



Safety Data Sheet

Copyright, 2023, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	28-8293-4	Version number:	2.01
Revision date:	28/07/2023	Supersedes date:	02/12/2022
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Parts A and B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical resin.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

EU Member State Responsible Contact

Address: 3M Ireland Ltd, The Iveagh Building, Carrickmines Park, Dublin D18 X015.
Telephone: +353 1 280 3555

1.4. Emergency telephone number

+44 (0)1344 858 000 or call your doctor.

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

28-7650-6, 28-7666-2

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Contains:
Polyoxyalkylenes.; 4,4'-methylenediphenyl diisocyanate; 1,1'-Phenyliminodipropan-2-ol; 1,1'-Methylenebis[isocyanatobenzene], homopolymer; methylenediphenyl diisocyanate; 1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE

HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261G	Avoid breathing vapours or dust.
P280B	Wear protective gloves and eye/face protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.

H412 Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P261G Avoid breathing vapours or dust.
P280B Wear protective gloves and eye/face protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:

Label: CLP Ingredients - kit components information was modified.
Section 2: <125ml Hazard - Environmental information was added.
Label: CLP Classification information was modified.
Label: CLP Environmental Hazard Statements information was added.



Safety Data Sheet

Copyright, 2023, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	28-7650-6	Version number:	4.01
Revision date:	07/02/2023	Supersedes date:	06/10/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

EU Member State Responsible Contact

Address: 3M Ireland Ltd, The Iveagh Building, Carrickmines Park, Dublin D18 X015.
Telephone: +353 1 280 3555

1.4. Emergency telephone number

+44 (0)1344 858 000 or call your doctor.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Polyoxyalkylenes	154517-54-1		35 - 45
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0	25 - 35
1,1'-Methylenebis[isocyanatobenzene], homopolymer	39310-05-9		5 - 15
methylenediphenyl diisocyanate	26447-40-5	247-714-0	< 2
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	217-420-7	< 1

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P261A	Avoid breathing vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 45% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyoxyalkylenes	(CAS-No.) 154517-54-1	35 - 45	Resp. Sens. 1, H334 Skin Sens. 1, H317
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	25 - 35	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
Diundecyl phthalate, branched and linear	(CAS-No.) 85507-79-5 (EC-No.) 287-401-6	< 15	Substance not classified as hazardous
Diundecyl phthalate	(CAS-No.) 3648-20-2 (EC-No.) 222-884-9	< 15	Aquatic Chronic 3, H412

1,1'-Methylenebis[isocyanatobenzene], homopolymer	(CAS-No.) 39310-05-9	5 - 15	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373
methylenediphenyl diisocyanate	(CAS-No.) 26447-40-5 (EC-No.) 247-714-0	< 2	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	(CAS-No.) 1843-03-4 (EC-No.) 217-420-7	< 1	Skin Sens. 1, H317 Aquatic Chronic 4, H413

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
methylenediphenyl diisocyanate	(CAS-No.) 26447-40-5 (EC-No.) 247-714-0	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335
1,1'-Methylenebis[isocyanatobenzene], homopolymer	(CAS-No.) 39310-05-9	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide.
Hydrogen cyanide.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with

fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Protect from sunlight. Store away from heat. Store away from strong bases. Store away from areas where product may come into contact with food or pharmaceuticals. Store in a dry place.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	101-68-8	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer
Free isocyanates	26447-40-5	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer
Free isocyanates	39310-05-9	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Light Straw
Odor	Pungent Odor
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	≥ 148.9 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	≥ 148.9 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>

pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	741 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Density	<i>No data available.</i>
Relative density	1.08 [Ref Std: WATER=1]
Relative Vapour Density	<i>No data available.</i>

9.2. Other information

9.2.2 Other safety characteristics

Average particle size	<i>No data available.</i>
Bulk density	<i>No data available.</i>
EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Molecular weight	<i>No data available.</i>
Softening point	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong bases.

Alcohols.

Water

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
------------------	------------------

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyoxyalkylenes	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyoxyalkylenes	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Diundecyl phthalate	Dermal	Rabbit	LD50 > 7,900 mg/kg
Diundecyl phthalate, branched and linear	Dermal	Rat	LD50 > 2,000 mg/kg
Diundecyl phthalate, branched and linear	Ingestion	Rat	LD50 > 15,800 mg/kg
Diundecyl phthalate	Ingestion	Rat	LD50 > 15,000 mg/kg
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Ingestion	Rat	LD50 31,600 mg/kg
methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-	Dermal	Rat	LD50 > 2,000 mg/kg

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Part A)

METHYLPHENYL)BUTANE			
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-methylenediphenyl diisocyanate	official classification	Irritant
Diundecyl phthalate, branched and linear	Rabbit	No significant irritation
1,1'-Methylenebis[isocyanatobenzene], homopolymer	official classification	Irritant
methylenediphenyl diisocyanate	official classification	Irritant
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	In vitro data	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-methylenediphenyl diisocyanate	official classification	Severe irritant
Diundecyl phthalate, branched and linear	Rabbit	Mild irritant
1,1'-Methylenebis[isocyanatobenzene], homopolymer	official classification	Severe irritant
methylenediphenyl diisocyanate	official classification	Severe irritant
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	In vitro data	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-methylenediphenyl diisocyanate	official classification	Sensitising
Diundecyl phthalate, branched and linear	Human	Not classified
1,1'-Methylenebis[isocyanatobenzene], homopolymer	official classification	Sensitising
methylenediphenyl diisocyanate	official classification	Sensitising
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	Mouse	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-methylenediphenyl diisocyanate	Human	Sensitising
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Human	Sensitising
methylenediphenyl diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Part A)

4,4'-methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Diundecyl phthalate, branched and linear	In Vitro	Not mutagenic
1,1'-Methylenebis[isocyanatobenzene], homopolymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Diundecyl phthalate, branched and linear	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,100 mg/kg/day	21 days
Diundecyl phthalate, branched and linear	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)
Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Diundecyl phthalate, branched and linear	Ingestion	liver	Not classified	Rat	NOAEL 2,100 mg/kg/day	21 days
1,1'-Methylenebis[isocyanatobenzene], homopolymer	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Part A)

1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	Ingestion	endocrine system hematopoietic system liver eyes	Not classified	Rat	NOAEL 392 mg/kg/day	13 weeks
---	-----------	--	----------------	-----	---------------------	----------

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyoxyalkylenes	154517-54-1	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	21 days	NOEC	10 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Green algae	Estimated	72 hours	EC50	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Sheepshead Minnow	Estimated	96 hours	LC50	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Green algae	Estimated	72 hours	NOEC	100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Rainbow trout	Estimated	155 days	NOEC	100 mg/l
1,1'-Methylenebis[isocyanatobenzene], homopolymer	39310-05-9	Water flea	Analogous Compound	24 hours	EC50	>100 mg/l
Diundecyl phthalate	3648-20-2	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Diundecyl phthalate	3648-20-2	Water flea	Experimental	21 days	NOEC	0.35 mg/l
methylenediphenyl diisocyanate	26447-40-5	Green algae	Analogous Compound	72 hours	EC50	>1,640 mg/l

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Part A)

methylenediphenyl diisocyanate	26447-40-5	Water flea	Analogous Compound	24 hours	EC50	>1,000 mg/l
methylenediphenyl diisocyanate	26447-40-5	Zebra Fish	Analogous Compound	96 hours	LC50	>1,000 mg/l
methylenediphenyl diisocyanate	26447-40-5	Green algae	Analogous Compound	72 hours	NOEC	1,640 mg/l
methylenediphenyl diisocyanate	26447-40-5	Water flea	Analogous Compound	21 days	NOEC	10 mg/l
methylenediphenyl diisocyanate	26447-40-5	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l
methylenediphenyl diisocyanate	26447-40-5	Lettuce	Analogous Compound	17 days	NOEC	1,000 mg/kg (Dry Weight)
methylenediphenyl diisocyanate	26447-40-5	Redworm	Analogous Compound	14 days	LC50	>1,000 mg/kg (Dry Weight)
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Green algae	Experimental	72 hours	ErC50	>1,000 mg/l
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Green algae	Experimental	72 hours	ErC10	>1,000 mg/l
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Activated sludge	Analogous Compound	3 hours	EC50	>1,000 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyoxyalkylenes	154517-54-1	Data not available - insufficient	N/A	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	
Diundecyl phthalate, branched and linear	85507-79-5	Experimental Biodegradation	28 days	CO2 evolution	66 %CO2 evolution/THC O2 evolution (does not pass 10-day window)	OECD 301B - Modified sturm or CO2
1,1'-Methylenebis[isocyanatobenzene], homopolymer	39310-05-9	Hydrolysis product Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
1,1'-Methylenebis[isocyanatobenzene], homopolymer	39310-05-9	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	<2 hours (t 1/2)	
Diundecyl phthalate	3648-20-2	Experimental Biodegradation	28 days	CO2 evolution	76 %CO2 evolution/THC O2 evolution	similar to OECD 301B
methylenediphenyl diisocyanate	26447-40-5	Analogous Compound Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
methylenediphenyl diisocyanate	26447-40-5	Analogous Compound Aquatic	28 days	BOD	0 %BOD/ThOD	OECD 302C - Modified MITI (II)

3M™ Scotchcast™ Flame-Retardant Compound 2131 (Part A)

		Inherent Biodegrad.				
methylenediphenyl diisocyanate	26447-40-5	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	<2 hours (t 1/2)	
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Experimental Biodegradation	28 days	CO2 evolution	12 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyoxyalkylenes	154517-54-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Experimental BCF - Fish	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
Diundecyl phthalate, branched and linear	85507-79-5	Modeled Bioconcentration		Bioaccumulation factor	7.4	Catalogic™
Diundecyl phthalate, branched and linear	85507-79-5	Experimental Bioconcentration		Log Kow	10.33	
1,1'-Methylenebis[isocyanatobenzene], homopolymer	39310-05-9	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	200	
Diundecyl phthalate	3648-20-2	Modeled Bioconcentration		Bioaccumulation factor	7.4	Catalogic™
methylenediphenyl diisocyanate	26447-40-5	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
methylenediphenyl diisocyanate	26447-40-5	Analogous Compound Bioconcentration		Log Kow	4.51	OECD 117 log Kow HPLC method
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Modeled Bioconcentration		Log Kow	12.7	Episuite™

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Mobility in Soil	Koc	34,000 l/kg	Episuite™
methylenediphenyl diisocyanate	26447-40-5	Modeled Mobility in Soil	Koc	300,000 l/kg	Episuite™
1,1,3-TRIS(3-TERT-BUTYL-4-HYDROXY-6-METHYLPHENYL)BUTANE	1843-03-4	Experimental Mobility in Soil	Koc	33,900,000 l/kg	OECD 121 Estim. of Koc by HPLC

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.

ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
4,4'-methylenediphenyl diisocyanate	101-68-8	Gr. 3: Not classifiable	International Agency for Research on Cancer
methylenediphenyl diisocyanate	26447-40-5	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
1,1'-Methylenebis[isocyanatobenzene], homopolymer	39310-05-9	Carc. 2	3M classified according to Regulation (EC) No 1272/2008
4,4'-methylenediphenyl diisocyanate	101-68-8	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
methylenediphenyl diisocyanate	26447-40-5	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
methylenediphenyl diisocyanate	26447-40-5
4,4'-methylenediphenyl diisocyanate	101-68-8

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Revision information:

Section 9: Vapour density value information was modified.

Section 15: Carcinogenicity information information was modified.

Section 16: Web address information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

Copyright, 2023, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	28-7666-2	Version number:	3.00
Revision date:	27/07/2023	Supersedes date:	15/11/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotchcast™ Flame Retardant Resin 2131 (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

EU Member State Responsible Contact

Address: 3M Ireland Ltd, The Iveagh Building, Carrickmines Park, Dublin D18 X015.
Telephone: +353 1 280 3555

1.4. Emergency telephone number

+44 (0)1344 858 000 or call your doctor.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
1,1'-Phenylinodipropan-2-ol	3077-13-2	221-360-7	4 - 10

HAZARD STATEMENTS:

H318	Causes serious eye damage.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280A Wear eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318	Causes serious eye damage.
H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P280A Wear eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.

4% of the mixture consists of components of unknown acute oral toxicity.

Contains 8% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1,3-Butadiene, homopolymer, hydroxy-terminated	(CAS-No.) 69102-90-5	20 - 30	Substance not classified as hazardous
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	(CAS-No.) 84852-53-9 (EC-No.) 284-366-9	22 - 25	Substance not classified as hazardous
Diundecyl phthalate, branched and linear	(CAS-No.) 85507-79-5 (EC-No.) 287-401-6	10 - 20	Substance not classified as hazardous
Silicic acid, aluminum potassium sodium salt	(CAS-No.) 12736-96-8 (EC-No.) 235-787-1	1 - 10	Substance not classified as hazardous
Propane-1,2-diol, propoxylated	(CAS-No.) 25322-69-4	5 - 10	Acute Tox. 4, H302
Diantimony pentoxide	(CAS-No.) 1314-60-9 (EC-No.) 215-237-7	5 - 10	Aquatic Chronic 2, H411
Castor oil	(CAS-No.) 8001-79-4 (EC-No.) 232-293-8	1 - 10	Substance not classified as hazardous
1,1'-Phenyliminodipropan-2-ol	(CAS-No.) 3077-13-2 (EC-No.) 221-360-7	4 - 10	Eye Dam. 1, H318
Oxydipropanol	(CAS-No.) 25265-71-8 (EC-No.) 246-770-3 (REACH-No.) 01-2119456811-38	3 - 6	Substance not classified as hazardous
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	<= 2	Substance with a national occupational exposure limit
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS-No.) 68909-20-6 (EC-No.) 272-697-1	<= 1	EUH066 STOT RE 2, H373
1,4-diazabicyclooctane	(CAS-No.) 280-57-9 (EC-No.) 205-999-9	<= 1	Acute Tox. 4, H302 Eye Dam. 1, H318

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If you are concerned, get medical advice.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of antimony.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Keep cool. Store away from heat. Store in a dry place.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³	
Silicon dioxide	68909-20-6	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid.
Colour	Black
Odor	Pungent Odor
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	> 143.3 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	> 143.3 °C [Test Method:Closed Cup]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	4,264 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	< 186,158.4 Pa [@ 55 °C]
Density	<i>No data available.</i>
Relative density	1.29 [Ref Std:WATER=1]
Relative Vapour Density	<i>No data available.</i>

9.2. Other information**9.2.2 Other safety characteristics**

EU Volatile Organic Compounds *No data available.*

Evaporation rate
Molecular weight

No data available.

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
1,3-Butadiene, homopolymer, hydroxy-terminated	Dermal		LD50 estimated to be > 5,000 mg/kg
1,3-Butadiene, homopolymer, hydroxy-terminated	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Diundecyl phthalate, branched and linear	Dermal	Rat	LD50 > 2,000 mg/kg
Diundecyl phthalate, branched and linear	Ingestion	Rat	LD50 > 15,800 mg/kg
Propane-1,2-diol, propoxylated	Dermal	Rabbit	LD50 > 10,000 mg/kg
Propane-1,2-diol, propoxylated	Ingestion	Rat	LD50 > 1,000 mg/kg
1,1'-Phenyliminodipropan-2-ol	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,1'-Phenyliminodipropan-2-ol	Ingestion	Rat	LD50 3,800 mg/kg
Castor oil	Dermal		LD50 estimated to be > 5,000
Castor oil	Ingestion		LD50 estimated to be > 5,000
Oxydipropanol	Dermal	Rabbit	LD50 > 5,010 mg/kg
Oxydipropanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.34 mg/l
Oxydipropanol	Ingestion	Rat	LD50 > 14,800 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,4-diazabicyclooctane	Dermal	Rabbit	LD50 > 3,200 mg/kg
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
1,4-diazabicyclooctane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.05 mg/l
1,4-diazabicyclooctane	Ingestion	Rat	LD50 1,870 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Diundecyl phthalate, branched and linear	Rabbit	No significant irritation
Propane-1,2-diol, propoxylated	Not available	No significant irritation
1,1'-Phenyliminodipropan-2-ol	Professional judgement	Minimal irritation
Castor oil	Human	Minimal irritation
Oxydipropanol	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation

3M Scotchcast™ Flame Retardant Resin 2131 (Part B)

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Rabbit	No significant irritation
1,4-diazabicyclooctane	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Diundecyl phthalate, branched and linear	Rabbit	Mild irritant
Propane-1,2-diol, propoxylated	Not available	Mild irritant
1,1'-Phenyliminodipropan-2-ol	Professional judgement	Corrosive
Castor oil	Rabbit	Mild irritant
Oxydipropanol	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Rabbit	No significant irritation
1,4-diazabicyclooctane	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Diundecyl phthalate, branched and linear	Human	Not classified
Propane-1,2-diol, propoxylated	Human and animal	Not classified
Castor oil	Human	Not classified
Oxydipropanol	Guinea pig	Not classified
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Diundecyl phthalate, branched and linear	In Vitro	Not mutagenic
Propane-1,2-diol, propoxylated	In Vitro	Not mutagenic
Castor oil	In Vitro	Not mutagenic
Castor oil	In vivo	Not mutagenic
Oxydipropanol	In Vitro	Not mutagenic
Oxydipropanol	In vivo	Not mutagenic
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Oxydipropanol	Ingestion	Multiple animal species	Not carcinogenic
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Diundecyl phthalate, branched and linear	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,100 mg/kg/day	21 days
Diundecyl phthalate, branched and linear	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Oxydipropanol	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Diundecyl phthalate, branched and linear	Ingestion	liver	Not classified	Rat	NOAEL 2,100 mg/kg/day	21 days
Castor oil	Ingestion	heart hematopoietic system liver	Not classified	Rat	NOAEL 4,800 mg/kg/day	13 weeks
Castor oil	Ingestion	kidney and/or bladder	Not classified	Mouse	NOAEL 13,000 mg/kg/day	13 weeks
Oxydipropanol	Ingestion	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 470 mg/kg/day	105 weeks
Oxydipropanol	Ingestion	heart	Not classified	Rat	NOAEL 470 mg/kg/day	105 weeks
Oxydipropanol	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 3,040 mg/kg/day	105 weeks
Oxydipropanol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 115 mg/kg/day	105 weeks
Oxydipropanol	Ingestion	skin bone, teeth, nails, and/or hair hematopoietic system immune system nervous system vascular system	Not classified	Rat	NOAEL 3,040 mg/kg/day	105 weeks
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Activated sludge	Experimental	3 hours	NOEC	10 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Green algae	Experimental	96 hours	EC50	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Rainbow trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
1,1'-(Ethane-1,2-diyl)bis[pentabromobenzene]	84852-53-9	Green algae	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Green algae	Estimated	72 hours	EC50	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Sheepshead Minnow	Estimated	96 hours	LC50	>100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Green algae	Estimated	72 hours	NOEC	100 mg/l
Diundecyl phthalate, branched and linear	85507-79-5	Rainbow trout	Estimated	155 days	NOEC	100 mg/l
Silicic acid, aluminum potassium sodium salt	12736-96-8	Green algae	Estimated	96 hours	EC50	>100 mg/l
Silicic acid, aluminum potassium sodium salt	12736-96-8	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Silicic acid, aluminum potassium sodium salt	12736-96-8	Green algae	Estimated	72 hours	NOEC	100 mg/l
Silicic acid, aluminum potassium sodium salt	12736-96-8	Water flea	Estimated	21 days	NOEC	100 mg/l
Diantimony pentoxide	1314-60-9	Fathead minnow	Estimated	96 hours	LC50	19.1 mg/l
Diantimony pentoxide	1314-60-9	Fish	Estimated	96 hours	LC50	9.2 mg/l

3M Scotchcast™ Flame Retardant Resin 2131 (Part B)

Diantimony pentoxide	1314-60-9	Green algae	Estimated	72 hours	ErC50	>48.6 mg/l
Diantimony pentoxide	1314-60-9	Invertebrate	Estimated	96 hours	LC50	2.35 mg/l
Diantimony pentoxide	1314-60-9	Blackworm	Estimated	28 days	NOEC	149 mg/kg (Dry Weight)
Diantimony pentoxide	1314-60-9	Fathead minnow	Estimated	28 days	NOEC	1.5 mg/l
Diantimony pentoxide	1314-60-9	Green algae	Estimated	72 hours	NOEC	2.8 mg/l
Diantimony pentoxide	1314-60-9	Water flea	Estimated	21 days	NOEC	2.31 mg/l
Diantimony pentoxide	1314-60-9	Activated sludge	Estimated	4 hours	EC50	36 mg/l
Diantimony pentoxide	1314-60-9	Barley	Estimated	5 days	EC50	9,230 mg/kg (Dry Weight)
Diantimony pentoxide	1314-60-9	Soil microbes	Estimated	7 days	NOEC	3,900 mg/kg (Dry Weight)
Diantimony pentoxide	1314-60-9	Springtail	Estimated	28 days	NOEC	1,330 mg/kg (Dry Weight)
Castor oil	8001-79-4	Bacteria	Analogous Compound	16 hours	NOEC	10,000 mg/l
Castor oil	8001-79-4	Zebra Fish	Analogous Compound	96 hours	LC50	>100 mg/l
1,1'-Phenyliminodiprop-2-ol	3077-13-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	48 hours	EC50	105.8 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	NOEC	100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	21 days	NOEC	>=10 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Oxydiprop-2-anol	25265-71-8	Goldfish	Experimental	96 hours	LC50	>5,000 mg/l
Oxydiprop-2-anol	25265-71-8	Green algae	Experimental	72 hours	EC50	>100 mg/l
Oxydiprop-2-anol	25265-71-8	Water flea	Experimental	48 hours	EC50	>100 mg/l
Oxydiprop-2-anol	25265-71-8	Green algae	Experimental	72 hours	NOEC	100 mg/l
Oxydiprop-2-anol	25265-71-8	Bacteria	Experimental	18 hours	EC10	1,000 mg/l
Oxydiprop-2-anol	25265-71-8	Bobwhite quail	Experimental	14 days	LD50	>2,000 mg per kg of bodyweight
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	Algae or other aquatic plants	Estimated	72 hours	EC50	>100 mg/l
1,4-diazabicyclooctane	280-57-9	Bacteria	Experimental	17 hours	EC50	356 mg/l
1,4-diazabicyclooctane	280-57-9	Common Carp	Experimental	96 hours	LC50	>100 mg/l
1,4-diazabicyclooctane	280-57-9	Green algae	Experimental	72 hours	ErC50	180 mg/l

3M Scotchcast™ Flame Retardant Resin 2131 (Part B)

1,4-diazabicyclooctane	280-57-9	Water flea	Experimental	48 hours	EC50	>100 mg/l
1,4-diazabicyclooctane	280-57-9	Green algae	Experimental	72 hours	ErC10	79 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	Data not availbl-insufficient	N/A	N/A	N/A	N/A
1,1'-(Ethane-1,2-diy)bis[pentabromobenzene]	84852-53-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThoD	OECD 301C - MITI test (I)
Diundecyl phthalate, branched and linear	85507-79-5	Experimental Biodegradation	28 days	CO2 evolution	66 %CO2 evolution/THCO2 evolution (does not pass 10-day window)	OECD 301B - Modified sturm or CO2
Silicic acid, aluminum potassium sodium salt	12736-96-8	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Diantimony pentoxide	1314-60-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Castor oil	8001-79-4	Analogous Compound Biodegradation	28 days	BOD	64 %BOD/ThoD	OECD 301D - Closed bottle test
1,1'-Phenyliminodiprop-2-ol	3077-13-2	Modeled Biodegradation	28 days	BOD	6 %BOD/ThoD	Catalogic™
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Biodegradation	28 days	BOD	86.6 %BOD/ThoD	OECD 301F - Manometric respirometry
Oxydipropanol	25265-71-8	Experimental Biodegradation	28 days	BOD	84.4 %BOD/ThoD	OECD 301F - Manometric respirometry
Oxydipropanol	25265-71-8	Experimental Aquatic Inherent Biodegrad.	42 days	Dissolv. Organic Carbon Deplet	83.6 %removal of DOC	OECD 302A - Modified SCAS Test
Oxydipropanol	25265-71-8	Experimental Biodegradation	64 days	Dissolv. Organic Carbon Deplet	23.6 %removal of DOC	OECD 306(Misc)-Biodegrad. Seaw
Carbon black	1333-86-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	Data not availbl-insufficient	N/A	N/A	N/A	N/A
1,4-diazabicyclooctane	280-57-9	Experimental Biodegradation	28 days	CO2 evolution	7 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,1'-(Ethane-1,2-diy)bis[pentabromobenzene]	84852-53-9	Experimental Bioconcentration		Log Kow	3.55	
Diundecyl phthalate, branched and linear	85507-79-5	Modeled Bioconcentration		Bioaccumulation factor	7.4	Catalogic™
Diundecyl phthalate, branched and linear	85507-79-5	Experimental Bioconcentration		Log Kow	10.33	
Silicic acid, aluminum potassium sodium salt	12736-96-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Diantimony pentoxide	1314-60-9	Analogous Compound BCF -	23 days	Bioaccumulation factor	<=28.6	

3M Scotchcast™ Flame Retardant Resin 2131 (Part B)

		Fish				
Castor oil	8001-79-4	Modeled Bioconcentration		Bioaccumulation factor	7.4	Catalogic™
1,1'-Phenyliminodiprop-2-ol	3077-13-2	Modeled Bioconcentration		Bioaccumulation factor	2.8	Catalogic™
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Bioconcentration		Log Kow	≤1.13	EC A.8 Partition Coefficient
Oxydiprop-2-ol	25265-71-8	Experimental BCF - Fish	42 days	Bioaccumulation factor	4.6	OECD305-Bioconcentration
Oxydiprop-2-ol	25265-71-8	Experimental Bioconcentration		Log Kow	-0.462	EC A.8 Partition Coefficient
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-diazabicyclooctane	280-57-9	Experimental BCF - Fish	42 days	Bioaccumulation factor	<13	OECD305-Bioconcentration

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
1,1'-Phenyliminodiprop-2-ol	3077-13-2	Modeled Mobility in Soil	Koc	150 l/kg	ACD/Labs ChemSketch™
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Mobility in Soil	Koc	<17.8 l/kg	OECD 121 Estim. of Koc by HPLC
Oxydiprop-2-ol	25265-71-8	Modeled Mobility in Soil	Koc	1 l/kg	Episuite™
1,4-diazabicyclooctane	280-57-9	Modeled Mobility in Soil	Koc	3 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC

and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H302	Harmful if swallowed.
H318	Causes serious eye damage.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 2: <125ml Hazard - Environmental information was added.
Label: CLP Classification information was modified.
Label: CLP Environmental Hazard Statements information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Biocumulative potential information information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

Section 16: Web address information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

For Northern Ireland documents, please contact your 3M representative to obtain a copy.