



Safety Data Sheet

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Document group:	36-3498-7	Version number:	2.00
Revision date:	08/03/2021	Supersedes date:	14/01/2020
Transportation version number:	1.00 (29/03/2017)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS

Product Identification Numbers

62-3565-1448-9 62-3565-3630-0

7100109827 7100109828

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

36-3465-6, 36-3468-0

TRANSPORTATION INFORMATION

62-3565-1448-9, 62-3565-3630-0

Not hazardous for transportation

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Contains:
PIPERAZINE; 4,4'-Methylenediphenyl diisocyanate, oligomers

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.
P280K Wear protective gloves and respiratory protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Label: CLP Ingredients - kit components information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Section 2: <125ml Precautionary - Response information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

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Document group:	36-3465-6	Version number:	4.02
Revision date:	22/04/2021	Supersedes date:	11/03/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part A

Product Identification Numbers

62-3605-8530-1

7100143961

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
 Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
 Skin Sensitization, Category 1 - Skin Sens. 1; H317
 Carcinogenicity, Category 2 - Carc. 2; H351
 Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-Methylenediphenyl diisocyanate, oligomers		500-040-3	30 - 70

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H317 May cause an allergic skin reaction.
 H351 Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.
 P280K Wear protective gloves and respiratory protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 2% of components with unknown hazards to the aquatic environment.

**Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
 As from 24 August 2023 adequate training is required before industrial or professional use.**

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	30 - 70	Carc. 2, H351 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373
Urethane Prepolymer	Trade Secret	20 - 40	Substance not classified as hazardous
Fillers	Trade Secret	10 - 30	Substance with a national occupational exposure limit
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	1 - 10	Substance with a national occupational exposure limit
Silane, dichlorodimethyl-, reaction products with silica	(CAS-No.) 68611-44-9 (EC-No.) 271-893-4	1 - 3	Substance with a national occupational exposure limit
toluene	(CAS-No.) 108-88-3	< 1	Flam. Liq. 2, H225

	(EC-No.) 203-625-9		Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
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Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Harmful if inhaled. Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

DO NOT USE WATER In case of fire: Use a fire fighting agent suitable for water-reactives such as dry chemical to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide.
Hydrogen Chloride
Hydrogen cyanide.
Oxides of nitrogen.
Toxic vapour, gas, particulate.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSC	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m ³	
Silicon dioxide	68611-44-9	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	
Fillers	Trade Secret	UK HSC	TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid.
Specific Physical Form:	Viscous.
Colour	White
Odor	Slight Isocyanate
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>No data available.</i>
Boiling point/boiling range	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	≥195 °C [<i>Test Method:Tagliabue closed cup</i>]
Autoignition temperature	<i>Not applicable.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	1,450 mm ² /sec
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	≤1.3 Pa [<i>@ 25 °C</i>]
Density	1.288 g/ml
Relative density	1.288 [<i>Ref Std:WATER=1</i>]
Relative Vapor Density	≥1 [<i>Ref Std:AIR=1</i>]

9.2. Other information**9.2.2 Other safety characteristics**

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	≤1 [<i>Details:Gels with exposure to humidity.</i>]
Molecular weight	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Water

Strong acids.

Strong bases.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Methylenediphenyl diisocyanate, oligomers	Ingestion	Rat	LD50 31,600 mg/kg
Urethane Prepolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Urethane Prepolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Fillers	Dermal	Rabbit	LD50 > 2,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Fillers	Ingestion	Rat	LD50 > 5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Silane, dichlorodimethyl-, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane, dichlorodimethyl-, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official	Irritant

	classification	
Fillers	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Silane, dichlorodimethyl-, reaction products with silica	Rabbit	No significant irritation
toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Severe irritant
Fillers	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Silane, dichlorodimethyl-, reaction products with silica	Rabbit	No significant irritation
toluene	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Sensitising
Silane, dichlorodimethyl-, reaction products with silica	Human and animal	Not classified
toluene	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Human	Sensitising
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Silane, dichlorodimethyl-, reaction products with silica	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silane, dichlorodimethyl-, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Silane, dichlorodimethyl-, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney	Not classified	Rat	NOAEL 11.3	15 weeks

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part A

		and/or bladder			mg/l	
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Water flea	Estimated	24 hours	EC50	>100 mg/l
Urethane Prepolymer	Trade Secret		Data not available or insufficient for classification			N/A
Fillers	Trade Secret	Green algae	Experimental	96 hours	EC50	>100 mg/l
Fillers	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part A

Fillers	Trade Secret	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Fillers	Trade Secret	Water flea	Experimental	21 days	NOEC	100 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			N/A
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9		Data not available or insufficient for classification			N/A
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Estimated Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Non-standard method
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Urethane Prepolymer	Trade Secret	Data not available or insufficient			N/A	
Fillers	Trade Secret	Data not available or insufficient			N/A	
Talc	14807-96-6	Data not available or insufficient			N/A	
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	Data not available or insufficient			n/a	
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 % BOD/ThBOD	APHA Std Meth Water/Wastewater

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Non-standard method

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part A

Urethane Prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
toluene	108-88-3	Experimental Mobility in Soil	Koc	37 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No Data Available	No Data Available
14.2 UN proper shipping name	No data available.	No Data Available	No Data Available
14.3 Transport hazard class(es)	No data available.	No Data Available	No Data Available
14.4 Packing group	No data available.	No Data Available	No Data Available
14.5 Environmental hazards	No data available.	No Data Available	No Data Available
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No Data Available	No Data Available
Control Temperature	No data available.	No Data Available	No Data Available
Emergency Temperature	No data available.	No Data Available	No Data Available
ADR Tunnel Code	No data available.	Not Applicable	No Data Available
ADR Classification Code	No data available.	No Data Available	No Data Available
ADR Transport Category	No data available.	No Data Available	No Data Available
ADR Multiplier	No data available.	No Data Available	No Data Available
IMDG Segregation Code	No data available.	No Data Available	No Data Available
Transport not Permitted	No data available.	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Carc. 2	Vendor classified according to Regulation (EC) No 1272/2008
Fillers	Trade Secret	Gr. 3: Not classifiable	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
toluene	108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 02: Regulation (EU) 2020/1149 Statement information was added.

Section 3: Composition/ Information of ingredients table information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 11: Acute Toxicity table information was modified.
Section 11: Aspiration Hazard Table information was added.
Section 11: Aspiration Hazard text information was deleted.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was added.
Section 12: No Data text for mobility in soil information was deleted.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 15: Carcinogenicity information information was modified.
Section 15: Restrictions on manufacture ingredients information information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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Document group:	36-3468-0	Version number:	5.00
Revision date:	08/02/2021	Supersedes date:	08/07/2020

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part B

Product Identification Numbers

62-3565-8530-7

7100143701

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

SUPPLEMENTAL INFORMATION:**Supplemental Hazard Statements:**

EUH210 Safety data sheet available on request.

EUH208 Contains Piperazine. May produce an allergic reaction.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyol	Trade Secret	30 - 50	Substance not classified as hazardous
Polyether Polyol	Trade Secret	10 - 30	Substance not classified as hazardous
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	10 - 30	Substance with a national occupational exposure limit
Urethane Prepolymer	Trade Secret	1 - 10	Substance not classified as hazardous
Thickening Agent	Trade Secret	0.1 - 5	Substance not classified as hazardous
Piperazine	(CAS-No.) 110-85-0 (EC-No.) 203-808-3	< 1	Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1B, H334 Skin Sens. 1B, H317 Repr. 2, H361df Flam. Sol. 1, H228

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If you are concerned, get medical advice.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide
Carbon dioxide.
Hydrogen Chloride
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Piperazine	110-85-0	UK HSC	TWA: 0.1 mg/m ³ ; STEL: 0.3 mg/m ³	Respiratory Sensitizer
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Neoprene.	0.5	> 8 hours
Nitrile rubber.	0.35	> 8 hours
Natural rubber.	0.5	> 8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Neoprene apron.

Apron – Nitrile

Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Dark Green
Odor	Slight Ammoniacal
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	No data available.
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	>=171.1 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	1,916.6666666667 mm ² /sec
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.

Vapour pressure	<= 0 Pa [@ 20 °C]
Density	1.2 g/ml
Relative density	1.2 [Ref Std: WATER=1]
Relative Vapor Density	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	Not applicable.
Molecular weight	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May be harmful if swallowed.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Polyol	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol	Ingestion	Rat	LD50 > 2,500 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyether Polyol	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polyether Polyol	Ingestion	Rat	LD50 > 10,000 mg/kg
Urethane Prepolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Urethane Prepolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Piperazine	Ingestion	Rat	LD50 2,300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyol	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Piperazine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Polyol	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Piperazine	similar health hazards	Corrosive

Skin Sensitisation

Name	Species	Value
Piperazine	Human	Sensitising

	and animal	
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Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified
Piperazine	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Piperazine	In vivo	Not mutagenic
Piperazine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Piperazine	Ingestion	Toxic to female reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
Piperazine	Ingestion	Toxic to male reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
Piperazine	Ingestion	Toxic to development	Rabbit	NOAEL 94 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Piperazine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Piperazine	Ingestion	nervous system	Causes damage to organs	Human and animal	NOAEL not available	therapeutic use

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Piperazine	Ingestion	hematopoietic system eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyol	Trade Secret	Activated sludge	Experimental	3 hours	EC10	>10,000 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	EC50	>100 mg/l
Polyol	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Polyol	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	NOEC	100 mg/l
Polyol	Trade Secret	Water flea	Experimental	21 days	NOEC	8.5 mg/l
Polyether Polyol	Trade Secret	Inland Silverside	Estimated	96 hours	LC50	650 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			N/A
Urethane Prepolymer	Trade Secret		Data not available or insufficient for classification			N/A
Thickening Agent	Trade Secret	Green Algae	Estimated	72 hours	EC50	>100 mg/l
Thickening Agent	Trade Secret	Water flea	Estimated	48 hours	EC50	>100 mg/l
Thickening Agent	Trade Secret	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Piperazine	110-85-0	Activated sludge	Experimental	30 minutes	NOEC	540 mg/l
Piperazine	110-85-0	Bacteria	Experimental	18 hours	NOEC	>1,000 mg/l
Piperazine	110-85-0	Green algae	Experimental	72 hours	EC50	130 mg/l
Piperazine	110-85-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
Piperazine	110-85-0	Water flea	Experimental	48 hours	EC50	21 mg/l
Piperazine	110-85-0	Green Algae	Experimental	72 hours	NOEC	34 mg/l
Piperazine	110-85-0	Water flea	Experimental	21 days	NOEC	12.5 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyol	Trade Secret	Experimental Biodegradation	28 days	BOD	84 % BOD/ThBOD	Non-standard method
Polyether Polyol	Trade Secret	Data not available or insufficient			N/A	
Talc	14807-96-6	Data not available or insufficient			N/A	
Urethane Prepolymer	Trade Secret	Data not available or insufficient			N/A	
Thickening Agent	Trade Secret	Data not available or insufficient			N/A	
Piperazine	110-85-0	Experimental Biodegradation	28 days	BOD	65 % BOD/ThBOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyol	Trade Secret	Experimental Bioconcentration		Log Kow	1.8	Non-standard method
Polyether Polyol	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Urethane Prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Thickening Agent	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Piperazine	110-85-0	Experimental BCF-Carp	42 days	Bioaccumulation factor	<3.9	Non-standard method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Polyol	Trade Secret	Experimental Mobility in Soil	Koc	<1 l/kg	OECD 121 Estim. of Koc by HPLC
Piperazine	110-85-0	Experimental Mobility in Soil	Koc	507 l/kg	OECD 106 Adsp-Desb Batch Equil

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No Data Available	No Data Available
14.2 UN proper shipping name	No data available.	No Data Available	No Data Available
14.3 Transport hazard class(es)	No data available.	No Data Available	No Data Available
14.4 Packing group	No data available.	No Data Available	No Data Available
14.5 Environmental hazards	No data available.	No Data Available	No Data Available
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No Data Available	No Data Available
Control Temperature	No data available.	No Data Available	No Data Available
Emergency Temperature	No data available.	No Data Available	No Data Available
ADR Tunnel Code	No data available.	Not Applicable	No Data Available

ADR Classification Code	No data available.	No Data Available	No Data Available
ADR Transport Category	No data available.	No Data Available	No Data Available
ADR Multiplier	No data available.	No Data Available	No Data Available
IMDG Segregation Code	No data available.	No Data Available	No Data Available
Transport not Permitted	No data available.	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H228	Flammable solid.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.

Revision information:

EU Section 09: pH information information was added.
 Section 02: CLP Classification Statements information was added.
 Label: CLP Classification information was deleted.
 Section 03: Composition table % Column heading information was added.
 Section 3: Composition/ Information of ingredients table information was modified.
 Section 03: Substance not applicable information was added.
 Section 04: Information on toxicological effects information was modified.
 Section 9: Evaporation Rate information information was deleted.
 Section 9: Explosive properties information information was deleted.
 Section 09: Kinematic Viscosity information information was added.
 Section 9: Melting point information information was modified.
 Section 9: Oxidising properties information information was deleted.

Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive Hazards information information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was added.
Section 11: Skin Sensitization text information was deleted.
Section 11: Specific Target Organ Toxicity - single exposure text information was deleted.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was added.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Multiplier – Main Heading information was added.
Section 14 Multiplier – Regulation Data information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport Category – Main Heading information was added.
Section 14 Transport Category – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 Transport Not Permitted – Main Heading information was added.
Section 14 Transport Not Permitted – Regulation Data information was added.

Section 14 Tunnel Code – Main Heading information was added.

Section 14 Tunnel Code – Regulation Data information was added.

Section 14 UN Number Column data information was added.

Section 14 UN Number information was added.

Section 14: Transportation classification information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

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