



Safety Data Sheet

Copyright, 2022, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	22-9794-3	Version number:	9.00
Revision date:	26/10/2022	Supersedes date:	02/03/2018

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Screen Printing UV Ink 9875P Process Cyan

Product Identification Numbers

75-3470-9858-6

7000056161

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Ink

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
 Skin Sensitization, Category 1A - Skin Sens. 1A; H317
 Reproductive Toxicity, Category 1B - Repr. 1B; H360FD
 Specific Target Organ Toxicity-Repeated Exposure, Category 1 - STOT RE 1; H372
 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
2-Phenoxyethyl acrylate	48145-04-6	256-360-6	30 - 40
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	218-787-6	10 - 20
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	119313-12-1	404-360-3	1 - 5
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	4006006	1 - 5
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	230-811-7	1 - 5
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	500-114-5	0.1 - 1
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5	500-066-5	< 1

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H360FD	May damage fertility. May damage the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure: respiratory system.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201	Obtain special instructions before use.
P280F	Wear respiratory protection.

Response:

P308 + P313	IF exposed or concerned: Get medical advice/attention.
-------------	--

SUPPLEMENTAL INFORMATION:**Supplemental Precautionary Statements:**

Restricted to professional users.

10% of the mixture consists of components of unknown acute oral toxicity.

Contains 10% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Contains a substance that meets the criteria for PBT according to Regulation (EC) No 1907/2006, Annex XIII Contains a substance that meets the criteria for vPvB according to Regulation (EC) No 1907/2006, Annex XIII

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2-Phenoxyethyl acrylate	(CAS-No.) 48145-04-6 (EC-No.) 256-360-6	30 - 40	Skin Sens. 1A, H317 Repr. 2, H361df Aquatic Chronic 2, H411
Methacrylate polymer	Trade Secret	10 - 20	Substance not classified as hazardous
1-Vinylhexahydro-2H-azepin-2-one	(CAS-No.) 2235-00-9 (EC-No.) 218-787-6	10 - 20	Acute Tox. 4, H312 Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317 STOT RE 1, H372
Aliphatic urethane acrylate	Trade Secret	7 - 13	Substance not classified as hazardous
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	(CAS-No.) 119313-12-1 (EC-No.) 404-360-3	1 - 5	Repr. 1B, H360D Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
2-(2-Ethoxyethoxy)ethyl acrylate	(CAS-No.) 7328-17-8 (EC-No.) 230-811-7	1 - 5	Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
2-phenoxyethanol	(CAS-No.) 122-99-6 (EC-No.) 204-589-7	1 - 5	Acute Tox. 4, H302(LD50 = 1394 mg/kg **ATE values per Annex VI**) Eye Dam. 1, H318 STOT SE 3, H335
Synthetic amorphous silica, fumed, crystalline-free	(CAS-No.) 112945-52-5	1 - 5	Substance with a national occupational exposure limit
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	(CAS-No.) 71868-10-5 (EC-No.) ELINCS 4006006	1 - 5	Acute Tox. 4, H302 Repr. 1B, H360FD Aquatic Chronic 2, H411
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	(CAS-No.) 147-14-8 (EC-No.) 205-685-1	1 - 5	Substance not classified as hazardous

Propylidynetrimethanol, ethoxylated, esters with acrylic acid	(CAS-No.) 28961-43-5 (EC-No.) 500-066-5	< 1	Eye Irrit. 2, H319 Skin Sens. 1B, H317
octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2 (EC-No.) 209-136-7	0.1 - 1	Repr. 2, H361f Aquatic Chronic 1, H410,M=10 Flam. Liq. 3, H226
Glycerol, propoxylated, esters with acrylic acid	(CAS-No.) 52408-84-1 (EC-No.) 500-114-5	0.1 - 1	Eye Irrit. 2, H319 Skin Sens. 1A, H317 Aquatic Chronic 3, H412

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

formaldehyde
Carbon monoxide
Carbon dioxide.

Condition

During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Protect from sunlight. Store away from heat. Store away from oxidising agents. Store away from areas where product may come into contact with food or pharmaceuticals.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	112945-52-5	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	

1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Manufacturer determined	TWA(8 hours):0.1 ppm(0.57 mg/m3)
----------------------------------	-----------	-------------------------	----------------------------------

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation at transfer points. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Colour	Cyan
Odor	Mild Acrylic, Sweet Acrylic
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	> 148.9 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	> 93.3 °C [Test Method:Pensky-Martens Closed Cup]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	<i>No data available.</i>
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	< 160 Pa [@ 20 °C]
Density	approximately 1.3 g/ml
Relative density	approximately 1.3 [Ref Std:WATER=1]
Relative Vapor Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	< 1 [Ref Std:BUOAC=1]
Percent volatile	1 - 5 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. Upon loss of initiator or with exposure to heat.

10.4 Conditions to avoid

Sparks and/or flames.
Heat.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg

2-Phenoxyethyl acrylate	Dermal	Rat	LD50 > 2,000 mg/kg
2-Phenoxyethyl acrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Methacrylate polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Methacrylate polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
1-Vinylhexahydro-2H-azepin-2-one	Dermal	Rabbit	LD50 1,700 mg/kg
1-Vinylhexahydro-2H-azepin-2-one	Ingestion	Rat	LD50 1,049 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Rat	LD50 > 5,110 mg/kg
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Dermal		LD50 estimated to be > 5,000 mg/kg
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	Rat	LD50 10,000 mg/kg
2-(2-Ethoxyethoxy)ethyl acrylate	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
2-(2-Ethoxyethoxy)ethyl acrylate	Ingestion	Rat	LD50 1,860 mg/kg
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Dermal	Rat	LD50 > 2,000 mg/kg
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Ingestion	Rat	LD50 > 5,000 mg/kg
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Dermal	Rat	LD50 > 2,000 mg/kg
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Ingestion	Rat	LD50 967 mg/kg
2-phenoxyethanol	Dermal	Rabbit	LD50 > 2,000 mg/kg
2-phenoxyethanol	Inhalation-Dust/Mist	Rat	LC50 > 1.5 mg/l
2-phenoxyethanol	Ingestion	Rat	LD50 1,394 mg/kg
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Dermal	Rabbit	LD50 > 13,200 mg/kg
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Ingestion	Rat	LD50 > 2,000 mg/kg
Glycerol, propoxylated, esters with acrylic acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
Glycerol, propoxylated, esters with acrylic acid	Ingestion	Rat	LD50 > 2,000 mg/kg
octamethylcyclotetrasiloxane	Dermal	Rat	LD50 > 2,400 mg/kg
octamethylcyclotetrasiloxane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 36 mg/l
octamethylcyclotetrasiloxane	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-Phenoxyethyl acrylate	Rabbit	No significant irritation
1-Vinylhexahydro-2H-azepin-2-one	Rabbit	Minimal irritation
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Rabbit	No significant irritation
2-(2-Ethoxyethoxy)ethyl acrylate	Rabbit	Irritant
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Rabbit	No significant irritation
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Rabbit	No significant irritation
2-phenoxyethanol	Rabbit	No significant irritation
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Rabbit	Minimal irritation
Glycerol, propoxylated, esters with acrylic acid	Rabbit	Minimal irritation
octamethylcyclotetrasiloxane	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
2-Phenoxyethyl acrylate	Rabbit	No significant irritation
1-Vinylhexahydro-2H-azepin-2-one	Rabbit	Severe irritant
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Rabbit	No significant irritation
2-(2-Ethoxyethoxy)ethyl acrylate	Rabbit	Severe irritant
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Rabbit	No significant irritation
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Rabbit	No significant irritation
2-phenoxyethanol	Rabbit	Corrosive
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Rabbit	Severe irritant

Glycerol, propoxylated, esters with acrylic acid	Rabbit	Severe irritant
octamethylcyclotetrasiloxane	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
2-Phenoxyethyl acrylate	Guinea pig	Sensitising
1-Vinylhexahydro-2H-azepin-2-one	Mouse	Sensitising
Synthetic amorphous silica, fumed, crystalline-free	Human and animal	Not classified
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Human	Not classified
2-(2-Ethoxyethoxy)ethyl acrylate	Guinea pig	Sensitising
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Guinea pig	Not classified
2-phenoxyethanol	Guinea pig	Not classified
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Guinea pig	Sensitising
Glycerol, propoxylated, esters with acrylic acid	Mouse	Sensitising
octamethylcyclotetrasiloxane	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1-Vinylhexahydro-2H-azepin-2-one	In Vitro	Not mutagenic
Synthetic amorphous silica, fumed, crystalline-free	In Vitro	Not mutagenic
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	In Vitro	Not mutagenic
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	In Vitro	Not mutagenic
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	In vivo	Not mutagenic
2-phenoxyethanol	In Vitro	Not mutagenic
2-phenoxyethanol	In vivo	Not mutagenic
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	In vivo	Not mutagenic
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	In Vitro	Some positive data exist, but the data are not sufficient for classification
octamethylcyclotetrasiloxane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Synthetic amorphous silica, fumed, crystalline-free	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	Mouse	Not carcinogenic
2-phenoxyethanol	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
2-Phenoxyethyl acrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	43 days
2-Phenoxyethyl acrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 300	premating

				mg/kg/day	into lactation
2-Phenoxyethyl acrylate	Ingestion	Toxic to development	Rat	NOAEL 300 mg/kg/day	premating into lactation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	42 days
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Ingestion	Toxic to development	Rat	NOAEL 30 mg/kg/day	1 generation
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Ingestion	Toxic to female reproduction	Rat	LOAEL 40 mg/kg/day	1 generation
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Ingestion	Toxic to development	Rat	LOAEL 40 mg/kg/day	1 generation
2-phenoxyethanol	Ingestion	Not classified for female reproduction	Mouse	NOAEL 3,700 mg/kg/day	2 generation
2-phenoxyethanol	Ingestion	Not classified for male reproduction	Mouse	NOAEL 3,700 mg/kg/day	2 generation
2-phenoxyethanol	Dermal	Not classified for development	Rabbit	NOAEL 600 mg/kg/day	during organogenesis
2-phenoxyethanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
octamethylcyclotetrasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 8.5 mg/l	2 generation
octamethylcyclotetrasiloxane	Ingestion	Toxic to female reproduction	Rabbit	NOAEL 50 mg/kg/day	during organogenesis
octamethylcyclotetrasiloxane	Inhalation	Toxic to female reproduction	Rat	NOAEL 3.6 mg/l	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-Vinylhexahydro-2H-azepin-2-one	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	
2-phenoxyethanol	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
---	------------	------------------------	--	------------------------	---------------------	--

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-Vinylhexahydro-2H-azepin-2-one	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.001 mg/l	28 days
1-Vinylhexahydro-2H-azepin-2-one	Inhalation	blood liver kidney and/or bladder eyes	Not classified	Rat	NOAEL 0.18 mg/l	90 days
1-Vinylhexahydro-2H-azepin-2-one	Ingestion	liver	Not classified	Rat	NOAEL 260 mg/kg/day	3 months
Synthetic amorphous silica, fumed, crystalline-free	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	endocrine system hematopoietic system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	not available
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	Ingestion	peripheral nervous system eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
2-phenoxyethanol	Dermal	skin hematopoietic system liver eyes	Not classified	Rabbit	NOAEL 500 mg/kg/day	13 weeks
2-phenoxyethanol	Ingestion	heart endocrine system hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,514 mg/kg/day	13 weeks
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Ingestion	endocrine system hematopoietic system liver immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
octamethylcyclotetrasiloxane	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 960 mg/kg/day	3 weeks
octamethylcyclotetrasiloxane	Inhalation	liver	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
octamethylcyclotetrasiloxane	Inhalation	endocrine system immune system kidney and/or bladder	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
octamethylcyclotetrasiloxane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
octamethylcyclotetrasiloxane	Ingestion	liver	Not classified	Rat	NOAEL 1,600 mg/kg/day	2 weeks

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
2-Phenoxyethyl acrylate	48145-04-6	Activated sludge	Experimental	3 hours	EC50	177 mg/l
2-Phenoxyethyl acrylate	48145-04-6	Golden Orfe	Experimental	96 hours	LC50	10 mg/l
2-Phenoxyethyl acrylate	48145-04-6	Green algae	Experimental	72 hours	EC50	4.4 mg/l
2-Phenoxyethyl acrylate	48145-04-6	Water flea	Experimental	48 hours	EC50	1.21 mg/l
2-Phenoxyethyl acrylate	48145-04-6	Green algae	Experimental	72 hours	EC10	0.71 mg/l
Methacrylate polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Bacteria	Experimental	17 hours	EC50	622 mg/l
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Green algae	Experimental	72 hours	ErC50	>100 mg/l
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Water flea	Experimental	48 hours	EC50	>100 mg/l
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Zebra Fish	Experimental	96 hours	LC50	307 mg/l
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Green algae	Experimental	72 hours	NOEC	25 mg/l
Aliphatic urethane acrylate	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2-benzyl-2-dimethylamino-4'-morpholinobutyrophen one	119313-12-1	Activated sludge	Experimental	30 minutes	IC50	>5.9 mg/l
2-benzyl-2-dimethylamino-4'-morpholinobutyrophen one	119313-12-1	Green algae	Experimental	72 hours	EbC50	>0.5 mg/l
2-benzyl-2-dimethylamino-4'-morpholinobutyrophen one	119313-12-1	Zebra Fish	Experimental	96 hours	LC50	0.46 mg/l
2-benzyl-2-dimethylamino-4'-	119313-12-1	Green algae	Experimental	72 hours	NOEC	0.5 mg/l

morpholinobutyrophenone						
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Green algae	Experimental	72 hours	ErC50	1.6 mg/l
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Water flea	Experimental	24 hours	EC50	15.3 mg/l
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Zebra Fish	Experimental	96 hours	LC50	9 mg/l
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Green algae	Experimental	72 hours	ErC10	0.92 mg/l
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Water flea	Experimental	21 days	EC10	1.75 mg/l
2-phenoxyethanol	122-99-6	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l
2-phenoxyethanol	122-99-6	Fathead minnow	Experimental	96 hours	LC50	344 mg/l
2-phenoxyethanol	122-99-6	Green algae	Experimental	72 hours	EC50	>100 mg/l
2-phenoxyethanol	122-99-6	Scud	Experimental	96 hours	LC50	357 mg/l
2-phenoxyethanol	122-99-6	Water flea	Experimental	48 hours	EC50	>500 mg/l
2-phenoxyethanol	122-99-6	Fathead minnow	Experimental	34 days	NOEC	24 mg/l
2-phenoxyethanol	122-99-6	Green algae	Experimental	72 hours	NOEC	46 mg/l
2-phenoxyethanol	122-99-6	Water flea	Experimental	21 days	NOEC	9.43 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Green algae	Estimated	72 hours	ErC50	>100 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Water flea	Estimated	48 hours	EC50	>500 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Activated sludge	Experimental	30 minutes	EC20	750 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Bacteria	Experimental	30 minutes	EC10	>10,000 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Rainbow trout	Experimental	96 hours	LC50	355.6 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Green algae	Estimated	72 hours	ErC10	100 mg/l
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Water flea	Estimated	21 days	NOEC	>=1 mg/l

N29,N30,N31,N32 copper						
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Activated sludge	Experimental	3 hours	EC50	770 mg/l
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Golden Orfe	Experimental	96 hours	LC50	10 mg/l
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Green algae	Experimental	72 hours	EC50	3.2 mg/l
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Water flea	Experimental	48 hours	EC50	10.56 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Green algae	Analogous Compound	72 hours	ErC50	>173.1 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Sediment organism	Analogous Compound	96 hours	EC50	8,500 mg/kg (Dry Weight)
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Water flea	Analogous Compound	24 hours	EL50	>10,000 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Zebra Fish	Analogous Compound	96 hours	LL50	>10,000 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Green algae	Analogous Compound	72 hours	NOEC	173.1 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Water flea	Analogous Compound	21 days	NOEC	68 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Activated sludge	Experimental	3 hours	EC20	507 mg/l
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Green algae	Experimental	72 hours	ErC50	12.2 mg/l
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Water flea	Experimental	48 hours	EC50	91.4 mg/l
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Zebra Fish	Experimental	96 hours	LC50	5.74 mg/l
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Green algae	Experimental	72 hours	NOEC	0.921 mg/l
octamethylcyclotetrasil oxane	556-67-2	Blackworm	Experimental	28 days	NOEC	0.73 mg/kg (Dry Weight)
octamethylcyclotetrasil oxane	556-67-2	Midge	Experimental	14 days	LC50	>170 mg/kg (Dry Weight)
octamethylcyclotetrasil oxane	556-67-2	Mysid Shrimp	Experimental	96 hours	LC50	>0.0091 mg/l
octamethylcyclotetrasil oxane	556-67-2	Rainbow trout	Experimental	96 hours	LC50	>0.022 mg/l
octamethylcyclotetrasil oxane	556-67-2	Water flea	Experimental	48 hours	EC50	>0.015 mg/l
octamethylcyclotetrasil oxane	556-67-2	Rainbow trout	Experimental	93 days	NOEC	0.0044 mg/l
octamethylcyclotetrasil oxane	556-67-2	Water flea	Experimental	21 days	NOEC	0.015 mg/l
octamethylcyclotetrasil oxane	556-67-2	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5	Activated sludge	Experimental	3 hours	EC20	292 mg/l
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2-Phenoxyethyl acrylate	48145-04-6	Experimental Biodegradation	28 days	BOD	22.3 %BOD/ThOD	OECD 301D - Closed bottle test
2-Phenoxyethyl acrylate	48145-04-6	Estimated Photolysis		Photolytic half-life (in air)	9.7 hours (t 1/2)	
Methacrylate polymer	Trade Secret	Data not available - insufficient	N/A	N/A	N/A	N/A
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	30-40 %removal of DOC	OECD 301A - DOC Die Away Test
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Experimental Biodegradation		Dissolv. Organic Carbon Deplet	98 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	OECD 111 Hydrolysis func of pH
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Experimental Hydrolysis		Hydrolytic half-life acidic pH	6.5 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Aliphatic urethane acrylate	Trade Secret	Data not available - insufficient	N/A	N/A	N/A	N/A
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	119313-12-1	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	3 %CO2 evolution/THC O2 evolution	similar to OECD 301B
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Experimental Biodegradation	28 days	CO2 evolution	≤1 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
2-phenoxyethanol	122-99-6	Experimental Biodegradation	28 days	BOD	90 %BOD/ThOD	OECD 301F - Manometric respirometry
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Experimental Biodegradation	28 days	BOD	<1 %BOD/ThOD	OECD 301F - Manometric respirometry
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Experimental Biodegradation	28 days	CO2 evolution	98 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Data not available - insufficient	N/A	N/A	N/A	N/A
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Experimental Biodegradation	28 days	CO2 evolution	72-85 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
octamethylcyclotetrasiloxane	556-67-2	Experimental Biodegradation	29 days	CO2 evolution	3.7 %CO2 evolution/THC O2 evolution	OECD 310 CO2 Headspace
octamethylcyclotetrasiloxane	556-67-2	Experimental Photolysis		Photolytic half-life (in air)	31 days (t 1/2)	
octamethylcyclotetrasiloxane	556-67-2	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	69.3-144 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5	Experimental Biodegradation	28 days	CO2 evolution	58-61 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
2-Phenoxyethyl acrylate	48145-04-6	Experimental Bioconcentration		Log Kow	2.58	
Methacrylate polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Experimental Bioconcentration		Log Kow	1.2	similar to OECD 107
Aliphatic urethane acrylate	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-benzyl-2-dimethylamino-	119313-12-1	Experimental		Log Kow	2.91	EC A.8 Partition Coefficient

4'-morpholinobutyrophenone		Bioconcentration				
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Experimental BCF - Fish	56 days	Bioaccumulation factor	<10	
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Experimental Bioconcentration		Log Kow	3.09	
2-phenoxyethanol	122-99-6	Experimental Bioconcentration		Log Kow	1.2	EC A.8 Partition Coefficient
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Experimental BCF - Fish	42 days	Bioaccumulation factor	<3.6	OECD305-Bioconcentration
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Experimental Bioconcentration		Log Kow	1.105	
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Experimental Bioconcentration		Log Kow	2.52	OECD 107 log Kow shke flask mtd
octamethylcyclotetrasiloxane	556-67-2	Experimental BCF - Fish	28 days	Bioaccumulation factor	12400	40CFR 797.1520-Fish Bioaccumm
octamethylcyclotetrasiloxane	556-67-2	Experimental Bioconcentration		Log Kow	6.49	OECD 123 log Kow slow stir
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5	Experimental Bioconcentration		Log Kow	2.89	OECD 107 log Kow shke flask mtd

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
2-Phenoxyethyl acrylate	48145-04-6	Estimated Mobility in Soil	Koc	220 l/kg	Episuite™
1-Vinylhexahydro-2H-azepin-2-one	2235-00-9	Modeled Mobility in Soil	Koc	47 l/kg	Episuite™
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	119313-12-1	Experimental Mobility in Soil	Koc	49,000 l/kg	OECD 121 Estim. of Koc by HPLC
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	Experimental Mobility in Soil	Koc	626 l/kg	OECD 121 Estim. of Koc by HPLC
2-phenoxyethanol	122-99-6	Experimental Mobility in Soil	Koc	41 l/kg	OECD 121 Estim. of Koc by HPLC
29H,31H-Phthalocyaninato(2-)-N29,N30,N31,N32 copper	147-14-8	Modeled Mobility in Soil	Koc	10,000,000,000 l/kg	Episuite™
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	Estimated Mobility in Soil	Koc	10 l/kg	Episuite™
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	Experimental Mobility in Soil	Koc	100 l/kg	OECD 121 Estim. of Koc by HPLC
octamethylcyclotetrasiloxane	556-67-2	Experimental Mobility in Soil	Koc	16,600 l/kg	OECD 106 Adsp-Desb Batch Equil

12.5. Results of the PBT and vPvB assessment

Ingredient	CAS Nbr	PBT/vPvB status
octamethylcyclotetrasiloxane	556-67-2	Meets REACH PBT criteria
octamethylcyclotetrasiloxane	556-67-2	Meets REACH PBT criteria

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

080312* Waste ink containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(PHENOXY ETHYL ACRYLATE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(PHENOXY ETHYL ACRYLATE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(PHENOXY ETHYL ACRYLATE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.

Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient

octamethylcyclotetrasiloxane

CAS Nbr

556-67-2

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Authorization status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

Ingredient

2-benzyl-2-dimethylamino-4'-

morpholinobutyrophenone

2-methyl-1-(4-methylthiophenyl)-2-

morpholinopropan-1-one

octamethylcyclotetrasiloxane

CAS Nbr

119313-12-1

71868-10-5

556-67-2

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

Global inventory status

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone	119313-12-1	100	200
2-methyl-1-(4-	71868-10-5	200	500

methylthiophenyl)-2-morpholinopropan-1-one			
2-(2-Ethoxyethoxy)ethyl acrylate	7328-17-8	200	500
octamethylcyclotetrasiloxane	556-67-2	100	200

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H360D	May damage the unborn child.
H360FD	May damage fertility. May damage the unborn child.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.
H361f	Suspected of damaging fertility.
H372	Causes damage to organs through prolonged or repeated exposure.
H372	Causes damage to organs through prolonged or repeated exposure: respiratory system.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

EU Section 09: pH information information was added.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: CLP Supplemental Precautionary Statements information was deleted.

Label: CLP Target Organ Hazard Statement information was modified.

Section 2: Other hazards phrase information was modified.

Section 02: SDS Elements: CLP Supplemental Precautionary Statements information was added.

Section 03: Composition table % Column heading information was added.

Section 3: Composition/ Information of ingredients table information was modified.

Section 03: Substance not applicable information was added.

Section 04: Information on toxicological effects information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 09: Color information was added.

Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 09: Odor information was added.
Sections 3 and 9: Odour, colour, grade information information was deleted.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive and/or Developmental Effects text information was deleted.
Section 11: Reproductive Hazards information information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: No PBT/vPvB information available warning information was deleted.
Section 12: PBT/vPvB table row information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 13: 13.1. Waste disposal note information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.

Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 15: Authorization status under REACH: SVHC Authorization ingredient information information was added.
Section 15: Chemical Safety Assessment information was modified.
Section 15: Regulations - Inventories information was modified.
Section 15: Restrictions on manufacture ingredients information information was added.
Section 15: Seveso Substance Text information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was modified.
Section 16: UK disclaimer information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk