



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 7500 Engineered Fluid

Product Identification Numbers

70-2134-0502-3	98-0212-2928-5	98-0212-2929-3	98-0212-2932-7	98-0212-3465-7
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1.2. Recommended use and restrictions on use

Recommended use

Heat Transfer Fluid. For Industrial Use Only. Not Intended for Use as a Medical Device or Drug., Industrial use

Restrictions on use

Novec™ Engineered Fluids are used in a wide variety of applications, including but not limited to precision cleaning of medical devices and as lubricant deposition solvents for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

3M Electronics Materials Solutions Division (EMSD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMSD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details

ADDRESS:	3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor
Telephone:	03-7884 2888
E Mail:	3mmyehsr@mmm.com
Website:	www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Chronic Aquatic Toxicity: Category 4.

2.2. Label elements

Signal word

Not applicable

Symbols

Not applicable

Pictograms

Not applicable

Hazard Statements:

H413 May cause long lasting harmful effects to aquatic life.

Precautionary statements

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

In use, may form flammable/explosive vapour-air mixture.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	> 99

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated.

Skin Contact:

No need for first aid is anticipated.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition. Material displays no closed-cup flash point but may form flammable/explosive vapor air mixture.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sparks, flames, and extreme heat. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Eliminate all potential ignition sources when cleaning up spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Store work clothes separately from other clothing, food and tobacco products. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Keep away from sparks, flames, and extreme heat.

7.2. Conditions for safe storage including any incompatibilities

Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	Manufacturer determined	TWA:100 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide ventilation adequate to maintain vapor concentration below lower explosive concentration.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid
Specific Physical Form:	Liquid
Color	Colorless
Odor	Odorless
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	-100 °C
Boiling point/Initial boiling point/Boiling range	129 °C
Flash Point	No flash point
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1.8 % volume [Details:EN 1839 Method at 144 °C]
Flammable Limits(UEL)	15 % volume [Details:EN 1839 Method at 144 °C]
Vapor Pressure	2.1 kPa [@ 25 °C]
Vapor Density and/or Relative Vapor Density	Approximately 14.3 Units not avail. or not appl. [Ref Std: AIR=1]
Density	1.63 g/ml [@ 20 °C]

Relative Density	1.63 [Ref Std: WATER=1]
Water solubility	0.0213 ppm [@ 23 °C]
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	5.75
Autoignition temperature	330 °C
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	0.8 mm2/sec [@ 25 °C]
Volatile Organic Compounds	No Data Available
Percent volatile	100 %
VOC Less H2O & Exempt Solvents	No Data Available
Molecular weight	No Data Available

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong bases

10.6. Hazardous decomposition products**Substance****Condition**

Hydrogen Fluoride

At Elevated Temperatures - extreme conditions of heat

Perfluoroisobutylene (PFIB)

At Elevated Temperatures - extreme conditions of heat

Toxic Vapor, Gas, Particulate

At Elevated Temperatures - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No known health effects.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Dermal	Rat	LD50 > 2,000 mg/kg
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 50 mg/l
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Rabbit	No significant irritation

Sensitization:

Skin Sensitization

Name	Species	Value
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 207 mg/l	5 days

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Inhalation	liver kidney and/or bladder	Not classified	Rat	NOAEL 169 mg/l	5 days
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	Ingestion	liver heart endocrine system hematopoietic system immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria. Aquatic Toxicity classification is based on HFE-7500 LC50 (fish) data > 100 mg/L, Log Pow > 4 and PFBA, (ultimate degradation product): Fish 96hr EC50 > 4149 mg/L, Daphnia 48 hr EC50 3475 mg/L, Algae 96 hr EC50 (growth rate) >= 500 mg/L, 28 days BOD 1% (OECD 301D)

Chronic aquatic hazard:

GHS Chronic 4: May cause long lasting harmful effects to aquatic organisms

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	Activated sludge	Experimental	30 minutes	NOEC	>100 mg/l
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	Medaka	Experimental	96 hours	LC50	>100 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	Estimated Photolysis		Photolytic half-life (in air)	1.5 years (t 1/2)	Non-standard method
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	Experimental Biodegradation	28 days	Biological Oxygen Demand	1 % BOD/ThBOD	OECD 301D - Closed Bottle Test

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
3-ethoxy-1,1,1,2,3,4,4,5,5,6,6,6-dodecafluoro-2-trifluoromethyl-hexane	297730-93-9	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	6	Non-standard method

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

3-ethoxy- 1,1,1,2,3,4,4,5,5,6,6,6- dodecafluoro-2- trifluoromethyl-hexane	297730-93-9		100
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SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Not hazardous for transportation.

Marine Transport (IMDG)

UN Number:None assigned.

Proper Shipping Name:None assigned.

Technical Name:None assigned.

Hazard Class/Division:None assigned.

Subsidiary Risk:None assigned.

Packing Group:None assigned.

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:None assigned.

Proper Shipping Name:None assigned.

Technical Name:None assigned.

Hazard Class/Division:None assigned.

Subsidiary Risk:None assigned.

Packing Group:None assigned.

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for

reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at www.3M.com.my