



Safety Data Sheet

© 2023, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	08-7976-7	Version number:	4.00
Issue Date:	18/09/2023	Supersedes date:	28/09/2020

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Dyneon™ PTFE Granules TF 1641, TF 1645

Product Identification Numbers

97-5000-0803-8 97-5000-0804-6

1.2. Recommended use and restrictions on use

Recommended use

Fluoropolymer for industrial processing

For Industrial or Professional use only

1.3. Supplier's details

Address: 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone: (09) 477 4040
E Mail: innovation@nz.mmm.com
Website: 3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Not classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Not classified as hazardous.

2.2. Label elements

SIGNAL WORD

Not applicable.

Symbols:

Not applicable.

2.3. Other hazards

May cause thermal burns. Vapours liberated during processing may be hazardous if inhaled. Eye, nose, throat and lung irritation can occur from such vapours.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Polytetrafluoroethylene	9002-84-0	50 - 100

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Material will not burn. Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for

information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

Avoid inhalation of thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Do not breathe dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

7.3. Certified handler

Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust when product is heated.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene.

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Neoprene apron.

Respiratory protection

During heating: Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Coarse Powder
Colour	White
Odour	Odourless
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	320 - 345 °C [<i>Details:ASTM D 4894</i>]
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	No flash point
Evaporation rate	<i>Not applicable.</i>
Flammability (solid, gas)	Not classified
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapor Density and/or Relative Vapor Density	<i>Not applicable.</i>
Density	2.14 - 2.18 g/cm ³ [<i>@ 23 °C</i>]
Relative density	2.14 - 2.18 [<i>@ 23 °C</i>] [<i>Ref Std:WATER=1</i>]
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>

Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	Not applicable.
Decomposition temperature	No data available.
Viscosity/Kinematic Viscosity	Not applicable.
Volatile organic compounds (VOC)	Not applicable.
Percent volatile	Not applicable.
VOC less H2O & exempt solvents	Not applicable.
Bulk density	300 - 900 kg/m ³ [Details: DIN 53466]
Molecular weight	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Alkali and alkaline earth metals.

Reactions with metals in powder form occur from 370 °C onwards.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbonyl fluoride.	At elevated temperatures. - above 380 C
Carbon monoxide.	At elevated temperatures. - above 380 C
Carbon dioxide.	At elevated temperatures. - above 380 C
Hydrogen Fluoride	At elevated temperatures. - above 380 C
Perfluoroisobutylene (PFIB).	At elevated temperatures. - above 380 C
Toxic vapour, gas, particulate.	At elevated temperatures. - above 380 C

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May cause additional health effects (see below).

During heating:

Polymer fume fever: Sign/symptoms may include chest pain or tightness, shortness of breath, cough, malaise, muscle aches, increased heart rate, fever, chills, sweats, nausea and headache.

Skin contact

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polytetrafluoroethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polytetrafluoroethylene	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polytetrafluoroethylene	Human and animal	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polytetrafluoroethylene	Professional judgement	No significant irritation

Sensitisation:**Skin Sensitisation**

Name	Species	Value
Polytetrafluoroethylene	Human	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Carcinogenicity

Name	Route	Species	Value
Polytetrafluoroethylene	Not specified.	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polytetrafluoroethylene	Ingestion	hematopoietic system	Not classified	Rat	NOAEL Not available	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Polytetrafluoroethylene	9002-84-0	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polytetrafluoroethylene	9002-84-0	Data not available - insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polytetrafluoro ethylene	9002-84-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of waste product in a permitted industrial waste facility. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information

New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable.

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

HSNO Approval number Not applicable
Group standard name Not applicable
HSNO Hazard classification Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	Not required
Secondary containment	Not required
Tracking	Not required
Warning signage	Not required

SECTION 16: Other information**Revision information:**

Complete document review.

Document group:	08-7976-7	Version number:	4.00
Issue Date:	18/09/2023	Supersedes date:	28/09/2020

Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>