



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Process Colour 990-08, Green

Product Identification Numbers

75-0300-8077-6

7000004846

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Ink

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 3 - Flam. Liq. 3; H226
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) | GHS05 (Corrosion) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
cyclohexanone	108-94-1	203-631-1	10 - 30

HAZARD STATEMENTS:

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H318	Causes serious eye damage.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280A	Wear eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH208	Contains 2,3-epoxypropyl neodecanoate. Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-. triphenyl phosphite. May produce an allergic reaction.
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4% of the mixture consists of components of unknown acute oral toxicity.

4% of the mixture consists of components of unknown acute dermal toxicity.

4% of the mixture consists of components of unknown acute inhalation toxicity.

Contains 4% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Dipropylene glycol methyl ether acetate	(CAS-No.) 88917-22-0 (REACH-No.) 01-0000015637-64	15 - 40	Substance not classified as hazardous
Vinyl polymer	Trade Secret	10 - 30	Substance not classified as hazardous
cyclohexanone	(CAS-No.) 108-94-1 (EC-No.) 203-631-1 (REACH-No.) 01-2119453616-35	10 - 30	Flam. Liq. 3, H226 Acute Tox. 4, H332 Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318
2-methoxy-1-methylethyl acetate	(CAS-No.) 108-65-6 (EC-No.) 203-603-9 (REACH-No.) 01-2119475791-29	< 20	Flam. Liq. 3, H226 STOT SE 3, H336
Alkyd resin 3261	Trade Secret	3 - 7	Substance not classified as hazardous
xylene	(CAS-No.) 1330-20-7 (EC-No.) 215-535-7 (REACH-No.) 01-2119488216-32	3 - 7	Flam. Liq. 3, H226 Acute Tox. 4, H332 Acute Tox. 4, H312 Skin Irrit. 2, H315 Nota C Asp. Tox. 1, H304 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Aquatic Chronic 3, H412
Pigment green	Trade Secret	1 - 5	Substance not classified as hazardous
2,4-Dihydroxybenzophenone	(CAS-No.) 131-56-6 (EC-No.) 205-029-4	1 - 5	Aquatic Chronic 2, H411 Eye Irrit. 2, H319
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	(EC-No.) 400-830-7	< 1	Skin Sens. 1, H317 Aquatic Chronic 2, H411
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	(CAS-No.) 52829-07-9 (EC-No.) 258-207-9	< 0.7	Aquatic Acute 1, H400,M=1 Aquatic Chronic 2, H411 Acute Tox. 3, H331 Eye Dam. 1, H318

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2,3-epoxypropyl neodecanoate	(CAS-No.) 26761-45-5 (EC-No.) 247-979-2	< 0.2	Skin Sens. 1, H317 Muta. 2, H341 Aquatic Chronic 2, H411
Zinc 2-ethylhexanoate	(CAS-No.) 136-53-8 (EC-No.) 205-251-1	< 0.2	Aquatic Chronic 3, H412 Eye Irrit. 2, H319 Repr. 2, H361df
Calcium 2-ethylhexanoate	(CAS-No.) 136-51-6 (EC-No.) 205-249-0	< 0.2	Eye Dam. 1, H318 Repr. 2, H361df
triphenyl phosphite	(CAS-No.) 101-02-0 (EC-No.) 202-908-4	< 0.04	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Acute Tox. 4, H302 Skin Sens. 1A, H317 STOT RE 2, H373

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
triphenyl phosphite	(CAS-No.) 101-02-0 (EC-No.) 202-908-4	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local

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exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
2-methoxy-1-methylethyl acetate	108-65-6	UK HSC	TWA:274 mg/m ³ (50 ppm);STEL:548 mg/m ³ (100 ppm)	SKIN
cyclohexanone	108-94-1	UK HSC	TWA:41 mg/m ³ (10 ppm);STEL:82 mg/m ³ (20 ppm)	SKIN
xylene	1330-20-7	UK HSC	TWA:220 mg/m ³ (50 ppm);STEL:441 mg/m ³ (100 ppm)	SKIN

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
cyclohexanone	108-94-1	UK EH40 BMGVs	Cyclohexanol	Creatinine in urine	EOS	2 mmol/mol	
xylene	1330-20-7	UK EH40 BMGVs	Methyl hippuric acid	Creatinine in urine	EOS	650 mmol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
2-methoxy-1-methylethyl acetate		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	796 mg/kg bw/d
2-methoxy-1-methylethyl acetate		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	275 mg/m ³
2-methoxy-1-methylethyl acetate		Worker	Inhalation, Short-term exposure, Local effects	550 mg/m ³
xylene		Worker	Dermal, Long-term exposure (8 hours),	180 mg/kg bw/d

			Systemic effects	
xylene		Worker	Inhalation, Long-term exposure (8 hours), Local effects	77 mg/m ³
xylene		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	77 mg/m ³
xylene		Worker	Inhalation, Short-term exposure, Local effects	289 mg/m ³
xylene		Worker	Inhalation, Short-term exposure, Systemic effects	289 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
2-methoxy-1-methylethyl acetate		Agricultural soil	0.29 mg/kg d.w.
2-methoxy-1-methylethyl acetate		Freshwater	0.635 mg/l
2-methoxy-1-methylethyl acetate		Freshwater sediments	3.29 mg/kg d.w.
2-methoxy-1-methylethyl acetate		Intermittent releases to water	6.35 mg/l
2-methoxy-1-methylethyl acetate		Marine water	0.0635 mg/l
2-methoxy-1-methylethyl acetate		Marine water sediments	0.329 mg/kg d.w.
2-methoxy-1-methylethyl acetate		Sewage Treatment Plant	100 mg/l
xylene		Agricultural soil	2.31 mg/kg d.w.
xylene		Freshwater	0.327 mg/l
xylene		Freshwater sediments	12.46 mg/kg d.w.
xylene		Marine water	0.327 mg/l
xylene		Marine water sediments	12.46 mg/kg d.w.
xylene		Sewage Treatment Plant	6.58 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Colour	Green
Odor	Solvent
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>Not applicable.</i>
Boiling point/boiling range	≥ 138.3 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	1 %
Flammable Limits(UEL)	12.75 %
Flash point	42.8 °C [<i>Test Method:</i> Tagliabue closed cup]

Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	
Kinematic Viscosity	1,340.20618556701 mm ² /sec
Water solubility	No data available.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	<=895.9 Pa [@ 20 °C]
Density	0.97 g/ml [@ 20 °C]
Relative density	0.97 [Ref Std:WATER=1]
Relative Vapor Density	>=3.4 [Ref Std:AIR=1]

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	<=1 [Ref Std:BUOAC=1]
Percent volatile	65 - 80 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Dipropylene glycol methyl ether acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Dipropylene glycol methyl ether acetate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Dipropylene glycol methyl ether acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
cyclohexanone	Dermal	Rabbit	LD50 >794, <3160 mg/kg
cyclohexanone	Inhalation-Vapour (4 hours)	Rat	LC50 > 6.2 mg/l
cyclohexanone	Ingestion	Rat	LD50 1,296 mg/kg

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Vinyl polymer	Dermal	Rabbit	LD50 > 8,000 mg/kg
Vinyl polymer	Ingestion	Rat	LD50 > 8,000 mg/kg
2-methoxy-1-methylethyl acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-methoxy-1-methylethyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 > 28.8 mg/l
2-methoxy-1-methylethyl acetate	Ingestion	Rat	LD50 8,532 mg/kg
Alkyd resin 3261	Dermal		LD50 estimated to be > 5,000 mg/kg
Alkyd resin 3261	Ingestion		LD50 estimated to be > 5,000 mg/kg
xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
xylene	Inhalation-Vapour (4 hours)	Rat	LC50 29 mg/l
xylene	Ingestion	Rat	LD50 3,523 mg/kg
2,4-Dihydroxybenzophenone	Dermal		LD50 estimated to be > 5,000 mg/kg
2,4-Dihydroxybenzophenone	Ingestion	Rat	LD50 8,600 mg/kg
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.8 mg/l
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	Rat	LD50 > 5,000 mg/kg
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	Dermal	Rat	LD50 > 3,170 mg/kg
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.5 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	Ingestion	Rat	LD50 3,700 mg/kg
2,3-epoxypropyl neodecanoate	Dermal	Rat	LD50 > 2,000 mg/kg
2,3-epoxypropyl neodecanoate	Ingestion	Rat	LD50 > 2,000 mg/kg
Zinc 2-ethylhexanoate	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc 2-ethylhexanoate	Ingestion	Rat	LD50 > 5,000 mg/kg
Calcium 2-ethylhexanoate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Calcium 2-ethylhexanoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.2 mg/l
Calcium 2-ethylhexanoate	Ingestion	Rat	LD50 > 5,000 mg/kg
triphenyl phosphite	Dermal	Rabbit	LD50 > 2,000 mg/kg
triphenyl phosphite	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
triphenyl phosphite	Ingestion	Rat	LD50 1,590 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dipropylene glycol methyl ether acetate	Rabbit	No significant irritation
cyclohexanone	Rabbit	Irritant
Vinyl polymer	Professional judgement	No significant irritation
2-methoxy-1-methylethyl acetate	Rabbit	No significant irritation
xylene	Rabbit	Mild irritant
2,4-Dihydroxybenzophenone	Rabbit	No significant irritation
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Rabbit	No significant irritation

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bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	Rabbit	No significant irritation
2,3-epoxypropyl neodecanoate	Rabbit	No significant irritation
Zinc 2-ethylhexanoate	Rabbit	Mild irritant
Calcium 2-ethylhexanoate	Rabbit	No significant irritation
triphenyl phosphite	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Dipropylene glycol methyl ether acetate	Rabbit	No significant irritation
cyclohexanone	In vitro data	Corrosive
Vinyl polymer	Professional judgement	No significant irritation
2-methoxy-1-methylethyl acetate	Rabbit	Mild irritant
xylene	Rabbit	Mild irritant
2,4-Dihydroxybenzophenone	Rabbit	Severe irritant
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Rabbit	No significant irritation
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	Rabbit	Corrosive
2,3-epoxypropyl neodecanoate	Rabbit	No significant irritation
Zinc 2-ethylhexanoate	Rabbit	Severe irritant
Calcium 2-ethylhexanoate	Rabbit	Corrosive
triphenyl phosphite	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
Dipropylene glycol methyl ether acetate	Guinea pig	Not classified
cyclohexanone	Guinea pig	Not classified
2-methoxy-1-methylethyl acetate	Guinea pig	Not classified
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Guinea pig	Sensitising
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	Human	Not classified
2,3-epoxypropyl neodecanoate	Guinea pig	Sensitising
triphenyl phosphite	Mouse	Sensitising

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Dipropylene glycol methyl ether acetate	In Vitro	Not mutagenic
Dipropylene glycol methyl ether acetate	In vivo	Not mutagenic
cyclohexanone	In vivo	Not mutagenic
cyclohexanone	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-methoxy-1-methylethyl acetate	In Vitro	Not mutagenic
xylene	In Vitro	Not mutagenic
xylene	In vivo	Not mutagenic
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	In Vitro	Not mutagenic
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-	In vivo	Not mutagenic

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[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-2,3-epoxypropyl neodecanoate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,3-epoxypropyl neodecanoate	In vivo	Mutagenic
Calcium 2-ethylhexanoate	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
cyclohexanone	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
xylene	Dermal	Rat	Not carcinogenic
xylene	Ingestion	Multiple animal species	Not carcinogenic
xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
cyclohexanone	Inhalation	Not classified for female reproduction	Rat	NOAEL 4 mg/l	2 generation
cyclohexanone	Inhalation	Not classified for male reproduction	Rat	NOAEL 2 mg/l	2 generation
cyclohexanone	Ingestion	Not classified for development	Mouse	LOAEL 1,100 mg/kg/day	during organogenesis
cyclohexanone	Inhalation	Not classified for development	Rat	NOAEL 2 mg/l	2 generation
2-methoxy-1-methylethyl acetate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-methoxy-1-methylethyl acetate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-methoxy-1-methylethyl acetate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-methoxy-1-methylethyl acetate	Inhalation	Not classified for development	Rat	NOAEL 21.6 mg/l	during organogenesis
xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg/day	115 days
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	Not classified for development	Rat	NOAEL 2 mg/kg/day	prematuring into lactation

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Zinc 2-ethylhexanoate	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
Zinc 2-ethylhexanoate	Ingestion	Toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
Zinc 2-ethylhexanoate	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	1 generation
Calcium 2-ethylhexanoate	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
Calcium 2-ethylhexanoate	Ingestion	Toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
Calcium 2-ethylhexanoate	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	1 generation

Lactation

Name	Route	Species	Value
xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
cyclohexanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Guinea pig	LOAEL 16.1 mg/l	6 hours
cyclohexanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
cyclohexanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
2-methoxy-1-methylethyl acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Zinc 2-ethylhexanoate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Calcium 2-ethylhexanoate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dipropylene glycol methyl ether acetate	Ingestion	liver heart endocrine system hematopoietic	Not classified	Rat	NOAEL 1,000 mg/kg/day	4 weeks

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		system kidney and/or bladder				
cyclohexanone	Inhalation	liver kidney and/or bladder	Not classified	Rabbit	NOAEL 0.76 mg/l	50 days
cyclohexanone	Ingestion	liver	Not classified	Mouse	NOAEL 4,800 mg/kg/day	90 days
2-methoxy-1-methylethyl acetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16.2 mg/l	9 days
2-methoxy-1-methylethyl acetate	Inhalation	olfactory system	Not classified	Mouse	LOAEL 1.62 mg/l	9 days
2-methoxy-1-methylethyl acetate	Inhalation	blood	Not classified	Multiple animal species	NOAEL 16.2 mg/l	9 days
2-methoxy-1-methylethyl acetate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days
xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Inhalation	heart endocrine system gastrointestinal tract hematopoietic system muscles kidney and/or bladder respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL not available	28 days
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days

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Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	liver	Not classified	Rat	NOAEL 10 mg/kg/day	28 days
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	Ingestion	eyes	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
2,3-epoxypropyl neodecanoate	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 400 mg/kg/day	5 weeks
2,3-epoxypropyl neodecanoate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 40 mg/kg/day	5 weeks
triphenyl phosphite	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days

Aspiration Hazard

Name	Value
xylene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Dipropylene glycol methyl ether acetate	88917-22-0	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Rainbow trout	Experimental	96 hours	LC50	111 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Water flea	Experimental	48 hours	LC50	1,090 mg/l
Dipropylene glycol methyl ether acetate	88917-22-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
cyclohexanone	108-94-1	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l

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cyclohexanone	108-94-1	Algae	Experimental	72 hours	EC50	32.9 mg/l
cyclohexanone	108-94-1	Fathead minnow	Experimental	96 hours	LC50	527 mg/l
cyclohexanone	108-94-1	Water flea	Experimental	24 hours	EC50	800 mg/l
cyclohexanone	108-94-1	Algae	Experimental	72 hours	Effect Concentration 10%	3.56 mg/l
Vinyl polymer	Trade Secret		Data not available or insufficient for classification			N/A
2-methoxy-1-methylethyl acetate	108-65-6	Activated sludge	Experimental	30 minutes	Effect Concentration 10%	>1,000 mg/l
2-methoxy-1-methylethyl acetate	108-65-6	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
2-methoxy-1-methylethyl acetate	108-65-6	Rainbow trout	Experimental	96 hours	LC50	134 mg/l
2-methoxy-1-methylethyl acetate	108-65-6	Water flea	Experimental	48 hours	EC50	370 mg/l
2-methoxy-1-methylethyl acetate	108-65-6	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
2-methoxy-1-methylethyl acetate	108-65-6	Water flea	Experimental	21 days	NOEC	100 mg/l
Alkyd resin 3261	Trade Secret		Data not available or insufficient for classification			N/A
xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
xylene	1330-20-7	Green Algae	Estimated	72 hours	EC50	4.36 mg/l
xylene	1330-20-7	Rainbow trout	Estimated	96 hours	LC50	2.6 mg/l
xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
xylene	1330-20-7	Green Algae	Estimated	72 hours	NOEC	0.44 mg/l
xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
xylene	1330-20-7	Rainbow trout	Experimental	56 days	NOEC	>1.3 mg/l
2,4-Dihydroxybenzophenone	131-56-6	Copepods	Experimental	48 hours	LC50	2.6 mg/l
2,4-Dihydroxybenzophenone	131-56-6	Goldfish	Experimental	28 days	NOEC	0.48 mg/l
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Green Algae	Experimental	72 hours	EC50	>100 mg/l

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Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Rainbow trout	Experimental	96 hours	LC50	2.8 mg/l
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Water flea	Experimental	48 hours	EC50	4 mg/l
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Green Algae	Experimental	72 hours	Effect Conc. 10% - Growth Rate	10 mg/l
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Water flea	Experimental	21 days	NOEC	0.78 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Activated sludge	Experimental	3 hours	IC50	>100 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Bluegill	Experimental	96 hours	LC50	4.4 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Green Algae	Experimental	72 hours	EC50	0.705 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Water flea	Experimental	48 hours	EC50	8.6 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Green Algae	Experimental	72 hours	Effect Concentration 10%	0.188 mg/l
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Water flea	Experimental	21 days	NOEC	0.23 mg/l
2,3-epoxypropyl neodecanoate	26761-45-5	Activated sludge	Experimental	3 hours	NOEC	500 mg/l
2,3-epoxypropyl neodecanoate	26761-45-5	Green Algae	Experimental	72 hours	EC50	2.9 mg/l
2,3-epoxypropyl neodecanoate	26761-45-5	Rainbow trout	Experimental	96 hours	LC50	5 mg/l
2,3-epoxypropyl neodecanoate	26761-45-5	Water flea	Experimental	48 hours	EC50	4.8 mg/l
2,3-epoxypropyl neodecanoate	26761-45-5	Green algae	Experimental	96 hours	NOEC	1 mg/l
Calcium 2-ethylhexanoate	136-51-6	Activated sludge	Estimated	30 minutes	Effect Concentration 20%	740 mg/l

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Calcium 2-ethylhexanoate	136-51-6	Green algae	Estimated	72 hours	EC50	56 mg/l
Calcium 2-ethylhexanoate	136-51-6	Medaka	Estimated	96 hours	LC50	>113 mg/l
Calcium 2-ethylhexanoate	136-51-6	Water flea	Estimated	48 hours	EC50	97 mg/l
Calcium 2-ethylhexanoate	136-51-6	Green algae	Estimated	96 hours	Effect Concentration 10%	28 mg/l
Calcium 2-ethylhexanoate	136-51-6	Water flea	Estimated	21 days	NOEC	28 mg/l
Zinc 2-ethylhexanoate	136-53-8	Rainbow trout	Experimental	96 hours	LC50	0.44 mg/l
Zinc 2-ethylhexanoate	136-53-8	Water flea	Experimental	48 hours	EC50	1.6 mg/l
triphenyl phosphite	101-02-0	Green Algae	Experimental	72 hours	EC50	>16 mg/l
triphenyl phosphite	101-02-0	Medaka	Experimental	96 hours	LC50	>4.3 mg/l
triphenyl phosphite	101-02-0	Water flea	Experimental	48 hours	EC50	0.45 mg/l
triphenyl phosphite	101-02-0	Green Algae	Experimental	72 hours	NOEC	16 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Dipropylene glycol methyl ether acetate	88917-22-0	Estimated Biodegradation	28 days	Dissolv. Organic Carbon Deplet	90 %removal of DOC	OECD 301F - Manometric respirometry
cyclohexanone	108-94-1	Experimental Biodegradation	14 days	BOD	87 % BOD/ThBOD	OECD 301C - MITI test (I)
Vinyl polymer	Trade Secret	Data not availbl-insufficient			N/A	
2-methoxy-1-methylethyl acetate	108-65-6	Experimental Biodegradation	28 days	BOD	87.2 % BOD/ThBOD	OECD 301C - MITI test (I)
Alkyd resin 3261	Trade Secret	Data not availbl-insufficient			N/A	
xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
xylene	1330-20-7	Experimental Biodegradation	28 days	BOD	90-98 % BOD/ThBOD	OECD 301F - Manometric respirometry
2,4-Dihydroxybenzophenone	131-56-6	Experimental Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Experimental Biodegradation	28 days	CO2 evolution	12-24 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Experimental Biodegradation	28 days	CO2 evolution	24 % weight	OECD 301B - Modified sturm or CO2
2,3-epoxypropyl neodecanoate	26761-45-5	Experimental Hydrolysis		Half-life (t 1/2)	9.9 days (t 1/2)	Non-standard method
2,3-epoxypropyl neodecanoate	26761-45-5	Experimental Biodegradation	28 days	BOD	11.6 % weight	OECD 301F - Manometric respirometry
Calcium 2-ethylhexanoate	136-51-6	Estimated Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 % weight	OECD 301E - Modified OECD Scre
Zinc 2-ethylhexanoate	136-53-8	Data not availbl-insufficient			N/A	
triphenyl phosphite	101-02-0	Experimental Hydrolysis		Hydrolytic half-life	0.5 hours (t 1/2)	Non-standard method
triphenyl phosphite	101-02-0	Estimated Biodegradation	14 days	BOD	85 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

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Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Dipropylene glycol methyl ether acetate	88917-22-0	Experimental Bioconcentration		Log Kow	0.61	Non-standard method
cyclohexanone	108-94-1	Experimental Bioconcentration		Log Kow	0.86	Non-standard method
Vinyl polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	108-65-6	Experimental Bioconcentration		Log Kow	0.36	Non-standard method
Alkyd resin 3261	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
xylene	1330-20-7	Experimental BCF - Rainbow Trout	56 days	Bioaccumulation factor	25.9	
2,4-Dihydroxybenzophenone	131-56-6	Estimated Bioconcentration		Bioaccumulation factor	4.6	Estimated: Bioconcentration factor
Reaction mass of Polymeric benzotriazole and Poly(oxy-1,2-ethanediy), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	400-830-7	Experimental BCF - Rainbow Trout	21 days	Bioaccumulation factor	34	OECD 305E - Bioaccumulation flow-through fish test
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9	Experimental Bioconcentration		Log Kow	0.35	Non-standard method
2,3-epoxypropyl neodecanoate	26761-45-5	Estimated Bioconcentration		Bioaccumulation factor	28	Estimated: Bioconcentration factor
Calcium 2-ethylhexanoate	136-51-6	Estimated Bioconcentration		Log Kow	2.64	Non-standard method
Zinc 2-ethylhexanoate	136-53-8	Estimated Bioconcentration		Log Kow	2.7	Non-standard method
triphenyl phosphite	101-02-0	Estimated Bioconcentration		Bioaccumulation factor	13800	Estimated: Bioconcentration factor

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
2,3-epoxypropyl neodecanoate	26761-45-5	Experimental Mobility in Soil	Koc	143 l/kg	OECD 121 Estim. of Koc by HPLC

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility

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must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

080312* Waste ink containing dangerous substances

SECTION 14: Transportation information

75-0300-8077-6

ADR/RID: UN1210, PRINTING INK, LIMITED QUANTITY, 3., III, (E), ADR Classification Code: F1.

IMDG-CODE: UN1210, PRINTING INK, 3, III, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SD.

ICAO/IATA: UN1210, PRINTING INK, 3., III.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN1210	UN1210	UN1210
14.2 UN proper shipping name	PRINTING INK	PRINTING INK	PRINTING INK
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	III	III	III
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No Data Available	No Data Available
Control Temperature	No data available.	No Data Available	No Data Available
Emergency Temperature	No data available.	No Data Available	No Data Available

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ADR Tunnel Code	(E)	Not Applicable	Not Applicable
ADR Classification Code	F1	Not Applicable	Not Applicable
ADR Transport Category	4	Not Applicable	Not Applicable
ADR Multiplier	0	0	0
IMDG Segregation Code	Not applicable.	Not Applicable	NONE
Transport not Permitted	Not applicable.	Not Applicable	Not Applicable

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
cyclohexanone	108-94-1	Gr. 3: Not classifiable	International Agency for Research on Cancer
xylene	1330-20-7	Gr. 3: Not classifiable	International Agency for Research on Cancer

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.

H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Commercial Screen Printing with UV Curable Coatings: Section 16: Annex information was deleted.

EU Section 09: pH information information was added.

Professional Screen Printing with UV Curable Coatings: Section 16: Annex information was added.

Professional Use of Coatings: Section 16: Annex information was modified.

CLP: Ingredient table information was added.

Label: CLP Classification information was modified.

Label: CLP Percent Unknown information was added.

Label: CLP Percent Unknown information was modified.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: Graphic information was modified.

Label: Signal Word information was modified.

List of sensitizers information was modified.

Section 03: Composition table % Column heading information was added.

Section 3: Composition/ Information of ingredients table information was modified.

Section 03: SCL table information was added.

Section 03: Substance not applicable information was added.

Section 04: Information on toxicological effects information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: BLV table information was modified.

Section 8: DNEL table row information was modified.

Section 8: Eye/face protection information information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 8: PNEC table row information was modified.

Section 09: Color information was added.

Section 9: Evaporation Rate information information was deleted.

Section 9: Explosive properties information information was deleted.

Section 09: Kinematic Viscosity information information was added.

Section 9: Melting point information information was modified.

Section 09: Odor information was added.

Sections 3 and 9: Odour, colour, grade information information was deleted.

Section 9: Oxidising properties information information was deleted.

Section 9: pH information information was deleted.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was added.

Section 9: Vapour density value information was deleted.

Section 9: Viscosity information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Aspiration Hazard Table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Classification disclaimer information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Eye information information was modified.

Lactation Table information was modified.
Section 11: No endocrine disruptor information available warning information was added.
Section 11: Reproductive and/or Developmental Effects text information was deleted.
Section 11: Reproductive Hazards information information was deleted.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was added.
Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 13: 13.1. Waste disposal note information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Multiplier – Main Heading information was added.
Section 14 Multiplier – Regulation Data information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport Category – Main Heading information was added.
Section 14 Transport Category – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code – Main Heading information was added.
Section 14 Transport Not Permitted – Main Heading information was added.
Section 14 Transport Not Permitted – Regulation Data information was added.
Section 14 Tunnel Code – Main Heading information was added.
Section 14 Tunnel Code – Regulation Data information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 15: Carcinogenicity information information was modified.
Section 15: Regulations - Inventories information was deleted.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

Sectio 16: UK disclaimer information was deleted.

Annex

1. Title	
Substance identification	xylene; EC No. 215-535-7; CAS Nbr 1330-20-7;
Exposure Scenario Name	Professional Screen Printing with UV Curable Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 10 -Roller application or brushing ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day; Emission days per year: 365 days/year; Indoors with enhanced general ventilation; Task: Transferring Material; Duration of use: 4 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Half-facepiece air-purifying respirator; Environmental: Municipal Sewage Treatment Plant;
Waste management measures	Do not apply industrial sludge to natural soils;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	2-methoxy-1-methylethyl acetate; EC No. 203-603-9; CAS Nbr 108-65-6;
Exposure Scenario Name	Professional Use of Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Application of product with a roller or brush. Mixing or blending of solid or liquid materials. Transfer of substance/mixture with dedicated engineering controls.

2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of use: 8 hours/day;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

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