



Safety Data Sheet

Copyright, 2019, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilising 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	16-3042-5	Version number:	25.01
Revision date:	13/08/2019	Supersedes date:	13/06/2019
Transportation version number:	1.00 (22/12/2010)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Novec 72DE Engineered Fluid

Product Identification Numbers

98-0212-2967-3	98-0212-2968-1	98-0212-3162-0
7100037080	7100035103	7100026794

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

For Industrial Use Only. See Limitations on Use for supplemental information on intended applications including Medical Device applications.

Restrictions on Use

Novec™ Engineered Fluids are used in a wide variety of applications including but not limited to precision cleaning of medical devices and as lubricant deposition solvents for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec™ solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols:

GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Trans-dichloroethylene	156-60-5	205-860-2	68 - 72

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SUPPLEMENTAL INFORMATION:**Supplemental Hazard Statements:**

EUH018

In use, may form flammable/explosive vapour-air mixture.

Notes on labelling

Updated per Regulation (EC) No. 648/2004 on detergents. All or part of the classification is based on toxicity test data.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Trans-dichloroethylene	156-60-5	205-860-2	01-2120093504-55	68 - 72	Flam. Liq. 2, H225; Acute Tox. 4, H332; Aquatic Chronic 3, H412 - Nota C Eye Irrit. 2, H319; STOT SE 3, H336
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		425-340-0	01-0000017174-74	30 - 40	Aquatic Chronic 4, H413
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane		422-270-2	01-0000016878-53	5 - 10	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If you feel unwell, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid inhalation of thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) No smoking: Smoking while using this product can result in contamination of the

3M Novec 72DE Engineered Fluid

tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store at temperatures not exceeding 38C/100F. Store away from strong bases. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
trans-dichloroethylene	156-60-5	UK HSC	TWA:806 mg/m ³ (200 ppm);STEL:1010 mg/m ³ (250 ppm)	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
Trans-dichloroethylene		Consumer	Inhalation, Long-term exposure (24 hours), Systemic effects	198 mg/m ³
Trans-dichloroethylene		Consumer	Oral, Long-term exposure (24 hours), Systemic effects	57 mg/kg bw/d
Trans-dichloroethylene		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	797 mg/m ³
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	1,764 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
Trans-dichloroethylene		Agricultural soil	0.0563 mg/kg d.w.
Trans-dichloroethylene		Freshwater	0.0364 mg/l
Trans-dichloroethylene		Freshwater sediments	0.5483 mg/kg d.w.
Trans-dichloroethylene		Grassland average	0.0563 mg/kg d.w.

3M Novec 72DE Engineered Fluid

Trans-dichloroethylene		Intermittent releases to water	0.3636 mg/l
Trans-dichloroethylene		Marine water	0.0036 mg/l
Trans-dichloroethylene		Marine water sediments	0.0548 mg/kg d.w.
Trans-dichloroethylene		Sewage Treatment Plant	17 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Agricultural soil	0.0041 mg/kg d.w.
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Air average	mg/m ³
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Freshwater	0.00237 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Freshwater sediments	0.0393 mg/kg d.w.
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Grassland average	0.0041 mg/kg d.w.
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Marine water	0.000237 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane		Marine water sediments	0.00393 mg/kg d.w.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Neoprene.	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Neoprene apron.

Respiratory protection

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating:

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter type A

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

Applicable Norms/Standards

Use gloves tested to EN 407

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid.

Colour

Colourless

Specific Physical Form:

Liquid.

Odor

Slight Odor

Odour threshold*No data available.***pH***Not applicable.***Boiling point/boiling range**

43 °C

Melting point*Not applicable.***Flammability (solid, gas)**

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash pointNo flash point [*Details:*Tested according to ASTM method D 3278-96]**Autoignition temperature**

396 °C

Flammable Limits(LEL)7.3 % volume [*Details:*@ 25 C, Tested according to ASTM method E-681-98 (per Annex A1)]**Flammable Limits(UEL)**15 % volume [*Details:*@ 25 C, Tested according to ASTM method E-681-98 (per Annex A1)]**Vapour pressure**

46,662.7 Pa [@ 25 °C]

Relative density1.28 [*Ref Std:* WATER=1]**Water solubility**

Negligible

Solubility- non-water*No data available.***Partition coefficient: n-octanol/water***No data available.***Evaporation rate***No data available.***Vapour density***No data available.***Decomposition temperature***Not applicable.***Viscosity**

0.45 mPa-s

Density

1.28 g/ml

9.2. Other information**EU Volatile Organic Compounds**

1,280 g/l

Molecular weight*No data available.***Percent volatile**

100 %

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Hydrogen Chloride	At elevated temperatures. - extreme conditions of heat
Hydrogen Fluoride	At elevated temperatures. - extreme conditions of heat
Perfluoroisobutylene (PFIB).	At elevated temperatures. - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination,

3M Novec 72DE Engineered Fluid

nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour (4 hours)	Rat	LC50 > 19.7 mg/l
Trans-dichloroethylene	Dermal	Rabbit	LD50 > 5,000 mg/kg
Trans-dichloroethylene	Inhalation-Vapour (4 hours)	Rat	LC50 95.6 mg/l
Trans-dichloroethylene	Ingestion	Rat	LD50 7,902 mg/kg
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluorobutane	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluorobutane	Inhalation-Vapour (4 hours)	Rat	LC50 > 989 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluorobutane	Ingestion	Rat	> 2,000 mg/kg
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Dermal		LD50 estimated to be > 5,000 mg/kg
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation-Vapour (4 hours)	Rat	LC50 > 1,000 mg/l
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Trans-dichloroethylene	Rabbit	Minimal irritation
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Rabbit	No significant irritation
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Trans-dichloroethylene	Rabbit	Moderate irritant
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Rabbit	No significant irritation
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Guinea pig	Not classified
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Guinea pig	Not classified

3M Novec 72DE Engineered Fluid

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Trans-dichloroethylene	In Vitro	Not mutagenic
Trans-dichloroethylene	In vivo	Not mutagenic
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	In Vitro	Not mutagenic
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	In vivo	Not mutagenic
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	In Vitro	Not mutagenic
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Trans-dichloroethylene	Inhalation	Not classified for development	Rat	NOAEL 24 mg/l	during organogenesis
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Trans-dichloroethylene	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Trans-dichloroethylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Trans-dichloroethylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4,500 mg/kg	not applicable
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Inhalation	cardiac sensitisation	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Reaction Mass of 2-	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989	4 hours

3M Novec 72DE Engineered Fluid

(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane					mg/l	
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	cardiac sensitisation	Not classified	Dog	NOAEL 913 mg/l	10 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Trans-dichloroethylene	Inhalation	endocrine system liver kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 16 mg/l	90 days
Trans-dichloroethylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
Trans-dichloroethylene	Ingestion	blood liver	Not classified	Rat	NOAEL 125 mg/kg/day	14 weeks
Trans-dichloroethylene	Ingestion	heart immune system respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Inhalation	liver kidney and/or bladder respiratory system heart endocrine system gastrointestinal tract bone marrow hematopoietic system immune system nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	Ingestion	blood liver kidney and/or bladder heart endocrine system bone marrow hematopoietic system immune system nervous system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks

3M Novec 72DE Engineered Fluid

methoxybutane						
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Trans-dichloroethylene	156-60-5	Bluegill	Estimated	96 hours	LC50	140 mg/l
Trans-dichloroethylene	156-60-5	Green Algae	Experimental	48 hours	EC50	36.36 mg/l
Trans-dichloroethylene	156-60-5	Water flea	Experimental	48 hours	LC50	220 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	425-340-0	Green algae	Endpoint not reached	72 hours	EC50	>100 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	425-340-0	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-	425-340-0	Water flea	Experimental	48 hours	EC50	>100 mg/l

3M Novec 72DE Engineered Fluid

1,1,2,2,3,3,4,4,4-nonafluoro-butane						
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	425-340-0	Green algae	Experimental	72 hours	Effect Concentration 10%	2.37 mg/l
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	422-270-2	Fathead minnow	Endpoint not reached	96 hours	LC50	>100 mg/l
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	422-270-2	Green algae	Experimental	72 hours	EC50	>100 mg/l
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	422-270-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	422-270-2	Green algae	Experimental	72 hours	NOEC	>100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Trans-dichloroethylene	156-60-5	Experimental Photolysis		Photolytic half-life (in air)	13 days (t 1/2)	Other methods
Trans-dichloroethylene	156-60-5	Experimental Biodegradation	28 days	BOD	8 % weight	OECD 301D - Closed bottle test
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	425-340-0	Experimental Photolysis		Photolytic half-life (in air)	0.55 years (t 1/2)	Other methods
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	425-340-0	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301D - Closed bottle test
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	422-270-2	Experimental Photolysis		Photolytic half-life (in air)	2.9 years (t 1/2)	Other methods
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane	422-270-2	Experimental Biodegradation	28 days	BOD	22 % BOD/ThBOD	OECD 301D - Closed bottle test

3M Novec 72DE Engineered Fluid

and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane						
--	--	--	--	--	--	--

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Trans-dichloroethylene	156-60-5	Experimental Bioconcentration		Log Kow	2.09	Other methods
Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane	425-340-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Reaction Mass of 1,1,2,3,3,3-hexafluoro-1-methoxy-2-(trifluoromethyl)propane and 1,1,2,2,3,3,4,4,4-nonafluoro-1-methoxybutane	422-270-2	Experimental Bioconcentration		Log Kow	4.0	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

070103* Organic halogenated solvents, washing liquids and mother liquors
14 06 02* Other halogenated solvents and solvent mixtures

SECTION 14: Transportation information

98-0212-2967-3, 98-0212-2968-1, 98-0212-3162-0

Not hazardous for transportation

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Revision information:

Industrial Handling of Heat Transfer, Cooling, and Dielectric Fluid: Section 16: Annex information was added.

Laboratory Use: Section 16: Annex information was added.

Professional Handling of Heat Transfer Fluid: Section 16: Annex information was added.

Section 8: DNEL table row information was modified.

Section 8: PNEC table row information was modified.

Section 09: Color information was added.

Section 09: Odor information was added.

Sections 3 and 9: Odour, colour, grade information information was deleted.

Section 15: Regulations - Inventories information was deleted.

Annex

1. Title	
Substance identification	Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;
Exposure Scenario Name	Industrial Handling of Heat Transfer, Cooling, and Dielectric Fluid
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 01 -Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities ERC 07 -Use of functional fluid at industrial site
Processes, tasks and activities covered	Draining process equipment. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading,

3M Novec 72DE Engineered Fluid

	filling, dumping, bagging. Use as heat transfer fluids.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid. General operating conditions: Continuous process; Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 365 days/year; Flow rate of receiving surface water: <= 18,000 cubic meters per day; Fraction of applied product lost from process/use to solid waste in percent: 99.95 %; Fraction of applied product lost from process/use to waste: 0.0001 ; Fraction of applied product lost from process/use to waste gas: 0.0001 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;</p>
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Trans-dichloroethylene; EC No. 205-860-2; CAS Nbr 156-60-5;
Exposure Scenario Name	Industrial Laboratory Use
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 15 -Use a laboratory reagent ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
Processes, tasks and activities covered	Use as a laboratory reagent.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid. General operating conditions: Duration of use; Indoors with LEV and good general ventilation;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;</p>
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	

3M Novec 72DE Engineered Fluid

Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.
-------------------------------	--

1. Title	
Substance identification	Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;
Exposure Scenario Name	Industrial Laboratory Use
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 15 -Use a laboratory reagent ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
Processes, tasks and activities covered	Use as a laboratory reagent.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 300 days/year; Flow rate of receiving surface water: <= 18,000 cubic meters per day; Fraction of applied product lost from process/use to solid waste in percent: 50 %; Fraction of applied product lost from process/use to waste: 1 ; Fraction of applied product lost from process/use to waste gas: 0.5 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Trans-dichloroethylene; EC No. 205-860-2; CAS Nbr 156-60-5;
Exposure Scenario Name	Industrial Use as a Solvent
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 07 -Industrial spraying PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article) ERC 07 -Use of functional fluid at industrial site

3M Novec 72DE Engineered Fluid

Processes, tasks and activities covered	Cleaning process equipment and parts. Cleaning surfaces by wiping, brushing. Spraying of substances/mixtures. Transfer of substance/mixture with dedicated engineering controls. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid.</p> <p>General operating conditions: Discharge volume of sewage treatment plant: 2,000,000 liters per day; Emission days per year: 365 days per year; Flow rate of receiving surface water:: 18,000 cubic meters per day; Indoors with enhanced general ventilation; Indoors with good general ventilation; Large factory building (> 500 m³); Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;</p> <p>Task: Spraying; Duration of use: 4 hours/day;</p> <p>Task: Transferring Material; Duration of use: 4 hours/day;</p> <p>Task: Wiping Surfaces; Duration of use: 4 hours/day;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply:</p> <p>General risk management measures: Human health: None needed; Environmental: None needed;</p>
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;
Exposure Scenario Name	Industrial Use as a Solvent
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 05 -Mixing or blending in batch processes PROC 07 -Industrial spraying PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Mixing operations (open systems). Transfer of substance/mixture with dedicated engineering controls. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs.
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid.</p> <p>General operating conditions:</p>

3M Novec 72DE Engineered Fluid

	<p>Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 20 days per year; Flow rate of receiving surface water:: <= 18,000 cubic meters per day; Fraction of applied product leaving the site with products: 0 ; Fraction of applied product lost from process/use to solid waste in percent: 0 %; Fraction of applied product lost from process/use to waste: 1 ; Fraction of applied product lost from process/use to waste gas: 1 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;</p>
Waste management measures	<p>Incinerate in a facility capable of handling halogenated waste;</p>
3. Prediction of exposure	
Prediction of exposure	<p>Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.</p>

1. Title	
Substance identification	<p>Trans-dichloroethylene; EC No. 205-860-2; CAS Nbr 156-60-5;</p>
Exposure Scenario Name	<p>Industrial Use in Vapour Degreasing Systems</p>
Lifecycle Stage	<p>Use at industrial sites</p>
Contributing activities	<p>PROC 04 -Chemical production where opportunity for exposure arises PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 13 -Treatment of articles by dipping and pouring ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article) ERC 07 -Use of functional fluid at industrial site</p>
Processes, tasks and activities covered	<p>Draining process equipment. Transfer of substance/mixture with dedicated engineering controls. Vapour Degreasing</p>
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid. General operating conditions: Discharge volume of sewage treatment plant: 2,000,000 liters per day; Duration of use: 8 hours/day; Emission days per year: 300 days per year; Flow rate of receiving surface water:: 18,000 cubic meters per day; Indoor use without Local Exhaust Ventilation; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ; Medium sized room or workshop (100 m³ - 500 m³); Partially open and partially closed process;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed;</p>

3M Novec 72DE Engineered Fluid

	Environmental: None needed;
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;
Exposure Scenario Name	Industrial Use in Vapour Degreasing Systems
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 04 -Chemical production where opportunity for exposure arises PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Transfers with dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 300 days/year; Flow rate of receiving surface water: <= 18,000 cubic meters per day; Fraction of applied product lost from process/use to solid waste in percent: 64.2 %; Fraction of applied product lost from process/use to waste: 100 %; Fraction of applied product lost from process/use to waste gas: 0.358 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ; Partially open and partially closed process;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;
Exposure Scenario Name	Laboratory Use
Lifecycle Stage	Use at industrial sites

3M Novec 72DE Engineered Fluid

Contributing activities	PROC 15 -Use a laboratory reagent ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Use as a laboratory reagent.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 300 days/year; Flow rate of receiving surface water:: <= 18,000 cubic meters per day; Fraction of applied product lost from process/use to solid waste in percent: 50 %; Fraction of applied product lost from process/use to waste: 1 ; Fraction of applied product lost from process/use to waste gas: 0.5 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;
Exposure Scenario Name	Professional Handling of Heat Transfer Fluid
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities ERC 09a -Widespread use of functional fluid (indoor)
Processes, tasks and activities covered	Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Continuous release; Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 365 days/year; Flow rate of receiving surface water:: <= 18,000 cubic meters per day; Fraction of applied product lost from process/use to solid waste in percent: 99.95 %; Fraction of applied product lost from process/use to waste: 0.0001 ; Fraction of applied product lost from process/use to waste gas: 0.0001 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;
Risk management measures	Under the operational conditions described above the following risk management

	measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Trans-dichloroethylene; EC No. 205-860-2; CAS Nbr 156-60-5;
Exposure Scenario Name	Professional Laboratory Use
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 15 -Use a laboratory reagent ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Use as a laboratory reagent.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Discharge volume of sewage treatment plant: 2,000,000 liters per day; Duration of use: 8 hours/day; Flow rate of receiving surface water:: 18,000 cubic meters per day; Indoors with LEV and good general ventilation; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Trans-dichloroethylene; EC No. 205-860-2; CAS Nbr 156-60-5;
Exposure Scenario Name	Professional Use as a Solvent
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities

3M Novec 72DE Engineered Fluid

	<p>PROC 10 -Roller application or brushing PROC 11 -Non industrial spraying PROC 13 -Treatment of articles by dipping and pouring ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 09a -Widespread use of functional fluid (indoor)</p>
Processes, tasks and activities covered	<p>Cleaning process equipment and parts. Cleaning surfaces by wiping, brushing. Spraying of substances/mixtures. Transfer of substance/mixture with dedicated engineering controls. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs.</p>
2. Operational conditions and risk management measures	
Operating Conditions	<p>Physical state:Liquid. General operating conditions: Indoors with good general ventilation; Medium sized room or workshop (100 m³ - 500 m³);</p> <p>Task: Pouring Material - Liquids; Duration of use: 15 min - 1 hour task;</p> <p>Task: Spraying; Duration of use: 15 min - 1 hour task;</p> <p>Task: Wiping Surfaces; Duration of use: 15 min - 1 hour task;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;</p>
Waste management measures	<p>No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:</p>
3. Prediction of exposure	
Prediction of exposure	<p>Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.</p>

1. Title	
Substance identification	<p>Reaction Mass of 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropropane and 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-butane; EC No. 425-340-0;</p>
Exposure Scenario Name	<p>Professional Use as a Solvent</p>
Lifecycle Stage	<p>Widespread use by professional workers</p>
Contributing activities	<p>PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing PROC 11 -Non industrial spraying PROC 13 -Treatment of articles by dipping and pouring PROC 19 -Manual activities involving hand contact ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)</p>
Processes, tasks and activities covered	<p>Cleaning surfaces by wiping, brushing. Immersion operations. Spraying of substances/mixtures. Transfer of substance/mixture with dedicated engineering controls. Transfer of substances/mixtures into small containers e.g. tubes , bottles or small reservoirs.</p>
2. Operational conditions and risk management measures	

3M Novec 72DE Engineered Fluid

Operating Conditions	<p>Physical state:Liquid.</p> <p>General operating conditions: Discharge volume of sewage treatment plant: <= 2,000,000 liters per day; Emission days per year: 20 days per year; Flow rate of receiving surface water: <= 18,000 cubic meters per day; Fraction of applied product leaving the site with products: 0 ; Fraction of applied product lost from process/use to solid waste in percent: 0 %; Fraction of applied product lost from process/use to waste: 1 ; Fraction of applied product lost from process/use to waste gas: 1 ; Fraction of applied product lost from process/use to waste water: 0 ; Fraction of product consumed in process/use: 0 ; Local freshwater dilution factor: 10 ; Local marine water dilution factor: 100 ;</p>
Risk management measures	<p>Under the operational conditions described above the following risk management measures apply:</p> <p>General risk management measures: Human health: None needed; Environmental: None needed;</p>
Waste management measures	Incinerate in a facility capable of handling halogenated waste;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk