



Safety Data Sheet

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|------------------------|------------|-------------------------|------------|
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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Marine Metal Restorer and Polish, 09019

Product Identification Numbers

KS-9990-0586-5

7000035359

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Marine

1.3. Details of the supplier of the safety data sheet

| | |
|-------------------|--|
| Address: | 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT. |
| Telephone: | +44 (0)1344 858 000 |
| E Mail: | tox.uk@mmm.com |
| Website: | www.3M.com/uk |

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The aspiration hazard classification is not required due to the product's viscosity.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

For full text of H phrases, see Section 16.

2.2. Label elements**CLP REGULATION (EC) No 1272/2008****SIGNAL WORD**

WARNING.

Symbols

GHS07 (Exclamation mark) |

Pictograms**HAZARD STATEMENTS:**

H315

Causes skin irritation.

H319

Causes serious eye irritation.

PRECAUTIONARY STATEMENTS**General:**

P102

Keep out of reach of children.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

| Ingredient | Identifier(s) | % | Classification according to Regulation (EC) No. 1272/2008 [CLP] |
|--|---|----------|---|
| Non-Hazardous Ingredients | Mixture | 30 - 60 | Substance not classified as hazardous |
| Aluminium Oxide (non-fibrous) | (CAS-No.) 1344-28-1 (EC-No.) 215-691-6 | 30 - 60 | Substance with a national occupational exposure limit |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | (EC-No.) 926-141-6 | 10 - 30 | Asp. Tox. 1, H304 EUH066 |
| ammonia | (CAS-No.) 1336-21-6 (EC-No.) 215-647-6 | 1 - 2.5 | Skin Corr. 1B, H314 STOT SE 3, H335 Aquatic Acute 1, H400,M=1 Nota B |

| | | | |
|---|---|------------|---|
| | | | Met. Corr. 1, H290 |
| Oleic Acid | (CAS-No.) 112-80-1 (EC-No.) 204-007-1 | 5 - 15 | Substance not classified as hazardous |
| Iron(III) oxide | (CAS-No.) 1309-37-1 (EC-No.) 215-168-2 | 0.04 - 0.5 | Substance with a national occupational exposure limit |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | (EC-No.) 920-107-4 | 1 - 5 | Asp. Tox. 1, H304 EUH066 |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | 0.1 - 1 | Substance not classified as hazardous |

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

| Ingredient | Identifier(s) | Specific Concentration Limits |
|------------|---|-------------------------------|
| ammonia | (CAS-No.) 1336-21-6 (EC-No.) 215-647-6 | (C >= 5%) STOT SE 3, H335 |

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide.

Condition

During combustion.

During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents. Store away from areas where product may come into contact with food or pharmaceuticals.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available

for the component.

| Ingredient | CAS Nbr | Agency | Limit type | Additional comments |
|--|----------------|---------------|--|----------------------------|
| Iron(III) oxide | 1309-37-1 | UK HSC | TWA(respirable):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³ ;TWA(as Fe, fume):5 mg/m ³ ;STEL(as Fe, fume):10 mg/m ³ | |
| Ammonia released from ammonium hydroxide/aqueous ammonia solutions | 1336-21-6 | UK HSC | TWA:18 mg/m ³ (25 ppm);STEL:25 mg/m ³ (35 ppm) | |
| Aluminium Oxide (non-fibrous) | 1344-28-1 | UK HSC | TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³ | |

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

| Material | Thickness (mm) | Breakthrough Time |
|-----------------|-----------------------|--------------------------|
| Fluoroelastomer | 0.4 | =>8 hours |

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--|--|
| Physical state | Solid. |
| Specific Physical Form: | Paste |
| Colour | Pink |
| Odor | Slight Ammoniacal |
| Odour threshold | No data available. |
| Melting point/freezing point | No data available. |
| Boiling point/boiling range | 70 °C |
| Flammability (solid, gas) | Not classified |
| Flammable Limits(LEL) | No data available. |
| Flammable Limits(UEL) | No data available. |
| Flash point | >=93.3 °C [Test Method:Closed Cup] |
| Autoignition temperature | No data available. |
| Decomposition temperature | No data available. |
| pH | approximately 9.4 Units not available or not applicable. |
| Kinematic Viscosity | No data available. |
| Water solubility | Moderate |
| Solubility- non-water | No data available. |
| Partition coefficient: n-octanol/water | No data available. |
| Vapour pressure | No data available. |
| Density | 1.09 g/ml |
| Relative density | 1.09 [Ref Std:WATER=1] |
| Relative Vapor Density | No data available. |

9.2. Other information

9.2.2 Other safety characteristics

| | |
|-------------------------------|-----------------------|
| EU Volatile Organic Compounds | No data available. |
| Evaporation rate | >=1 [Ref Std:WATER=1] |
| Molecular weight | No data available. |
| Percent volatile | 58 % weight |

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|-----------------|-------------------------|---------|--|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Inhalation-Vapour(4 hr) | | No data available; calculated ATE >50 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |

| | | | |
|---|--------------------------------|------------------------|------------------------------------|
| Aluminium Oxide (non-fibrous) | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Aluminium Oxide (non-fibrous) | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 2.3 mg/l |
| Aluminium Oxide (non-fibrous) | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Oleic Acid | Dermal | Guinea pig | LD50 > 3,000 mg/kg |
| Oleic Acid | Ingestion | Rat | LD50 57,000 mg/kg |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Inhalation-Vapour | Professional judgement | LC50 estimated to be 20 - 50 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Inhalation-Vapour | Professional judgement | LC50 estimated to be 20 - 50 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Ingestion | Rat | LD50 > 5,000 mg/kg |
| ammonia | Ingestion | Rat | LD50 350 mg/kg |
| Iron(III) oxide | Dermal | Not available | LD50 3,100 mg/kg |
| Iron(III) oxide | Ingestion | Not available | LD50 3,700 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| Aluminium Oxide (non-fibrous) | Rabbit | No significant irritation |
| Oleic Acid | Rabbit | Minimal irritation |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Rabbit | Minimal irritation |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Rabbit | Minimal irritation |
| ammonia | Rabbit | Corrosive |
| Iron(III) oxide | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| Aluminium Oxide (non-fibrous) | Rabbit | No significant irritation |
| Oleic Acid | Rabbit | Mild irritant |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Rabbit | Mild irritant |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Rabbit | Mild irritant |
| ammonia | Rabbit | Corrosive |
| Iron(III) oxide | Rabbit | No significant irritation |

Skin Sensitisation

| Name | Species | Value |
|---|------------|----------------|
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Guinea pig | Not classified |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Guinea pig | Not classified |
| Iron(III) oxide | Human | Not classified |

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Aluminium Oxide (non-fibrous) | In Vitro | Not mutagenic |
| Oleic Acid | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | In Vitro | Not mutagenic |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | In vivo | Not mutagenic |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | In Vitro | Not mutagenic |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | In vivo | Not mutagenic |
| Iron(III) oxide | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---|----------------|-------------------------|--|
| Aluminium Oxide (non-fibrous) | Inhalation | Rat | Not carcinogenic |
| Oleic Acid | Dermal | Mouse | Not carcinogenic |
| Oleic Acid | Ingestion | Rat | Not carcinogenic |
| Oleic Acid | Not specified. | Multiple animal species | Not carcinogenic |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not available | Not carcinogenic |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not available | Not carcinogenic |
| Iron(III) oxide | Inhalation | Human | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|----------------|--|---------|---------------------|------------------------------|
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not classified for female reproduction | Rat | NOAEL Not available | 1 generation |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not classified for female reproduction | Rat | NOAEL Not available | premating & during gestation |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not classified for male reproduction | Rat | NOAEL Not available | 28 days |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not classified for male reproduction | Rat | NOAEL Not available | 1 generation |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not classified for development | Rat | NOAEL Not available | during gestation |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Not specified. | Not classified for development | Rat | NOAEL Not available | 1 generation |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not classified for female reproduction | Rat | NOAEL Not available | 1 generation |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not classified for female reproduction | Rat | NOAEL Not available | premating & during gestation |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not classified for male reproduction | Rat | NOAEL Not available | 28 days |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not classified for male reproduction | Rat | NOAEL Not available | 1 generation |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not classified for development | Rat | NOAEL Not available | during gestation |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Not specified. | Not classified for development | Rat | NOAEL Not available | 1 generation |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---------|------------|------------------------|----------------------------------|---------|---------------------|-------------------|
| ammonia | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|-------------------------------|------------|-------------------------------------|--|---------|-----------------------|-----------------------|
| Aluminium Oxide (non-fibrous) | Inhalation | pneumoconiosis | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| Aluminium Oxide (non-fibrous) | Inhalation | pulmonary fibrosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Oleic Acid | Ingestion | liver immune system | Not classified | Rat | NOAEL 2,250 mg/kg/day | 108 weeks |
| Oleic Acid | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 2,550 mg/kg/day | 108 weeks |
| Iron(III) oxide | Inhalation | pulmonary fibrosis pneumoconiosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

| Name | Value |
|---|-------------------|
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | Aspiration hazard |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

| Material | CAS # | Organism | Type | Exposure | Test endpoint | Test result |
|--|-----------|---------------|--------------|----------|---------------|-------------|
| Aluminium Oxide (non-fibrous) | 1344-28-1 | | Experimental | 96 hours | LC50 | >100 mg/l |
| Aluminium Oxide (non-fibrous) | 1344-28-1 | Green algae | Experimental | 72 hours | EC50 | >100 mg/l |
| Aluminium Oxide (non-fibrous) | 1344-28-1 | Water flea | Experimental | 48 hours | LC50 | >100 mg/l |
| Aluminium Oxide (non-fibrous) | 1344-28-1 | Green algae | Experimental | 72 hours | NOEC | >100 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Green algae | Estimated | 72 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, | 926-141-6 | Rainbow trout | Estimated | 96 hours | LL50 | >1,000 mg/l |

| | | | | | | |
|---|-----------|-------------------------------|---|----------|------|-------------|
| <2% aromatics | | | | | | |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Water flea | Estimated | 48 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Green algae | Experimental | 72 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Rainbow trout | Experimental | 96 hours | LL50 | >1,000 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Water flea | Experimental | 48 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Green algae | Estimated | 72 hours | NOEL | 1,000 mg/l |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Green algae | Experimental | 72 hours | NOEL | 1,000 mg/l |
| ammonia | 1336-21-6 | Algae or other aquatic plants | Estimated | 72 hours | IC50 | 21.5 mg/l |
| ammonia | 1336-21-6 | Fish | Estimated | 96 hours | LC50 | 3.5 mg/l |
| ammonia | 1336-21-6 | Grass Shrimp | Estimated | 48 hours | EC50 | 20 mg/l |
| ammonia | 1336-21-6 | Algae or other aquatic plants | Estimated | 72 hours | NOEC | 1.5 mg/l |
| ammonia | 1336-21-6 | Bluegill | Estimated | 32 days | NOEC | 4.1 mg/l |
| ammonia | 1336-21-6 | Water flea | Estimated | 21 days | NOEC | 49.2 mg/l |
| Oleic Acid | 112-80-1 | | Data not available or insufficient for classification | | | N/A |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Green algae | Estimated | 72 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Rainbow trout | Estimated | 96 hours | LL50 | >1,000 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Water flea | Estimated | 48 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Green algae | Experimental | 72 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Rainbow trout | Experimental | 96 hours | LL50 | >1,000 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Water flea | Experimental | 48 hours | EL50 | >1,000 mg/l |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Green algae | Estimated | 72 hours | NOEL | 1,000 mg/l |

| | | | | | | |
|---|--------------|------------------|--------------|----------|--------------------------------|--------------|
| 2% aromatics | | | | | | |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Green algae | Experimental | 72 hours | NOEL | 1,000 mg/l |
| Iron(III) oxide | 1309-37-1 | Green algae | Experimental | 72 hours | No tox obs at lmt of water sol | >100 mg/l |
| Iron(III) oxide | 1309-37-1 | Water flea | Experimental | 48 hours | No tox obs at lmt of water sol | >100 mg/l |
| Iron(III) oxide | 1309-37-1 | Zebra Fish | Experimental | 96 hours | No tox obs at lmt of water sol | >100 mg/l |
| Iron(III) oxide | 1309-37-1 | Green algae | Experimental | 72 hours | No tox obs at lmt of water sol | >100 mg/l |
| Iron(III) oxide | 1309-37-1 | Water flea | Experimental | 21 days | No tox obs at lmt of water sol | >100 mg/l |
| Iron(III) oxide | 1309-37-1 | Activated sludge | Experimental | 3 hours | EC50 | >10,000 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Activated sludge | Estimated | 3 hours | NOEC | >100 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Diatom | Estimated | 72 hours | EC50 | >100 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Green algae | Estimated | 72 hours | NOEC | 4.9 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Rainbow trout | Estimated | 96 hours | LC50 | 2.9 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Water flea | Estimated | 48 hours | EC50 | 3.8 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Activated sludge | Experimental | 3 hours | EC50 | >1,000 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Green algae | Experimental | 72 hours | EC50 | 410 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Rainbow trout | Experimental | 96 hours | LC50 | 2.9 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Water flea | Experimental | 48 hours | EC50 | 3.8 mg/l |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Green algae | Experimental | 72 hours | NOEC | 4.9 mg/l |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|--|-----------|-------------------------------|----------|------------|----------------|-------------------------------------|
| Aluminium Oxide (non-fibrous) | 1344-28-1 | Data not availbl-insufficient | N/A | N/A | N/A | N/A |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Experimental Biodegradation | 28 days | BOD | 69 %BOD/ThB OD | OECD 301F - Manometric respirometry |

| | | | | | | |
|---|--------------|------------------------------------|---------|---------------|--|-------------------------------------|
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Estimated Biodegradation | 28 days | BOD | 67.6 %BOD/ThBOD | OECD 301F - Manometric respirometry |
| ammonia | 1336-21-6 | Data not available or insufficient | N/A | N/A | N/A | N/A |
| Oleic Acid | 112-80-1 | Experimental Biodegradation | 28 days | BOD | 78 %BOD/ThBOD | OECD 301C - MITI test (I) |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Experimental Biodegradation | 28 days | BOD | 69 %BOD/ThBOD | OECD 301F - Manometric respirometry |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Estimated Biodegradation | 28 days | BOD | 67.6 %BOD/ThBOD | OECD 301F - Manometric respirometry |
| Iron(III) oxide | 1309-37-1 | Data not available or insufficient | N/A | N/A | N/A | N/A |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Estimated Biodegradation | 28 days | CO2 evolution | 96 %CO2 evolution/THC O2 evolution (does not pass 10-day window) | OECD 301B - Modified sturm or CO2 |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Experimental Biodegradation | 28 days | CO2 evolution | 96 % weight | OECD 301B - Modified sturm or CO2 |

12.3 : Bioaccumulative potential

| Material | Cas No. | Test type | Duration | Study Type | Test result | Protocol |
|---|--------------|---|----------|------------|-------------|---------------------|
| Aluminium Oxide (non-fibrous) | 1344-28-1 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, <2% aromatics | 926-141-6 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| ammonia | 1336-21-6 | Estimated Bioconcentration | | Log Kow | -1.14 | Non-standard method |
| Oleic Acid | 112-80-1 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Hydrocarbons, C12-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics | 920-107-4 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Iron(III) oxide | 1309-37-1 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| AMIDES, RAPE-OIL, N-(HYDROXYETHYL), ETHOXYLATED | Trade Secret | Experimental Bioconcentration | | Log Kow | >2.57 | Non-standard method |

12.4. Mobility in soil

| Material | Cas No. | Test type | Study Type | Test result | Protocol |
|------------|----------|----------------------------|------------|-------------|----------------------|
| Oleic Acid | 112-80-1 | Estimated Mobility in Soil | Koc | 1,600 l/kg | ACD/Labs ChemSketch™ |

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

120109* Machining emulsions and solutions free of halogens

SECTION 14: Transportation information

Not hazardous for transportation.

| | Ground Transport (ADR) | Air Transport (IATA) | Marine Transport (IMDG) |
|--|---------------------------|----------------------|----------------------------|
| 14.1 UN number or ID number | No data available. | No data available. | No data available. |
| 14.2 UN proper shipping name | No data available. | No data available. | No data available. |
| 14.3 Transport hazard class(es) | No data available. | No data available. | No data available. |
| 14.4 Packing group | No data available. | No data available. | No data available. |
| 14.5 Environmental hazards | No data available. | No data available. | No data available. |

| | | | |
|---|--|--|--|
| 14.6 Special precautions for user | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| 14.7 Marine Transport in bulk according to IMO instruments | No data available. | No data available. | No data available. |
| Control Temperature | No data available. | No data available. | No data available. |
| Emergency Temperature | No data available. | No data available. | No data available. |
| ADR Classification Code | No data available. | No data available. | No data available. |
| IMDG Segregation Code | No data available. | No data available. | No data available. |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

Iron(III) oxide

CAS Nbr

1309-37-1

Classification

Gr. 3: Not classifiable

Regulation

International Agency
for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

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Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

| Dangerous Substances | Identifier(s) | Qualifying quantity (tonnes) for the application of | |
|----------------------|---------------|---|-------------------------|
| | | Lower-tier requirements | Upper-tier requirements |
| ammonia | 1336-21-6 | 50 | 200 |
| ammonia | 1336-21-6 | 100 | 200 |

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

| | |
|--------|---|
| EUH066 | Repeated exposure may cause skin dryness or cracking. |
| H290 | May be corrosive to metals. |
| H304 | May be fatal if swallowed and enters airways. |
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H335 | May cause respiratory irritation. |
| H400 | Very toxic to aquatic life. |

Revision information:

EU Section 09: pH information information was added.
 CLP Remark(phrase) information was deleted.
 Label: CLP Classification information was modified.
 Label: CLP Precautionary - Response information was deleted.
 Section 03: Composition table % Column heading information was added.
 Section 3: Composition/ Information of ingredients table information was modified.
 Section 03: SCL table information was added.
 Section 03: Substance not applicable information was added.
 Section 04: Information on toxicological effects information was modified.
 Section 8: glove data value information was modified.
 Section 9: Evaporation Rate information information was deleted.
 Section 9: Explosive properties information information was deleted.
 Section 09: Kinematic Viscosity information information was added.
 Section 9: Melting point information information was modified.
 Section 9: Oxidising properties information information was deleted.
 Section 9: pH information information was deleted.
 Section 9: Property description for optional properties information was modified.
 Section 9: Vapor density text information was added.
 Section 9: Vapor density text information was deleted.
 Section 9: Viscosity information information was deleted.
 Section 11: Classification disclaimer information was modified.
 Section 11: No endocrine disruptor information available warning information was added.
 Section 11: Target Organs - Repeated Table information was added.
 Section 11: Target Organs - Repeated Table information was deleted.
 Section 12: 12.6. Endocrine Disrupting Properties information was added.
 Section 12: 12.7. Other adverse effects information was modified.
 Section 12: Component ecotoxicity information information was modified.
 Section 12: Contact manufacturer for more detail. information was deleted.
 Section 12: Mobility in soil information information was added.
 Section 12: No endocrine disruptor information available warning information was added.
 Section 12: Persistence and Degradability information information was modified.
 Section 12: Bioaccumulative potential information information was modified.

Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 15: Regulations - Inventories information was added.
Section 15: Seveso Substance Text information was added.
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk