



Safety Data Sheet

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Revision date: 25/11/2020 **Supersedes date:** 24/11/2020
Transportation version number: 4.00 (23/12/2016)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld Urethane Adhesive EC-3532 B/A

Product Identification Numbers

87-2500-0328-9 87-2500-0409-7 UU-0111-3783-1

7100023241 7000058943 7100240858

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

11-6417-7, 11-6419-3

TRANSPORTATION INFORMATION

87-2500-0328-9, 87-2500-0409-7, UU-0111-3783-1

Not hazardous for transportation

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Contains:
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate; methylenediphenyl diisocyanate;
Polymethylene polyphenylene isocyanate

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.
P280E Wear protective gloves.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Label: CLP Classification information was modified.
Label: CLP Ingredients - kit components information was modified.
Label: CLP Precautionary - Response information was modified.
Section 01: SAP Material Numbers information was modified.
Section 1: Product identification numbers information was modified.
Section 2: <125ml Precautionary - Response information was modified.



Safety Data Sheet

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Document group:	11-6419-3	Version number:	8.03
Revision date:	16/11/2020	Supersedes date:	19/12/2018
Transportation version number:	1.00 (25/02/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Accelerator for 2-Part Urethane Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Poly(methylene phenylene isocyanate)	9016-87-9		10 - 30
methylenediphenyl diisocyanate	26447-40-5	247-714-0	1 - 10

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A

Prevention:

P280E Wear protective gloves.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

40% of the mixture consists of components of unknown acute oral toxicity.

Contains 40% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Urethane Prepolymer - N.J.T.S Reg No. 04499600-5770P	Trade Secret			30 - 60	Substance not classified as hazardous
Poly(methylene phenylene isocyanate)	9016-87-9			10 - 30	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373
Talc	14807-96-6	238-877-9		10 - 30	Substance with an occupational exposure limit
methylenediphenyl diisocyanate	26447-40-5	247-714-0		1 - 10	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373 - Nota 2,C
Silicon dioxide	7631-86-9	231-545-4		0 - 5	Substance with an occupational exposure limit
Disodium oxide	1313-59-3	215-208-9		< 1	EUH014; Acute Tox. 3, H301; Skin Corr. 1B, H314; STOT SE 3, H335

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A

build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m ³	
Free isocyanates	26447-40-5	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer
Silicon dioxide	7631-86-9	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	
Free isocyanates	9016-87-9	UK HSC	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Free isocyanates	26447-40-5	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	
Free isocyanates	9016-	UK EH40	Isocyanate-	Creatinine in	EPE	1 umol/mol	

87-9 BMGVs derived urine
diamine

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
EPE: At the end of the period of exposure.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	> 8 hours
Neoprene.	0.5	> 8 hours
Nitrile rubber.	0.35	> 8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Neoprene apron.

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state
Colour

Liquid.
Brown

Specific Physical Form:

Paste

Odor

Slight Odor

Odour threshold

No data available.

pH

Not applicable.

Boiling point/boiling range

≥ 186 °C

Melting point

No data available.

Flammability (solid, gas)

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash point

≥ 186.1 °C [*Test Method: Closed Cup*]

Autoignition temperature

No data available.

Flammable Limits(LEL)

Not applicable.

Flammable Limits(UEL)

Not applicable.

Vapour pressure

Not applicable.

Relative density

1.34 [*Ref Std: WATER=1*]

Water solubility

Slight (less than 10%)

Solubility- non-water

No data available.

Partition coefficient: n-octanol/water

No data available.

Evaporation rate

Not applicable.

Vapour density

Not applicable.

Decomposition temperature

No data available.

Viscosity

15,000 - 32,000 mPa-s [*@ 23 °C*]

Density

1.34 g/ml

9.2. Other information

EU Volatile Organic Compounds

No data available.

Molecular weight

No data available.

Percent volatile

0 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic

reaction with production of intense heat and smoke.

10.5 Incompatible materials

Amines.
Alcohols.
Water
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Poly(methylene phenylene isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Poly(methylene phenylene isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Poly(methylene phenylene isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
Disodium oxide	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
Poly(methylene phenylene isocyanate)	official classification	Irritant
methylenediphenyl diisocyanate	official classification	Irritant
Silicon dioxide	Rabbit	No significant irritation
Disodium oxide	similar compounds	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Talc	Rabbit	No significant irritation
Poly(methylene phenylene isocyanate)	official classification	Severe irritant
methylenediphenyl diisocyanate	official classification	Severe irritant
Silicon dioxide	Rabbit	No significant irritation
Disodium oxide	similar compounds	Corrosive

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A**Skin Sensitisation**

Name	Species	Value
Poly(methylene phenylene isocyanate)	official classification	Sensitising
methylenediphenyl diisocyanate	official classification	Sensitising
Silicon dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified
Poly(methylene phenylene isocyanate)	Human	Sensitising
methylenediphenyl diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Poly(methylene phenylene isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silicon dioxide	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Poly(methylene phenylene isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silicon dioxide	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Poly(methylene phenylene isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Silicon dioxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part A**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Poly(methylene phenylene isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Disodium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Poly(methylene phenylene isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Silicon dioxide	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Urethane Prepolymer - N.J.T.S Reg No. 04499600-5770P	Trade Secret		Data not available or insufficient for classification			
Poly(methylene phenylene isocyanate)	9016-87-9	Water flea	Estimated	24 hours	EC50	>100 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			
methylenediphenyl diisocyanate	26447-40-5	Water flea	Estimated		EC50	>100 mg/l
Silicon dioxide	7631-86-9		Data not available or insufficient for classification			
Disodium oxide	1313-59-3		Data not available or insufficient for			

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			classification			
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12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Urethane Prepolymer - N.J.T.S Reg No. 04499600-5770P	Trade Secret	Data not availbl-insufficient			N/A	
Poly(methylene phenylene isocyanate)	9016-87-9	Experimental Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Other methods
Poly(methylene phenylene isocyanate)	9016-87-9	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Talc	14807-96-6	Data not availbl-insufficient			N/A	
methylenediphenyl diisocyanate	26447-40-5	Estimated Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Other methods
methylenediphenyl diisocyanate	26447-40-5	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Silicon dioxide	7631-86-9	Data not availbl-insufficient			N/A	
Disodium oxide	1313-59-3	Data not availbl-insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Urethane Prepolymer - N.J.T.S Reg No. 04499600-5770P	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Poly(methylene phenylene isocyanate)	9016-87-9	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
methylenediphenyl diisocyanate	26447-40-5	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Other methods
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Disodium oxide	1313-59-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel

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during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR/IATA/IMDG: Not restricted for transport.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
methylenediphenyl diisocyanate	26447-40-5	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
methylenediphenyl diisocyanate	26447-40-5	Gr. 3: Not classifiable	International Agency for Research on Cancer
Poly(methylene phenylene isocyanate)	9016-87-9	Carc. 2	3M classified according to Regulation (EC) No 1272/2008
Poly(methylene phenylene isocyanate)	9016-87-9	Gr. 3: Not classifiable	International Agency for Research on Cancer
Silicon dioxide	7631-86-9	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
methylenediphenyl diisocyanate	26447-40-5

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH014	Reacts violently with water.
H301	Toxic if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

Revision information:

Section 2: <125ml Precautionary - Prevention information was modified.

Section 2: <125ml Precautionary - Response information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Response information was modified.

Label: CLP Target Organ Hazard Statement information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 5: Hazardous combustion products table information was modified.

BLV Reg Agency Desc information was added.

Section 8: BLV table information was added.

Section 8: BLV information was deleted.

Legend description information was added.

Section 8: Occupational exposure limit table information was modified.

Section 09: Color information was added.

Section 09: Odor information was added.

Sections 3 and 9: Odour, colour, grade information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Classification disclaimer information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 15: Carcinogenicity information information was modified.

Section 15: Regulations - Inventories information was deleted.

Section 15: Restrictions on manufacture ingredients information information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

Section 16: UK disclaimer information was deleted.

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(except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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Safety Data Sheet

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Transportation version number:	1.00 (25/02/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld Urethane Adhesive EC-3532 B/A Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Base for 2-Part Urethane Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH210 Safety data sheet available on request.
EUH208 Contains 2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-

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stannatetradecanoate. May produce an allergic reaction.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Polyester Resin - NJTS Reg No. 3176530002-5392P	Trade Secret			30 - 60	Substance not classified as hazardous
Propane-1,2-diol, propoxylated	Trade Secret			10 - 30	Substance not classified as hazardous
Talc	14807-96-6	238-877-9		10 - 30	Substance with a Community level exposure limit in the workplace
Propylidynetrimethanol, propoxylated	25723-16-4	500-041-9		3 - 7	Substance not classified as hazardous
Silicon dioxide	7631-86-9	231-545-4		0 - 5	Substance with a Community level exposure limit in the workplace
4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	237-185-4		1 - 2	Aquatic Chronic 2, H411 Acute Tox. 4, H302
Disodium oxide	1313-59-3	215-208-9		< 0.5	Acute Tox. 3, H301
2-Ethylhexanoic Acid	149-57-5	205-743-6		< 0.5	Repr. 2, H361d
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	234-186-1		< 0.25	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Muta. 2, H341; Repr. 1B, H360FD; STOT RE 1, H372; Aquatic Acute 1, H400,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

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If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.

Carbon dioxide.

Condition

During combustion.

During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use

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personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Tin, organic compounds, except cyhexatin	10584-98-2	UK HSC	TWA(as Sn):0.1 mg/m ³ ;STEL(as Sn):0.2 mg/m ³	SKIN
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m ³	
Silicon dioxide	7631-86-9	UK HSC	TWA(as inhalable dust):6 mg/m ³ ;TWA(as respirable dust):2.4 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

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Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	No data available	No data available
Neoprene.	No data available	No data available
Nitrile rubber.	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Neoprene apron.

Apron – Nitrile

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Off-white, polyester odour.
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	≥ 179 °C
Melting point	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	≥ 178.9 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Relative density	1.31 [<i>Ref Std: WATER=1</i>]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Vapour density	<i>Not applicable.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	10,000 - 40,000 mPa-s [<i>@ 23 °C</i>]
Density	1.31 g/ml

9.2. Other information

EU Volatile Organic Compounds	<i>No data available.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	0 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
------------------	------------------

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

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If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyester Resin - NJTS Reg No. 3176530002-5392P	Ingestion	Rat	LD50 > 15,000 mg/kg
Propane-1,2-diol, propoxylated	Dermal	Rabbit	LD50 > 10,000 mg/kg
Propane-1,2-diol, propoxylated	Ingestion	Rat	LD50 > 2,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Propylidynetrimethanol, propoxylated	Dermal	Rat	LD50 > 2,000 mg/kg
Propylidynetrimethanol, propoxylated	Ingestion	Rat	LD50 > 2,500 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
4,4'-methylenebis[2,6-diethylaniline]	Ingestion	Rat	LD50 1,901 mg/kg
Disodium oxide	Ingestion		LD50 estimated to be 50 - 300 mg/kg
2-Ethylhexanoic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
2-Ethylhexanoic Acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3.54 mg/l
2-Ethylhexanoic Acid	Ingestion	Rat	LD50 1,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Propylidynetrimethanol, propoxylated	Rabbit	No significant irritation
Silicon dioxide	Rabbit	No significant irritation
4,4'-methylenebis[2,6-diethylaniline]	Rabbit	Minimal irritation
2-Ethylhexanoic Acid	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Propylidynetrimethanol, propoxylated	Rabbit	Mild irritant
Silicon dioxide	Rabbit	No significant irritation
4,4'-methylenebis[2,6-diethylaniline]	Rabbit	No significant irritation
2-Ethylhexanoic Acid	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Silicon dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

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Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Silicon dioxide	In Vitro	Not mutagenic
4,4'-methylenebis[2,6-diethylaniline]	In Vitro	Not mutagenic
2-Ethylhexanoic Acid	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silicon dioxide	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Silicon dioxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2-Ethylhexanoic Acid	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-Ethylhexanoic Acid	Ingestion	Toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-Ethylhexanoic Acid	Ingestion	Toxic to development	Multiple animal species	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-Ethylhexanoic Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Silicon dioxide	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2-Ethylhexanoic Acid	Ingestion	blood liver	Not classified	Rat	NOAEL 1,068 mg/kg/day	13 weeks
2-Ethylhexanoic Acid	Ingestion	skin kidney and/or bladder	Not classified	Mouse	NOAEL 3,139 mg/kg/day	13 weeks

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Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyester Resin - NJTS Reg No. 3176530002-5392P	Trade Secret		Data not available or insufficient for classification			
Propane-1,2-diol, propoxylated	Trade Secret	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propane-1,2-diol, propoxylated	Trade Secret	Water flea	Experimental	48 hours	EC50	105.8 mg/l
Propane-1,2-diol, propoxylated	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propane-1,2-diol, propoxylated	Trade Secret	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Propane-1,2-diol, propoxylated	Trade Secret	Water flea	Experimental	21 days	NOEC	>=10 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			
Propylidynetrimethanol, propoxylated	25723-16-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Green algae	Experimental	72 hours	NOEC	100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Water flea	Experimental	21 days	NOEC	8.5 mg/l
Silicon dioxide	7631-86-9		Data not available or insufficient for classification			
4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	Green Algae	Endpoint not reached	72 hours	EC50	>100 mg/l
4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	Zebra Fish	Experimental	96 hours	LC50	1.32 mg/l
4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	Green Algae	Experimental	72 hours	NOEC	0.19 mg/l
2-Ethylhexanoic Acid	149-57-5	Green algae	Experimental	72 hours	EC50	44.4 mg/l
2-Ethylhexanoic Acid	149-57-5	Ricefish	Experimental	96 hours	LC50	>100 mg/l
2-Ethylhexanoic Acid	149-57-5	Water flea	Experimental	48 hours	EC50	85.4 mg/l
2-Ethylhexanoic Acid	149-57-5	Green algae	Experimental	96 hours	Effect Concentration 10%	27.9 mg/l

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2-Ethylhexanoic Acid	149-57-5	Water flea	Experimental	21 days	NOEC	25 mg/l
Disodium oxide	1313-59-3		Data not available or insufficient for classification			
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Green algae	Experimental	72 hours	EC50	0.56 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Water flea	Experimental	48 hours	EC50	0.035 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Green algae	Experimental	72 hours	NOEC	0.19 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Water flea	Experimental	21 days	NOEC	0.098 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyester Resin - NJTS Reg No. 3176530002-5392P	Trade Secret	Data not available or insufficient			N/A	
Propane-1,2-diol, propoxylated	Trade Secret	Experimental Biodegradation	28 days	BOD	89 % weight	OECD 301F - Manometric respirometry
Talc	14807-96-6	Data not available or insufficient			N/A	
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Biodegradation	28 days	BOD	84 % BOD/ThBOD	Other methods
Silicon dioxide	7631-86-9	Data not available or insufficient			N/A	
4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	Experimental Biodegradation	28 days	Readily Biodegradable	4.18 % BOD/ThBOD	OECD 301C - MITI test (I)
2-Ethylhexanoic Acid	149-57-5	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 % weight	OECD 301E - Modified OECD Scre
Disodium oxide	1313-59-3	Data not available or insufficient			N/A	
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Experimental Hydrolysis		Hydrolytic half-life	10-12 hours (t 1/2)	Other methods
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Experimental Biodegradation	28 days	BOD	22-48 % weight	Other methods

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyester Resin - NJTS Reg No. 3176530002-5392P	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propane-1,2-diol, propoxylated	Trade Secret	Experimental Bioconcentration		Log Kow	<0.9	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Bioconcentration		Log Kow	1.8	Other methods
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

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4,4'-methylenebis[2,6-diethylaniline]	13680-35-8	Estimated Bioconcentration		Bioaccumulation factor	2344	Estimated: Bioconcentration factor
2-Ethylhexanoic Acid	149-57-5	Experimental Bioconcentration		Log Kow	2.64	Other methods
Disodium oxide	1313-59-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

ADR/IMDG/IATA: Not restricted for transport.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

Silicon dioxide

CAS Nbr

7631-86-9

Classification

Gr. 3: Not classifiable

Regulation

International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H360FD	May damage fertility. May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Label: CLP Supplemental Hazard Statements information was added.

List of sensitizers information was modified.

Section 3: Composition/ Information of ingredients table information was added.

Section 3: Composition/ Information of ingredients table information was deleted.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 6: Accidental release environmental information information was modified.

Section 6: Accidental release personal information information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: Eye/face protection information information was modified.

Section 8: Skin protection - protective clothing information information was modified.

Section 9: Property description for optional properties information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Health Effects - Eye information information was modified.

Section 11: Health Effects - Ingestion information information was modified.

Section 11: Mutagenicity information information was deleted.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: No PBT/vPvB information available warning information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 13: 13.1. Waste disposal note information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 15: Chemical Safety Assessment information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.

information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk