



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847

Product Identification Numbers

62-0847-2630-6	62-0847-2631-4	62-0847-2632-2	62-0847-6530-4	62-0847-7530-3
62-0847-8530-2	62-0847-9530-1	78-8135-1201-5		

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Industrial use

For Industrial or Professional use only

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301
Petaling, Jaya, Selangor

Telephone: 03-7884 2888

E Mail: 3mmyehsr@mmm.com

Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2.

Reproductive Toxicity: Category 1B.

Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard | Environment |

Pictograms**Hazard Statements:**

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements**Prevention:**

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273	Avoid release to the environment.
P281	Use personal protective equipment as required.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other hazards

May cause drowsiness or dizziness., Repeated exposure may cause skin dryness or cracking.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Acetone	67-64-1	40 - 70
Acrylonitrile-Butadiene Polymer	9003-18-3	10 - 30
Glycerol Esters of Rosin Acids	8050-31-5	7 - 13
Phenol-Formaldehyde Polymer	25085-50-1	5 - 10
Salicylic Acid	69-72-7	< 3
Zinc Oxide	1314-13-2	< 2
Cyclohexane	110-82-7	< 1
Toluene	108-88-3	< 1
Xylene	1330-20-7	< 1

Heptane	142-82-5	< 0.5
p-Tert-Butylphenol	98-54-4	< 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	Malaysia OELs	TWA(8 hours):188 mg/m ³ (50 ppm)	SKIN
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	Malaysia OELs	TWA(8 hours):1030 mg/m ³ (300 ppm)	
DUST, INERT OR NUISANCE	1314-13-2	Malaysia OELs	TWA (proposed)(respirable particles)(8 hours):3 mg/m ³ ;TWA (proposed)(Inhalable particulate)(8 hours):10 mg/m ³	
Zinc Oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m ³ ;STEL(respirable	

			fraction):10 mg/m3	
Zinc Oxide	1314-13-2	Malaysia OELs	TWA(as fume)(8 hours):5 mg/m3;TWA(as dust)(8 hours):10 mg/m3	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	Malaysia OELs	TWA(8 hours):434 mg/m3(100 ppm)	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Heptane	142-82-5	Malaysia OELs	TWA(8 hours):1640 mg/m3(400 ppm)	
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human carcin
Acetone	67-64-1	Malaysia OELs	TWA(8 hours):1187 mg/m3(500 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid
Color	Dark Brown
Odor	Sharp Solvent
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	>=56 °C [Details:Acetone]
Flash Point	-20 °C [Test Method:Closed Cup]
Evaporation rate	1.9 [Ref Std:ETHER=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2.6 % [Details:Acetone]
Flammable Limits(UEL)	12.8 % [Details:Acetone]
Vapor Pressure	<=24,664.6 Pa [@ 20 °C]
Vapor Density and/or Relative Vapor Density	2 [Ref Std:AIR=1]
Density	0.91 g/ml
Relative Density	0.91 [Ref Std:WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	1,500 - 3,200 mPa-s [@ 27 °C]
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	<=98 g/l [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	No Data Available
Solids Content	30 - 60 %

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Prolonged or repeated exposure may cause: Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin. Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg

3M™ Nitrile High Performance Rubber and Gasket Adhesive 847

Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Glycerol Esters of Rosin Acids	Dermal	Rabbit	LD50 > 5,000 mg/kg
Glycerol Esters of Rosin Acids	Ingestion	Rat	LD50 > 2,000 mg/kg
Phenol-Formaldehyde Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Phenol-Formaldehyde Polymer	Ingestion	Rat	LD50 5,660 mg/kg
Salicylic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
Salicylic Acid	Ingestion	Rat	LD50 891 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l
Heptane	Ingestion	Rat	LD50 > 15,000 mg/kg
p-Tert-Butylphenol	Dermal	Rabbit	LD50 2,318 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
p-Tert-Butylphenol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.6 mg/l
p-Tert-Butylphenol	Ingestion	Rat	LD50 4,000 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acetone	Mouse	Minimal irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Glycerol Esters of Rosin Acids	Rabbit	Minimal irritation
Salicylic Acid	Rabbit	No significant irritation
Zinc Oxide	Human and animal	No significant irritation
Cyclohexane	Rabbit	Mild irritant
Toluene	Rabbit	Irritant
Heptane	Human	Mild irritant
p-Tert-Butylphenol	Rabbit	Irritant
Xylene	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Acetone	Rabbit	Severe irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Glycerol Esters of Rosin Acids	Rabbit	Mild irritant
Salicylic Acid	Rabbit	Corrosive
Zinc Oxide	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant
Heptane	Professional judgement	Moderate irritant
p-Tert-Butylphenol	Rabbit	Corrosive
Xylene	Rabbit	Mild irritant

Sensitization:

Skin Sensitization

Name	Species	Value
Glycerol Esters of Rosin Acids	Guinea pig	Not classified
Phenol-Formaldehyde Polymer	Human	Some positive data exist, but the data are not sufficient for classification
Salicylic Acid	Mouse	Not classified
Zinc Oxide	Guinea pig	Not classified
Toluene	Guinea pig	Not classified
p-Tert-Butylphenol	Human and animal	Not classified

Photosensitization

Name	Species	Value
Salicylic Acid	Mouse	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Glycerol Esters of Rosin Acids	In Vitro	Not mutagenic
Salicylic Acid	In Vitro	Not mutagenic
Salicylic Acid	In vivo	Not mutagenic
Zinc Oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Heptane	In Vitro	Not mutagenic
p-Tert-Butylphenol	In Vitro	Not mutagenic
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Acetone	Not Specified	Multiple animal species	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
p-Tert-Butylphenol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
Salicylic Acid	Ingestion	Toxic to development	Rat	NOAEL 75 mg/kg/day	during organogenesis
Zinc Oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
p-Tert-Butylphenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	2 generation
p-Tert-Butylphenol	Ingestion	Not classified for development	Rat	NOAEL 70 mg/kg/day	2 generation
p-Tert-Butylphenol	Ingestion	Toxic to female reproduction	Rat	NOAEL 200 mg/kg/day	2 generation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple	NOAEL Not	during

			animal species	available	gestation
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Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
p-Tert-Butylphenol	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	LOAEL 5.6 mg/l	4 hours
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal	NOAEL Not available	

				species		
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Glycerol Esters of Rosin Acids	Ingestion	liver heart skin endocrine system bone, teeth, nails, and/or hair blood bone marrow hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days
Salicylic Acid	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	3 days
Zinc Oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous	Not classified	Rat	NOAEL 8.6	30 weeks

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		system			mg/l	
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Heptane	Inhalation	liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 12 mg/l	26 weeks
p-Tert-Butylphenol	Ingestion	endocrine system liver kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	2 generation
p-Tert-Butylphenol	Ingestion	blood	Not classified	Rat	NOAEL 200 mg/kg	6 weeks
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart endocrine system gastrointestinal tract hematopoietic system muscles kidney and/or bladder respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days

Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks

Aspiration Hazard

Name	Value
Cyclohexane	Aspiration hazard
Toluene	Aspiration hazard
Heptane	Aspiration hazard
Xylene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Acetone	67-64-1	Algae other	Experimental	96 hours	EC50	11,493 mg/l
Acetone	67-64-1	Crustacea other	Experimental	24 hours	LC50	2,100 mg/l
Acetone	67-64-1	Rainbow Trout	Experimental	96 hours	LC50	5,540 mg/l
Acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
Acetone	67-64-1	Bacteria	Experimental	16 hours	NOEC	1,700 mg/l
Acetone	67-64-1	Redworm	Experimental	48 hours	LC50	>100
Acrylonitrile-Butadiene Polymer	9003-18-3		Data not available or insufficient for classification			N/A
Glycerol Esters of Rosin Acids	8050-31-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Glycerol Esters of Rosin Acids	8050-31-5	Rainbow Trout	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Glycerol Esters of Rosin Acids	8050-31-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l

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Glycerol Esters of Rosin Acids	8050-31-5	Green Algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Phenol-Formaldehyde Polymer	25085-50-1		Data not available or insufficient for classification			N/A
Salicylic Acid	69-72-7	Green algae	Experimental	72 hours	EC50	>100 mg/l
Salicylic Acid	69-72-7	Medaka	Experimental	96 hours	LC50	>100 mg/l
Salicylic Acid	69-72-7	Water flea	Experimental	48 hours	EC50	870 mg/l
Salicylic Acid	69-72-7	Water flea	Experimental	21 days	NOEC	10 mg/l
Salicylic Acid	69-72-7	Activated sludge	Experimental	3 hours	EC50	>3,200
Salicylic Acid	69-72-7	Bacteria	Experimental	18 hours	EC10	465
Zinc Oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
Zinc Oxide	1314-13-2	Green Algae	Estimated	72 hours	EC50	0.052 mg/l
Zinc Oxide	1314-13-2	Rainbow Trout	Estimated	96 hours	LC50	0.21 mg/l
Zinc Oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l
Zinc Oxide	1314-13-2	Green Algae	Estimated	72 hours	NOEC	0.006 mg/l
Zinc Oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
Cyclohexane	110-82-7	Bacteria	Experimental	24 hours	IC50	97 mg/l
Cyclohexane	110-82-7	Fathead Minnow	Experimental	96 hours	LC50	4.53 mg/l
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green Algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Xylene	1330-20-7	Activated sludge	Estimated	3 hours	NOEC	157 mg/l
Xylene	1330-20-7	Green Algae	Estimated	72 hours	EC50	4.36 mg/l
Xylene	1330-20-7	Rainbow Trout	Estimated	96 hours	LC50	2.6 mg/l
Xylene	1330-20-7	Water flea	Estimated	48 hours	EC50	3.82 mg/l
Xylene	1330-20-7	Green Algae	Estimated	72 hours	NOEC	0.44 mg/l
Xylene	1330-20-7	Water flea	Estimated	7 days	NOEC	0.96 mg/l
Xylene	1330-20-7	Rainbow Trout	Experimental	56 days	NOEC	>1.3 mg/l
Heptane	142-82-5	Water flea	Experimental	48 hours	EC50	1.5 mg/l
Heptane	142-82-5	Water flea	Estimated	21 days	NOEC	0.17 mg/l
p-Tert-Butylphenol	98-54-4	Ciliated protozoa	Experimental	60 hours	IC50	18.4 mg/l

p-Tert-Butylphenol	98-54-4	Crustacea other	Experimental	96 hours	LC50	1.9 mg/l
p-Tert-Butylphenol	98-54-4	Green Algae	Experimental	72 hours	EC50	14 mg/l
p-Tert-Butylphenol	98-54-4	Medaka	Experimental	96 hours	LC50	5.1 mg/l
p-Tert-Butylphenol	98-54-4	Water flea	Experimental	48 hours	EC50	3.9 mg/l
p-Tert-Butylphenol	98-54-4	Fathead Minnow	Experimental	128 days	NOEC	0.01 mg/l
p-Tert-Butylphenol	98-54-4	Green Algae	Experimental	72 hours	NOEC	0.32 mg/l
p-Tert-Butylphenol	98-54-4	Water flea	Experimental	21 days	NOEC	0.73 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	
Acetone	67-64-1	Experimental Biodegradation	28 days	Biological Oxygen Demand	78 % BOD/ThBOD	OECD 301D - Closed Bottle Test
Acrylonitrile-Butadiene Polymer	9003-18-3	Data not availbl-insufficient			N/A	
Glycerol Esters of Rosin Acids	8050-31-5	Experimental Biodegradation	28 days	Carbon dioxide evolution	0 %CO2 evolution/THC O2 evolution	OECD 301B - Mod. Sturm or CO2
Phenol-Formaldehyde Polymer	25085-50-1	Experimental Biodegradation	28 days	Carbon dioxide evolution	0 %CO2 evolution/THC O2 evolution	
Salicylic Acid	69-72-7	Experimental Biodegradation	14 days	Biological Oxygen Demand	88.1 % BOD/ThBOD	OECD 301C - MITI (I)
Zinc Oxide	1314-13-2	Data not availbl-insufficient			N/A	
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Non-standard method
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	Biological Oxygen Demand	77 % BOD/ThBOD	OECD 301F - Manometric Respiro
Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Toluene	108-88-3	Experimental Biodegradation	20 days	Biological Oxygen Demand	80 % BOD/ThBOD	APHA Std Meth Water/Wastewater
Xylene	1330-20-7	Experimental Photolysis		Photolytic half-life (in air)	1.4 days (t 1/2)	
Xylene	1330-20-7	Experimental Biodegradation	28 days	Biological Oxygen Demand	90-98 % BOD/ThBOD	OECD 301F - Manometric Respiro
Heptane	142-82-5	Experimental		Photolytic half-	4.24 days (t	Non-standard method

		Photolysis		life (in air)	1/2)	
Heptane	142-82-5	Experimental Biodegradation	28 days	Biological Oxygen Demand	101 % BOD/ThBOD	OECD 301C - MITI (I)
p-Tert-Butylphenol	98-54-4	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	98 % weight	Non-standard method

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Acetone	67-64-1	Experimental BCF - Other		Bioaccumulation Factor	0.65	
Acetone	67-64-1	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	-0.24	
Acrylonitrile-Butadiene Polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Glycerol Esters of Rosin Acids	8050-31-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Phenol-Formaldehyde Polymer	25085-50-1	Estimated Bioconcentration		Bioaccumulation Factor	7.4	Non-standard method
Salicylic Acid	69-72-7	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	2.26	
Zinc Oxide	1314-13-2	Experimental BCF-Carp	56 days	Bioaccumulation Factor	≤217	OECD 305E-Bioaccum FI-thru fis
Cyclohexane	110-82-7	Experimental BCF-Carp	56 days	Bioaccumulation Factor	129	OECD 305E-Bioaccum FI-thru fis
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation Factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	2.73	
Xylene	1330-20-7	Experimental BCF - Rainbow Trout	56 days	Bioaccumulation Factor	25.9	
Heptane	142-82-5	Estimated Bioconcentration		Bioaccumulation Factor	105	Est: Bioconcentration factor
p-Tert-Butylphenol	98-54-4	Experimental BCF-Carp	56 days	Bioaccumulation Factor	88	OECD 305E-Bioaccum FI-thru fis

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN1133

Proper Shipping Name:ADHESIVES

Technical Name:None assigned.

Hazard Class/Division:3

Subsidiary Risk:None assigned.

Packing Group:II

Limited Quantity:Yes

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:UN1133

Proper Shipping Name:ADHESIVES

Technical Name:None assigned.

Hazard Class/Division:3

Subsidiary Risk:None assigned.

Packing Group:II

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The

components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at www.3M.com.my