



Safety Data Sheet

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Revision date:	14/12/2023	Supersedes date:	22/07/2021
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld™ Epoxy Adhesive EC-2792 B/A

Product Identification Numbers

87-2500-0439-4 87-3300-0137-8

7000058949 7100155478

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000

E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

29-7255-2, 29-7254-5

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Contains:

bis-[4-(2,3-epoxypropoxy)phenyl]propane; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); 2,4,6-tris(dimethylaminomethyl)phenol

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P273 Avoid release to the environment.

P280B Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements**Prevention:**

P260A Do not breathe vapours.
P280B Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

GB Kit Information: CLP Percent Unknown information was added.
GB Label: CLP Ingredients - kit components information was added.
Label: CLP Percent Unknown - Kit information was deleted.
Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was deleted.
Section 2: <125ml Precautionary - Prevention information was modified.
Section 2: <125ml Precautionary - Response information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

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Document group:	29-7254-5	Version number:	5.01
Revision date:	09/08/2023	Supersedes date:	17/07/2020

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld™ Epoxy Adhesive EC-2792 B/A Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Base component of two part Epoxy Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	80 - 98

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
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<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.
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Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
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Contains 3% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	80 - 98	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Methyl methacrylate - butadiene - styrene polymer	(CAS-No.) 25053-09-2	< 15	Substance not classified as hazardous
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include: Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising

agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odor	Epoxy
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	≥ 260 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	248.9 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	179,487 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	1.17 g/ml
Relative density	1.17 [<i>Ref Std: WATER=1</i>]
Relative Vapour Density	<i>Not applicable.</i>

9.2. Other information**9.2.2 Other safety characteristics**

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Percent volatile	0 - 1 % weight [<i>Test Method: Estimated</i>]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
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Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Methyl methacrylate - butadiene - styrene polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl methacrylate - butadiene - styrene polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
Methyl methacrylate - butadiene - styrene polymer	Professional judgement	Minimal irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
Methyl methacrylate - butadiene - styrene polymer	Professional judgement	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
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bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Methyl methacrylate - butadiene - styrene polymer	25053-09-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Methyl methacrylate - butadiene - styrene polymer	25053-09-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Methyl methacrylate - butadiene - styrene	25053-09-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

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polymer						
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER)

		POLYMER)	
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3
---	-----------

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects.

Revision information:

- EU Section 09: pH information information was added.
- GB Section 02: CLP Ingredient table information was added.
- GB Section 02: Other hazards phrase information was added.
- GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.
- GB Section 04: Information on toxicological effects information was added.
- GB Section 12: Classification Warning information was added.
- GB Section 15: Carcinogenicity information information was added.
- GB Section 15: Chemical Safety Assessment information was added.
- GBSDS Section 14 Transport in bulk - Main Heading information was added.
- GBSDS Section 14 UN Number information was added.
- CLP: Ingredient table information was deleted.
- Label: CLP Classification information was modified.
- Label: CLP Percent Unknown information was deleted.

Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.
Section 02: Label Elements: GB Percent Unknown information was added.
Section 2: Other hazards phrase information was deleted.
Section 03: Composition table % Column heading information was added.
Section 3: Composition/ Information of ingredients table information was added.
Section 3: Composition/ Information of ingredients table information was deleted.
Section 03: SCL table information was added.
Section 03: Substance not applicable information was added.
Section 04: Information on toxicological effects information was deleted.
Section 8: Occupational exposure limit table information was modified.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was deleted.
Section 11: GB Classification disclaimer information was added.
Section 11: GB No endocrine disruptor information available warning information was added.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 12: 12.6. Other adverse effects information was added.
Section 12: 12.7. Other adverse effects information was deleted.
Section 12: Classification Warning information was deleted.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Prints No Data if Adverse effects information is not present information was deleted.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.

Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 UN Number Column data information was added.
Section 14: Transportation classification information was deleted.
Section 15: Carcinogenicity information information was deleted.
Section 15: Chemical Safety Assessment information was deleted.
Section 15: Regulations - Inventories information was added.
Section 15: Restrictions on manufacture ingredients information was added.
Section 15: Seveso Hazard Category Text information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.
Section 16: Web address information was added.
Section 16: Web address information was deleted.
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

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Revision date:	14/12/2023	Supersedes date:	14/12/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld™ Epoxy Adhesive EC-2792 B/A Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Accelerator of two component epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317

For full text of H phrases, see Section 16.

2.2. Label elements**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

DANGER.

Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	30 - 60
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	1 - 5

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.

PRECAUTIONARY STATEMENTS**Prevention:**

P260A Do not breathe vapours.
 P280B Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTRE or doctor/physician.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**<=125 ml Hazard statements**

H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements**Prevention:**

P260A Do not breathe vapours.
 P280B Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

P310 present and easy to do. Continue rinsing.
P333 + P313 Immediately call a POISON CENTRE or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.

Contains 65% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Modified Epoxy Resin - N.J.T.S. Reg. No. 04499600-6840	Trade Secret	40 - 70	Substance not classified as hazardous
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2	30 - 60	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	3 - 7	Substance with a national occupational exposure limit
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9	1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:
Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.7	=>8 hours
Neoprene.	0.5	=>8 hours

Nitrile rubber. 0.4 =>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Neoprene apron.

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	viscous liquid
Colour	White
Odor	Very Mild Odor, Pungent Odor
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	>=171 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	171.1 °C [<i>Test Method:Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	9,862 mm ² /sec
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<=400 Pa [<i>@ 20 °C</i>]
Density	1.09 g/ml
Relative density	1.09 [<i>Ref Std:WATER=1</i>]
Relative Vapour Density	3.72 [<i>Ref Std:AIR=1</i>]

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

No data available.

Percent volatile

0 - 1 % weight [*Test Method:ACS*]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Amines.

Alcohols.

Strong bases.

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,525 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 2,850 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Professional judgement	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
------	-------	-------

3,3'-Oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	prematuring into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	prematuring into lactation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris(dimethylaminomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	gastrointestinal tract heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	skin liver nervous system auditory system hematopoietic	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

system | eyes

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
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3M Scotch-Weld™ Epoxy Adhesive EC-2792 B/A Part A

3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN2735	UN2735	UN2735
14.2 UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S.	AMINES, LIQUID, CORROSIVE, N.O.S.(4,7,10-TRIOXATRIDEDECANE-1,13-DIAMINE)	AMINES, LIQUID, CORROSIVE, N.O.S.(4,7,10-TRIOXATRIDEDECANE-1,13-DIAMINE)
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	C7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.

Revision information:

GB Section 02: CLP Ingredient table information was modified.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Bioaccumulative potential information information was modified.

Section 8: glove data value information was modified.

Section 8: Skin protection - protective clothing information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.