



## Safety Data Sheet

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<b>Revision date:</b>	18/02/2022	<b>Supersedes date:</b>	20/05/2021
<b>Transportation version number:</b>	2.00 (07/10/2019)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M Scotch-Weld™ Urethane Adhesive DP620NS Black

#### Product Identification Numbers

62-2645-3535-2      62-2645-5031-0

7000046372      7100148737

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com

**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

18-0391-5, 18-0364-2

### TRANSPORTATION INFORMATION

62-2645-3535-2, 62-2645-5031-0

**ADR/RID:** UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., LIMITED QUANTITY, (ISOPHORONE DIAMINE), (POTASSIUM OXIDE), 8., III, (E), ADR Classification Code: C7.

**IMDG-CODE:** UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (ISOPHORONE DIAMINE), (POTASSIUM OXIDE), 8., III, IMDG-Code segregation code: 18- ALKALIS, LIMITED QUANTITY, EMS: FA,SB.

**ICAO/IATA:** UN3267, CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S., (ISOPHORONE DIAMINE), (POTASSIUM OXIDE), 8., III.

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture

#### CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334

Skin Sensitization, Category 1A - Skin Sens. 1A; H317

Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

### 2.2. Label elements

#### CLP REGULATION (EC) No 1272/2008

##### SIGNAL WORD

DANGER.

##### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

##### Pictograms



Contains:

Cyclohex-1,4-ylenedimethanol; Dipotassium oxide; Disodium oxide; m-Xylene- $\alpha,\alpha'$ -diamine; Triethoxy(3-isocyanatopropyl)silane; 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 4,4'-Methylenediphenyl diisocyanate, oligomers

##### HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system

## PRECAUTIONARY STATEMENTS

### Prevention:

P260A Do not breathe vapours.  
P280D Wear protective gloves, protective clothing, and eye/face protection.

### Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTRE or doctor/physician.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

### <=125 ml Hazard statements

H314 Causes severe skin burns and eye damage.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H317 May cause an allergic skin reaction.  
H351 Suspected of causing cancer.

### <=125 ml Precautionary statements

### Prevention:

P260A Do not breathe vapours.  
P280D Wear protective gloves, protective clothing, and eye/face protection.

### Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTRE or doctor/physician.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

### Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at [feica.eu/Puinfo](http://feica.eu/Puinfo)

### Revision information:

Section 02: Regulation (EU) 2020/1149 Statement information was added.



## Safety Data Sheet

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<b>Document group:</b>	18-0391-5	<b>Version number:</b>	15.00
<b>Revision date:</b>	11/03/2022	<b>Supersedes date:</b>	28/07/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Sensitization, Category 1A - Skin Sens. 1A; H317

For full text of H phrases, see Section 16.

**2.2. Label elements**

**CLP REGULATION (EC) No 1272/2008**

**SIGNAL WORD**

DANGER.

**Symbols**

GHS05 (Corrosion) |GHS07 (Exclamation mark) |

**Pictograms**



**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
Disodium oxide	1313-59-3	215-208-9	<= 1.5
Cyclohex-1,4-ylenedimethanol	105-08-8	203-268-9	1 - 10
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	220-666-8	0.1 - 5
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	216-032-5	<= 0.5
Dipotassium oxide	12136-45-7	235-227-6	0.1 - 5

**HAZARD STATEMENTS:**

H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.

**PRECAUTIONARY STATEMENTS**

**Prevention:**

P260A Do not breathe vapours.  
 P280D Wear protective gloves, protective clothing, and eye/face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 Immediately call a POISON CENTRE or doctor/physician.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.

**<=125 ml Precautionary statements**

**Prevention:**

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 Immediately call a POISON CENTRE or doctor/physician.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

2% of the mixture consists of components of unknown acute oral toxicity.  
 3% of the mixture consists of components of unknown acute dermal toxicity.

Contains 41% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.  
 This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients**

**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Glycerol poly(oxyethylene, oxypropylene) ether	(CAS-No.) 9082-00-2	20 - 50	Substance not classified as hazardous
Propylidynetrimethanol, propoxylated	(CAS-No.) 25723-16-4 (EC-No.) 500-041-9	15 - 40	Substance not classified as hazardous
Disodium oxide	(CAS-No.) 1313-59-3 (EC-No.) 215-208-9	<= 1.5	EUH014 Acute Tox. 3, H301 Skin Corr. 1B, H314 STOT SE 3, H335
Cyclohex-1,4-ylenedimethanol	(CAS-No.) 105-08-8 (EC-No.) 203-268-9 (REACH-No.) 01-2119448337-34	1 - 10	Eye Dam. 1, H318
Silicon dioxide	(CAS-No.) 7631-86-9 (EC-No.) 231-545-4	1 - 10	Substance with a national occupational exposure limit
Dipotassium oxide	(CAS-No.) 12136-45-7 (EC-No.) 235-227-6	0.1 - 5	EUH014 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8	0.1 - 5	Acute Tox. 4, H302(LD50 = 1030 mg/kg **ATE values per Annex VI**) Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317

Calcium oxide	(CAS-No.) 1305-78-8 (EC-No.) 215-138-9	0.1 - 5	EUH071 Skin Corr. 1C, H314 Eye Dam. 1, H318
m-Xylene-.alpha.alpha'.-diamine	(CAS-No.) 1477-55-0 (EC-No.) 216-032-5	<= 0.5	Acute Tox. 4, H332 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Aluminium oxide	(CAS-No.) 1344-28-1 (EC-No.) 215-691-6 (REACH-No.) 01-2119529248-35	0.1 - 5	Substance with a national occupational exposure limit
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5 (Typically 3.43)	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>Specific Concentration Limits</b>
Calcium oxide	(CAS-No.) 1305-78-8 (EC-No.) 215-138-9	(C >= 50%) EUH071 (C >= 50%) Skin Corr. 1C, H314 (10% =< C < 50%) Skin Irrit. 2, H315 (C >= 3%) Eye Dam. 1, H318 (1% =< C < 3%) Eye Irrit. 2, H319 (20% =< C < 50%) STOT SE 3, H335
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8	(C >= 0.001%) Skin Sens. 1A, H317

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

**Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If swallowed**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Aldehydes.  
Carbon monoxide  
Carbon dioxide.  
Oxides of nitrogen.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

**6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)



**7.2. Conditions for safe storage including any incompatibilities**

Store away from acids. Store away from oxidising agents.

**7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Calcium oxide	1305-78-8	UK HSC	TWA(respirable fraction):1 mg/m3;TWA:2 mg/m3;STEL(respirable fraction):4 mg/m3	
Aluminium oxide	1344-28-1	UK HSC	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	
DUST, INERT OR NUISANCE	7631-86-9	UK HSC	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	
Silicon dioxide	7631-86-9	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**Recommended monitoring procedures:**Information on recommended monitoring procedures can be obtained from UK HSC

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

*Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Viscous.
<b>Colour</b>	Milky White
<b>Odor</b>	Slight Ammoniacal
<b>Odour threshold</b>	No data available.
<b>Melting point/freezing point</b>	No data available.
<b>Boiling point/boiling range</b>	>=198.9 °C
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	Not applicable.
<b>Flammable Limits(UEL)</b>	Not applicable.
<b>Flash point</b>	>=143.3 °C [Test Method: Tagliabue closed cup]
<b>Autoignition temperature</b>	Not applicable.
<b>Decomposition temperature</b>	No data available.
<b>pH</b>	substance/mixture is non-soluble (in water)
<b>Kinematic Viscosity</b>	4,269.44971537002 mm <sup>2</sup> /sec
<b>Water solubility</b>	Negligible
<b>Solubility- non-water</b>	No data available.

Partition coefficient: n-octanol/water	No data available.
Vapour pressure	Not applicable.
Density	1.054 g/ml
Relative density	1 - 1.2 [Ref Std:WATER=1]
Relative Vapor Density	>=1 [Ref Std:AIR=1]

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	<=1 [Ref Std:WATER=1]
Molecular weight	No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

None known.

### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin contact**

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion**

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

**Additional information:**

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - ≤5,000 mg/kg
Glycerol poly(oxyethylene, oxypropylene) ether	Dermal	Rabbit	LD50 > 5,000 mg/kg
Glycerol poly(oxyethylene, oxypropylene) ether	Ingestion	Rat	LD50 > 10,000 mg/kg
Propylidynetrimethanol, propoxylated	Dermal	Rat	LD50 > 2,000 mg/kg
Propylidynetrimethanol, propoxylated	Ingestion	Rat	LD50 > 2,500 mg/kg
Cyclohex-1,4-ylenedimethanol	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohex-1,4-ylenedimethanol	Ingestion	Rat	LD50 > 2,000 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
Aluminium oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Dermal	Rat	LD50 > 2,000 mg/kg
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 estimated to be 1 - 5 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Ingestion	Rat	LD50 1,030 mg/kg
Disodium oxide	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg
Calcium oxide	Ingestion	Rat	LD50 > 2,500 mg/kg
Calcium oxide	Dermal	similar compounds	LD50 > 2,500 mg/kg

**3M Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B**

m-Xylene-.alpha.alpha'.-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-Xylene-.alpha.alpha'.-diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Rat	LD50 980 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Propylidynetrimethanol, propoxylated	Rabbit	No significant irritation
Cyclohex-1,4-ylenedimethanol	Rabbit	No significant irritation
Silicon dioxide	Rabbit	No significant irritation
Aluminium oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
3-aminomethyl-3,5,5-trimethylcyclohexylamine	official classification	Corrosive
Dipotassium oxide	official classification	Corrosive
Calcium oxide	Human	Corrosive
Disodium oxide	similar compounds	Corrosive
m-Xylene-.alpha.alpha'.-diamine	Rat	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Propylidynetrimethanol, propoxylated	Rabbit	Mild irritant
Cyclohex-1,4-ylenedimethanol	Rabbit	Corrosive
Silicon dioxide	Rabbit	No significant irritation
Aluminium oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Rabbit	Corrosive
Dipotassium oxide	similar health hazards	Corrosive
Calcium oxide	Rabbit	Corrosive
Disodium oxide	similar compounds	Corrosive
m-Xylene-.alpha.alpha'.-diamine	Rabbit	Corrosive

**Skin Sensitisation**

Name	Species	Value
Cyclohex-1,4-ylenedimethanol	Guinea pig	Not classified
Silicon dioxide	Human and animal	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Guinea pig	Sensitising
m-Xylene-.alpha.alpha'.-diamine	Guinea pig	Sensitising

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Cyclohex-1,4-ylenedimethanol	In Vitro	Not mutagenic
Cyclohex-1,4-ylenedimethanol	In vivo	Not mutagenic
Silicon dioxide	In Vitro	Not mutagenic
Aluminium oxide	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
3-aminomethyl-3,5,5-trimethylcyclohexylamine	In Vitro	Not mutagenic
3-aminomethyl-3,5,5-trimethylcyclohexylamine	In vivo	Not mutagenic
Calcium oxide	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.-diamine	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.-diamine	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Silicon dioxide	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminium oxide	Inhalation	Rat	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Cyclohex-1,4-ylenedimethanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,360 mg/kg/day	premating into lactation
Cyclohex-1,4-ylenedimethanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 479 mg/kg/day	91 days
Cyclohex-1,4-ylenedimethanol	Ingestion	Not classified for development	Rat	NOAEL 854 mg/kg/day	premating into lactation
Silicon dioxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Ingestion	Not classified for development	Rat	NOAEL 250 mg/kg/day	during gestation
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg	1 generation
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	1 generation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
------	-------	-----------------	-------	---------	-------------	-------------------

**3M Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B**

Cyclohex-1,4-ylenedimethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	LOAEL 0.002 mg/l	2 weeks
Dipotassium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Calcium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Not available	NOAEL Not available	occupational exposure
Disodium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
m-Xylene-.alpha.alpha'.-diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Cyclohex-1,4-ylenedimethanol	Ingestion	heart   immune system   kidney and/or bladder   endocrine system   hematopoietic system   liver   nervous system   eyes	Not classified	Rat	NOAEL 861 mg/kg/day	13 weeks
Silicon dioxide	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminium oxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminium oxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Ingestion	hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 160 mg/kg/day	13 weeks
m-Xylene-.alpha.alpha'.-diamine	Ingestion	endocrine system   blood   bone marrow	Not classified	Rat	NOAEL 600 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Glycerol poly(oxyethylene, oxypropylene) ether	9082-00-2		Data not available or insufficient for classification			N/A
Propylidyntrimethanol, propoxylated	25723-16-4	Activated sludge	Experimental	3 hours	EC10	>10,000 mg/l
Propylidyntrimethanol, propoxylated	25723-16-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propylidyntrimethanol, propoxylated	25723-16-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Propylidyntrimethanol, propoxylated	25723-16-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propylidyntrimethanol, propoxylated	25723-16-4	Green algae	Experimental	72 hours	NOEC	100 mg/l
Propylidyntrimethanol, propoxylated	25723-16-4	Water flea	Experimental	21 days	NOEC	8.5 mg/l
Disodium oxide	1313-59-3		Data not available or insufficient for classification			N/A
Cyclohex-1,4-ylenedimethanol	105-08-8	Green Algae	Experimental	72 hours	EC50	>122.9 mg/l
Cyclohex-1,4-ylenedimethanol	105-08-8	Medaka	Experimental	96 hours	LC50	>125.3 mg/l
Cyclohex-1,4-ylenedimethanol	105-08-8	Water flea	Experimental	48 hours	EC50	>100 mg/l
Cyclohex-1,4-ylenedimethanol	105-08-8	Green Algae	Experimental	72 hours	NOEC	122.9 mg/l
Silicon dioxide	7631-86-9		Data not available or insufficient for classification			N/A
Aluminium oxide	1344-28-1	Fish	Experimental	96 hours	LC50	>100 mg/l
Aluminium oxide	1344-28-1	Green Algae	Experimental	72 hours	EC50	>100 mg/l
Aluminium oxide	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l
Aluminium oxide	1344-28-1	Green Algae	Experimental	72 hours	NOEC	>100 mg/l
Calcium oxide	1305-78-8	Common Carp	Experimental	96 hours	LC50	1,070 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Bacteria	Experimental	18 hours	EC10	1,120 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Golden Orfe	Experimental	96 hours	LC50	110 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Green algae	Experimental	72 hours	EC50	>50 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Water flea	Experimental	48 hours	EC50	23 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Green algae	Experimental	72 hours	EC10	11.2 mg/l
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Water flea	Experimental	21 days	NOEC	3 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l



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m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Bacteria	Experimental	16 hours	EC10	24 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Green Algae	Experimental	72 hours	EC50	28 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Medaka	Experimental	96 hours	LC50	87.6 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Water flea	Experimental	48 hours	EC50	15.2 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Green Algae	Experimental	72 hours	NOEC	9.8 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Water flea	Experimental	21 days	NOEC	4.7 mg/l
Dipotassium oxide	12136-45-7	Water flea	Estimated	48 hours	EC50	112 mg/l
Dipotassium oxide	12136-45-7	Fish other	Experimental	96 hours	LC50	917.6 mg/l
Dipotassium oxide	12136-45-7	Water flea	Estimated	21 days	NOEC	68 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Glycerol poly(oxyethylene, oxypropylene) ether	9082-00-2	Modeled Biodegradation	28 days	BOD	20 % BOD/ThBOD	Catalogic™
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Biodegradation	28 days	BOD	84 % BOD/ThBOD	Non-standard method
Disodium oxide	1313-59-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Cyclohex-1,4-ylenedimethanol	105-08-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99.2 % weight	OECD 301A - DOC Die Away Test
Silicon dioxide	7631-86-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Aluminium oxide	1344-28-1	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Calcium oxide	1305-78-8	Data not availbl-insufficient	N/A	N/A	N/A	N/A
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	8 % weight	Non-standard method
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Experimental Biodegradation	28 days	CO2 evolution	49 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Dipotassium oxide	12136-45-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Glycerol poly(oxyethylene, oxypropylene) ether	9082-00-2	Modeled Bioconcentration		Bioaccumulation factor	2	Catalogic™
Glycerol poly(oxyethylene, oxypropylene) ether	9082-00-2	Modeled Bioconcentration		Log Kow	-2.6	Episuite™
Propylidynetrimethanol,	25723-16-4	Experimental		Log Kow	1.8	Non-standard method

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propoxylated		Bioconcentration				
Disodium oxide	1313-59-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cyclohex-1,4-ylenedimethanol	105-08-8	Estimated Bioconcentration		Bioaccumulation factor	2.8	Estimated: Bioconcentration factor
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Aluminium oxide	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium oxide	1305-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	Experimental Bioconcentration		Log Kow	0.99	Non-standard method
m-Xylene- $\alpha,\alpha'$ -diamine	1477-55-0	Experimental BCF - Carp	42 days	Bioaccumulation factor	<2.7	OECD 305E - Bioaccumulation flow-through fish test
Dipotassium oxide	12136-45-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
Glycerol poly(oxyethylene, oxypropylene) ether	9082-00-2	Modeled Mobility in Soil	Koc	13 l/kg	Episuite™
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Mobility in Soil	Koc	<18 l/kg	OECD 121 Estim. of Koc by HPLC
Cyclohex-1,4-ylenedimethanol	105-08-8	Estimated Mobility in Soil	Koc	10 l/kg	Episuite™

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Endocrine disrupting properties**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**12.7. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

- 08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number</b>	UN3267	UN3267	UN3267
<b>14.2 UN proper shipping name</b>	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.(ISOPHORONE DIAMINE; POTASSIUM OXIDE)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.(ISOPHORONE DIAMINE; POTASSIUM OXIDE)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.(ISOPHORONE DIAMINE; POTASSIUM OXIDE)
<b>14.3 Transport hazard class(es)</b>	8	8	8
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	C7	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity****Ingredient**

Silicon dioxide

**CAS Nbr**

7631-86-9

**Classification**

Gr. 3: Not classifiable

**Regulation**International Agency  
for Research on Cancer**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**DIRECTIVE 2012/18/EU**

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

**SECTION 16: Other information****List of relevant H statements**

EUH014	Reacts violently with water.
EUH071	Corrosive to the respiratory tract.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

CLP: Ingredient table information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 03: SCL table information was modified.

Section 8: Occupational exposure limit table information was modified.  
Section 11: Acute Toxicity table information was modified.  
Section 11: Carcinogenicity Table information was modified.  
Section 11: Germ Cell Mutagenicity Table information was modified.  
Section 11: Reproductive Toxicity Table information was modified.  
Section 11: Serious Eye Damage/Irritation Table information was modified.  
Section 11: Skin Corrosion/Irritation Table information was modified.  
Section 11: Skin Sensitization Table information was modified.  
Section 11: Target Organs - Repeated Table information was added.  
Section 11: Target Organs - Repeated Table information was deleted.  
Section 11: Target Organs - Single Table information was modified.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was modified.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Biocumulative potential information information was modified.  
Section 14 Multiplier – Main Heading information was deleted.  
Section 14 Multiplier – Regulation Data information was deleted.  
Section 14 Transport Category – Main Heading information was deleted.  
Section 14 Transport Category – Regulation Data information was deleted.  
Section 14 Tunnel Code – Main Heading information was deleted.  
Section 14 Tunnel Code – Regulation Data information was deleted.  
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.  
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)**



## Safety Data Sheet

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<b>Document group:</b>	18-0364-2	<b>Version number:</b>	17.00
<b>Revision date:</b>	20/05/2021	<b>Supersedes date:</b>	15/04/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334  
Skin Sensitization, Category 1 - Skin Sens. 1; H317

Carcinogenicity, Category 2 - Carc. 2; H351  
 Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

**2.2. Label elements**

**CLP REGULATION (EC) No 1272/2008**

**SIGNAL WORD**

DANGER.

**Symbols**

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

**Pictograms**



**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-Methylenediphenyl diisocyanate, oligomers		500-040-3	40 - 85
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	246-467-6	<= 1

**HAZARD STATEMENTS:**

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

**PRECAUTIONARY STATEMENTS**

**Prevention:**

P261A	Avoid breathing vapours.
P280K	Wear protective gloves and respiratory protection.

**Response:**

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
------	--

H317 May cause an allergic skin reaction.  
H351 Suspected of causing cancer.

**<=125 ml Precautionary statements**

**Prevention:**

P261A Avoid breathing vapours.  
P280K Wear protective gloves and respiratory protection.

**Response:**

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 33% of components with unknown hazards to the aquatic environment.

**Information required per Regulation (EU) 2020/1149 as regards diisocyanates:  
As from 24 August 2023 adequate training is required before industrial or professional use.**

**2.3. Other hazards**

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

**SECTION 3: Composition/information on ingredients**

**3.1. Substances**

Not applicable

**3.2. Mixtures**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>%</b>	<b>Classification according to Regulation (EC) No. 1272/2008 [CLP]</b>
4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	40 - 85	Carc. 2, H351 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	(CAS-No.) 68424-09-9	15 - 40	Substance with a national occupational exposure limit
Triethoxy(3-isocyanatopropyl)silane	(CAS-No.) 24801-88-5 (EC-No.) 246-467-6	<= 1	Acute Tox. 1, H330 Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Resp. Sens. 1, H334 Skin Sens. 1, H317

Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>Specific Concentration Limits</b>



4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335
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For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide  
Carbon dioxide.  
Oxides of Chromium  
Hydrogen cyanide.  
Oxides of nitrogen.  
Toxic vapour, gas, particulate.

#### Condition

During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,

bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	24801-88-5	UK HSC	TWA(as NCO):0.02 mg/m <sup>3</sup> ;STEL(as NCO):0.07 mg/m <sup>3</sup>	Respiratory Sensitizer
Free isocyanates	68424-09-9	UK HSC	TWA(as NCO):0.02	Respiratory Sensitizer

mg/m<sup>3</sup>;STEL(as NCO):0.07  
mg/m<sup>3</sup>

UK HSC : UK Health and Safety Commission  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

**Biological limit values**

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Free isocyanates	24801-88-5	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	
Free isocyanates	68424-09-9	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)  
EPE: At the end of the period of exposure.

**Recommended monitoring procedures:**Information on recommended monitoring procedures can be obtained from UK HSC

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Indirect vented goggles.

*Applicable Norms/Standards*

Use eye protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part

of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## **SECTION 9: Physical and chemical properties**

### **9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Viscous.
<b>Colour</b>	Black
<b>Odor</b>	Low Odor
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>No data available.</i>
<b>Boiling point/boiling range</b>	$\geq 204.4$ °C
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>Not applicable.</i>
<b>Flammable Limits(UEL)</b>	<i>Not applicable.</i>
<b>Flash point</b>	$\geq 143.3$ °C [ <i>Test Method:</i> Tagliabue closed cup]
<b>Autoignition temperature</b>	<i>Not applicable.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	2,702.7027027027 mm <sup>2</sup> /sec
<b>Water solubility</b>	Negligible
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	$\leq 0$ Pa [@ 20 °C ]
<b>Density</b>	1.11 g/ml
<b>Relative density</b>	1.11 [ <i>Ref Std:</i> WATER=1]
<b>Relative Vapor Density</b>	$\geq 1$ [ <i>Ref Std:</i> AIR=1]

### **9.2. Other information**

#### **9.2.2 Other safety characteristics**

<b>EU Volatile Organic Compounds</b>	<i>No data available.</i>
<b>Evaporation rate</b>	$\leq 1$ [ <i>Details:</i> Gels with exposure to humidity.]
<b>Molecular weight</b>	<i>No data available.</i>

## **SECTION 10: Stability and reactivity**

### **10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### **10.2 Chemical stability**

Stable.

### **10.3 Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

### **10.4 Conditions to avoid**

None known.

#### 10.5 Incompatible materials

Water  
Strong acids.  
Strong bases.

#### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

##### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Additional Health Effects:

##### Prolonged or repeated exposure may cause target organ effects:

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

##### Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Methylenediphenyl diisocyanate, oligomers	Ingestion	Rat	LD50 31,600 mg/kg
Triethoxy(3-isocyanatopropyl)silane	Dermal	Rabbit	LD50 1,259 mg/kg
Triethoxy(3-isocyanatopropyl)silane	Inhalation-Vapour (4 hours)	Rat	LC50 0.36 mg/l
Triethoxy(3-isocyanatopropyl)silane	Ingestion	Rat	LD50 706 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Irritant
Triethoxy(3-isocyanatopropyl)silane	Rabbit	Corrosive

### Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Severe irritant
Triethoxy(3-isocyanatopropyl)silane	Rabbit	Corrosive

### Skin Sensitisation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Sensitising
Triethoxy(3-isocyanatopropyl)silane	similar compounds	Sensitising

### Respiratory Sensitisation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Human	Sensitising
Triethoxy(3-isocyanatopropyl)silane	similar compounds	Sensitising

### Germ Cell Mutagenicity

Name	Route	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Water flea	Estimated	24 hours	EC50	>100 mg/l
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	68424-09-9		Data not available or insufficient for classification			NA
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Green algae	Estimated	72 hours	EC50	>1,000 mg/l
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Water flea	Estimated	48 hours	EC50	331 mg/l
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Zebra Fish	Estimated	96 hours	LC50	>934 mg/l

**3M Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part A**

Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Activated sludge	Experimental	3 hours	NOEC	10 mg/l
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Green algae	Estimated	72 hours	NOEC	1.3 mg/l
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Water flea	Estimated	21 days	NOEC	>=100 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Estimated Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Non-standard method
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	68424-09-9	Data not available - insufficient			NA	
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Estimated Hydrolysis		Hydrolytic half-life	8.5 hours (t 1/2)	Non-standard method

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Non-standard method
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	68424-09-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Estimated BCF-Carp	56 days	Bioaccumulation factor	<3.4	OECD 305E - Bioaccumulation flow-through fish test

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
Triethoxy(3-isocyanatopropyl)silane	24801-88-5	Estimated Mobility in Soil	Koc	0.2 l/kg	Episuite™

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Endocrine disrupting properties**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**12.7. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.



The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
 20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

Not hazardous for transportation.

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number</b>	No data available.	No Data Available	No Data Available
<b>14.2 UN proper shipping name</b>	No data available.	No Data Available	No Data Available
<b>14.3 Transport hazard class(es)</b>	No data available.	No Data Available	No Data Available
<b>14.4 Packing group</b>	No data available.	No Data Available	No Data Available
<b>14.5 Environmental hazards</b>	No data available.	No Data Available	No Data Available
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No Data Available	No Data Available
<b>Control Temperature</b>	No data available.	No Data Available	No Data Available
<b>Emergency Temperature</b>	No data available.	No Data Available	No Data Available
<b>ADR Tunnel Code</b>	No data available.	Not Applicable	No Data Available
<b>ADR Classification Code</b>	No data available.	No Data Available	No Data Available
<b>ADR Transport Category</b>	No data available.	No Data Available	No Data Available

<b>ADR Multiplier</b>	No data available.	No Data Available	No Data Available
<b>IMDG Segregation Code</b>	No data available.	No Data Available	No Data Available
<b>Transport not Permitted</b>	No data available.	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Carc. 2	Vendor classified according to Regulation (EC) No 1272/2008

#### Global inventory status

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

## SECTION 16: Other information

#### List of relevant H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

H373 May cause damage to organs through prolonged or repeated exposure: respiratory system.

**Revision information:**

Section 2: <125ml Hazard - Health information was modified.

Section 2: <125ml Precautionary - Storage information was deleted.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Response information was modified.

Label: CLP Precautionary - Storage information was deleted.

Label: Graphic information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 04: First Aid - Symptoms and Effects (CLP) information was modified.

Section 8: BLV table information was modified.

Legend description information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Inhalation information information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Bioaccumulative potential information information was modified.

Section 15: Carcinogenicity information information was modified.

Section 15: Label remarks and EU Detergent information was deleted.

Section 15: Regulations - Inventories information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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