

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-weld 3070 FST Thermoexpandable Structural Adhesive Film

Product Identification Numbers FS-9100-3676-3

7000080031

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT. **Telephone:** +44 (0)1344 858 000 E Mail: tox.uk@mmm.com www.3M.com/uk Website:

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The eye damage/irritation classification is not applied due to the nature of this product (adhesive film).

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD DANGER.

Symbols GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Phenol-formaldehyde polymer, glycidyl ether	28064-14-4		10 - 30
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	5 - 10
2-Propenenitrile, polymer with 1,3-butadiene, carboxy- terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3		3 - 7
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	25068-38-6		1 - 3
3,7-Dinitroso-1,3,5,7-tetraazabicyclo[3.3.1]nonane	101-25-7	202-928-3	1 - 3

HAZARD STATEMENTS:

H315	Causes skin irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:			
P261A	Avoid breathing vapours.		
P273	Avoid release to the environment.		
P280E	Wear protective gloves.		
Response:			
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.		
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.		
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.		

Contains 8% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

May cause thermal burns. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Aluminium hydroxide	(CAS-No.) 21645-51-2 (EC-No.) 244-492-7	30 - 60	Substance with a national occupational exposure limit
Phenol-formaldehyde polymer, glycidyl ether	(CAS-No.) 28064-14-4	10 - 30	Skin Sens. 1, H317 Aquatic Chronic 2, H411
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	5 - 10	Substance with a national occupational exposure limit
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	5 - 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
2-Propenenitrile, polymer with 1,3- butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	(CAS-No.) 68610-41-3	3 - 7	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317
3,7-Dinitroso-1,3,5,7- tetraazabicyclo[3.3.1]nonane	(CAS-No.) 101-25-7 (EC-No.) 202-928-3	1 - 3	Self-react. CD, H242 Acute Tox. 4, H302 Resp. Sens. 1, H334
Dicyandiamide	(CAS-No.) 461-58-5 (EC-No.) 207-312-8	1 - 3	Substance not classified as hazardous
4,4'-Methylenediphenylene bis(dimethylurea)	(CAS-No.) 10097-09-3 (EC-No.) ELINCS 423- 370-9	1 - 3	Aquatic Chronic 3, H412
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	(CAS-No.) 25068-38-6	1 - 3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	(CAS-No.) 25068-38-6	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3	(C >= 5%) Skin Irrit. 2, H315

(EC-No.) 216-823-5	(C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include: Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
formaldehyde	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Hydrogen cyanide.	During combustion.
Ammonia	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Sweep up. appropriate authorities. Clean up residue. Seal the container.

Place in a closed container approved for transportation by Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
DUST, INERT OR NUISANCE	21645-51-2	UK HSC	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	
UK HSC : UK Health and Safety Commiss	sion			
TWA: Time-Weighted-Average				
STEL: Short Term Exposure Limit				

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Full face shield. Indirect vented goggles.

Applicable Norms/Standards Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material Polymer laminate Thickness (mm) No data available **Breakthrough Time** No data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

Applicable Norms/Standards Use gloves tested to EN 407

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Film
Colour	Light Pink-Brown
Odor	Slight Epoxy
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	Not applicable.
Flammability	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	>=100 °C [Test Method:Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
рН	substance/mixture is non-soluble (in water)
Kinematic Viscosity	No data available.
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	Not applicable.
Density	No data available.
Relative density	1.24 [<i>Ref Std</i> :WATER=1]
Relative Vapour Density	Not applicable.
Particle Characteristics	Not applicable.

9.2. Other information

9.2.2	Other	safety	charac	teristics
-				~

EU Volatile Organic Compounds
Evaporation rate
Percent volatile

No data available. No data available. No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact

Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction. Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction. Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Phenol-formaldehyde polymer, glycidyl ether	Dermal	Rabbit	LD50 > 6,000 mg/kg
Phenol-formaldehyde polymer, glycidyl ether	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Phenol-formaldehyde polymer, glycidyl ether	Ingestion	Rat	LD50 > 4,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg

bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-	Dermal	Not	LD50 3,000 mg/kg
terminated, polymers with bisphenol A and epichlorhydrin		available	
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-	Ingestion	Not	LD50 > 34,000 mg/kg
terminated, polymers with bisphenol A and epichlorhydrin		available	
Dicyandiamide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Dicyandiamide	Ingestion	Rat	LD50 > 30,000 mg/kg
3,7-Dinitroso-1,3,5,7-tetraazabicyclo[3.3.1]nonane	Ingestion	Rat	LD50 940 mg/kg
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	Dermal	Rat	LD50 > 1,600 mg/kg
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	Ingestion	Rat	LD50 > 1,000 mg/kg
4,4'-Methylenediphenylene bis(dimethylurea)	Dermal	Rabbit	LD50 > 2,000 mg/kg
4,4'-Methylenediphenylene bis(dimethylurea)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminium hydroxide	Rabbit	No significant irritation
Phenol-formaldehyde polymer, glycidyl ether	Rabbit	Minimal irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Oxide glass chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with	similar	Irritant
bisphenol A and epichlorhydrin	compoun	
	ds	
Dicyandiamide	Human	Minimal irritation
	and	
	animal	
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	Rabbit	Mild irritant
4,4'-Methylenediphenylene bis(dimethylurea)	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Aluminium hydroxide	Rabbit	No significant irritation
Phenol-formaldehyde polymer, glycidyl ether	Rabbit	Mild irritant
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
Oxide glass chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with	similar	Severe irritant
bisphenol A and epichlorhydrin	compoun	
	ds	
Dicyandiamide	Professio	Mild irritant
	nal	
	judgemen	
	t	
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	Rabbit	Moderate irritant
4,4'-Methylenediphenylene bis(dimethylurea)	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Aluminium hydroxide	Guinea pig	Not classified

Phenol-formaldehyde polymer, glycidyl ether	Human	Sensitising
	and	
	animal	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Sensitising
	and	
	animal	
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with	similar	Sensitising
bisphenol A and epichlorhydrin	compoun	
	ds	
Dicyandiamide	Guinea	Not classified
	pig	
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	Human	Sensitising
	and	
	animal	

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified
3,7-Dinitroso-1,3,5,7-tetraazabicyclo[3.3.1]nonane	Professio	Sensitising
	nal	
	judgemen	
	t	
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Phenol-formaldehyde polymer, glycidyl ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dicyandiamide	In Vitro	Not mutagenic
3,7-Dinitroso-1,3,5,7-tetraazabicyclo[3.3.1]nonane	In vivo	Not mutagenic
3,7-Dinitroso-1,3,5,7-tetraazabicyclo[3.3.1]nonane	In Vitro	Some positive data exist, but the data are not sufficient for classification
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	In vivo	Not mutagenic
reaction product: bisphenol-A-(epichlorhydrin) (MW>700, <=1200)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Aluminium hydroxide	Not	Multiple	Not carcinogenic
	specified.	animal	
		species	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	Inhalation	Multiple animal	Some positive data exist, but the data are not sufficient for classification
		species	
Dicyandiamide	Ingestion	Rat	Not carcinogenic
reaction product: bisphenol-A-(epichlorhydrin) (MW>700,	Dermal	Mouse	Some positive data exist, but the data are not
<=1200)			sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis

bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Dicyandiamide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Dicyandiamide	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
Dicyandiamide	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data is currently available or the data is not sufficient for classification.

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Dicyandiamide	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Specific Target Organ Toxicity - repeated exposure

	bladder		

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Туре	Exposure	Test endpoint	Test result
Aluminium hydroxide	21645-51-2	Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Phenol- formaldehyde polymer, glycidyl ether	28064-14-4	Golden Orfe	Experimental	96 hours	LC50	5.7 mg/l
Phenol- formaldehyde polymer, glycidyl ether	28064-14-4	Water flea	Experimental	48 hours	EC50	3.5 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l

Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
2-Propenenitrile, polymer with 1,3- butadiene, carboxy- terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	25068-38-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
4,4'- Methylenediphenyl ene	10097-09-3	Activated sludge	Experimental	3 hours	IC50	>100 mg/l
bis(dimethylurea) 4,4'- Methylenediphenyl ene bis(dimethylurea)	10097-09-3	Green algae	Experimental	96 hours	EC50	29.4 mg/l
4,4'- Methylenediphenyl ene bis(dimethylurea)	10097-09-3	Rainbow trout	Experimental	96 hours	LC50	>30.2 mg/l
4,4'- Methylenediphenyl ene bis(dimethylurea)	10097-09-3	Water flea	Experimental	48 hours	EC50	>39.8 mg/l
4,4'- Methylenediphenyl ene bis(dimethylurea)	10097-09-3	Green algae	Experimental	72 hours	NOEC	5.9 mg/l
Dicyandiamide	461-58-5	Bluegill	Experimental	96 hours	LC50	>1,000 mg/l
Dicyandiamide	461-58-5	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Dicyandiamide	461-58-5	Water flea	Experimental	48 hours	EC50	3,177 mg/l
Dicyandiamide	461-58-5	Green algae	Experimental	72 hours	NOEC	310 mg/l
Dicyandiamide	461-58-5	Water flea	Experimental	21 days	NOEC	25 mg/l
Dicyandiamide	461-58-5	Redworm	Experimental	14 days	LC50	>3,200 mg/kg (Dry Weight)
3,7-Dinitroso- 1,3,5,7- tetraazabicyclo[3.3. 1]nonane	101-25-7	Green algae	Experimental	72 hours	ErC50	5.03 mg/l
3,7-Dinitroso- 1,3,5,7- tetraazabicyclo[3.3. 1]nonane	101-25-7	Water flea	Experimental	48 hours	EC50	>110 mg/l
3,7-Dinitroso- 1,3,5,7- tetraazabicyclo[3.3. 1]nonane	101-25-7	Green algae	Experimental	72 hours	ErC10	1.43 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminium	21645-51-2	Data not availbl-	N/A	N/A	N/A	N/A
hydroxide		insufficient				
Phenol-	28064-14-4	Laboratory	28 days	CO2 evolution	10-16 %CO2	OECD 301B - Modified

formaldehyde polymer, glycidyl ether		Biodegradation			evolution/THCO2 evolution (does not pass 10-day window)	sturm or CO2
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Oxide glass chemicals	65997-17-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A
2-Propenenitrile, polymer with 1,3- butadiene, carboxy- terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	25068-38-6	Estimated Biodegradation	28 days	BOD	7 %BOD/ThOD	OECD 301C - MITI test (I)
4,4'- Methylenediphenyl ene bis(dimethylurea)	10097-09-3	Experimental Biodegradation	28 days	CO2 evolution	31 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Dicyandiamide	461-58-5	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	0 %removal of DOC	OECD 301E - Modif. OECD Screen
Dicyandiamide	461-58-5	Experimental Aquatic Inherent Biodegrad.	14 days	Dissolv. Organic Carbon Deplet	0 %removal of DOC	OECD 302B Zahn- Wellens/EVPA
Dicyandiamide	461-58-5	Experimental Biodegradation	61 days	CO2 evolution	1.1 %CO2 evolution/THCO2 evolution	OECD 309 Aero Sim Biod Water
3,7-Dinitroso- 1,3,5,7- tetraazabicyclo[3.3. 1]nonane	101-25-7	Experimental Biodegradation	28 days	CO2 evolution	87 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Phenol- formaldehyde polymer, glycidyl ether	28064-14-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-Propenenitrile, polymer with 1,3- butadiene, carboxy- terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
reaction product: bisphenol-A- (epichlorhydrin)	25068-38-6	Estimated Bioconcentration		Bioaccumulation factor	7.4	

(MW>700, <=1200)						
4,4'- Methylenediphenyl ene bis(dimethylurea)	10097-09-3	Experimental Bioconcentration		Log Kow	1.14	EC A.8 Partition Coefficient
Dicyandiamide	461-58-5	Experimental BCF - Fish	42 days	Bioaccumulation factor	<=3.1	OECD305-Bioconcentration
Dicyandiamide	461-58-5	Experimental Bioconcentration		Log Kow	-0.52	OECD 107 log Kow shke flsk mtd
3,7-Dinitroso- 1,3,5,7- tetraazabicyclo[3.3. 1]nonane	101-25-7	Modeled Bioconcentration		Log Kow	-1.7	Episuite™

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)pheny l]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
Dicyandiamide	461-58-5	Modeled Mobility in Soil	Koc	9 l/kg	Episuite™
3,7-Dinitroso- 1,3,5,7- tetraazabicyclo[3.3. 1]nonane	101-25-7	Modeled Mobility in Soil	Koc	58 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ca	arcinogenicity <u>Ingredient</u>	<u>CAS Nbr</u>	Classification	Regulation
	bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency
	3,7-Dinitroso-1,3,5,7-tetraazabicyclo[3.3.1]nonane	101-25-7	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements	
E2 Hazardous to the Aquatic	200	500	
environment			

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
reaction product: bisphenol-A- (epichlorhydrin) (MW>700, <=1200)	25068-38-6	200	500

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H242	Heating may cause a fire.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

- GB Section 04: First Aid Symptoms and Effects (GB CLP) information was added.
- GB Section 04: Information on toxicological effects information was added.
- GB Section 12: Classification Warning information was added.
- GB Section 15: Carcinogenicity information information was added.
- GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 UN Number information was added.

CLP: Ingredient table information was deleted.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

Label: CLP Percent Unknown information was deleted. Section 02: Label Elements: GB Percent Unknown information was added. Section 2: Other hazards phrase information was deleted. Section 3: Composition/ Information of ingredients table information was added. Section 3: Composition/ Information of ingredients table information was deleted. Section 03: SCL table information was added. Section 03: SCL table information was deleted. Section 04: First Aid - Symptoms and Effects (CLP) information was deleted. Section 04: Information on toxicological effects information was deleted. Section 8: Occupational exposure limit table information was modified. Section 8: Personal Protection - Thermal hazards information information was modified. Section 9: Flammability (solid, gas) information information was deleted. Section 09: Flammability information information was added. Section 09: Particle Characteristics N/A information was added. Section 9: Vapour density value information was modified. Section 11: Classification disclaimer information was deleted. Section 11: GB Classification disclaimer information was added. Section 11: GB No endocrine disruptor information available warning information was added. Section 11: No endocrine disruptor information available warning information was deleted. Section 12: 12.6. Endocrine Disrupting Properties information was deleted. Section 12: 12.6. Other adverse effects information was added. Section 12: 12.7. Other adverse effects information was deleted. Section 12: Classification Warning information was deleted. Section 12: Component ecotoxicity information information was modified. Section 12: Mobility in soil information information was modified. Prints No Data if Adverse effects information is not present information was deleted. Section 12: No endocrine disruptor information available warning information was added. Section 12: No endocrine disruptor information available warning information was deleted. Section 12: Persistence and Degradability information information was modified. Section 12:Bioccumulative potential information information was modified. Section 14 Marine transport in bulk according to IMO instruments - Main Heading information was deleted. Section 14 UN Number information was deleted. Section 15: Carcinogenicity information information was deleted. Section 15: Chemical Safety Assessment information was deleted. Section 15: Seveso Hazard Category Text information was added. Section 15: Seveso Hazard Category Text information was deleted. Section 15: Seveso Substance Text information was added. Section 15: Seveso Substance Text information was deleted. Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added. Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted. Section 16: Web address information was added. Section 16: Web address information was deleted. DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.