Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchkote™ Electrical Coating FD

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Moisture proofing for wire connections.

For Industrial or Professional use only

1.3. Supplier's details
ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number
+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (repeated exposure): Category 2.
Chronic Aquatic Toxicity: Category 2.

2.2. Label elements
Signal word
Danger

Symbols
Flame |Exclamation mark |Health Hazard |Environment |

Pictograms

Hazard Statements:

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system | sensory organs.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements

General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P273	Avoid release to the environment.
P281	Use personal protective equipment as required.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

May cause drowsiness or dizziness.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Acetone	67-64-1	60 - 75
ACRYLONITRILE-BUTADIENE	9003-18-3	10 - 20

POLYMER		
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	5 - 10
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	25085-50-1	5 - 10
Salicylic Acid	69-72-7	< 3
Zinc Oxide	1314-13-2	1 - 2
CYCLOHEXANE	110-82-7	< 1
HEXANE	110-54-3	< 1
Methyl Ethyl Ketone	78-93-3	<= 1
Toluene	108-88-3	<= 1
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	< 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and

prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant

Toluene	108-88-3	Malaysia OELs	TWA(8 hours):188 mg/m3(50 ppm)	SKIN
HEXANE	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous absorption
HEXANE	110-54-3	Malaysia OELs	TWA(8 hours):176 mg/m3(50 ppm)	SKIN
CYCLOHEXANE	110-82-7	ACGIH	TWA:100 ppm	
CYCLOHEXANE	110-82-7	Malaysia OELs	TWA(8 hours):1030 mg/m3(300 ppm)	
DUST, INERT OR NUISANCE	1314-13-2	Malaysia OELs	TWA (proposed)(respirable particles)(8 hours):3 mg/m3;TWA (proposed)(Inhalable particulate)(8 hours):10 mg/m3	
Zinc Oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m3;STEL(respirable fraction):10 mg/m3	
Zinc Oxide	1314-13-2	Malaysia OELs	TWA(as fume)(8 hours):5 mg/m3;TWA(as dust)(8 hours):10 mg/m3	
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human carcin
Acetone	67-64-1	Malaysia OELs	TWA(8 hours):1187 mg/m3(500 ppm)	
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Methyl Ethyl Ketone	78-93-3	Malaysia OELs	TWA(8 hours):590 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
CMRG : Chemical Manufacturer's Recommended Guidelines
Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Butyl Rubber

Fluoroelastomer

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Color	Dark Brown
Odor	Sharp Solvent
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	>=56 ºC [*Details:*Acetone]
Flash Point	-20 ºC [*Test Method:*Closed Cup]
Evaporation rate	1.9 [*Ref Std:*ETHER=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2.6 %
Flammable Limits(UEL)	12.8 %
Vapor Pressure	<=24,664.6 Pa [@ 20 ºC]
Vapor Density and/or Relative Vapor Density	2 [*Ref Std:*AIR=1]
Density	0.87 g/ml
Relative Density	0.87 [*Ref Std:*WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	465 ºC
Decomposition temperature	*No Data Available*
Viscosity/Kinematic Viscosity	325 mPa-s [@ 23 ºC]
Volatile Organic Compounds	<=26.4 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*low solids less exempts]
Percent volatile	40 - 75 % weight
VOC Less H2O & Exempt Solvents	<=104 g/l [*Test Method:*calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	<=0.87 lb/gal [*Test Method:*calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	<=3 % [*Test Method:*calculated per CARB title 2]
Average particle size	*No Data Available*
Bulk density	*No Data Available*
Molecular weight	*No Data Available*
Softening point	*No Data Available*
Solids Content	>=28 % weight

Nanoparticles
This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:
Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Dermal	Rabbit	LD50 > 15,000 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Ingestion	Rat	LD50 > 30,000 mg/kg
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	Dermal		LD50 estimated to be > 5,000 mg/kg
GLYCEROL ESTERS OF ROSIN ACIDS	Dermal	Rabbit	LD50 > 5,000 mg/kg
GLYCEROL ESTERS OF ROSIN ACIDS	Ingestion	Rat	LD50 > 2,000 mg/kg
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	Ingestion	Rat	LD50 5,660 mg/kg
Salicylic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
Salicylic Acid	Ingestion	Rat	LD50 891 mg/kg
HEXANE	Dermal	Rabbit	LD50 > 2,000 mg/kg
HEXANE	Inhalation-Vapor (4 hours)	Rat	LC50 170 mg/l
HEXANE	Ingestion	Rat	LD50 > 28,700 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl Ethyl Ketone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Methyl Ethyl Ketone	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
Methyl Ethyl Ketone	Ingestion	Rat	LD50 2,737 mg/kg

Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
CYCLOHEXANE	Dermal	Rat	LD50 > 2,000 mg/kg
CYCLOHEXANE	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
CYCLOHEXANE	Ingestion	Rat	LD50 6,200 mg/kg
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	Dermal	Rat	LD50 > 2,000 mg/kg
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acetone	Mouse	Minimal irritation
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgement	No significant irritation
GLYCEROL ESTERS OF ROSIN ACIDS	Rabbit	Minimal irritation
Salicylic Acid	Rabbit	No significant irritation
HEXANE	Human and animal	Mild irritant
Zinc Oxide	Human and animal	No significant irritation
Methyl Ethyl Ketone	Rabbit	Minimal irritation
Toluene	Rabbit	Irritant
CYCLOHEXANE	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Acetone	Rabbit	Severe irritant
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgement	No significant irritation
GLYCEROL ESTERS OF ROSIN ACIDS	Rabbit	Mild irritant
Salicylic Acid	Rabbit	Corrosive
HEXANE	Rabbit	Mild irritant
Zinc Oxide	Rabbit	Mild irritant
Methyl Ethyl Ketone	Rabbit	Severe irritant
Toluene	Rabbit	Moderate irritant
CYCLOHEXANE	Rabbit	Mild irritant

Sensitization:

Skin Sensitization

Name	Species	Value
GLYCEROL ESTERS OF ROSIN ACIDS	Guinea pig	Not classified
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	Human	Some positive data exist, but the data are not sufficient for classification
Salicylic Acid	Mouse	Not classified
HEXANE	Human	Not classified
Zinc Oxide	Guinea	Not classified

	pig	
Toluene	Guinea pig	Not classified

Photosensitization

Name	Species	Value
Salicylic Acid	Mouse	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
GLYCEROL ESTERS OF ROSIN ACIDS	In Vitro	Not mutagenic
Salicylic Acid	In Vitro	Not mutagenic
Salicylic Acid	In vivo	Not mutagenic
HEXANE	In Vitro	Not mutagenic
HEXANE	In vivo	Not mutagenic
Zinc Oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Methyl Ethyl Ketone	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
CYCLOHEXANE	In Vitro	Not mutagenic
CYCLOHEXANE	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Acetone	Not Specified	Multiple animal species	Not carcinogenic
HEXANE	Dermal	Mouse	Not carcinogenic
HEXANE	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
Salicylic Acid	Ingestion	Toxic to development	Rat	NOAEL 75 mg/kg/day	during organogenesis
HEXANE	Ingestion	Not classified for development	Mouse	NOAEL	during

				2,200 mg/kg/day	organogenesis
HEXANE	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
HEXANE	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
HEXANE	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Zinc Oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
Methyl Ethyl Ketone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
CYCLOHEXANE	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
CYCLOHEXANE	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
CYCLOHEXANE	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
HEXANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
HEXANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
HEXANE	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable

Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
CYCLOHEXANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
CYCLOHEXANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
CYCLOHEXANE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart | liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin | bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
GLYCEROL ESTERS OF ROSIN ACIDS	Ingestion	liver | heart | skin | endocrine system | bone, teeth, nails, and/or hair | blood | bone marrow | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days
Salicylic Acid	Ingestion	liver	Not classified	Rat	NOAEL 500	3 days

					mg/kg/day	
HEXANE	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HEXANE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
HEXANE	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
HEXANE	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
HEXANE	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
HEXANE	Inhalation	auditory system | immune system | eyes	Not classified	Human	NOAEL Not available	occupational exposure
HEXANE	Inhalation	heart | skin | endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
HEXANE	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
HEXANE	Ingestion	endocrine system | hematopoietic system | liver | immune system | kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks
Zinc Oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system | hematopoietic system | kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Methyl Ethyl Ketone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver | kidney and/or bladder | heart | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
Toluene	Inhalation	auditory system | eyes | olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart | liver | kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system | vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple	NOAEL 11.3	15 weeks

				animal species	mg/l	
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
CYCLOHEXANE	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
CYCLOHEXANE	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
CYCLOHEXANE	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
CYCLOHEXANE	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
CYCLOHEXANE	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks

Aspiration Hazard

Name	Value
HEXANE	Aspiration hazard
Toluene	Aspiration hazard
CYCLOHEXANE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Acetone	67-64-1	Algae other	Experimental	96 hours	EC50	11,493 mg/l
Acetone	67-64-1	Crustecea other	Experimental	24 hours	LC50	2,100 mg/l
Acetone	67-64-1	Rainbow Trout	Experimental	96 hours	LC50	5,540 mg/l
Acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l

Acetone	67-64-1	Bacteria	Experimental	16 hours	NOEC	1,700 mg/l
Acetone	67-64-1	Redworm	Experimental	48 hours	LC50	>100
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3		Data not available or insufficient for classification			N/A
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	Rainbow Trout	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	25085-50-1		Data not available or insufficient for classification			N/A
Salicylic Acid	69-72-7	Green algae	Experimental	72 hours	EC50	>100 mg/l
Salicylic Acid	69-72-7	Medaka	Experimental	96 hours	LC50	>100 mg/l
Salicylic Acid	69-72-7	Water flea	Experimental	48 hours	EC50	870 mg/l
Salicylic Acid	69-72-7	Water flea	Experimental	21 days	NOEC	10 mg/l
Salicylic Acid	69-72-7	Activated sludge	Experimental	3 hours	EC50	>3,200
Salicylic Acid	69-72-7	Bacteria	Experimental	18 hours	EC10	465
Zinc Oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
Zinc Oxide	1314-13-2	Green Algae	Estimated	72 hours	EC50	0.052 mg/l
Zinc Oxide	1314-13-2	Rainbow Trout	Estimated	96 hours	LC50	0.21 mg/l
Zinc Oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l
Zinc Oxide	1314-13-2	Green Algae	Estimated	72 hours	NOEC	0.006 mg/l
Zinc Oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
CYCLOHEXANE	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
CYCLOHEXANE	110-82-7	Fathead Minnow	Experimental	96 hours	LC50	4.53 mg/l
CYCLOHEXANE	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
HEXANE	110-54-3	Fathead Minnow	Experimental	96 hours	LC50	2.5 mg/l
HEXANE	110-54-3	Water flea	Experimental	48 hours	LC50	3.9 mg/l
Methyl Ethyl Ketone	78-93-3	Fathead Minnow	Experimental	96 hours	LC50	2,993 mg/l
Methyl Ethyl Ketone	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
Methyl Ethyl Ketone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
Methyl Ethyl Ketone	78-93-3	Green Algae	Experimental	96 hours	ErC10	1,289 mg/l

Methyl Ethyl Ketone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
Methyl Ethyl Ketone	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	Water flea	Experimental	24 hours	EC50	0.82 mg/l
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	Zebra Fish	Experimental	96 hours	LC50	>71 mg/l
BENZENAMI	68411-46-1	Green algae	Experimental	72 hours	NOEC	10 mg/l

NE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE						
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	Water flea	Experimental	21 days	EC10	1.69 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	
Acetone	67-64-1	Experimental Biodegradation	28 days	Biological Oxygen Demand	78 % BOD/ThBOD	OECD 301D - Closed Bottle Test
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	Data not availbl-insufficient			N/A	
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	Experimental Biodegradation	28 days	Carbon dioxide evolution	0 %CO2 evolution/THCO2 evolution	OECD 301B - Mod. Sturm or CO2
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	25085-50-1	Experimental Biodegradation	28 days	Carbon dioxide evolution	0 %CO2 evolution/THCO2 evolution	
Salicylic Acid	69-72-7	Experimental Biodegradation	14 days	Biological Oxygen Demand	88.1 % BOD/ThBOD	OECD 301C - MITI (I)
Zinc Oxide	1314-13-2	Data not availbl-insufficient			N/A	
CYCLOHEXANE	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Non-standard method
CYCLOHEXANE	110-82-7	Experimental Biodegradation	28 days	Biological Oxygen Demand	77 % BOD/ThBOD	OECD 301F - Manometric Respiro
HEXANE	110-54-3	Experimental Photolysis		Photolytic half-life (in air)	5.4 days (t 1/2)	Non-standard method
HEXANE	110-54-3	Experimental Bioconcentration	28 days	Biological Oxygen Demand	100 % weight	OECD 301C - MITI (I)
Methyl Ethyl Ketone	78-93-3	Experimental Biodegradation	28 days	Biological Oxygen Demand	98 % BOD/ThBOD	OECD 301D - Closed Bottle Test

Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Toluene	108-88-3	Experimental Biodegradation	20 days	Biological Oxygen Demand	80 % BOD/ThBOD	APHA Std Meth Water/Wastewater
BENZENAMINE, N-PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE	68411-46-1	Experimental Biodegradation	28 days	Carbon dioxide evolution	<=1 % weight	OECD 301B - Mod. Sturm or CO2

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Acetone	67-64-1	Experimental BCF - Other		Bioaccumulation Factor	0.65	
Acetone	67-64-1	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	-0.24	
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
GLYCEROL ESTERS OF ROSIN ACIDS	8050-31-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
P-TERT-BUTYLPHENOL-FORMALDEHYDE RESIN	25085-50-1	Estimated Bioconcentration		Bioaccumulation Factor	7.4	Non-standard method
Salicylic Acid	69-72-7	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	2.26	
Zinc Oxide	1314-13-2	Experimental BCF-Carp	56 days	Bioaccumulation Factor	≤217	OECD 305E-Bioaccum Fl-thru fis
CYCLOHEXANE	110-82-7	Experimental BCF-Carp	56 days	Bioaccumulation Factor	129	OECD 305E-Bioaccum Fl-thru fis
HEXANE	110-54-3	Estimated Bioconcentration		Bioaccumulation Factor	50	Est: Bioconcentration factor
Methyl Ethyl Ketone	78-93-3	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	0.3	OECD 117 log Kow HPLC method
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation Factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	2.73	
BENZENAMINE, N-	68411-46-1	Estimated BCF-Carp	42 days	Bioaccumulation Factor	1730	Non-standard method

PHENYL-, REACTION PRODUCTS WITH 2,4,4-TRIMETHYLPENTENE						

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN1866
Proper Shipping Name:RESIN SOLUTION
Technical Name: None assigned.
Hazard Class/Division:3
Subsidiary Risk: None assigned.
Packing Group:II
Limited Quantity: Yes
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Air Transport (IATA)

UN Number:UN1866
Proper Shipping Name:RESIN SOLUTION
Technical Name: None assigned.
Hazard Class/Division:3
Subsidiary Risk: None assigned.
Packing Group:II
Limited Quantity: None assigned.
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current

regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

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