

Safety Data Sheet

Copyright, 2022, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 05-6815-4 **Version number:** 3.01

Revision date: 20/07/2022 **Supersedes date:** 03/01/2020

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M[™] Scotch-Weld[™] Epoxy Adhesive 125 Gray, Part A

Product Identification Numbers

62-3393-8530-4

7100084588

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

A similar mixture has been tested for eye damage/irritation and the test results do not meet the criteria for classification.

A similar mixture has been tested for skin corrosion/irritation and the test results do not meet the criteria for classification.

CLASSIFICATION:

Skin Sensitization, Category 1A - Skin Sens. 1A; H317 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Ingredients:

Ingredient CAS Nbr EC No. % by Wt

Reaction products of fatty acids, C18-unsaturated, 701-270-9 80 - 95

dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine

HAZARD STATEMENTS:

H317 May cause an allergic skin reaction. H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

Contains 2% of components with unknown hazards to the aquatic environment.

Notes on labelling

Based on test data, this material is not corrosive to the skin nor eyes, but is a dermal sensitizer.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Ingredient | Identifier(s) | % | Classification according to Regulation (EC) No. 1272/2008 [CLP] |
|--|---|---------|---|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | (EC-No.) 701-270-9 | 80 - 95 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 |
| Calcium trifluormethanesulphonate | (CAS-No.) 55120-75-7 (EC-No.) ELINCS 415- 540-6 | 1 - 10 | Eye Dam. 1, H318 |
| Siloxanes and Silicones, di-Me, reaction products with silica | (CAS-No.) 67762-90-7 | 1 - 5 | Substance with a national occupational exposure limit |
| toluene | (CAS-No.) 108-88-3 (EC-No.) 203-625-9 | <1 | Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412 |

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

No need for first aid is anticipated.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAmine compounds.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Oxides of nitrogen.During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do

not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient **CAS Nbr** Agency Limit type **Additional comments** toluene TWA: 191 mg/m³ (50 ppm); 108-88-3 **UK HSC SKIN** STEL: 384 mg/m³ (100 ppm)

Silicon dioxide 67762-90-7 UK HSC TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable

dust):6 mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK **HSC**

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material Thickness (mm) **Breakthrough Time**

3MTM Scotch-WeldTM Epoxy Adhesive 125 Gray, Part A

No data available Polymer laminate No data available

Applicable Norms/Standards Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid. **Specific Physical Form:** Viscous.

Colour Light Amber Odor Slight Amine **Odour threshold** No data available. Melting point/freezing point Not applicable.

Not applicable. Boiling point/boiling range Flammability (solid, gas) Not applicable. Flammable Limits(LEL) *Not applicable.* Not applicable. Flammable Limits(UEL)

Flash point >=94 °C [Test Method: Estimated]

Autoignition temperature No data available. **Decomposition temperature** No data available.

substance/mixture is non-soluble (in water) pН

Kinematic Viscosity 61,508 mm²/sec Nil

Water solubility

Solubility- non-water No data available. Partition coefficient: n-octanol/water No data available.

Vapour pressure <=1.3 Pa [@ 25 °C] **Density** 1.26 g/ml

Relative density 1.26 [*Ref Std*:WATER=1]

Relative Vapor Density Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds No data available. **Evaporation rate** No data available. Molecular weight Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

Toxic vapour, gas, particulate.

Not specified.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|---------------------------------------|-----------------------------------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Dermal | Rat | LD50 > 2,000 mg/kg |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Calcium trifluormethanesulphonate | Dermal | Professio nal judgeme nt | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Calcium trifluormethanesulphonate | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation- Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Rat | LD50 > 5,110 mg/kg |
| toluene | Dermal | Rat | LD50 12,000 mg/kg |
| toluene | Inhalation- Vapour (4 hours) | Rat | LC50 30 mg/l |
| toluene | Ingestion | Rat | LD50 5,550 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--|----------|---------------------------|
| | | |
| Overall product | In vitro | No significant irritation |
| | data | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- | Rat | Irritant |
| [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | | |
| Calcium trifluormethanesulphonate | Rabbit | Minimal irritation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |
| toluene | Rabbit | Irritant |

Serious Eye Damage/Irritation

| Serious Lye Duninger Il Itemion | | |
|--|----------|---------------------------|
| Name | Species | Value |
| | - | |
| Overall product | In vitro | No significant irritation |
| | data | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- | In vitro | Severe irritant |
| [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | data | |
| Calcium trifluormethanesulphonate | Rabbit | Corrosive |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |
| toluene | Rabbit | Moderate irritant |

Skin Sensitisation

| Name | Species | Value |
|------|---------|-------|
| | | |

D. . . . 0 . C . 10

| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- | Guinea | Sensitising |
|--|--------|----------------|
| [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | pig | |
| Calcium trifluormethanesulphonate | Guinea | Not classified |
| | pig | |
| Siloxanes and Silicones, di-Me, reaction products with silica | Human | Not classified |
| | and | |
| | animal | |
| toluene | Guinea | Not classified |
| | pig | |

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

| Serial Centificating Chiefly | T | ** * |
|--|----------|---------------|
| Name | Route | Value |
| | | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- | In Vitro | Not mutagenic |
| [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | | |
| Calcium trifluormethanesulphonate | In Vitro | Not mutagenic |
| Siloxanes and Silicones, di-Me, reaction products with silica | In Vitro | Not mutagenic |
| toluene | In Vitro | Not mutagenic |
| toluene | In vivo | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---|------------|---------|--|
| Siloxanes and Silicones, di-Me, reaction products with silica | | Mouse | Some positive data exist, but the data are not |
| | specified. | | sufficient for classification |
| toluene | Dermal | Mouse | Some positive data exist, but the data are not |
| | | | sufficient for classification |
| toluene | Ingestion | Rat | Some positive data exist, but the data are not |
| | | | sufficient for classification |
| toluene | Inhalation | Mouse | Some positive data exist, but the data are not |
| | | | sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|--|------------|--|---------|-----------------------------|--------------------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | premating into lactation |
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 29 days |
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | premating into lactation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |
| toluene | Inhalation | Not classified for female reproduction | Human | NOAEL Not available | occupational exposure |
| toluene | Inhalation | Not classified for male reproduction | Rat | NOAEL 2.3 mg/l | 1 generation |
| toluene | Ingestion | Toxic to development | Rat | LOAEL 520 mg/kg/day | during gestation |

| toluene | Inhalation | Toxic to development | Human | NOAEL Not | poisoning |
|---------|------------|----------------------|-------|-----------|--------------|
| | | | | available | and/or abuse |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|--------------------------------------|--|------------------------------|------------------------|---------------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | Irritation Positive | |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Rat | NOAEL Not available | |
| Calcium trifluormethanesulphonate | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL not available | |
| toluene | Inhalation | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | |
| toluene | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | |
| toluene | Inhalation | immune system | Not classified | Mouse | NOAEL 0.004 mg/l | 3 hours |
| toluene | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | poisoning and/or abuse |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|--|--|---------|-----------------------------|---------------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | Ingestion | heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 29 days |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| toluene | Inhalation | auditory system eyes olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| toluene | Inhalation | nervous system | May cause damage to organs though prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| toluene | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 2.3 mg/l | 15 months |
| toluene | Inhalation | heart liver kidney and/or bladder | Not classified | Rat | NOAEL 11.3 mg/l | 15 weeks |
| toluene | Inhalation | endocrine system | Not classified | Rat | NOAEL 1.1 mg/l | 4 weeks |
| toluene | Inhalation | immune system | Not classified | Mouse | NOAEL Not available | 20 days |

| toluene | Inhalation | bone, teeth, nails, and/or hair | Not classified | Mouse | NOAEL 1.1 mg/l | 8 weeks |
|---------|------------|--|--|-------------------------------|-----------------------------|-----------------------|
| toluene | Inhalation | hematopoietic system vascular system | Not classified | Human | NOAEL Not available | occupational exposure |
| toluene | Inhalation | gastrointestinal tract | Not classified | Multiple animal species | NOAEL 11.3 mg/l | 15 weeks |
| toluene | Ingestion | nervous system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 625 mg/kg/day | 13 weeks |
| toluene | Ingestion | heart | Not classified | Rat | NOAEL 2,500 mg/kg/day | 13 weeks |
| toluene | Ingestion | liver kidney and/or bladder | Not classified | Multiple animal species | NOAEL 2,500 mg/kg/day | 13 weeks |
| toluene | Ingestion | hematopoietic system | Not classified | Mouse | NOAEL 600 mg/kg/day | 14 days |
| toluene | Ingestion | endocrine system | Not classified | Mouse | NOAEL 105 mg/kg/day | 28 days |
| toluene | Ingestion | immune system | Not classified | Mouse | NOAEL 105 mg/kg/day | 4 weeks |

Aspiration Hazard

| Name | Value |
|---------|-------------------|
| toluene | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

| Material | CAS# | Organism | Type | Exposure | Test endpoint | Test result |
|-------------------------|-----------|----------------|--------------|----------|---------------|-------------|
| Reaction products of | 701-270-9 | Fathead minnow | Experimental | 96 hours | LL50 | 2.16 mg/l |
| fatty acids, C18- | | | | | | |
| unsaturated, dimers and | | | | | | |
| trimers with 3,3'- | | | | | | |
| [oxybis(ethane-2,1- | | | | | | |
| diyloxy)]dipropan-1- | | | | | | |
| amine | | | | | | |
| Reaction products of | 701-270-9 | Green algae | Experimental | 72 hours | EL50 | 0.43 mg/l |
| fatty acids, C18- | | | | | | |
| unsaturated, dimers and | | | | | | |
| trimers with 3,3'- | | | | | | |
| [oxybis(ethane-2,1- | | | | | | |
| diyloxy)]dipropan-1- | | | | | | |
| amine | | | | | | |

| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine | | Water flea | Experimental | 48 hours | EL50 | 0.57 mg/l |
|--|------------|------------------|---|----------|------|------------------------------|
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine | 701-270-9 | Green algae | Experimental | 72 hours | NOEL | 0.28 mg/l |
| Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine | 701-270-9 | Activated sludge | Experimental | 3 hours | EC50 | 410.3 mg/l |
| Calcium trifluormethanesulphon ate | 55120-75-7 | Green algae | Estimated | 72 hours | EC50 | 54 mg/l |
| Calcium trifluormethanesulphon ate | 55120-75-7 | Rainbow trout | Estimated | 96 hours | LC50 | >100 mg/l |
| Calcium trifluormethanesulphon ate | 55120-75-7 | Water flea | Estimated | 48 hours | EC50 | >100 mg/l |
| Calcium trifluormethanesulphon ate | 55120-75-7 | Green algae | Estimated | 72 hours | NOEC | 6.4 mg/l |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | | Data not available or insufficient for classification | | | N/A |
| toluene | 108-88-3 | Coho Salmon | Experimental | 96 hours | LC50 | 5.5 mg/l |
| toluene | 108-88-3 | Grass Shrimp | Experimental | 96 hours | LC50 | 9.5 mg/l |
| toluene | 108-88-3 | Green algae | Experimental | 72 hours | EC50 | 12.5 mg/l |
| toluene | 108-88-3 | Leopard frog | Experimental | 9 days | LC50 | 0.39 mg/l |
| toluene | 108-88-3 | Pink Salmon | Experimental | 96 hours | LC50 | 6.41 mg/l |
| toluene | 108-88-3 | Water flea | Experimental | 48 hours | EC50 | 3.78 mg/l |
| toluene | 108-88-3 | Coho Salmon | Experimental | 40 days | NOEC | 1.39 mg/l |
| toluene | 108-88-3 | Diatom | Experimental | 72 hours | NOEC | 10 mg/l |
| toluene | 108-88-3 | Water flea | Experimental | 7 days | NOEC | 0.74 mg/l |
| toluene | 108-88-3 | Activated sludge | Experimental | 12 hours | IC50 | 292 mg/l |
| toluene | 108-88-3 | Bacteria | Experimental | 16 hours | NOEC | 29 mg/l |
| toluene | 108-88-3 | Bacteria | Experimental | 24 hours | EC50 | 84 mg/l |
| toluene | 108-88-3 | Redworm | Experimental | 28 days | LC50 | >150 mg per kg of bodyweight |
| toluene | 108-88-3 | Soil microbes | Experimental | 28 days | NOEC | <26 mg/kg (Dry Weight) |
| | | | | | | |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|--|------------|-----------------------------------|----------|-------------------------------|-------------------|-------------------------------------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | 701-270-9 | Experimental Biodegradation | 28 days | BOD | | OECD 301F - Manometric respirometry |
| Calcium trifluormethanesulphonate | 55120-75-7 | Estimated Biodegradation | 28 days | BOD | 0 %BOD/ThB OD | OECD 301D - Closed bottle test |
| Siloxanes and Silicones, di- Me, reaction products with silica | 67762-90-7 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| toluene | 108-88-3 | Experimental Photolysis | | Photolytic half-life (in air) | 5.2 days (t 1/2) | |
| toluene | 108-88-3 | Experimental Biodegradation | 20 days | BOD | 80 %BOD/ThB OD | APHA Std Meth Water/Wastewater |

12.3 : Bioaccumulative potential

| Material | Cas No. | Test type | Duration | Study Type | Test result | Protocol |
|---|------------|---|----------|------------------------|-------------|---|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine | 701-270-9 | Modeled Bioconcentration | | Bioaccumulation factor | 42 | Catalogic™ |
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine | 701-270-9 | Modeled Bioconcentration | | Log Kow | 11.7 | Episuite™ |
| Calcium trifluormethanesulphonate | 55120-75-7 | Estimated Bioconcentration | 35 days | Bioaccumulation factor | 0.03 | OECD 305E - Bioaccumulation flow- through fish test |
| Siloxanes and Silicones, di- Me, reaction products with silica | 67762-90-7 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| toluene | 108-88-3 | Experimental BCF - Other | 72 hours | Bioaccumulation factor | 90 | |
| toluene | 108-88-3 | Experimental Bioconcentration | | Log Kow | 2.73 | |

12.4. Mobility in soil

| Material | Cas No. | Test type | Study Type | Test result | Protocol |
|--|----------|----------------------------------|------------|-----------------------|----------|
| Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine | | Modeled Mobility in Soil | | 3,780,000,000 l/kg | |
| toluene | 108-88-3 | Experimental Mobility in Soil | Koc | 37-160 l/kg | |

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product—that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

| | Ground Transport (ADR) | Air Transport (IATA) | Marine Transport (IMDG) |
|--|--|---|--|
| 14.1 UN number or ID number | UN3082 | UN3082 | UN3082 |
| 14.2 UN proper shipping name | SUBSTANCE, LIQUID, | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE) |
| 14.3 Transport hazard class(es) | 9 | 9 | 9 |
| 14.4 Packing group | III | III | III |
| 14.5 Environmental hazards | Environmentally Hazardous | Not applicable | Marine Pollutant |
| 14.6 Special precautions for user | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| 14.7 Marine Transport in bulk according to IMO instruments | No data available. | No data available. | No data available. |

| Control Temperature | No data available. | No data available. | No data available. |
|------------------------------|--------------------|--------------------|--------------------|
| | | | |
| Emergency Temperature | No data available. | No data available. | No data available. |
| | | | |
| ADR Classification Code | M6 | Not applicable. | Not applicable. |
| | | | |
| IMDG Segregation Code | Not applicable. | Not applicable. | NONE |
| | | | |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

IngredientCAS NbrClassificationRegulationtoluene108-88-3Gr. 3: Not classifiableInternational Agency
for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient
tolueneCAS Nbr
108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1 None

Seveso named dangerous substances, Annex 1, Part 2

| Dangerous Substances | Identifier(s) | Qualifying quantity (tonnes) for the application of | |
|----------------------|---------------|---|-------------------------|
| | | Lower-tier requirements | Upper-tier requirements |
| toluene | 108-88-3 | 10 | 50 |

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

| H225 | Highly flammable liquid and vapour. |
|-------|--|
| H304 | May be fatal if swallowed and enters airways. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H336 | May cause drowsiness or dizziness. |
| H361d | Suspected of damaging the unborn child. |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| | |

Revision information:

EU Section 09: pH information information was added.

Section 1: Product name information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was added.

Label: CLP Percent Unknown information was modified.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: Graphic information was modified.

Section 03: Composition table % Column heading information was added.

Section 3: Composition/Information of ingredients table information was modified.

Section 03: Substance not applicable information was added.

Section 04: First Aid - Symptoms and Effects (CLP) information was added.

Section 4: First aid for eye contact information information was modified.

Section 04: Information on toxicological effects information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 9: Evaporation Rate information information was deleted.

Section 9: Explosive properties information information was deleted.

Section 09: Kinematic Viscosity information information was added.

Section 9: Melting point information information was modified.

Section 9: Oxidising properties information information was deleted.

Section 9: pH information information was deleted.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was added.

Section 9: Vapour density value information was deleted.

Section 9: Viscosity information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Classification disclaimer information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

3MTM Scotch-WeldTM Epoxy Adhesive 125 Gray, Part A

- Section 11: No endocrine disruptor information available warning information was added.
- Section 11: Reproductive Hazards information information was deleted.
- Section 11: Reproductive Toxicity Table information was modified.
- Section 11: Reproductive/developmental effects information information was added.
- Section 11: Serious Eye Damage/Irritation Table information was modified.
- Section 11: Skin Corrosion/Irritation Table information was modified.
- Section 11: Skin Sensitization Table information was modified.
- Section 11: Target Organs Repeated Table information was added.
- Section 11: Target Organs Repeated Table information was deleted.
- Section 11: Target Organs Single Table information was modified.
- Section 12: 12.6. Endocrine Disrupting Properties information was added.
- Section 12: 12.7. Other adverse effects information was modified.
- Section 12: Component ecotoxicity information information was modified.
- Section 12: Contact manufacturer for more detail. information was deleted.
- Section 12: Mobility in soil information information was added.
- Section 12: No endocrine disruptor information available warning information was added.
- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 14 Classification Code Main Heading information was added.
- Section 14 Classification Code Regulation Data information was added.
- Section 14 Control Temperature Main Heading information was added.
- Section 14 Control Temperature Regulation Data information was added.
- Section 14 Disclaimer Information information was added.
- Section 14 Emergency Temperature Main Heading information was added.
- Section 14 Emergency Temperature Regulation Data information was added.
- Section 14 Hazard Class + Sub Risk Main Heading information was added.
- Section 14 Hazard Class + Sub Risk Regulation Data information was added.
- Section 14 Hazardous/Not Hazardous for Transportation information was added.
- Section 14 Other Dangerous Goods Main Heading information was added.
- Section 14 Other Dangerous Goods Regulation Data information was added.
- Section 14 Packing Group Main Heading information was added.
- Section 14 Packing Group Regulation Data information was added.
- Section 14 Proper Shipping Name information was added.
- Section 14 Regulations Main Headings information was added.
- Section 14 Segregation Regulation Data information was added.
- Section 14 Segregation Code Main Heading information was added.
- Section 14 Special Precautions Main Heading information was added.
- Section 14 Special Precautions Regulation Data information was added.
- Section 14 Transport in bulk Regulation Data information was added.
- Section 14 Marine transport in bulk according to IMO instruments Main Heading information was added.
- Section 14 UN Number Column data information was added.
- Section 14 UN Number information was added.
- Section 15: Regulations Inventories information was added.
- Section 15: Seveso Substance Text information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

| 2MTM Contab WoldTM Energy Adhesive 125 Creay Pout A | |
|--|---|
| 3M™ Scotch-Weld™ Epoxy Adhesive 125 Gray, Part A | |
| | |
| | |
| | |
| 3M United Kingdom MSDSs are available at www.3M.com/uk | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | — |
| | |

Page: 18 of 18