Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ High Modulus, Low Conductivity Glass Adhesive PN 58015/ PN 50681

Product Identification Numbers

FI-3000-0060-6 FI-3000-0073-9

7000077218 7000077220

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Automotive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS08 (Health Hazard) |

Pictograms

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0	< 0.3

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 12% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Kaolin, calcined	(CAS-No.) 92704-41-1 (EC-No.) 296-473-8	20 - 40	Substance not classified as hazardous
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	(EC-No.) 701-257-8	10 - 30	Substance not classified as hazardous
Polyurethane prepolymer 1	Trade Secret	10 - 30	Substance not classified as hazardous
Polyurethane prepolymer 2	Trade Secret	7 - 13	Substance not classified as hazardous
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	7 - 13	Substance with a national occupational exposure limit
Heptane, 3,3'-[methylenebis(oxymethylene)]bis-	(CAS-No.) 22174-70-5 (EC-No.) 244-815-1	1 - 5	Aquatic Chronic 4, H413
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	< 0.3	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 3	Substance with a national occupational exposure limit
dibutyltin dichloride	(CAS-No.) 683-18-1 (EC-No.) 211-670-0	< 0.1	Acute Tox. 2, H330 Acute Tox. 3, H301 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Muta. 2, H341 Repr. 1B, H360FD STOT RE 1, H372 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	(CAS-No.) 1461-22-9 (EC-No.) 215-958-7	< 0.001	Aquatic Acute 1, H400,M=1000 Aquatic Chronic 1, H410,M=1000

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
dibutyltin dichloride	(CAS-No.) 683-18-1 (EC-No.) 211-670-0	(C >= 5%) Skin Corr. 1B, H314 (0.01% =< C < 5%) Skin Irrit. 2, H315 (C >= 3%) Eye Dam. 1, H318 (0.01% =< C < 3%) Eye Irrit. 2, H319
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Isocyanates	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.

Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminium, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available

for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	101-68-8	UK HSC	TWA(as NCO):0.02 mg/m3;STEL(as NCO):0.07 mg/m3	Respiratory Sensitizer
Carbon black	1333-86-4	UK HSC	TWA: 3.5 mg/m³; STEL: 7 mg/m³	
Tin, organic compounds, except cyhexatin	1461-22-9	UK HSC	TWA(as Sn):0.1 mg/m3;STEL(as Sn):0.2 mg/m3	SKIN
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	
Tin, organic compounds, except cyhexatin	683-18-1	UK HSC	TWA(as Sn):0.1 mg/m3;STEL(as Sn):0.2 mg/m3	SKIN

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Free isocyanates	101-68-8	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
EPE: At the end of the period of exposure.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	=>8 hours
Neoprene.	0.5	=>8 hours
Nitrile rubber.	0.35	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Neoprene apron.
Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Black
Odor	Low Not Determined
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	280 ºC
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	*Not applicable.*
Autoignition temperature	200 ºC
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	*No data available.*
Water solubility	Immiscible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*No data available.*
Density	*No data available.*
Relative density	1.35 [@ 20 ºC] [*Ref Std:*WATER=1]

Relative Vapor Density	3.6 [*Ref Std:*AIR=1]

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*
Molecular weight	*No data available.*
Percent volatile	0.93 %

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
High shear and high temperature conditions
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Accelerators
Alcohols.
Amines.
Strong acids.
Strong bases.
Strong oxidising agents.
Water
Combustibles.
Finely divided active metals
Reactive metals
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Alkali and alkaline earth metals.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
No known health effects.

Additional information:
Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Kaolin, calcined	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Kaolin, calcined	Ingestion	Rat	LD50 > 2,000 mg/kg
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	Dermal	Rat	LD50 > 1,000 mg/kg
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
4,4'-methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Carbon black	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
4,4'-methylenediphenyl diisocyanate	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Carbon black	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
4,4'-methylenediphenyl diisocyanate	official classification	Severe irritant

Skin Sensitisation

Name	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
4,4'-methylenediphenyl diisocyanate	official classification	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-methylenediphenyl diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
4,4'-methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
4,4'-methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
4,4'-methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Kaolin, calcined	92704-41-1	Bacteria	Estimated	16 hours	EC10	1,400 mg/l
Kaolin, calcined	92704-41-1	Green algae	Estimated	72 hours	EC50	2,500 mg/l
Kaolin, calcined	92704-41-1	Water flea	Estimated	48 hours	EC50	>100 mg/l
Kaolin, calcined	92704-41-1	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Kaolin, calcined	92704-41-1	Green algae	Estimated	72 hours	EC10	41 mg/l
Kaolin, calcined	92704-41-1	Rainbow trout	Estimated	30 days	NOEC	100 mg/l
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	701-257-8		Data not available or insufficient for classification			N/A
Polyurethane prepolymer 1	Trade Secret		Data not available or insufficient for classification			N/A
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	EC50	>=100 mg/l
Carbon black	1333-86-4		Data not available or insufficient for			N/A

			classification			
Polyurethane prepolymer 2	Trade Secret		Data not available or insufficient for classification			NA
Heptane, 3,3'-[methylenebis(oxymethylene)]bis-	22174-70-5		Data not available or insufficient for classification			N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	21 days	NOEC	10 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A
dibutyltin dichloride	683-18-1	Algae	Experimental	96 hours	EC50	0.043 mg/l
dibutyltin dichloride	683-18-1	Water flea	Experimental	48 hours	EC50	0.84 mg/l
dibutyltin dichloride	683-18-1	Medaka	Experimental	28 days	NOEC	1.8 mg/l
dibutyltin dichloride	683-18-1	Water flea	Experimental	21 days	NOEC	0.015 mg/l
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Copepods	Laboratory	48 hours	LC50	0.00027 mg/l
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Diatom	Laboratory	72 hours	EC50	0.000987 mg/l
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Inland Silverside	Laboratory	96 hours	LC50	0.003 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Kaolin, calcined	92704-41-1	Data not availbl-insufficient			N/A	
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	701-257-8	Data not availbl-insufficient			N/A	
Polyurethane prepolymer 1	Trade Secret	Data not availbl-insufficient			N/A	
Carbon black	1333-86-4	Data not availbl-insufficient			N/A	
Polyurethane prepolymer 2	Trade Secret	Data not availbl-insufficient			N/A	
Heptane, 3,3'-[methylenebis(oxymethylene)]bis-	22174-70-5	Experimental Biodegradation	28 days	BOD	3.8 % BOD/ThBOD	OECD 301D - Closed bottle test
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	Non-standard method
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient			N/A	
dibutyltin dichloride	683-18-1	Modeled Photolysis		Photolytic half-life (in air)	12.7 hours (t 1/2)	Non-standard method

dibutyltin dichloride	683-18-1	Experimental Biodegradation	28 days	CO2 evolution	5.5 % weight	OECD 301B - Modified sturm or CO2
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Calculated Photolysis		Photolytic half-life (in air)	9.0 hours (t 1/2)	Non-standard method
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Laboratory Biodegradation	28 days	BOD	0 % weight	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Kaolin, calcined	92704-41-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
C14-17 alkanes, sec-mono- and disulfonic acids, phenyl esters	701-257-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polyurethane prepolymer 1	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polyurethane prepolymer 2	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Heptane, 3,3'-[methylenebis(oxymethylene)]bis-	22174-70-5	Estimated Bioconcentration		Bioaccumulation factor	1620	Estimated: Bioconcentration factor
4,4'-methylenediphenyl diisocyanate	101-68-8	Experimental BCF-Carp	28 days	Bioaccumulation factor	200	OECD 305E - Bioaccumulation flow-through fish test
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
dibutyltin dichloride	683-18-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Laboratory BCF - Other	10 days	Bioaccumulation factor	7950	Non-standard method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Mobility in Soil	Koc	34,000 l/kg	Episuite™
dibutyltin dichloride	683-18-1	Estimated Mobility in Soil	Koc	1,900 l/kg	Episuite™
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	Estimated Mobility in Soil	Koc	12,000 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.

Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
4,4'-methylenediphenyl diisocyanate	101-68-8	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
4,4'-methylenediphenyl diisocyanate	101-68-8	Gr. 3: Not classifiable	International Agency for Research on Cancer
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	CAS Nbr
4,4'-methylenediphenyl diisocyanate	101-68-8

Restriction status: listed in REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Authorization status under REACH:
The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

Ingredient	CAS Nbr
dibutyltin dichloride	683-18-1

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

Global inventory status
Contact 3M for more information.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
dibutyltin dichloride	683-18-1	50	200
TRIBUTYLTIN CHLORIDE (T; R:21-25-36/38-48/23/25)	1461-22-9	100	200

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H301	Toxic if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360FD	May damage fertility. May damage the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Revision information:
EU Section 09: pH information information was added.
CLP: Ingredient table information was modified.
Label: CLP Classification information was modified.
Label: CLP Percent Unknown information was deleted.
Label: CLP Percent Unknown information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Response information was modified.
Section 02: Regulation (EU) 2020/1149 Statement information was added.
Section 3 and Section 9: General physical form information information was modified.
Section 03: Composition table % Column heading information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 03: SCL table information was added.
Section 03: Substance not applicable information was added.
Section 04: First Aid - Symptoms and Effects (CLP) information was added.
Section 4: First aid for eye contact information information was modified.
Section 04: Information on toxicological effects information was modified.
Section 5: Hazardous combustion products table information was added.
Section 6: Accidental release clean-up information information was modified.
Section 7: Conditions safe storage information was modified.

Section 7: Precautions safe handling information information was modified.
Section 8: Eye/face protection information information was modified.
Section 8: glove data value information was added.
Section 8: glove data value information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 8: Personal Protection - Respiratory Information information was modified.
Section 8: Skin protection - protective clothing information information was modified.
Section 9: Autoignition temperature information information was modified.
Section 9: Boiling point information information was modified.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 9: Flammability (solid, gas) information information was added.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 09: Odor information was modified.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Relative density information information was modified.
Section 9: Solubility in water text information was modified.
Section 9: Specific physical form information information was added.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 10: Hazardous decomposition or by-products table information was modified.
Section 10: Hazardous decomposition products during combustion text information was added.
Section 10: Materials to avoid physical property information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Cancer Hazards information information was deleted.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Eye information information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Repeated Table information was deleted.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.

Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 15: Carcinogenicity information information was modified.
Section 15: Regulations - Inventories information was added.
Section 15: Seveso Substance Text information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.
Section 2: No PBT/vPvB information available warning information was added.

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