



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Dynamar™ Polymer Processing Additive FX 5920A

Product Identification Numbers

98-0211-8055-3 XA-0100-2087-4

1.2. Recommended use and restrictions on use

Recommended use

Polymer processing additive.

For Industrial or Professional use only

1.3. Supplier's details

Address: 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone: (09) 477 4040
E Mail: innovation@nz.mmm.com
Website: 3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Specific target organ toxicity – repeated exposure: Category 2

2.2. Label elements

SIGNAL WORD

Warning

Symbols:

Health Hazard |

Pictograms**HAZARD STATEMENTS:**

H373 May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS**Prevention**

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

Response

P314 Get medical advice/attention if you feel unwell.

Disposal

P501 Dispose of contents/container via an approved hazardous waste disposal contractor.

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Polyethylene Glycol	25322-68-3	60 - 70
Vinylidene fluoride-hexafluoropropylene polymer	9011-17-0	25 - 35
Calcium Carbonate	471-34-1	< 5
Talc	14807-96-6	0.1 - 5

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

Avoid inhalation of thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidising agents.

7.3. Certified handler

Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m ³	A4: Not class. as human carcinogen
Talc	14807-96-6	New Zealand WES	Limit value not established:	
Talc	14807-96-6	New Zealand WES	TWA(as respirable dust)(8 hours):2 mg/m ³	
Polyethylene Glycol	25322-68-3	AIHA	TWA:10 mg/m ³	
Calcium Carbonate	471-34-1	New Zealand WES	TWA(8 hours):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	471-34-1	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	471-34-1	ACGIH	TWA(respirable particles):3 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

New Zealand WES : New Zealand Workplace Exposure Standards.

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

ppm: parts per million

mg/m³: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Local exhaust required above 400 C.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene.

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Neoprene apron.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Granules.
Colour	White
Odour	odour less
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	229 °C [<i>Test Method: Pensky-Martens Closed Cup</i>]
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Vapor Density and/or Relative Vapor Density	<i>Not applicable.</i>
Density	1.15 g/cm ³
Relative density	1.15 [<i>Ref Std: WATER=1</i>]
Water solubility	Moderate
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	341 °C [<i>Details: ASTM D-1929</i>]
Decomposition temperature	<i>No data available.</i>
Kinematic Viscosity	<i>Not applicable.</i>

Volatile organic compounds (VOC)	<i>Not applicable.</i>
Percent volatile	<i>Not applicable.</i>
VOC less H2O & exempt solvents	<i>Not applicable.</i>
Bulk density	0.7 g/cm ³
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

10.5 Incompatible materials

Strong oxidising agents.

Aluminium or magnesium powder and high/shear temperature conditions.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbonyl fluoride.	At elevated temperatures. - >300°C
Formaldehyde	At elevated temperatures. - >300°C
Carbon monoxide.	At elevated temperatures. - >300°C
Carbon dioxide.	At elevated temperatures. - >300°C
Hydrogen Fluoride	At elevated temperatures. - >300°C
Toxic vapour, gas, particulate.	At elevated temperatures. - >300°C

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

During heating:

Polymer fume fever: Sign/symptoms may include chest pain or tightness, shortness of breath, cough, malaise, muscle aches, increased heart rate, fever, chills, sweats, nausea and headache.

May cause additional health effects (see below).

Skin contact

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyethylene Glycol	Dermal	Rabbit	LD50 > 20,000 mg/kg
Polyethylene Glycol	Ingestion	Rat	LD50 32,770 mg/kg
Vinylidene fluoride-hexafluoropropylene polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Vinylidene fluoride-hexafluoropropylene polymer	Ingestion	Rat	LD50 6,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyethylene Glycol	Rabbit	Minimal irritation
Vinylidene fluoride-hexafluoropropylene polymer	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Calcium Carbonate	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polyethylene Glycol	Rabbit	Mild irritant
Vinylidene fluoride-hexafluoropropylene polymer	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Calcium Carbonate	Rabbit	No significant irritation

Sensitisation:**Skin Sensitisation**

Name	Species	Value
Polyethylene Glycol	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Polyethylene Glycol	In Vitro	Not mutagenic
Polyethylene Glycol	In vivo	Not mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polyethylene Glycol	Ingestion	Rat	Not carcinogenic
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Polyethylene Glycol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
Polyethylene Glycol	Ingestion	Not classified for male reproduction	Rat	NOAEL 5699 +/-1341 mg/kg/day	5 days
Polyethylene Glycol	Not specified.	Not classified for reproduction and/or development		NOEL N/A	
Polyethylene Glycol	Ingestion	Not classified for development	Mouse	NOAEL 562 mg/animal/day	during gestation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Calcium Carbonate	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyethylene Glycol	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks
Calcium Carbonate	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure
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						Duration
Polyethylene Glycol	Inhalation	respiratory system	Not classified	Rat	NOAEL 1,008 mg/l	2 weeks
Polyethylene Glycol	Ingestion	kidney and/or bladder heart endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Vinylidene fluoride- hexafluoropropylene polymer	Ingestion	liver	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 weeks
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Calcium Carbonate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Polyethylene Glycol	25322-68-3	Activated sludge	Experimental	N/A	EC50	>1,000 mg/l
Polyethylene Glycol	25322-68-3	Atlantic Salmon	Experimental	96 hours	LC50	>1,000 mg/l
Vinylidene fluoride- hexafluoropropylene polymer	9011-17-0	N/A	Data not available or insufficient for classification	N/A	N/A	n/a
Calcium Carbonate	471-34-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Calcium Carbonate	471-34-1	Rainbow trout	Experimental	96 hours	LC50	>100 mg/l
Calcium Carbonate	471-34-1	Water flea	Experimental	48 hours	EC50	>100 mg/l
Calcium Carbonate	471-34-1	Green algae	Experimental	72 hours	EC10	100 mg/l
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polyethylene Glycol	25322-68-3	Experimental Biodegradation	28 days	BOD	53 %BOD/ThOD	OECD 301C - MITI test (I)
Vinylidene fluoride-hexafluoropropylene polymer	9011-17-0	Data not available- insufficient	N/A	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Data not available- insufficient	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available- insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polyethylene Glycol	25322-68-3	Estimated Bioconcentration		Bioaccumulation factor	2.3	
Vinylidene fluoride-hexafluoropropylene polymer	9011-17-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information

New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable.

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

HSNO Approval number	HSR002503
Group standard name	Additives, Process Chemicals and Raw Materials (Subsidiary Hazard) Group Standard 2020
HSNO Hazard classification	Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Germ cell mutagenicity Category 1, Reproductive toxicity Category 1, Specific target organ toxicity Category 1, Serious eye damage Category 1, Hazardous to the aquatic environment Category 4 substances)
Secondary containment	100 L or 100 kg (for Hazardous to the aquatic environment Category 1)

Tracking
Warning signage

substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Germ cell mutagenicity Category 1, Reproductive toxicity Category 1, Specific target organ toxicity Category 1, Serious eye damage Category 1, Hazardous to the aquatic environment Category 4 substances)

Not required

100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Serious eye damage Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Acute toxicity Category 4 or Hazardous to the aquatic environment Category 4 substances)

SECTION 16: Other information

Revision information:

Complete document review.

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Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

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