



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld EC-3524 Void Filling Compound

Product Identification Numbers

62-3524-6701-3

7000000862

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

10-4959-2, 10-4960-0

TRANSPORTATION INFORMATION

62-3524-6701-3

ADR/RID: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (EPOXY RESIN), (ANTIMONY TRIOXIDE), III, --.

IMDG-CODE: UN3082, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION, (EPOXY RESIN), (ANTIMONY TRIOXIDE), III, IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (EPOXY RESIN), (ANTIMONY TRIOXIDE), III.

KIT LABEL

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1A - Skin Sens. 1A; H317

Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Contains:

triphenyl phosphite; antimony trioxide; bis-[4-(2,3-epoxipropoxy)phenyl]propane; 2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine ; 2,4,6-tris(dimethylaminomethyl)phenol

HAZARD STATEMENTS:

H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261G Avoid breathing vapours or dust.
P273 Avoid release to the environment.
P280I Wear protective gloves, eye/face protection, and respiratory protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Label: CLP Ingredients - kit components information was modified.
Label: CLP Classification information was modified.
Label: CLP Environmental Hazard Statements information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.



Safety Data Sheet

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Document group:	10-4959-2	Version number:	13.02
Revision date:	07/09/2021	Supersedes date:	16/02/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A Blue, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Base of 2-Part Void Filling Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	40 - 70
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	500-073-3	10 - 30
antimony trioxide	1309-64-4	215-175-0	1 - 5

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280K	Wear protective gloves and respiratory protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Contains 22% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	40 - 70	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	(CAS-No.) 31452-80-9 (EC-No.) 500-073-3	10 - 30	Skin Sens. 1, H317
Glass Bubbles	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	10 - 30	Substance with a national occupational exposure limit
antimony trioxide	(CAS-No.) 1309-64-4 (EC-No.) 215-175-0	1 - 5	Carc. 2, H351 STOT RE 2, H373 Aquatic Chronic 2, H411
1,4-bis(isopropylamino)anthraquinone	(CAS-No.) 14233-37-5 (EC-No.) 238-101-9	< 0.1	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide.
Hydrogen Bromide
Oxides of antimony.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid

contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Antimony trioxide	1309-64-4	UK HSC	TWA(as Sb):0.5 mg/m ³	
Glass Bubbles	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	
Glass, oxide, chemicals	65997-17-3	UK HSC	TWA(as fiber):5 mg/m ³ (1 fibers/ml)	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the

results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile rubber.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Blue
Odor	Characteristic Epoxy
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	>=93.3 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	>=93.3 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	185,185.185185185 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	0.54 g/ml

Relative density 0.54 [Ref Std: WATER=1]
Relative Vapor Density Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds No data available.
Evaporation rate Not applicable.
Molecular weight Not applicable.
Percent volatile 0 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Not determined

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Fibrosis: Signs/symptoms may include breathlessness, chronic dry cough, phlegm production, wheezing, and changes in lung function tests. Dermal effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal		LD50 estimated to be > 5,000 mg/kg
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Glass Bubbles	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass Bubbles	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
antimony trioxide	Dermal	Rabbit	LD50 > 6,685 mg/kg
antimony trioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.76 mg/l
antimony trioxide	Ingestion	Rat	LD50 > 34,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Rabbit	Mild irritant
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Professional judgement	Mild irritant
Glass Bubbles	Professional judgement	No significant irritation
antimony trioxide	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Professional judgement	Moderate irritant
Glass Bubbles	Professional judgement	No significant irritation
antimony trioxide	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	similar compounds	Sensitising
antimony trioxide	Human	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Glass Bubbles	In Vitro	Some positive data exist, but the data are not sufficient for classification
antimony trioxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
antimony trioxide	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Glass Bubbles	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
antimony trioxide	Inhalation	Multiple animal species	Carcinogenic.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation

3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A Blue, Part B

bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
antimony trioxide	Inhalation	Not classified for female reproduction	Rat	LOAEL 0.25 mg/l	premating & during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
antimony trioxide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Glass Bubbles	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
antimony trioxide	Dermal	skin	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
antimony trioxide	Inhalation	pulmonary fibrosis	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.002 mg/l	1 years
antimony trioxide	Inhalation	liver	Not classified	Rat	NOAEL 0.043 mg/l	1 years
antimony trioxide	Inhalation	blood	Not classified	Rat	NOAEL 0.004 mg/l	not available
antimony trioxide	Inhalation	pneumoconiosis	Not classified	Human	LOAEL 0.01 mg/l	occupational exposure
antimony trioxide	Inhalation	heart	Not classified	Rat	NOAEL 0.02 mg/l	1 years
antimony trioxide	Ingestion	blood liver	Not classified	Rat	NOAEL 418 mg/kg/day	not available
antimony trioxide	Ingestion	heart	Not classified	Rat	NOAEL Not available	not available

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9		Data not available or insufficient for classification			N/A
Glass Bubbles	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass Bubbles	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass Bubbles	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass Bubbles	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
antimony trioxide	1309-64-4	Green Algae	Endpoint not reached	72 hours	EC50	>100 mg/l
antimony trioxide	1309-64-4		Estimated	96 hours	EC50	2.12 mg/l
antimony trioxide	1309-64-4	Fathead minnow	Estimated	96 hours	LC50	17.2 mg/l
antimony trioxide	1309-64-4	Fish other	Estimated	96 hours	LC50	8.3 mg/l
antimony trioxide	1309-64-4	Activated sludge	Experimental	4 hours	NOEC	6.1 mg/l
antimony trioxide	1309-64-4	Rainbow trout	Estimated	28 days	LC10	0.188 mg/l
antimony trioxide	1309-64-4	Water flea	Estimated	21 days	NOEC	2.08 mg/l
antimony trioxide	1309-64-4	Green Algae	Experimental	72	NOEC	2.53 mg/l
1,4-bis(isopropylamino)antirquinone	14233-37-5		Data not available or insufficient for classification			N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t _{1/2})	Non-standard method
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	Data not available - insufficient			N/A	
Glass Bubbles	65997-17-3	Data not available - insufficient			N/A	
antimony trioxide	1309-64-4	Data not available - insufficient			N/A	
1,4-bis(isopropylamino)anthraquinone	14233-37-5	Experimental Biodegradation	28 days	BOD	1 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Non-standard method
2,2-Bis(bromomethyl)propane-1,3-diol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	31452-80-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glass Bubbles	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
antimony trioxide	1309-64-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-bis(isopropylamino)anthraquinone	14233-37-5	Experimental BCF-Carp	60 days	Bioaccumulation factor	5300	OECD 305E - Bioaccumulation flow-through fish test

12.4. Mobility in soil

No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR: UN3082; Environmentally hazardous substance, liquid, N.O.S. (EPOXY RESIN, ANTIMONY TRIOXIDE); 9; III; (-); M6.

IATA: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S (EPOXY RESIN, ANTIMONY TRIOXIDE); 9; III.

IMDG: UN3082; ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S (EPOXY RESIN, ANTIMONY TRIOXIDE); 9; III; Marine Pollutant (EPOXY RESIN, ANTIMONY TRIOXIDE); EMS: FA, SF.

Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging , special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
antimony trioxide	1309-64-4	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
antimony trioxide	1309-64-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Section 3: Composition/ Information of ingredients table information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.
Section 14 Classification Code – Regulation Data information was modified.
Section 14 Control Temperature – Regulation Data information was modified.
Section 14 Emergency Temperature – Regulation Data information was modified.
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.
Section 14 Multiplier – Regulation Data information was modified.
Section 14 Other Dangerous Goods – Regulation Data information was modified.
Section 14 Packing Group – Regulation Data information was modified.
Section 14 Proper Shipping Name information was modified.
Section 14 Segregation – Regulation Data information was modified.
Section 14 Transport Category – Regulation Data information was modified.
Section 14 Transport in bulk – Regulation Data information was modified.
Section 14 Transport Not Permitted – Main Heading information was deleted.
Section 14 Transport Not Permitted – Regulation Data information was deleted.
Section 14 Tunnel Code – Regulation Data information was modified.
Section 14 UN Number Column data information was modified.
Section 14: Transportation classification information was modified.
Section 15: Regulations - Inventories information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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Revision date:	21/09/2021	Supersedes date:	09/04/2020

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A Blue, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

This material has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1A - Skin Sens. 1A; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		701-270-9	30 - 65
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	5 - 10
triphenyl phosphite	101-02-0	202-908-4	< 2

HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261G	Avoid breathing vapours or dust.
P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. Contains a substance that meets the criteria for vPvB according to Regulation (EC) No 1907/2006, Annex XIII

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	(EC-No.) 701-270-9	30 - 65	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	(CAS-No.) 13560-89-9 (EC-No.) 236-948-9	10 - 30	Substance not classified as hazardous
Glass Bubbles	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	10 - 30	Substance with a national occupational exposure limit
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (REACH-No.) 01-2119560597-27	5 - 10	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
triphenyl phosphite	(CAS-No.) 101-02-0 (EC-No.) 202-908-4	< 2	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Acute Tox. 4, H302 Skin Sens. 1A, H317 STOT RE 2, H373
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	< 0.5	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
triphenyl phosphite	(CAS-No.) 101-02-0 (EC-No.) 202-908-4	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSC	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
Glass Bubbles	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
2,4,6-tris(dimethylaminomethyl) phenol		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	0.31 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
2,4,6-tris(dimethylaminomethyl) phenol		Freshwater	0.084 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Intermittent releases to water	0.84 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Marine water	0.0084 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Sewage Treatment Plant	0.2 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
----------	----------------	-------------------

Polymer laminate

No data available

No data available

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile rubber.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odor	Characteristic Amine
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>No data available.</i>
Boiling point/boiling range	>=93.3 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	>=93.3 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	200,000 mm ² /sec
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	0.5 g/ml
Relative density	0.5 [<i>Ref Std: WATER=1</i>]
Relative Vapor Density	<i>Not applicable.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

Not applicable.

Molecular weight

Not applicable.

Percent volatile

Negligible

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Not determined

10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
------------------	------------------

None known.	
-------------	--

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
Glass Bubbles	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass Bubbles	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Dermal	Rabbit	LD50 > 8,000 mg/kg
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.25 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	Ingestion	Rat	LD50 > 25,000 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
triphenyl phosphite	Dermal	Rabbit	LD50 > 2,000 mg/kg
triphenyl phosphite	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
triphenyl phosphite	Ingestion	Rat	LD50 1,590 mg/kg

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toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	Irritant
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Rat	Irritant
Glass Bubbles	Professional judgement	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
triphenyl phosphite	Rabbit	Irritant
toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	In vitro data	Severe irritant
Glass Bubbles	Professional judgement	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
triphenyl phosphite	Rabbit	Moderate irritant
toluene	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Guinea pig	Sensitising
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
triphenyl phosphite	Mouse	Sensitising
toluene	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	In Vitro	Not mutagenic
Glass Bubbles	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Glass Bubbles	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
2,4,6-tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Glass Bubbles	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
2,4,6-tris(dimethylaminomethyl) phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days
triphenyl phosphite	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Green Algae	Experimental	72 hours	EL50	0.43 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Green Algae	Experimental	72 hours	NOEL	0.28 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Green Algae	Endpoint not reached	72 hours	EC50	>100 mg/l

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1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacycl of[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Water flea	Endpoint not reached	48 hours	EC50	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacycl of[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Bluegill	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacycl of[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Green Algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacycl of[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Water flea	Experimental	21 days	No tox obs at lmt of water sol	>100 mg/l
Glass Bubbles	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass Bubbles	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass Bubbles	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass Bubbles	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2		Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
triphenyl phosphite	101-02-0	Green Algae	Experimental	72 hours	EC50	>16 mg/l
triphenyl phosphite	101-02-0	Medaka	Experimental	96 hours	LC50	>4.3 mg/l
triphenyl phosphite	101-02-0	Water flea	Experimental	48 hours	EC50	0.45 mg/l
triphenyl phosphite	101-02-0	Green Algae	Experimental	72 hours	NOEC	16 mg/l
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l

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toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301F - Manometric respirometry
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octade ca-7,15-diene	13560-89-9	Experimental Biodegradation	14 days	BOD	0.6 % BOD/ThBOD	OECD 301C - MITI test (I)
Glass Bubbles	65997-17-3	Data not available or insufficient			N/A	
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % BOD/ThBOD	OECD 301D - Closed bottle test
triphenyl phosphite	101-02-0	Experimental Hydrolysis		Hydrolytic half-life	0.5 hours (t 1/2)	Non-standard method
triphenyl phosphite	101-02-0	Estimated Biodegradation	14 days	BOD	85 % BOD/ThBOD	OECD 301C - MITI test (I)
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 % BOD/ThBOD	APHA Std Meth Water/Wastewater

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Modeled Bioconcentration		Bioaccumulation factor	42	Catalogic™
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Modeled Bioconcentration		Log Kow	11.7	Episuite™
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octade ca-7,15-diene	13560-89-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glass Bubbles	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
triphenyl phosphite	101-02-0	Estimated Bioconcentration		Bioaccumulation factor	13800	Estimated: Bioconcentration factor

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toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Modeled Mobility in Soil	Koc	3,780,000,000 l/kg	
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octa deca-7,15-diene	13560-89-9	Modeled Mobility in Soil	Koc	48,000,000 l/kg	Episuite™
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	

12.5. Results of the PBT and vPvB assessment

Ingredient	CAS Nbr	PBT/vPvB status
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Meets REACH PBT criteria
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9	Meets REACH PBT criteria

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Tunnel Code	No data available.	Not applicable.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
ADR Transport Category	No data available.	No data available.	No data available.
ADR Multiplier	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
toluene	108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Authorization status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

<u>Ingredient</u>	<u>CAS Nbr</u>
1,6,7,8,9,14,15,16,17,17,18,18-Dodecachloropentacyclo[12.2.1.16,9.02,13.05,10]octadeca-7,15-diene	13560-89-9

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

EU Section 09: pH information information was added.
Industrial Mixing and Application: Section 16: Annex information was deleted.
Industrial Use of panel bonding Adhesives: Section 16: Annex information was added.
Professional Mixing and Application: Section 16: Annex information was deleted.
Professional Use of panel bonding Adhesives: Section 16: Annex information was added.
CLP: Ingredient table information was modified.
Label: CLP Classification information was modified.
Label: CLP Environmental Hazard Statements information was modified.
Label: CLP Percent Unknown information was deleted.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.
Label: Graphic information was modified.
Section 03: Composition table % Column heading information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 03: SCL table information was added.
Section 03: Substance not applicable information was added.
Section 04: First Aid - Symptoms and Effects (CLP) information was added.
Section 04: Information on toxicological effects information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 9: Evaporation Rate information information was deleted.
Section 9: Explosive properties information information was deleted.
Section 09: Kinematic Viscosity information information was added.
Section 9: Melting point information information was modified.
Section 9: Oxidising properties information information was deleted.
Section 9: pH information information was deleted.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was added.
Section 9: Vapour density value information was deleted.
Section 9: Viscosity information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Classification disclaimer information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive Hazards information information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: PBT/vPvB table row information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.
 Section 14 Classification Code – Main Heading information was added.
 Section 14 Classification Code – Regulation Data information was added.
 Section 14 Control Temperature – Main Heading information was added.
 Section 14 Control Temperature – Regulation Data information was added.
 Section 14 Disclaimer Information information was added.
 Section 14 Emergency Temperature – Main Heading information was added.
 Section 14 Emergency Temperature – Regulation Data information was added.
 Section 14 Hazard Class + Sub Risk – Main Heading information was added.
 Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
 Section 14 Hazardous/Not Hazardous for Transportation information was added.
 Section 14 Multiplier – Main Heading information was added.
 Section 14 Multiplier – Regulation Data information was added.
 Section 14 Other Dangerous Goods – Main Heading information was added.
 Section 14 Other Dangerous Goods – Regulation Data information was added.
 Section 14 Packing Group – Main Heading information was added.
 Section 14 Packing Group – Regulation Data information was added.
 Section 14 Proper Shipping Name information was added.
 Section 14 Regulations – Main Headings information was added.
 Section 14 Segregation – Regulation Data information was added.
 Section 14 Segregation Code – Main Heading information was added.
 Section 14 Special Precautions – Main Heading information was added.
 Section 14 Special Precautions – Regulation Data information was added.
 Section 14 Transport Category – Main Heading information was added.
 Section 14 Transport Category – Regulation Data information was added.
 Section 14 Transport in bulk – Regulation Data information was added.
 Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
 Section 14 Tunnel Code – Main Heading information was added.
 Section 14 Tunnel Code – Regulation Data information was added.
 Section 14 UN Number Column data information was added.
 Section 14 UN Number information was added.
 Section 14: Transportation classification information was deleted.
 Section 15: Label remarks and EU Detergent information was deleted.
 Section 15: Regulations - Inventories information was added.

Annex

1. Title	
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
Exposure Scenario Name	Industrial Use of panel bonding Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring PROC 15 -Use a laboratory reagent ERC 05 -Use at industrial site leading to inclusion into/onto article ERC 06d -Use of reactive process regulators in polymerisation processes at

	industrial site (inclusion or not into/onto article)
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging. Use as a laboratory reagent.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid.</p> <p>General operating conditions: Emission days per year: 220 days/year; Indoors with good general ventilation; Processing Temperature:: <= 40 degree Celsius;</p> <p>Task: Transferring Material; Duration of use: 4 hours/day;</p> <p>Task: Mixing; Duration of use: 8 hours/day;</p> <p>Task: Laboratory use; Duration of use: <= 1 hour(s);</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply:</p> <p>General risk management measures:</p> <p>Human health: Face shield; Local exhaust ventilation; Protective clothing / Wear suitable protective clothing;</p> <p>Environmental: None needed; ;</p> <p>The following task-specific risk management measures apply in addition to those listed above:</p> <p>Task: Laboratory use; Human Health; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.;</p>
Waste management measures	Send to a municipal sewage treatment plant;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
Exposure Scenario Name	Professional Use of panel bonding Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	<p>PROC 05 -Mixing or blending in batch processes</p> <p>PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities</p> <p>PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities</p> <p>PROC 10 -Roller application or brushing</p> <p>PROC 13 -Treatment of articles by dipping and pouring</p> <p>ERC 08c -Widespread use leading to inclusion into/onto article (indoor)</p>
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfers with

	dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid.</p> <p>General operating conditions: Duration of use: 8 hours/day; Emission days per year: 220 days/year; Indoors with good general ventilation; Processing Temperature:: <= 40 degree Celsius;</p> <p>Task: Transferring Material; Indoors with enhanced general ventilation; Duration of use: 4 hours/day;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply:</p> <p>General risk management measures:</p> <p>Human health: Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.;</p> <p>Environmental: Municipal Sewage Treatment Plant; ;</p> <p>The following task-specific risk management measures apply in addition to those listed above:</p> <p>Task: Transferring Material; Human Health; Protective clothing / Wear suitable protective clothing; Face shield;</p> <p>Task: Mixing; Human Health; Protective clothing / Wear suitable protective clothing; Face shield; Local exhaust ventilation;</p>
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

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