



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Structural Adhesive 9820 (Part A)

Product Identification Numbers

FS-9100-4525-1

7000080180

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Bonding

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
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1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

This material has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
 Skin Sensitization, Category 1 - Skin Sens. 1; H317
 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements**CLP REGULATION (EC) No 1272/2008****SIGNAL WORD**

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	25 - 60
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	5 - 10
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	500-005-2	0.5 - 2.5

HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTRE or doctor/physician.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

45% of the mixture consists of components of unknown acute oral toxicity.

Contains 52% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2 (REACH-No.) 01-2119963377-26	25 - 60	Skin Sens. 1, H317 Skin Corr. 1B, H314 Eye Dam. 1, H318
Amine terminated adduct	Trade Secret	20 - 50	Substance not classified as hazardous
Silica, vitreous	(CAS-No.) 60676-86-0 (EC-No.) 262-373-8	5 - 10	Substance with a national occupational exposure limit
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (REACH-No.) 01-2119560597-27	5 - 10	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	5 - 10	Substance with a national occupational exposure limit
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	(CAS-No.) 68698-70-4 (EC-No.) 500-230-6	1 - 5	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	1 - 5	Substance with a national occupational exposure limit

Formaldehyde, oligomeric reaction products with phenol	(CAS-No.) 9003-35-4 (EC-No.) 500-005-2	0.5 - 2.5	Skin Sens. 1, H317
Bis[(dimethylamino)methyl]phenol	(CAS-No.) 71074-89-0 (EC-No.) 275-162-0	0.5 - 1.5	Acute Tox. 4, H302 Skin Corr. 1C, H314

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide
Carbon dioxide.
Hydrogen Chloride
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective

clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Store away from heat.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silica, vitreous	60676-86-0	UK HSC	TWA(as respirable dust):0.08 mg/m ³	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m ³ (1 fibers/ml)	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	

UK HSC : UK Health and Safety Commission
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
Amine terminated adduct		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
Amine terminated adduct		Worker	Inhalation, Long-term exposure (8 hours), Local effects	1 mg/m ³
Amine terminated adduct		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	59 mg/m ³
Amine terminated adduct		Worker	Inhalation, Short-term exposure, Local effects	13 mg/m ³
Amine terminated adduct		Worker	Inhalation, Short-term exposure, Systemic effects	176 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Local effects	1 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	59 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Local effects	13 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Systemic effects	176 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
Amine terminated adduct		Freshwater	0.22 mg/l
Amine terminated adduct		Freshwater sediments	0.809 mg/kg d.w.
Amine terminated adduct		Intermittent releases to water	2.2 mg/l
Amine terminated adduct		Marine water	0.022 mg/l
Amine terminated adduct		Marine water sediments	0.0809 mg/kg d.w.
Amine terminated adduct		Sewage Treatment Plant	125 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater	0.22 mg/l
3,3'-		Freshwater sediments	0.809 mg/kg d.w.

Oxybis(ethyleneoxy)bis(propylamine)			
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Intermittent releases to water	2.2 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water	0.022 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water sediments	0.0809 mg/kg d.w.
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Sewage Treatment Plant	125 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then

use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

Thermal hazards

Wear heat insulating gloves Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

Applicable Norms/Standards

Use gloves tested to EN 407

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Red
Odor	Slight Amine
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	<i>No data available.</i>
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	
Kinematic Viscosity	<i>No data available.</i>
Water solubility	<i>No data available.</i>
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	<i>No data available.</i>
Relative density	1.07 - 1.13 [<i>Ref Std:WATER=1</i>]
Relative Vapor Density	<i>Not applicable.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds
Evaporation rate
Molecular weight
Percent volatile

No data available.
Not applicable.
Not applicable.
1 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat.

Sparks and/or flames.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Harmful in contact with skin. Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >1,000 - ≤2,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - ≤2,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,500 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 3,160 mg/kg
Amine terminated adduct	Dermal	Rabbit	LD50 2,500 mg/kg
Amine terminated adduct	Dermal	Rat	LD50 > 1,600 mg/kg
Amine terminated adduct	Ingestion	Rat	LD50 > 1,000 mg/kg
Amine terminated adduct	Ingestion	Rat	LD50 3,160 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
Silica, vitreous	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica, vitreous	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica, vitreous	Ingestion	Rat	LD50 > 5,110 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	Ingestion	Rat	LD50 >300, <1000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Dermal	Rat	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Ingestion	Rat	LD50 > 2,900 mg/kg
Bis[(dimethylamino)methyl]phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	Irritant
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Amine terminated adduct	Rabbit	Mild irritant
Amine terminated adduct	Rabbit	Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Silica, vitreous	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	Rabbit	Irritant
Oxide glass chemicals	Professional	No significant irritation

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	judgement	
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Mild irritant
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	In vitro data	Corrosive
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	similar health hazards	Corrosive
Amine terminated adduct	Rabbit	Moderate irritant
Amine terminated adduct	similar health hazards	Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Silica, vitreous	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	In vitro data	Severe irritant
Oxide glass chemicals	Professional judgement	No significant irritation
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Moderate irritant
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive

Skin Sensitisation

Name	Species	Value
Amine terminated adduct	Human and animal	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
Silica, vitreous	Human and animal	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
Amine terminated adduct	Human	Not classified
Formaldehyde, oligomeric reaction products with phenol	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
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Amine terminated adduct	In vivo	Not mutagenic
Amine terminated adduct	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Silica, vitreous	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	In Vitro	Not mutagenic
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Amine terminated adduct	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Amine terminated adduct	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Amine terminated adduct	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Amine terminated adduct	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Amine terminated adduct	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Silica, vitreous	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica, vitreous	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica, vitreous	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)
Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Amine terminated adduct	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

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2,4,6-tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
PHENOL, 4,4'-(1-METHYLETHYLIDENE) BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Amine terminated adduct	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Amine terminated adduct	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Amine terminated adduct	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,4,6-tris(dimethylaminomethyl) phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
Silica, vitreous	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from

3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Amine terminated adduct	Trade Secret	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Amine terminated adduct	Trade Secret	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Amine terminated adduct	Trade Secret	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Amine terminated adduct	Trade Secret	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
Amine terminated adduct	Trade Secret	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Amine terminated adduct	Trade Secret	Green Algae	Experimental	72 hours	EC50	>11 mg/l
Amine terminated adduct	Trade Secret	Green algae	Experimental	72 hours	EC50	>500 mg/l
Amine terminated adduct	Trade Secret	Water flea	Experimental	48 hours	EC50	218.16 mg/l
Amine terminated adduct	Trade Secret	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Amine terminated adduct	Trade Secret	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
Amine terminated adduct	Trade Secret	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Silica, vitreous	60676-86-0	Common Carp	Experimental	72 hours	LC50	>10,000 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2		Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l

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Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	68698-70-4	Green Algae	Experimental	72 hours	EC50	0.13 mg/l
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	68698-70-4	Water flea	Experimental	48 hours	EC50	11.4 mg/l
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	68698-70-4	Green Algae	Experimental	72 hours	EC10	0.062 mg/l
Formaldehyde, oligomeric reaction products with phenol	9003-35-4		Data not available or insufficient for classification			n/a
Bis[(dimethylamino)methyl]phenol	71074-89-0		Data not available or insufficient for classification			NA

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	Non-standard method
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Amine terminated adduct	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	Non-standard method
Amine terminated adduct	Trade Secret	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method
Amine terminated adduct	Trade Secret	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Amine terminated adduct	Trade Secret	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Silica, vitreous	60676-86-0	Data not availbl-			N/A	

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		insufficient				
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available - insufficient			N/A	
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % BOD/ThBOD	OECD 301D - Closed bottle test
Oxide glass chemicals	65997-17-3	Data not available - insufficient			N/A	
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	68698-70-4	Experimental Biodegradation	28 days	CO2 evolution	8.3 %CO2 evolution/THC O2 evolution	OECD 301D - Closed bottle test
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Estimated Biodegradation	28 days	BOD	3 % BOD/ThBOD	
Bis[(dimethylamino)methyl]phenol	71074-89-0	Modeled Biodegradation	28 days	BOD	41 %CO2 evolution/THC O2 evolution	Catalogic™

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	Non-standard method
Amine terminated adduct	Trade Secret	Experimental Bioconcentration		Log Kow	3.242	Non-standard method
Amine terminated adduct	Trade Secret	Experimental Bioconcentration		Log Kow	-1.25	Non-standard method
Silica, vitreous	60676-86-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
PHENOL, 4,4'-(1-METHYLETHYLIDENE)BIS-, POLYMER WITH (CHLOROMETHYL)OXIRANE, N,N-DIETHYL-1,3-PROPANEDIAMINE AND 1-PIPERAZINEETHANAMINE	68698-70-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Estimated Bioconcentration		Bioaccumulation factor	2.57	
Bis[(dimethylamino)methyl]phenol	71074-89-0	Modeled Bioconcentration		Log Kow	-2.34	ACD/Labs ChemSketch™

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
3,3'-	4246-51-9	Modeled Mobility	Koc	1 l/kg	ACD/Labs ChemSketch™

3M Structural Adhesive 9820 (Part A)

Oxybis(ethyleneoxy)bis(propylamine)		in Soil			
Amine terminated adduct	Trade Secret	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Experimental Mobility in Soil	Koc	637 l/kg	OECD 121 Estim. of Koc by HPLC

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.

14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

Amine terminated adduct

CAS Nbr

Trade Secret

Classification

Gr. 3: Not classifiable

Regulation

International Agency for Research on Cancer

Global inventory status

Contact 3M for more information.

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Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Section 3: Composition/ Information of ingredients table information was modified.
Section 8: DNEL table row information was modified.
Section 8: Personal Protection - Thermal hazards information information was modified.
Section 8: PNEC table row information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 14 Classification Code – Regulation Data information was modified.
Section 14 Control Temperature – Regulation Data information was modified.
Section 14 Emergency Temperature – Regulation Data information was modified.
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.
Section 14 Multiplier – Main Heading information was deleted.
Section 14 Multiplier – Regulation Data information was deleted.
Section 14 Other Dangerous Goods – Regulation Data information was modified.
Section 14 Packing Group – Regulation Data information was modified.
Section 14 Proper Shipping Name information was modified.
Section 14 Segregation – Regulation Data information was modified.
Section 14 Transport Category – Main Heading information was deleted.
Section 14 Transport Category – Regulation Data information was deleted.
Section 14 Transport in bulk – Regulation Data information was modified.
Section 14 Transport Not Permitted – Main Heading information was deleted.
Section 14 Transport Not Permitted – Regulation Data information was deleted.
Section 14 Tunnel Code – Main Heading information was deleted.

Section 14 Tunnel Code – Regulation Data information was deleted.
 Section 14 UN Number Column data information was modified.
 Section 15: Carcinogenicity information information was added.
 Section 15: Regulations - Inventories information was added.
 Section 2: No PBT/vPvB information available warning information was added.

Annex

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Industrial Transfer
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Transfer of substance/mixture with dedicated engineering controls.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week; Processing Temperature:: 20 degree Celsius;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;
Waste management measures	Do not release to waterways or sewers; Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Industrial Use of Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 13 -Treatment of articles by dipping and pouring ERC 06d -Use of reactive process regulators in polymerisation processes at industrial site (inclusion or not into/onto article)
Processes, tasks and activities covered	Application of product through a mixing nozzle
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week;

	Processing Temperature:: 20 degree Celsius;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. Refer to Section 8 of the SDS for specific glove material.; Environmental: None needed;
Waste management measures	Do not release to waterways or sewers; Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk