

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld 3524 Low Density Void Filler Antimony Free

Product Identification Numbers

FS-9100-3960-1 FS-9100-3961-9

7000080057 7000080058

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

10-9736-9, 10-9737-7

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302

Skin Corrosion/Irritation, Category 1C - Skin Corr. 1C; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317 Reproductive Toxicity, Category 1B - Repr. 1B; H360FD

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms









Contains:

3,6-diazaoctanethylenediamin; Tris(methylphenyl) phosphate; Barium diboron tetraoxide; bis-[4-(2,3-epoxipropoxi)phenyl]propane; Aluminium hydroxide; Oxide glass chemicals; Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine; 1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]; 2,4,6-tris(dimethylaminomethyl)phenol

HAZARD STATEMENTS:

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201 Obtain special instructions before use.

P260B Do not breathe dust.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:

Restricted to professional users.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Label: CLP Classification information was modified.

Label: CLP Precautionary - Disposal information was deleted. Label: CLP Precautionary - Prevention information was modified.

Section 02: SDS Elements: CLP Supplemental Precautionary Statements information was added.



Safety Data Sheet

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 10-9736-9
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 23.01

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 29/10/2023
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 13/06/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld™ Low Density Void Filler 3524 B/A AF Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com **Website:** www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302

Skin Corrosion/Irritation, Category 1C - Skin Corr. 1C; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Reproductive Toxicity, Category 1B - Repr. 1B; H360FD

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	500-191-5	15 - 40
Oxide glass chemicals	65997-17-3	266-046-0	15 - 40
Tris(methylphenyl) phosphate	1330-78-5	215-548-8	10 - 20
Barium diboron tetraoxide	13701-59-2	237-222-4	< 10
Aluminium hydroxide	21645-51-2	244-492-7	< 5
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	284-366-9	< 5
3,6-diazaoctanethylenediamin	112-24-3	203-950-6	< 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	< 5

HAZARD STATEMENTS:

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201 Obtain special instructions before use.

P260B Do not breathe dust.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:

Restricted to professional users.

5% of the mixture consists of components of unknown acute oral toxicity.

5% of the mixture consists of components of unknown acute dermal toxicity.

75% of the mixture consists of components of unknown acute inhalation toxicity.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	15 - 40	Substance with a national occupational exposure limit
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	(CAS-No.) 68082-29-1 (EC-No.) 500-191-5	15 - 40	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411
Tris(methylphenyl) phosphate	(CAS-No.) 1330-78-5 (EC-No.) 215-548-8	10 - 20	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Repr. 2, H361f
Barium diboron tetraoxide	(CAS-No.) 13701-59-2 (EC-No.) 237-222-4	< 10	Aquatic Chronic 3, H412
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	(CAS-No.) 84852-53-9 (EC-No.) 284-366-9	< 5	Substance not classified as hazardous
3,6-diazaoctanethylenediamin	(CAS-No.) 112-24-3 (EC-No.) 203-950-6	< 5	Acute Tox. 3, H311 Skin Corr. 1B, H314 Skin Sens. 1A, H317 Aquatic Chronic 3, H412
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9	< 5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
Aluminium hydroxide	(CAS-No.) 21645-51-2 (EC-No.) 244-492-7	< 5	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eve contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAmine compounds.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Hydrogen BromideDuring combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Barium, soluable compounds	13701-59-2	UK HSC	TWA(as Ba):0.5 mg/m3	
DUST, INERT OR NUISANCE	21645-51-2	UK HSC	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m3(1 fibers/ml)	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure

Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimeButyl rubber.No data availableNo data availableNeoprene.No data availableNo data availableNitrile rubber.No data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber Neoprene apron.

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:PasteColourOff-White

3M Scotch-Weld™ Low Density Void Filler 3524 B/A AF Part A

Odor Amine

Odour thresholdNo data available.Melting point/freezing pointNo data available.Boiling point/boiling rangeNot applicable.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.

Flash point 150 °C [Test Method: Closed Cup]

Autoignition temperatureNo data available.Decomposition temperatureNo data available.

pH substance/mixture is non-soluble (in water)

Kinematic ViscosityNo data available.Water solubilityNo data available.Solubility- non-waterNo data available.Partition coefficient: n-octanol/waterNo data available.Vapour pressureNot applicable.Density0.45 g/ml

Relative density 0.45 [*Ref Std:* WATER=1]

Relative Vapour DensityNot applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Not applicable.

Percent volatile

Not applicable.

*=1 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and

data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Ingestion	Rat	LD50 > 5,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Tris(methylphenyl) phosphate	Dermal	Rabbit	LD50 3,700 mg/kg
Tris(methylphenyl) phosphate	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.2 mg/l
Tris(methylphenyl) phosphate	Ingestion	Rat	LD50 15,750 mg/kg

Barium diboron tetraoxide	Dermal	Rabbit	LD50 > 2,000 mg/kg
Barium diboron tetraoxide	Ingestion	Rabbit	LD50 100 mg/kg
Barium diboron tetraoxide	Inhalation-	Rat	LC50 1.5 mg/l
	Dust/Mist		
	(4 hours)		
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
3,6-diazaoctanethylenediamin	Dermal	Rabbit	LD50 550 mg/kg
3,6-diazaoctanethylenediamin	Ingestion	Rat	LD50 2,500 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Inhalation-	Rat	LC50 > 2.3 mg/l
	Dust/Mist		
	(4 hours)		
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Fatty and C10 prostupated dimensional and according products with tall oil	In vitro	Irritant
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	data	irritant
Oxide glass chemicals	Professio nal judgemen t	No significant irritation
Tris(methylphenyl) phosphate	Rabbit	No significant irritation
Barium diboron tetraoxide	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
3,6-diazaoctanethylenediamin	Rabbit	Corrosive
Aluminium hydroxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Rabbit	Corrosive
Oxide glass chemicals	Professio nal judgemen t	No significant irritation
Tris(methylphenyl) phosphate	Rabbit	No significant irritation
Barium diboron tetraoxide	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
3,6-diazaoctanethylenediamin	Rabbit	Corrosive
Aluminium hydroxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Mouse	Sensitising
Tris(methylphenyl) phosphate	Professio nal judgemen t	Not classified
Barium diboron tetraoxide	Guinea pig	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
3,6-diazaoctanethylenediamin	Guinea pig	Sensitising
Aluminium hydroxide	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Tris(methylphenyl) phosphate	In Vitro	Not mutagenic
Tris(methylphenyl) phosphate	In vivo	Not mutagenic
Barium diboron tetraoxide	In Vitro	Not mutagenic
Barium diboron tetraoxide	In vivo	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Oxide glass chemicals	Inhalation	Multiple animal	Some positive data exist, but the data are not sufficient for classification
		species	
Tris(methylphenyl) phosphate	Ingestion	Multiple	Not carcinogenic
		animal	_
		species	
Aluminium hydroxide	Not	Multiple	Not carcinogenic
	specified.	animal	
		species	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Tris(methylphenyl) phosphate	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation
Tris(methylphenyl) phosphate	Ingestion	Toxic to female reproduction	Multiple animal species	NOAEL Not available	premating into lactation
Tris(methylphenyl) phosphate	Ingestion	Toxic to male reproduction	Multiple animal species	NOAEL Not available	premating into lactation
Barium diboron tetraoxide	Ingestion	Toxic to female reproduction	Rat	NOAEL 800 mg/kg/day	90 days
Barium diboron tetraoxide	Ingestion	Toxic to development	Rabbit	NOAEL 20 mg/kg/day	during organogenesis
Barium diboron tetraoxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 350 mg/kg/day	90 days
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tris(methylphenyl) phosphate	Ingestion	peripheral nervous system	Not classified	Chicken	NOAEL 2,000 mg/kg	
Barium diboron tetraoxide	Ingestion	nervous system	Not classified	Rat	NOAEL 200 mg/kg	
2,4,6- tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Tris(methylphenyl) phosphate	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 230 mg/kg/day	13 weeks
Tris(methylphenyl) phosphate	Ingestion	endocrine system liver heart skin gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 750 mg/kg/day	13 weeks
Barium diboron tetraoxide	Ingestion	hematopoietic system liver heart skin endocrine system bone, teeth, nails, and/or hair immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 700 mg/kg/day	90 days
2,4,6- tris(dimethylaminomethyl) phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Туре	Exposure	Test endpoint	Test result
Fatty acids, C18-	68082-29-1	Activated sludge	Experimental	3 hours	EC10	130 mg/l
unsaturated,						
dimers, oligomeric						
reaction products						
with tall-oil fatty						
acids and						
triethylenetetramin						

e						
Fatty acids, C18-	68082-29-1	Green algae	Experimental	72 hours	EC50	4.34 mg/l
unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramin	00002-27-1	Green angue	Experimental	72 Hours	ECSO	7.54 mg i
Fatty acids, C18- unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramin e	68082-29-1	Water flea	Experimental	48 hours	EC50	7.07 mg/l
Fatty acids, C18- unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramin e	68082-29-1	Zebra Fish	Experimental	96 hours	LC50	7.07 mg/l
Fatty acids, C18- unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramin e	68082-29-1	Green algae	Experimental	72 hours	NOEC	0.5 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Tris(methylphenyl) phosphate	1330-78-5	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
Barium diboron tetraoxide	13701-59-2	Activated sludge	Experimental	3 hours	NOEC	100 mg/l
Barium diboron tetraoxide	13701-59-2	Green algae	Experimental	72 hours	EC50	7.8 mg/l
Barium diboron tetraoxide	13701-59-2	Rainbow trout	Experimental	96 hours	LC50	62 mg/l
Barium diboron tetraoxide	13701-59-2	Water flea	Experimental	48 hours	EC50	20.3 mg/l
Barium diboron tetraoxide	13701-59-2	Green algae	Experimental	72 hours	NOEC	1.1 mg/l
Aluminium hydroxide	21645-51-2	Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Activated sludge	Experimental	3 hours	NOEC	10 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Green algae	Experimental	96 hours	EC50	>100 mg/l

1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Rainbow trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Green algae	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
3,6- diazaoctanethylene diamin	112-24-3	Green algae	Experimental	72 hours	EC50	27.4 mg/l
3,6- diazaoctanethylene diamin	112-24-3	Guppy	Experimental	96 hours	LC50	570 mg/l
3,6- diazaoctanethylene diamin	112-24-3	Water flea	Experimental	48 hours	EC50	37.4 mg/l
3,6- diazaoctanethylene diamin	112-24-3	Green algae	Experimental	72 hours	NOEC	0.468 mg/l
3,6- diazaoctanethylene diamin	112-24-3	Water flea	Experimental	21 days	NOEC	2.86 mg/l
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Fatty acids, C18- unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramin e	68082-29-1	Analogous Compound Biodegradation	28 days	CO2 evolution	≤8 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Oxide glass chemicals	65997-17-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Barium diboron tetraoxide	13701-59-2	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Aluminium hydroxide	21645-51-2	Data not availbl- insufficient	N/A	N/A	N/A	N/A
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
3,6- diazaoctanethylene diamin	112-24-3	Experimental Biodegradation	20 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test

12.3: Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Fatty acids, C18- unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramin e	68082-29-1	Experimental Bioconcentration		Log Kow	≤3.55	OECD 117 log Kow HPLC method
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Barium diboron tetraoxide	13701-59-2	Experimental Bioconcentration		Log Kow	-0.70	
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Experimental Bioconcentration		Log Kow	3.55	
3,6- diazaoctanethylene diamin	112-24-3	Experimental BCF - Fish	42 days	Bioaccumulation factor	<5.0	OECD305-Bioconcentration
2,4,6- tris(dimethylamino methyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask

12.4. Mobility in soil

No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3263	UN3263	UN3263
14.2 UN proper shipping name	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(TRIS(2,4,6- DIMETHYLAMINOMONO METHYL)PHENOL)	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(TRIS(2,4,6- DIMETHYLAMINOMONO METHYL)PHENOL)	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(TRIS(2,4,6- DIMETHYLAMINOMONOMETHY L)PHENOL; TRICRESYL PHOSPHATE)
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	C8	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

3M Scotch-Weld™ Low Density Void Filler 3524 B/A AF Part A

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements	
E2 Hazardous to the Aquatic	200	500	
environment			

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier Upper-tier requirer	
		requirements	
Tris(methylphenyl) phosphate	1330-78-5	50	200
Tris(methylphenyl) phosphate	1330-78-5	200	500

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H360FD	May damage fertility. May damage the unborn child.
H361f	Suspected of damaging fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 11: Acute Toxicity table information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld Low Density Void Filler 3524 B/A AF Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Base for two-part epoxy adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com **Website:** www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Reproductive Toxicity, Category 2 - Repr. 2; H361f

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms







Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	30 - 60
Tris(methylphenyl) phosphate	1330-78-5	215-548-8	7 - 13

HAZARD STATEMENTS:

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H361f Suspected of damaging fertility.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international

regulations.

15% of the mixture consists of components of unknown acute oral toxicity.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	30 - 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	(CAS-No.) 84852-53-9 (EC-No.) 284-366-9	10 - 30	Substance not classified as hazardous
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	15 - 20	Substance with a national occupational exposure limit
Tris(methylphenyl) phosphate	(CAS-No.) 1330-78-5 (EC-No.) 215-548-8	7 - 13	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Repr. 2, H361f

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
	,	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance	<u>Condition</u>
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Bromide	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient **CAS Nbr Additional comments** Agency Limit type TWA(as fiber):5 mg/m3(1 Glass, oxide, chemicals 65997-17-3 UK HSC fibers/ml) TWA(as non-fibrous, 65997-17-3 Manufacturer Oxide glass chemicals respirable)(8 hours):3 determined mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10

mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	No data available	No data available
Polymer laminate	No data available	No data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber Apron - polymer laminate

Respiratory protection

Wear respiratory protection if ventilation is inadequate to prevent overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:PasteColourBlueOdorEpoxy

Odour thresholdNo data available.Melting point/freezing pointNo data available.Boiling point/boiling range200 °CFlammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.

Flash point 150 °C [Test Method: Closed Cup]

Autoignition temperature

No data available.

No data available.

pH substance/mixture is non-soluble (in water)

Kinematic Viscosity
No data available.
Water solubility
No data available.
Solubility- non-water
No data available.
Partition coefficient: n-octanol/water
No data available.
Vapour pressure
Not applicable.
Density
No data available.

Relative density 0.5 [*Ref Std*:WATER=1]

Relative Vapour Density *Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic CompoundsNo data available.Evaporation rateNot applicable.Percent volatile1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Tris(methylphenyl) phosphate	Dermal	Rabbit	LD50 3,700 mg/kg
Tris(methylphenyl) phosphate	Inhalation-	Rat	LC50 > 5.2 mg/l
	Dust/Mist		
	(4 hours)		
Tris(methylphenyl) phosphate	Ingestion	Rat	LD50 15,750 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Oxide glass chemicals	Professio nal judgemen t	No significant irritation
Tris(methylphenyl) phosphate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Serious Lye Damage/Hittation		
Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
Oxide glass chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
Tris(methylphenyl) phosphate	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
Tris(methylphenyl) phosphate	Professio nal judgemen	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Tris(methylphenyl) phosphate	In Vitro	Not mutagenic
Tris(methylphenyl) phosphate	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Tris(methylphenyl) phosphate	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Tris(methylphenyl) phosphate	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation
Tris(methylphenyl) phosphate	Ingestion	Toxic to female reproduction	Multiple animal species	NOAEL Not available	premating into lactation
Tris(methylphenyl) phosphate	Ingestion	Toxic to male reproduction	Multiple animal species	NOAEL Not available	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Specific ranger organ	I OAICICY	ingic exposure				
Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tris(methylphenyl)	Ingestion	peripheral nervous	Not classified	Chicken	NOAEL	
phosphate		system			2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-	Ingestion	auditory system	Not classified	Rat	NOAEL	28 days

epoxipropoxi)phenyl]prop ane		heart endocrine system hematopoietic system liver eyes kidney and/or bladder			1,000 mg/kg/day	
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Tris(methylphenyl) phosphate	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 230 mg/kg/day	13 weeks
Tris(methylphenyl) phosphate	Ingestion	endocrine system liver heart skin gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 750 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
1,1'-(Ethane-1,2- diyl)bis[pentabrom	84852-53-9	Activated sludge	Experimental	3 hours	NOEC	10 mg/l

obenzene]						
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Green algae	Experimental	96 hours	EC50	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Rainbow trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Green algae	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Tris(methylphenyl) phosphate	1330-78-5	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
1,1'-(Ethane-1,2- diyl)bis[pentabrom obenzene]	84852-53-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
Oxide glass chemicals	65997-17-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
1,1'-(Ethane-1,2-diyl)bis[pentabrom obenzene]	84852-53-9	Experimental Bioconcentration		Log Kow	3.55	
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-	1675-54-3	Modeled Mobility	Koc	450 l/kg	Episuite TM
epoxipropoxi)pheny		in Soil			
1]propane					

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(TRICRESYL PHOSPHATE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(TRICRESYL PHOSPHATE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(TRICRESYL PHOSPHATE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.

Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	<u>Classification</u>	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

bis-[4-(2,3-epoxipropoxi)phenyl]propane 1675-54-3

Global inventory status

Contact 3M for more information.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1 None

Seveso named dangerous substances, Annex 1, Part 2

	Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
			Lower-tier	Upper-tier requirements
			requirements	
	Tris(methylphenyl) phosphate	1330-78-5	50	200
Ī	Tris(methylphenyl) phosphate	1330-78-5	200	500

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H361f	Suspected of damaging fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting e

effects. Toxic to aquatic life with long lasting effects. H411

Revision information:

Formulation: Section 16: Annex information was deleted. GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: Information on toxicological effects information was added.

GB Section 12: Classification Warning information was added.

GB Section 15: Carcinogenicity information information was added.

GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

GBSDS Section 14 UN Number information was added.

Industrial Use of Adhesives: Section 16: Annex information was deleted.

CLP: Ingredient table information was deleted.

Label: CLP Percent Unknown information was deleted.

Section 02: Label Elements: GB Percent Unknown information was added.

Section 2: Other hazards phrase information was deleted.

Section 3: Composition/Information of ingredients table information was added.

Section 3: Composition/Information of ingredients table information was deleted.

Section 03: SCL table information was added.

Section 03: SCL table information was deleted.

Section 04: Information on toxicological effects information was deleted.

Section 8: 8.2. Exposure controls information information was deleted.

Section 8: 8.2.3. Environmental exposure controls information information was deleted.

Section 8: DNEL table row information was deleted.

Section 8: PNEC table row information was deleted.

Section 11: Classification disclaimer information was deleted.

Section 11: GB Classification disclaimer information was added.

Section 11: GB No endocrine disruptor information available warning information was added.

Section 11: No endocrine disruptor information available warning information was deleted.

Section 12: 12.6. Endocrine Disrupting Properties information was deleted.

Section 12: 12.6. Other adverse effects information was added.

Section 12: 12.7. Other adverse effects information was deleted.

Section 12: Classification Warning information was deleted.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was added.

Prints No Data if Adverse effects information is not present information was deleted.

Section 12: No Data text for mobility in soil information was deleted.

Section 12: No endocrine disruptor information available warning information was added.

Section 12: No endocrine disruptor information available warning information was deleted.

3M Scotch-Weld Low Density Void Filler 3524 B/A AF Part B

- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 14 Marine transport in bulk according to IMO instruments Main Heading information was deleted.
- Section 14 UN Number information was deleted.
- Section 15: Carcinogenicity information information was deleted.
- Section 15: Chemical Safety Assessment information was deleted.
- Section 15: Seveso Substance Text information was added.
- Section 15: Seveso Substance Text information was deleted.
- Annex: Prediction of exposure statement information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

- Section 16: Web address information was added.
- Section 16: Web address information was deleted.

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For Northern Ireland documents, please contact your 3M representative to obtain a copy.