



## Safety Data Sheet

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<b>Document group:</b>	39-2548-4	<b>Version number:</b>	3.00
<b>Issue Date:</b>	12/03/2023	<b>Supersedes date:</b>	02/05/2021

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

### IDENTIFICATION:

#### 1.1. Product identifier

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Kit

#### Product Identification Numbers

62-2853-1446-4

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

**Address:** 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland  
**Telephone:** (09) 477 4040  
**E Mail:** innovation@nz.mmm.com  
**Website:** 3m.co.nz

#### 1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:**

39-2505-4, 39-2537-7

One or more components of this KIT is classified as a hazardous substance in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

### TRANSPORT INFORMATION

The Dangerous Goods Classification for the complete Kit is provided below.

**UN No.:** UN1133

**Proper shipping name:** ADHESIVES

**Class/Division:** 3

**Packing Group:** II

**Marine Pollutant:** Not applicable.

**Hazchem Code:** 3YE

**IERG:** 14

**Land Transport Rule: Dangerous Goods - Road/Rail Transport**

**Special Instructions:** Limited quantity may apply

**International Maritime Dangerous Goods Code (IMDG) - Marine Transport**

**Special Instructions:** Limited quantity may apply

**Revision information:**

Complete document review.

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## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive, Professional

For Industrial or Professional use only

#### 1.3. Supplier's details

**Address:** 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland  
**Telephone:** (09) 477 4040  
**E Mail:** innovation@nz.mmm.com  
**Website:** 3m.co.nz

#### 1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

### SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Flammable Liquid: Category 2  
Serious Eye Damage/Irritation: Category 2  
Skin Sensitiser: Category 1  
Reproductive Toxicity: Category 1B  
Specific Target Organ Toxicity (repeated exposure): Category 1  
Specific Target Organ Toxicity (single exposure): Category 3  
Chronic Aquatic Toxicity: Category 3

#### 2.2. Label elements

**SIGNAL WORD**

Danger

**Symbols:**

Flame | Exclamation mark | Health Hazard |

**Pictograms**



**HAZARD STATEMENTS:**

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H360	May damage fertility or the unborn child.
H335	May cause respiratory irritation.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.
H412	Harmful to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS**

**Prevention**

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating and lighting equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280F	Wear respiratory protection.

**Response**

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry

chemical or carbon dioxide to extinguish.

**Storage**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
 P403 + P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.

**Disposal**

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>% by Weight</b>
Methyl Methacrylate	80-62-6	45 - 65
Acrylonitrile-Butadiene Polymers	Trade Secret	10 - 30
2-hydroxyethyl methacrylate	868-77-9	1 - 10
Fillers	Trade Secret	1 - 10
Barium diboron tetraoxide	13701-59-2	0.1 - 5
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	0.1 - 5
Hydroxypropyl Methacrylate	27813-02-1	0.1 - 5
Polyolmethacrylate Phosphate Esters	95175-93-2	< 3
Naphthenic acids, copper salts	1338-02-9	< 0.2

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

A product risk assessment is recommended to determine if eye wash facilities may be required when using this product in the workplace.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the CLP classification include:

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

## 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.

## 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: -3YE

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the

risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

**7.3. Certified handler**

Not required

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Copper compounds	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3	
Barium, soluble compounds	13701-59-2	ACGIH	TWA(as Ba):0.5 mg/m3	A4: Not class. as human carcinogen
Barium, soluble compounds	13701-59-2	New Zealand WES	TWA(as Ba)(8 hours):0.5 mg/m3	
Paraffin oil	64742-55-8	New Zealand WES	TWA(as mist)(8 hours):5 mg/m3;STEL(as mist)(15 minutes):10 mg/m3	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	New Zealand WES	TWA(8 hours):208 mg/m3(50 ppm);STEL(15 minutes):416 mg/m3(100 ppm)	Dermal sensitizer, SKIN

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 New Zealand WES : New Zealand Workplace Exposure Standards.  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 ppm: parts per million  
 mg/m³: milligrams per cubic metre  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.  
Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:  
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	Brown
<b>Odour</b>	Methacrylate
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Melting point/Freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	>=37.8 °C
<b>Flash point</b>	>=10 °C [ <i>Test Method: Closed Cup</i> ]
<b>Evaporation rate</b>	<i>No data available.</i>
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>No data available.</i>
<b>Vapor Density and/or Relative Vapor Density</b>	<i>No data available.</i>
<b>Density</b>	1.01 g/ml
<b>Relative density</b>	1.01 [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>



<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity/Kinematic Viscosity</b>	12,000 - 18,000 mPa-s
<b>Volatile organic compounds (VOC)</b>	<i>No data available.</i>
<b>Percent volatile</b>	<i>No data available.</i>
<b>VOC less H<sub>2</sub>O &amp; exempt solvents</b>	20.2 g/l [ <i>Details: when used as intended with Part A</i> ]
<b>VOC less H<sub>2</sub>O &amp; exempt solvents</b>	2 % [ <i>Details: when used as intended with Part A</i> ]
<b>Molecular weight</b>	<i>Not applicable.</i>

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

### 10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to Section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

**Based on test data and/or information on the components, this material may produce the following health effects:**

#### **Inhalation**

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

**Skin contact**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion**

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

**Additional Health Effects:**

**Prolonged or repeated exposure may cause target organ effects:**

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acrylonitrile-Butadiene Polymers	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymers	Ingestion	Rat	LD50 > 30,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Polyolmethacrylate Phosphate Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyolmethacrylate Phosphate Esters	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 > 11,200 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Dermal	similar compounds	LD50 > 2,000 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 5.53 mg/l
Hydrotreated light paraffinic distillates (petroleum)	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Barium diboron tetraoxide	Dermal	Rabbit	LD50 > 2,000 mg/kg
Barium diboron tetraoxide	Inhalation-	Rat	LC50 > 3.54 mg/l

	Dust/Mist (4 hours)		
Barium diboron tetraoxide	Ingestion	Rat	LD50 530 mg/kg
Naphthenic acids, copper salts	Dermal	similar compounds	LD50 > 2,000 mg/kg
Naphthenic acids, copper salts	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Methyl Methacrylate	Human and animal	Mild irritant
Acrylonitrile-Butadiene Polymers	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Polyolmethacrylate Phosphate Esters	Not available	Irritant
Fillers	Rabbit	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Minimal irritation
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Barium diboron tetraoxide	Rabbit	No significant irritation
Naphthenic acids, copper salts	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Methyl Methacrylate	Rabbit	Moderate irritant
Acrylonitrile-Butadiene Polymers	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Polyolmethacrylate Phosphate Esters	Not available	Corrosive
Fillers	Rabbit	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Moderate irritant
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Barium diboron tetraoxide	Rabbit	No significant irritation
Naphthenic acids, copper salts	In vitro data	No significant irritation

**Sensitisation:**

**Skin Sensitisation**

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitising
2-hydroxyethyl methacrylate	Human and animal	Sensitising
Fillers	Human	Not classified

	and animal	
Hydroxypropyl Methacrylate	Human and animal	Sensitising
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	Not classified
Barium diboron tetraoxide	Guinea pig	Not classified
Naphthenic acids, copper salts	Guinea pig	Not classified

**Respiratory Sensitisation**

Name	Species	Value
Methyl Methacrylate	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Fillers	In Vitro	Not mutagenic
Hydroxypropyl Methacrylate	In vivo	Not mutagenic
Hydroxypropyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrotreated light paraffinic distillates (petroleum)	In Vitro	Not mutagenic
Barium diboron tetraoxide	In Vitro	Not mutagenic
Barium diboron tetraoxide	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Fillers	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation

**3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part B**

Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Hydroxypropyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Hydroxypropyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxypropyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Barium diboron tetraoxide	Ingestion	Toxic to female reproduction	Rat	NOAEL 800 mg/kg/day	90 days
Barium diboron tetraoxide	Ingestion	Toxic to development	Rabbit	NOAEL 20 mg/kg/day	during organogenesis
Barium diboron tetraoxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 350 mg/kg/day	90 days

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Polyolmethacrylate Phosphate Esters	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydroxypropyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Barium diboron tetraoxide	Ingestion	nervous system	Not classified	Rat	NOAEL 200 mg/kg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Fillers	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Hydroxypropyl Methacrylate	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Hydroxypropyl Methacrylate	Ingestion	hematopoietic system   heart   endocrine system   liver   immune system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Barium diboron tetraoxide	Ingestion	hematopoietic system   liver   heart   skin   endocrine system   bone, teeth,	Not classified	Rat	NOAEL 700 mg/kg/day	90 days

		nails, and/or hair   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system				
--	--	---	--	--	--	--

**Aspiration Hazard**

Name	Value
Hydrotreated light paraffinic distillates (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity**

**Ecotoxic to the aquatic environment.**

Acute Aquatic Toxicity: Category 3

Chronic Aquatic Toxicity: Category 3

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Methyl Methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
Methyl Methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
Methyl Methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
Methyl Methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
Methyl Methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
Acrylonitrile-Butadiene Polymers	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l

**3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part B**

2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Fillers	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Barium diboron tetraoxide	13701-59-2	Activated sludge	Experimental	3 hours	NOEC	100 mg/l
Barium diboron tetraoxide	13701-59-2	Green algae	Experimental	72 hours	EC50	7.8 mg/l
Barium diboron tetraoxide	13701-59-2	Rainbow trout	Experimental	96 hours	LC50	62 mg/l
Barium diboron tetraoxide	13701-59-2	Water flea	Experimental	48 hours	EC50	20.3 mg/l
Barium diboron tetraoxide	13701-59-2	Green algae	Experimental	72 hours	NOEC	1.1 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Fathead minnow	Estimated	96 hours	LL50	>100 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Water flea	Estimated	48 hours	EL50	>100 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Green algae	Estimated	72 hours	NOEL	100 mg/l
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Water flea	Estimated	21 days	NOEC	10 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Bacteria	Experimental	N/A	EC10	1,140 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Golden Orfe	Experimental	48 hours	EC50	493 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Green algae	Experimental	72 hours	ErC50	>97.2 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Water flea	Experimental	48 hours	EC50	>143 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Green algae	Experimental	72 hours	NOEC	97.2 mg/l
Hydroxypropyl Methacrylate	27813-02-1	Water flea	Experimental	21 days	NOEC	45.2 mg/l
Polyolmethacrylate Phosphate	95175-93-2	N/A	Data not available or	N/A	N/A	N/A

Esters			insufficient for classification			
Naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	72 hours	EC50	0.629 mg/l
Naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
Naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.0702 mg/l
Naphthenic acids, copper salts	1338-02-9	Algae or other aquatic plants	Estimated	N/A	NOEC	0.132 mg/l
Naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
Naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	21 days	NOEC	0.0756 mg/l

**12.2. Persistence and degradability**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Methyl Methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThO D	OECD 301C - MITI test (I)
Acrylonitrile-Butadiene Polymers	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/CO D	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
Fillers	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Barium diboron tetraoxide	13701-59-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Estimated Biodegradation	28 days	CO2 evolution	22 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Hydroxypropyl Methacrylate	27813-02-1	Experimental Biodegradation	28 days	BOD	81 %BOD/ThO D	OECD 301C - MITI test (I)
Polyolmethacrylate Phosphate Esters	95175-93-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Naphthenic acids, copper salts	1338-02-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A

**12.3 : Bioaccumulative potential**



Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Methyl Methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flask mtd
Acrylonitrile-Butadiene Polymers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flask mtd
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Barium diboron tetraoxide	13701-59-2	Experimental Bioconcentration		Log Kow	-0.70	
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydroxypropyl Methacrylate	27813-02-1	Experimental Bioconcentration		Log Kow	0.97	EC A.8 Partition Coefficient
Polyolmethacrylate Phosphate Esters	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Naphthenic acids, copper salts	1338-02-9	Estimated BCF - Fish	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

**SECTION 14: Transport Information**

**New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport**

UN No.: UN1133

Proper Shipping Name: ADHESIVES

Class/Division: 3

Sub Risk: Not applicable.

Packing Group: II

Special Instructions: Limited quantity may apply

Hazchem Code: 3YE

IERG: 14

**International Air Transport Association (IATA) - Air Transport**

UN No.: UN1133

Proper Shipping Name: ADHESIVES

Class/Division: 3

Sub Risk: Not applicable.

Packing Group: II

**International Maritime Dangerous Goods Code (IMDG) - Marine Transport**

UN No.: UN1133

Proper Shipping Name: ADHESIVES

Class/Division: 3

Sub Risk: Not applicable.

Packing Group: II

Marine Pollutant: Not applicable.

Special Instructions: Limited quantity may apply

**SECTION 15: Regulatory information**

HSNO Approval number	HSR002662
Group standard name	Surface Coatings and Colourants (Flammable) Group Standard 2020
HSNO Hazard classification	Refer to Section 2: Hazard identification

**NZ Inventory of Chemicals (NZIoC) Status**

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

**Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017**

Certified handler	Not required
Location Compliance Certificate	100 L (closed containers greater than 5 L) 250 L (closed containers up to and including 5 L) 50 L (open containers)
Hazardous atmosphere zone	100 L (closed containers) 25 L (decanting) 5 L (open occasionally) 1 L (open containers in continuous use)
Fire extinguishers	Two required for 250 L
Emergency response plan	100 L (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L (for all other substances)
Secondary containment	100 L (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L (for all other substances)
Tracking	Not required
Warning signage	100 L (for Hazardous to the aquatic environment Category 1 substances); or 250 L (for all other substances)

**SECTION 16: Other information**

**Revision information:**

Complete document review.

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**Key to abbreviations and acronyms**

**GHS** refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

**HSNO** means Hazardous Substances and New Organisms Act 1996

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## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive, acrylic adhesive

For Industrial or Professional use only

#### 1.3. Supplier's details

**Address:** 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland  
**Telephone:** (09) 477 4040  
**E Mail:** innovation@nz.mmm.com  
**Website:** 3m.co.nz

#### 1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

### SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2

Skin Sensitiser: Category 1

Chronic Aquatic Toxicity: Category 2

#### 2.2. Label elements

##### SIGNAL WORD

Warning

##### Symbols:

Exclamation mark |Environment |

**Pictograms**



**HAZARD STATEMENTS:**

- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
  
- H411 Toxic to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS**

**Prevention**

- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash thoroughly after handling.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280E Wear protective gloves.

**Response**

- P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337 + P313 IF eye irritation persists: Get medical advice/attention.
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P391 Collect spillage.

**Disposal**

- P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	CAS Nbr	% by Weight
Dibenzoate Propanol	27138-31-4	40 - 60
Epoxy Resin	25068-38-6	15 - 30
Catalyst.	Trade Secret	10 - 15
Organic Peroxide	13122-18-4	1 - 10
Fillers	Trade Secret	1 - 10
Non-hazardous ingredients	Trade Secret	1 - 10

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

A product risk assessment is recommended to determine if eye wash facilities may be required when using this product in the workplace.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the CLP classification include:

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products**

Substance

Aldehydes.  
Carbon monoxide.  
Carbon dioxide.  
Hydrogen Chloride

Condition

During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**5.4. Hazchem code: -3Z**

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent

material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## **SECTION 7: Handling and storage**

Refer to Section 15 - Controls for more information

### **7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### **7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### **7.3. Certified handler**

Not required

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

### **8.2. Exposure controls**

#### **8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### **8.2.2. Personal protective equipment (PPE)**

##### **Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

##### **Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	Grey
<b>Odour</b>	Ester
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Melting point/Freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	$\geq 65.6$ °C
<b>Flash point</b>	$> 93.3$ °C [Test Method:Closed Cup]
<b>Evaporation rate</b>	<i>No data available.</i>
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>No data available.</i>
<b>Vapor Density and/or Relative Vapor Density</b>	<i>No data available.</i>
<b>Density</b>	1.08 g/ml
<b>Relative density</b>	1.08 [Ref Std:WATER=1]
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity/Kinematic Viscosity</b>	20,000 mPa-s
<b>Volatile organic compounds (VOC)</b>	<i>No data available.</i>
<b>Percent volatile</b>	<i>No data available.</i>
<b>VOC less H2O &amp; exempt solvents</b>	20.2 g/l [Details:when used as intended with Part B]
<b>Molecular weight</b>	<i>No data available.</i>

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section



## 10.2 Chemical stability

Stable.

## 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

## 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

## 10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

## 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to Section 5.2 for hazardous decomposition products during combustion.

# SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

## 11.1 Information on Toxicological effects

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Catalyst.	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst.	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Mild irritant
Organic Peroxide	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Moderate irritant
Organic Peroxide	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation

**Sensitisation:**

**Skin Sensitisation**

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Epoxy Resin	Human and animal	Sensitising
Catalyst.	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitising
Fillers	Human and animal	Not classified

**Respiratory Sensitisation**

Name	Species	Value
Epoxy Resin	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Catalyst.	In Vitro	Not mutagenic
Fillers	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Fillers	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst.	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system   liver	Not classified	Rat	NOAEL 2,500	90 days

Epoxy Resin	Dermal	liver	Not classified	Rat	mg/kg/day NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fillers	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity**

**Ecotoxic to the aquatic environment.**

Acute Aquatic Toxicity: Category 2

Chronic Aquatic Toxicity: Category 2

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Dibenzoate Propanol	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Dibenzoate Propanol	27138-31-4	Green algae	Experimental	72 hours	EL50	4.9 mg/l
Dibenzoate Propanol	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Dibenzoate Propanol	27138-31-4	Green algae	Experimental	72 hours	EC10	0.89 mg/l
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Catalyst.	Trade Secret	N/A	Data not available or insufficient for	N/A	N/A	N/A

			classification			
Fillers	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Organic Peroxide	13122-18-4	Activated sludge	Experimental	3 hours	NOEC	26.3 mg/l
Organic Peroxide	13122-18-4	Green algae	Experimental	N/A	EC50	0.51 mg/l
Organic Peroxide	13122-18-4	Rainbow trout	Experimental	N/A	LC50	7 mg/l
Organic Peroxide	13122-18-4	Water flea	Experimental	N/A	EC50	>100 mg/l
Organic Peroxide	13122-18-4	Green algae	Experimental	N/A	NOEC	0.125 mg/l

**12.2. Persistence and degradability**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Dibenzoate Propanol	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Catalyst.	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	29.1 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Catalyst.	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	1.48 days (t 1/2)	
Fillers	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Organic Peroxide	13122-18-4	Estimated Biodegradation	28	BOD	14 %BOD/Tho D	OECD 301C - MITI test (I)

**12.3 : Bioaccumulative potential**

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Dibenzoate Propanol	27138-31-4	Modeled Bioconcentration		Bioaccumulation factor	8	Catalogic™
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log Kow	3.242	
Catalyst.	Trade Secret	Experimental Bioconcentration		Log Kow	2.57	
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

Organic Peroxide	13122-18-4	Estimated Bioconcentration		Bioaccumulation factor	363	
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**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

**SECTION 14: Transport Information**

**New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport**

**UN No.:** UN3082

**Proper Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Epoxy Resin )

**Class/Division:** 9

**Sub Risk:** Not applicable.

**Packing Group:** III

**Special Instructions:** Not restricted, environmentally hazardous substance exception.

**Hazchem Code:** -3Z

**IERG:** 47

**International Air Transport Association (IATA) - Air Transport**

**UN No.:** UN3082

**Proper Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Epoxy Resin )

**Class/Division:** 9

**Sub Risk:** Not applicable.

**Packing Group:** III

**Special Instructions:** Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

**International Maritime Dangerous Goods Code (IMDG) - Marine Transport**

**UN No.:** UN3082

**Proper Shipping Name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Epoxy Resin )

**Class/Division:** 9

**Sub Risk:** Not applicable.

**Packing Group:** III

**Marine Pollutant:** Epoxy Resin

**Special Instructions:** Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

**SECTION 15: Regulatory information**

HSNO Approval number HSR002670  
 Group standard name Surface Coatings and Colourants (Subsidiary Hazard) Group Standard 2020  
 HSNO Hazard classification Refer to Section 2: Hazard identification

**NZ Inventory of Chemicals (NZIoC) Status**

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

**Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017**

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Germ cell mutagenicity Category 1, Reproductive toxicity Category 1, Specific target organ toxicity Category 1, Serious eye damage Category 1, Hazardous to the aquatic environment Category 4 substances)
Secondary containment	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Germ cell mutagenicity Category 1, Reproductive toxicity Category 1, Specific target organ toxicity Category 1, Serious eye damage Category 1, Hazardous to the aquatic environment Category 4 substances)
Tracking	Not required
Warning signage	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Serious eye damage Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Acute toxicity Category 4 or Hazardous to the aquatic environment Category 4 substances)

**SECTION 16: Other information****Revision information:**

Complete document review.

<b>Document group:</b>	39-2505-4	<b>Version number:</b>	2.00
<b>Issue Date:</b>	03/01/2023	<b>Supersedes date:</b>	14/10/2018

**Key to abbreviations and acronyms**

**GHS** refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

**HSNO** means Hazardous Substances and New Organisms Act 1996

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