



Safety Data Sheet

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|------------------------|------------|-------------------------|------------|
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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Dyneon™ PTFE Micropowders TF 9201Z, TF 9202Z, TF 9207Z

Product Identification Numbers

| | | | | |
|----------------|----------------|----------------|----------------|----------------|
| 97-5000-1243-6 | 97-5000-1244-4 | 97-5000-1245-1 | 97-5000-1869-8 | 97-5000-2346-6 |
| 98-0213-2749-3 | 98-0213-2750-1 | 98-0213-3806-0 | HB-0040-7415-7 | |

1.2. Recommended use and restrictions on use

Recommended use

Fluoropolymer

1.3. Supplier's details

| | |
|-------------------|--|
| ADDRESS: | 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor |
| Telephone: | 03-7884 2888 |
| E Mail: | 3mmyehsr@mmm.com |
| Website: | www.3M.com.my |

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Not classified as hazardous according to Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | C.A.S. No. | % by Wt |
|-------------------------|-------------------|----------------|
| Polytetrafluoroethylene | 9002-84-0 | 100 |

Any remaining components do not contribute to the hazards of this material.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation

to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Local exhaust required above 400 C.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

During heating:

Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | Solid |
| Specific Physical Form: | Fine Powder (less than 10 microns) |
| Color | White |
| Odor | Odorless |
| Odor threshold | No Data Available |
| pH | Not Applicable |
| Melting point/Freezing point | 325 - 330 °C [Details: CONDITIONS: ASTM D 2116] |
| Boiling point/Initial boiling point/Boiling range | Not Applicable |
| Flash Point | No flash point |
| Evaporation rate | Not Applicable |
| Flammability (solid, gas) | Not Classified |
| Flammable Limits(LEL) | Not Applicable |
| Flammable Limits(UEL) | Not Applicable |
| Vapor Pressure | Not Applicable |
| Vapor Density | Not Applicable |
| Density | 2.15 g/cm ³ |
| Relative Density | 2.15 [Ref Std: WATER=1] |
| Water solubility | Negligible |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | Not Applicable |
| Decomposition temperature | No Data Available |
| Viscosity | Not Applicable |
| Bulk density | 250 - 350 kg/m ³ |
| Molecular weight | No Data Available |
| Volatile Organic Compounds | Not Applicable |
| VOC Less H ₂ O & Exempt Solvents | Not Applicable |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Alkali and alkaline earth metals

Reactions with metals in powder form occur from 370 degrees C onwards.

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|--|
| Carbonyl Fluoride | At Elevated Temperatures - above 380 C |
| Carbon monoxide | At Elevated Temperatures - above 380 C |
| Carbon dioxide | At Elevated Temperatures - above 380 C |
| Hydrogen Fluoride | At Elevated Temperatures - above 380 C |
| Perfluoroisobutylene (PFIB) | At Elevated Temperatures - above 380 C |
| Toxic Vapor, Gas, Particulate | At Elevated Temperatures - above 380 C |

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

During heating:

Polymer Fume Fever: Sign/symptoms may include chest pain or tightness, shortness of breath, cough, malaise, muscle aches, increased heart rate, fever, chills, sweats, nausea and headache.

Skin Contact:

During heating:

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Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|-------------------------|-----------|---------|--|
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Polytetrafluoroethylene | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Polytetrafluoroethylene | Ingestion | | LD50 estimated to be > 5,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|-------------------------|------------------|---------------------------|
| Polytetrafluoroethylene | Human and animal | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|-------------------------|------------------------|---------------------------|
| Polytetrafluoroethylene | Professional judgement | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|-------------------------|---------|----------------|
| Polytetrafluoroethylene | Human | Not classified |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Carcinogenicity

| Name | Route | Species | Value |
|-------------------------|---------------|-------------------------|--|
| Polytetrafluoroethylene | Not Specified | Multiple animal species | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

3M™ Dyneon™ PTFE Micropowders TF 9201Z, TF 9202Z, TF 9207Z**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|-------------------------|-----------|----------------------|----------------|---------|---------------------|-------------------|
| Polytetrafluoroethylene | Ingestion | hematopoietic system | Not classified | Rat | NOAEL Not available | 90 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

| Material | Cas # | Organism | Type | Exposure | Test Endpoint | Test Result |
|-------------------------|-----------|----------|---|----------|---------------|-------------|
| Polytetrafluoroethylene | 9002-84-0 | | Data not available or insufficient for classification | | | |

12.2. Persistence and degradability

| Material | CAS No. | Test Type | Duration | Study Type | Test Result | Protocol |
|-------------------------|-----------|-----------------------------------|----------|------------|-------------|----------|
| Polytetrafluoroethylene | 9002-84-0 | Data not available - insufficient | | | N/A | |

12.3. Bioaccumulative potential

| Material | CAS No. | Test Type | Duration | Study Type | Test Result | Protocol |
|-------------------------|-----------|-----------|----------|------------|-------------|----------|
| Polytetrafluoroethylene | 9002-84-0 | Data not | N/A | N/A | N/A | N/A |

| | | | | | | |
|----------|--|--|--|--|--|--|
| ethylene | | available or insufficient for classification | | | | |
|----------|--|--|--|--|--|--|

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Not hazardous for transportation.

Marine Transport (IMDG)

UN Number:None assigned.

Proper Shipping Name:None assigned.

Technical Name:None assigned.

Hazard Class/Division:None assigned.

Subsidiary Risk:None assigned.

Packing Group:None assigned.

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:None assigned.

Proper Shipping Name:None assigned.

Technical Name:None assigned.

Hazard Class/Division:None assigned.

Subsidiary Risk:None assigned.

Packing Group:None assigned.

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to

transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at www.3M.com.my