Safety Data Sheet

Document group:	06-8784-8	**Version number:**	13.01
Revision date:	06/03/2020	**Supersedes date:**	28/01/2019

Transportation version number: 7.00 (05/07/2018)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M™ Scotch-Weld™ EC-3524 B/A FST

Product Identification Numbers
FS-9100-3559-1

7100001271

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

06-8747-5, 06-8764-0

TRANSPORTATION INFORMATION

FS-9100-3559-1

Component 1
ADR/RID: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (ZINC BORATE), III, --.

IMDG-CODE: UN3077, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION, (ZINC BORATE), III, IMDG-Code segregation code: NONE, EMS: --.
ICAO/IATA: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXCEPTION, (ZINC BORATE), III.

Component 2
ADR/RID: UN3263, CORRSOIVE SOLID, BASIC, ORGANIC, N.O.S., (TRIETHYLENETETRAMINE), 8, II , (E), ADR Classification Code: C8.
IMDG-CODE: UN3263, CORROSIVE SOLID,BASIC,ORGANIC,N.O.S., (TRIETHYLENETETRAMINE), 8., II , IMDG-Code segregation code: 18- ALKALIS, EMS: FA,SB.
ICAO/IATA: UN3263, CORROSIVE SOLID, BASIC, ORGANIC, N.O.S., (TRIETHYLENETETRAMINE), 8., II .

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols:
GHS05 (Corrosion) | GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Contains:
3,6-diazaoctanethylenediamin; 1,6-Bis(2,3-epoxypropoxy)hexane; bis-[4-(2,3-epoxipropoxi)phenyl]propane; Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol; 2,4,6-tris(dimethylaminomethyl)phenol

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260G	Do not breathe vapours or dust.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:
Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was modified.
Label: CLP Precautionary - Prevention information was modified.

Safety Data Sheet

Document group:	06-8747-5	**Version number:**	13.02
Revision date:	08/04/2020	**Supersedes date:**	05/03/2020

Transportation version number: 1.00 (11/03/2013)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ EC-3524 FST B/A : Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
WARNING.

Symbols:
GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	10 - 30
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8	< 20
1,6-Bis(2,3-epoxypropoxy)hexane	16096-31-4	240-260-4	7 - 13

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.
P273	Avoid release to the environment.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Contains 5% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Aluminium hydroxide	21645-51-2	244-492-7	01-2119529246-	< 50	Substance with an occupational exposure limit

			39		
Glass, oxide, chemicals	65997-17-3	266-046-0		10 - 30	Substance with an occupational exposure limit
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5		10 - 30	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Aquatic Chronic 2, H411
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8	01-2119454392-40	< 20	Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Skin Sens. 1A, H317
1,6-Bis(2,3-epoxypropoxy)hexane	16096-31-4	240-260-4	01-2119463471-41	7 - 13	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1A, H317; Aquatic Chronic 3, H412
N,N'-Ethylenebis(3,4,5,6-tetrabromophthalimide)	32588-76-4	251-118-6		3 - 7	Substance not classified as hazardous
Boron zinc hydroxide oxide	138265-88-0		01-2119691658-19	< 2.5	Eye Irrit. 2, H319; Repr. 2, H361df; Aquatic Acute 1, H400,M=10; Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Bromide	During combustion.
Hydrogen Chloride	During combustion.
Hydrogen cyanide.	During combustion.
Irritant vapours or gases.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,tunic and trousers (leggings),bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
DUST, INERT OR NUISANCE	21645-51-2	UK HSC	TWA(as inhalable dust):10 mg/m³;TWA(as respirable dust):4 mg/m³	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m3(1 fibers/ml)	
Glass, oxide, chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3;TWA(as non-fibrous, respirable)(8 hours):3 mg/m3	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
1,6-Bis(2,3-epoxypropoxy)hexane		Worker	Dermal, Long-term exposure (8 hours), Local effects	22.6 mg/cm2
1,6-Bis(2,3-epoxypropoxy)hexane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	2.8 mg/kg bw/d
1,6-Bis(2,3-epoxypropoxy)hexane		Worker	Inhalation, Long-term exposure (8 hours), Local effects	0.44 mg/m³
1,6-Bis(2,3-epoxypropoxy)hexane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	4.9 mg/m³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
1,6-Bis(2,3-epoxypropoxy)hexane		Freshwater	0.0115 mg/l
1,6-Bis(2,3-epoxypropoxy)hexane		Freshwater sediments	0.283 mg/kg d.w.
1,6-Bis(2,3-epoxypropoxy)hexane		Intermittent releases to water	0.115 mg/l
1,6-Bis(2,3-epoxypropoxy)hexane		Marine water	1.15 mg/l
1,6-Bis(2,3-epoxypropoxy)hexane		Marine water sediments	0.283 mg/kg d.w.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Use with appropriate local exhaust ventilation.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	**Thickness (mm)**	**Breakthrough Time**
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls
Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Solid.
Colour	Black
Specific Physical Form:	Paste
Odor	Epoxy
Odour threshold	*No data available.*
pH	*Not applicable.*
Boiling point/boiling range	*Not applicable.*
Melting point	*No data available.*
Flammability (solid, gas)	Not classified
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	150 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*Not applicable.*
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*Not applicable.*
Relative density	0.5 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Evaporation rate	*Not applicable.*
Vapour density	*Not applicable.*
Decomposition temperature	*No data available.*
Viscosity	*No data available.*
Density	*No data available.*

9.2. Other information

EU Volatile Organic Compounds	*No data available.*
Percent volatile	<=1 %

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Amines.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Dermal	Rabbit	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Ingestion	Rat	LD50 > 5,000 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Glass, oxide, chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass, oxide, chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg

bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
1,6-Bis(2,3-epoxypropoxy)hexane	Dermal	Rat	LD50 > 2,000 mg/kg
1,6-Bis(2,3-epoxypropoxy)hexane	Ingestion	Rat	LD50 3,741 mg/kg
N,N'-Ethylenebis(3,4,5,6-tetrabromophthalimide)	Dermal	Rabbit	LD50 > 2,000 mg/kg
N,N'-Ethylenebis(3,4,5,6-tetrabromophthalimide)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50.8 mg/l
N,N'-Ethylenebis(3,4,5,6-tetrabromophthalimide)	Ingestion	Rat	LD50 > 7,500 mg/kg
Boron zinc hydroxide oxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Boron zinc hydroxide oxide	Inhalation-Dust/Mist	Rat	LC50 > 4.95 mg/l
Boron zinc hydroxide oxide	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	Mild irritant
Aluminium hydroxide	Rabbit	No significant irritation
Glass, oxide, chemicals	Professional judgement	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
1,6-Bis(2,3-epoxypropoxy)hexane	Rabbit	Irritant
Boron zinc hydroxide oxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	No significant irritation
Aluminium hydroxide	Rabbit	No significant irritation
Glass, oxide, chemicals	Professional judgement	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
1,6-Bis(2,3-epoxypropoxy)hexane	Rabbit	Severe irritant
Boron zinc hydroxide oxide	Rabbit	Severe irritant

Skin Sensitisation

Name	Species	Value
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Multiple animal species	Sensitising
Aluminium hydroxide	Guinea pig	Not classified
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
1,6-Bis(2,3-epoxypropoxy)hexane	Multiple animal species	Sensitising
Boron zinc hydroxide oxide	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Glass, oxide, chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Boron zinc hydroxide oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Aluminium hydroxide	Not specified.	Multiple animal species	Not carcinogenic
Glass, oxide, chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Boron zinc hydroxide oxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	92 days
Boron zinc hydroxide oxide	Ingestion	Toxic to development	Rat	LOAEL 100 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Boron zinc hydroxide oxide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Glass, oxide, chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]prop	Ingestion	auditory system | heart | endocrine	Not classified	Rat	NOAEL 1,000	28 days

ane		system | hematopoietic system | liver | eyes | kidney and/or bladder			mg/kg/day	
Boron zinc hydroxide oxide	Inhalation	immune system | respiratory system | heart | endocrine system | hematopoietic system | liver | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 0.15 mg/l	2 weeks
Boron zinc hydroxide oxide	Ingestion	endocrine system | liver | kidney and/or bladder | heart | skin | bone, teeth, nails, and/or hair | hematopoietic system | immune system | nervous system | eyes | respiratory system | vascular system	Not classified	Rat	NOAEL 375 mg/kg/day	92 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Aluminium hydroxide	21645-51-2	Fish other	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l

bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Crustacea	Experimental	48 hours	EC50	1.6 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Green Algae	Experimental	72 hours	EC50	1.8 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Rainbow trout	Experimental	96 hours	LC50	0.55 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Water flea	Experimental	21 days	NOEC	0.3 mg/l
1,6-Bis(2,3-epoxypropoxy)hexane	16096-31-4	Rainbow trout	Experimental	96 hours	LC50	30 mg/l
N,N'-Ethylenebis(3,4,5,6-tetrabromophthalimide)	32588-76-4		Data not available or insufficient for classification			
Boron zinc hydroxide oxide	138265-88-0	Chinook Salmon	Estimated	96 hours	LC50	0.43 mg/l
Boron zinc hydroxide oxide	138265-88-0	Green Algae	Estimated	72 hours	EC50	0.085 mg/l
Boron zinc hydroxide oxide	138265-88-0	Water flea	Estimated	48 hours	EC50	5.9 mg/l
Boron zinc hydroxide oxide	138265-88-0	Green Algae	Estimated	72 hours	NOEC	0.039 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not availbl-insufficient			N/A	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Other methods
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Glass, oxide, chemicals	65997-17-3	Data not availbl-insufficient			N/A	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Biodegradation	28 days	CO2 evolution	16 % weight	OECD 301B - Modified sturm or CO2
1,6-Bis(2,3-epoxypropoxy)hexane	16096-31-4	Estimated Hydrolysis		Hydrolytic half-life	6.87 days (t 1/2)	Other methods
1,6-Bis(2,3-epoxypropoxy)hexane	16096-31-4	Experimental Biodegradation	28 days	BOD	47 % BOD/ThBOD	OECD 301D - Closed bottle test
N,N'-Ethylenebis(3,4,5,6-	32588-76-4	Experimental	14 days	BOD	0 % weight	OECD 301C - MITI test (I)

tetrabromophthalimide)		Biodegradation				
Boron zinc hydroxide oxide	138265-88-0	Data not availbl-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Other methods
Glass, oxide, chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,6-Bis(2,3-epoxypropoxy)hexane	16096-31-4	Estimated Bioconcentration		Bioaccumulation factor	2.9	Estimated: Bioconcentration factor
N,N'-Ethylenebis(3,4,5,6-tetrabromophthalimide)	32588-76-4	Experimental BCF-Carp	56 days	Bioaccumulation factor	<3.3	OECD 305E - Bioaccumulation flow-through fish test
Boron zinc hydroxide oxide	138265-88-0	Estimated Bioconcentration		Bioaccumulation factor	=217	OECD 305E - Bioaccumulation flow-through fish test

12.4. Mobility in soil
Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging , special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable
IATA: UN3077; Environmentally Hazardous Substance, Solid, N.O.S. (Zinc Borate); 9; III.
IMDG: UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S (ZINC BORATE), 9, III, Marine pollutant (ZINC BORATE), EMS: FA, SF
ADR: UN3077; Environmentally Hazardous Substance, Solid, N.O.S. (Zinc Borate); 9; III; (-); M7.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
Section 3: Composition/ Information of ingredients table information was modified.
Section 14: Transportation classification information was modified.

Annex

1. Title	
Substance identification	1,6-Bis(2,3-epoxypropoxy)hexane; EC No. 240-260-4; CAS Nbr 16096-31-4;
Exposure Scenario Name	Formulation
Lifecycle Stage	Formulation or re-packing

Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Open sampling. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Continuous release; Duration of use: 4 hours/day; Emission days per year: 365 days/year; Indoor use with Local Exhaust Ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Face shield; Goggles - Chemical resistant; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** None needed;
Waste management measures	Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	1,6-Bis(2,3-epoxypropoxy)hexane; EC No. 240-260-4; CAS Nbr 16096-31-4;
Exposure Scenario Name	Industrial Mixing and Application
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 13 -Treatment of articles by dipping and pouring ERC 06d -Use of reactive process regulators in polymerisation processes at industrial site (inclusion or not into/onto article)
Processes, tasks and activities covered	Application of product through a mixing nozzle Open sampling. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Continuous release; Duration of use: 4 hours/day; Emission days per year: 365 days/year;

	Indoor use with Local Exhaust Ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Face shield; Goggles - Chemical resistant; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** None needed;
Waste management measures	Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk

Safety Data Sheet

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Revision date:	06/03/2020	**Supersedes date:**	12/11/2018

Transportation version number: 1.00 (11/03/2013)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ EC-3524 FST B/A : Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols:
GHS05 (Corrosion) | GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	500-191-5	15 - 40
3,6-diazaoctanethylenediamin	112-24-3	203-950-6	0.1 - 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	1 - 5

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260B	Do not breathe dust.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

5% of the mixture consists of components of unknown acute oral toxicity.
5% of the mixture consists of components of unknown acute dermal toxicity.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration	% by Wt	Classification

			No.		
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	500-191-5	01-2119972320-44	15 - 40	Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Eye Dam. 1, H318; Skin Sens. 1A, H317
Aluminium hydroxide	21645-51-2	244-492-7	01-2119529246-39	15 - 40	Substance with a Community level exposure limit in the workplace
Glass, oxide, chemicals	65997-17-3	266-046-0		10 - 30	Substance with a Community level exposure limit in the workplace
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	284-366-9	01-2119474877-18	3 - 7	Substance not classified as hazardous
3,6-diazaoctanethylenediamin	112-24-3	203-950-6		0.1 - 5	Acute Tox. 3, H311; Skin Corr. 1B, H314; Skin Sens. 1A, H317; Aquatic Chronic 3, H412
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	01-2119560597-27	1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314; Eye Dam. 1, H318
Poly(oxypropylene)diamine- (D230)	9046-10-0		01-2119557899-12	< 3	Aquatic Chronic 3, H412 Skin Corr. 1C, H314; STOT SE 3, H335
Disodium oxide	1313-59-3	215-208-9		0 - 1	EUH014; Acute Tox. 3, H301; Skin Corr. 1B, H314; STOT SE 3, H335

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Amine compounds.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Bromide	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
DUST, INERT OR NUISANCE	21645-51-2	UK HSC	TWA(as inhalable dust):10 mg/m³;TWA(as respirable dust):4 mg/m³	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m3(1 fibers/ml)	
Glass, oxide, chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3;TWA(as non-fibrous, respirable)(8 hours):3 mg/m3	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Applicable Norms/Standards
Use eye/face protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time

Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Solid.
Colour	Off-White
Specific Physical Form:	Paste
Odor	Amine
Odour threshold	*No data available.*
pH	*Not applicable.*
Boiling point/boiling range	*No data available.*
Melting point	*No data available.*
Flammability (solid, gas)	Not classified
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	200 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*Not applicable.*
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*Not applicable.*
Relative density	0.46 - 0.52 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Evaporation rate	*Not applicable.*
Vapour density	*Not applicable.*
Decomposition temperature	*No data available.*
Viscosity	*No data available.*
Density	0.46 - 0.52 g/ml

9.2. Other information

EU Volatile Organic Compounds	*No data available.*
Percent volatile	1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Strong acids.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion
Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and

diarrhea; blood in the faeces and/or vomitus may also be seen.

Additional information:
Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Ingestion	Rat	LD50 > 5,000 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Glass, oxide, chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass, oxide, chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
3,6-diazaoctanethylenediamin	Dermal	Rabbit	LD50 550 mg/kg
3,6-diazaoctanethylenediamin	Ingestion	Rat	LD50 2,500 mg/kg
Poly(oxypropylene)diamine- (D230)	Dermal	Rabbit	LD50 2,980 mg/kg
Poly(oxypropylene)diamine- (D230)	Ingestion	Rat	LD50 2,885 mg/kg
Disodium oxide	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	In vitro data	Irritant
Aluminium hydroxide	Rabbit	No significant irritation
Glass, oxide, chemicals	Professional judgement	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
3,6-diazaoctanethylenediamin	Rabbit	Corrosive
Poly(oxypropylene)diamine- (D230)	Rabbit	Corrosive
Disodium oxide	similar compounds	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Rabbit	Corrosive
Aluminium hydroxide	Rabbit	No significant irritation
Glass, oxide, chemicals	Professional judgement	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
3,6-diazaoctanethylenediamin	Rabbit	Corrosive

Poly(oxypropylene)diamine- (D230)	Rabbit	Corrosive
Disodium oxide	similar compoun ds	Corrosive

Skin Sensitisation

Name	Species	Value
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Mouse	Sensitising
Aluminium hydroxide	Guinea pig	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
3,6-diazaoctanethylenediamin	Guinea pig	Sensitising
Poly(oxypropylene)diamine- (D230)	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Glass, oxide, chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Poly(oxypropylene)diamine- (D230)	In Vitro	Not mutagenic
Poly(oxypropylene)diamine- (D230)	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminium hydroxide	Not specified.	Multiple animal species	Not carcinogenic
Glass, oxide, chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
Poly(oxypropylene)diamine- (D230)	Dermal	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
Poly(oxypropylene)diamine- (D230)	Dermal	Not classified for male reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
Poly(oxypropylene)diamine- (D230)	Dermal	Not classified for development	Rat	NOAEL 30 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2,4,6-	Inhalation	respiratory irritation	Some positive data exist, but the		NOAEL Not	

tris(dimethylaminomethyl) phenol			data are not sufficient for classification		available	
Poly(oxypropylene)diamine- (D230)	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Disodium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Glass, oxide, chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
2,4,6-tris(dimethylaminomethyl) phenol	Dermal	skin | liver | nervous system | auditory system | hematopoietic system | eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

Aspiration Hazard

Name	Value
Poly(oxypropylene)diamine- (D230)	Some positive data exist, but the data are not sufficient for classification

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Fish other	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Green algae	Experimental	72 hours	EC50	4.34 mg/l
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Water flea	Experimental	48 hours	EC50	7.07 mg/l
Fatty acids, C18-unsaturated, dimers,	68082-29-1	Zebra Fish	Experimental	96 hours	LC50	7.07 mg/l

oligomeric reaction products with tall-oil fatty acids and triethylenetetramine						
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Green algae	Experimental	72 hours	NOEC	0.5 mg/l
Glass, oxide, chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Rainbow trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Green algae	Experimental	96 hours	EC50	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Green Algae	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
3,6-diazaoctanethylenediamin	112-24-3	Green Algae	Experimental	72 hours	EC50	27.4 mg/l
3,6-diazaoctanethylenediamin	112-24-3	Water flea	Experimental	48 hours	EC50	37.4 mg/l
3,6-diazaoctanethylenediamin	112-24-3	Guppy	Experimental	96 hours	LC50	570 mg/l
3,6-diazaoctanethylenediamin	112-24-3	Green Algae	Experimental	72 hours	NOEC	0.468 mg/l
3,6-diazaoctanethylenediamin	112-24-3	Water flea	Experimental	21 days	NOEC	2.86 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Grass Shrimp	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	84 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	175 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.25 mg/l
Poly(oxypropylene)diamine- (D230)	9046-10-0	Water flea	Experimental	48 hours	EC50	80 mg/l
Poly(oxypropylene)diamine- (D230)	9046-10-0	Green algae	Experimental	72 hours	EC50	15 mg/l
Poly(oxypropylene)diamine- (D230)	9046-10-0	Copepods	Experimental	48 hours	LC50	418 mg/l
Poly(oxypropylene)diamine- (D230)	9046-10-0	Sheepshead Minnow	Experimental	96 hours	LC50	772 mg/l
Poly(oxypropylene)diamine- (D230)	9046-10-0	Diatom	Experimental	72 hours	EC50	142 mg/l

Poly(oxypropylene)diamine- (D230)	9046-10-0	Green algae	Experimental	72 hours	Effect Concentration 10%	1.4 mg/l
Poly(oxypropylene)diamine- (D230)	9046-10-0	Diatom	Experimental	72 hours	Effect Concentration 10%	33 mg/l
Disodium oxide	1313-59-3		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not availbl-insufficient			N/A	
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Estimated Biodegradation	28 days	% CO2 produced	≤8 % weight	OECD 301B - Modified sturm or CO2
Glass, oxide, chemicals	65997-17-3	Data not availbl-insufficient			N/A	
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
3,6-diazaoctanethylenediamin	112-24-3	Experimental Biodegradation	20 days	BOD	0 % BOD/ThBOD	OECD 301D - Closed bottle test
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % weight	OECD 301D - Closed bottle test
Poly(oxypropylene)diamine- (D230)	9046-10-0	Experimental Biodegradation	28 days	CO2 evolution	0 % weight	OECD 301B - Modified sturm or CO2
Disodium oxide	1313-59-3	Data not availbl-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Experimental Bioconcentration		Log Kow	≤3.55	Other methods
Glass, oxide, chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Experimental Bioconcentration		Log Kow	3.55	Other methods
3,6-diazaoctanethylenediamin	112-24-3	Experimental BCF-Carp	42 days	Bioaccumulation factor	<5.0	OECD 305E - Bioaccumulation flow-through fish test
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	Other methods
Poly(oxypropylene)diamine- (D230)	9046-10-0	Experimental Bioconcentration		Log Kow	1.34	Other methods
Disodium oxide	1313-59-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

IMDG: UN3263; Corrosive solid, basic, organic, N.O.S. (Triethylenetetramine, Polyamidoamine); 8; II; FA, SB; Marine Pollutant: Polyamidoamine.
IATA: UN3263; Corrosive solid, basic, organic, N.O.S. (Triethylenetetramine); 8; II.
ADR: UN3263; Corrosive solid, basic, organic, N.O.S. (Triethylenetetramine); 8; II, (E); C8.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH014	Reacts violently with water.

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
CLP: Ingredient table information was modified.
Label: CLP Percent Unknown information was deleted.
Label: CLP Percent Unknown information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 5: Fire - Advice for fire fighters information information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 8: Skin protection - protective clothing information information was modified.
Section 09: Color information was added.
Section 09: Odor information was added.
Sections 3 and 9: Odour, colour, grade information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Eye information information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Section 11: Reproductive and/or Developmental Effects text information was deleted.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.
Section 14: Transportation classification information was modified.
Section 15: Regulations - Inventories information was deleted.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.
Sectio 16: UK disclaimer information was deleted.

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