A               | N/A                       |
| CAMPHENE   | 79-92-5    | Experimental Biodegradation       | 28 days | BOD                           | 2 %BOD/ThOD       | OECD 301C - MITI test (I) |
| CAMPHENE   | 79-92-5    | Experimental Photolysis           |         | Photolytic half-life (in air) | 7.2 hours (t 1/2) |                           |
| Naphthenic Acid  | 1338-24-5  | Data not available - insufficient | N/A     | N/A                           | N/A               | N/A                       |

**12.3 : Bioaccumulative potential**

| Material  | Cas No.      | Test type   | Duration | Study Type             | Test result | Protocol                     |
|---|--------------|---|----------|------------------------|-------------|------------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | 5888-33-5    | Analogous Compound BCF - Fish                         | 56 hours | Bioaccumulation factor | 37          | OECD305-Bioconcentration     |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate   | 5888-33-5    | Experimental Bioconcentration                         |          | Log Kow                | 4.52        | OECD 117 log Kow HPLC method |
| isooctyl acrylate   | 29590-42-9   | Estimated Bioconcentration                            |          | Bioaccumulation factor | 120-940     | Catalogic™                   |
| isooctyl acrylate   | 29590-42-9   | Experimental Bioconcentration                         |          | Log Kow                | 4.6         |                              |
| 2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol] | 72162-39-1   | Data not available or insufficient for classification | N/A      | N/A                    | N/A         | N/A                          |
| hexamethylene diacrylate  | 13048-33-4   | Experimental Bioconcentration                         |          | Log Kow                | 2.81        |                              |
| Organic pigment   | Trade Secret | Estimated Bioconcentration                            |          | Log Kow                | 1.3         |                              |
| diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide   | 75980-60-8   | Experimental BCF - Fish                               | 56 days  | Bioaccumulation factor | ≤40         |                              |
| Benzophenone  | 119-61-9     | Experimental BCF - Fish                               | 56 days  | Bioaccumulation factor | <12         |                              |
| N,N'-Bis(2,2,6,6-tetramethyl-4-piperidyl)-1,6-hexanediamine, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated      | 193098-40-7  | Data not available or insufficient for classification | N/A      | N/A                    | N/A         | N/A                          |
| Naphthenic acids, nickel salts  | 61788-71-4   | Analogous Compound Bioconcentration                   | 180 days | Bioaccumulation factor | 4           |                              |
| CAMPHENE  | 79-92-5      | Experimental BCF - Fish                               | 56 days  | Bioaccumulation factor | 606-1290    | OECD305-Bioconcentration     |
| Naphthenic Acid   | 1338-24-5    | Experimental BCF - Fish                               | 10 days  | Bioaccumulation factor | 4           |                              |

**12.4. Mobility in soil**

| Material  | Cas No.    | Test type                           | Study Type | Test result | Protocol                       |
|---|------------|-------------------------------------|------------|-------------|--------------------------------|
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5  | Analogous Compound Mobility in Soil | Koc        | 5,100 l/kg  | OECD 121 Estim. of Koc by HPLC |
| isooctyl acrylate                                   | 29590-42-9 | Experimental Mobility in Soil       | Koc        | 1,500 l/kg  |                                |
| hexamethylene diacrylate                            | 13048-33-4 | Estimated Mobility in Soil          | Koc        | 220 l/kg    | Episuite™                      |
| Naphthenic Acid                                     | 1338-24-5  | Experimental Mobility in Soil       | Koc        | 660 l/kg    |                                |

## 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

## 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

### EU waste code (product as sold)

080312\* Waste ink containing dangerous substances

## SECTION 14: Transportation information

|  | Ground Transport (ADR)   | Air Transport (IATA)   | Marine Transport (IMDG)  |
|--|--|--|--|
| <b>14.1 UN number</b>                  | UN3082   | UN3082   | UN3082   |
| <b>14.2 UN proper shipping name</b>    | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ISOOCTYL ACRYLATE; ISOBORNYL ACRYLATE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ISOOCTYL ACRYLATE; ISOBORNYL ACRYLATE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ISOBORNYL ACRYLATE; ISOOCTYL ACRYLATE) |
| <b>14.3 Transport hazard class(es)</b> | 9  | 9  | 9  |

|  |  |  |  |
|--|--|--|--|
| <b>14.4 Packing group</b>  | III  | III  | III  |
| <b>14.5 Environmental hazards</b>  | Environmentally Hazardous  | Not applicable   | Marine Pollutant   |
| <b>14.6 Special precautions for user</b>   | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| <b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b> | No data available.   | No data available.   | No data available.   |
| <b>Control Temperature</b>   | No data available.   | No data available.   | No data available.   |
| <b>Emergency Temperature</b>   | No data available.   | No data available.   | No data available.   |
| <b>ADR Classification Code</b>   | M6   | Not applicable.  | Not applicable.  |
| <b>IMDG Segregation Code</b>   | Not applicable.  | Not applicable.  | NONE   |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

| <u>Ingredient</u> | <u>CAS Nbr</u> | <u>Classification</u>         | <u>Regulation</u>  |
|-------------------|----------------|-------------------------------|--|
| Benzophenone      | 119-61-9       | Carc. 1B                      | Annex VI-18th ATP according to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain |
| Benzophenone      | 119-61-9       | Grp. 2B: Possible human carc. | International Agency for Research on Cancer  |

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

| Hazard Categories           | Qualifying quantity (tonnes) for the application of |                         |
|-----------------------------|---|-------------------------|
|                             | Lower-tier requirements                             | Upper-tier requirements |
| E1 Hazardous to the Aquatic | 100   | 200                     |

|             |  |  |
|-------------|--|--|
| environment |  |  |
|-------------|--|--|

Seveso named dangerous substances, Annex 1, Part 2

| Dangerous Substances                                | Identifier(s) | Qualifying quantity (tonnes) for the application of |                         |
|---|---------------|---|-------------------------|
|   |               | Lower-tier requirements                             | Upper-tier requirements |
| exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5     | 200   | 500                     |
| isooctyl acrylate                                   | 29590-42-9    | 100   | 200                     |

#### Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

#### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

## SECTION 16: Other information

#### List of relevant H statements

|        |  |
|--------|--|
| EUH071 | Corrosive to the respiratory tract.  |
| H228   | Flammable solid.   |
| H302   | Harmful if swallowed.  |
| H314   | Causes severe skin burns and eye damage.                                   |
| H315   | Causes skin irritation.  |
| H317   | May cause an allergic skin reaction.                                       |
| H318   | Causes serious eye damage.   |
| H319   | Causes serious eye irritation.   |
| H332   | Harmful if inhaled.  |
| H334   | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H335   | May cause respiratory irritation.  |
| H341   | Suspected of causing genetic defects.                                      |
| H350   | May cause cancer.  |
| H350i  | May cause cancer by inhalation.  |
| H360Df | May damage the unborn child. Suspected of damaging fertility.              |
| H360F  | May damage fertility.  |
| H360FD | May damage fertility. May damage the unborn child.                         |
| H361d  | Suspected of damaging the unborn child.                                    |
| H372   | Causes damage to organs through prolonged or repeated exposure.            |
| H373   | May cause damage to organs through prolonged or repeated exposure.         |
| H400   | Very toxic to aquatic life.  |
| H410   | Very toxic to aquatic life with long lasting effects.                      |
| H411   | Toxic to aquatic life with long lasting effects.                           |
| H412   | Harmful to aquatic life with long lasting effects.                         |

#### Revision information:

GB Section 02: CLP Ingredient table information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Biocumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.