



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

IDENTIFICATION

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear

Product Identification Numbers

62-3262-1430-1	62-3262-1431-9	62-3262-1435-0	62-3262-1436-8	62-3262-3830-0
62-3262-3831-8	FS-9100-3639-1	FS-9100-4250-6	FS-9100-4251-4	UU-0101-3326-0
UU-0103-4217-6				

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

11-2356-1, 11-2357-9

TRANSPORT INFORMATION

This product is a kit that consists of two or more different regulated materials packed in the same outer packaging (ship unit). The transportation classifications of the individual components appear in Section 14 of the attached SDSs.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying

with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into Malaysia, you are responsible for all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M Malaysia SDSs are available at www.3M.com.my



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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear, Part A

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Structural adhesive

For Industrial or Professional use only

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301
Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Acute Toxicity (oral): Category 4.
Acute Toxicity (dermal): Category 3.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 2.
Reproductive Toxicity: Category 2.
Acute Aquatic Toxicity: Category 1.
Chronic Aquatic Toxicity: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Skull and crossbones |Health Hazard |Environment |

Pictograms



Hazard Statements:

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention:

P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.
P281	Use personal protective equipment as required.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
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Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
4-Nonylphenol, branched	84852-15-3	40 - 60
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	15 - 40
2-Nonylphenol, branched	91672-41-2	< 10
Benzyl Alcohol	100-51-6	1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing. Get medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Toxic in contact with skin.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Amine Compounds
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Toxic Vapor, Gas, Particulate

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Colorless

Odor	Very Mild Odor, Pungent Odor
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point/Initial boiling point/Boiling range	205 °C [Details:CONDITIONS: @ 760mm Hg (benzyl alcohol)]
Flash Point	> 115.6 °C [Test Method:Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	13.3 Pa [Details:CONDITIONS: @ 86F (30C); 13.3mm Hg @ 212F (100C).]
Vapor Density and/or Relative Vapor Density	3.72 [Ref Std:AIR=1]
Density	1 g/ml
Relative Density	1 [Ref Std:WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	12,000 - 15,000 mPa-s [Details:CONDITIONS: (@ Room Temperature)]
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	<= 10 g/l [Test Method:tested per EPA method 24] [Details:when used as intended with Part B]
VOC Less H2O & Exempt Solvents	<= 1 % [Test Method:tested per EPA method 24] [Details:when used as intended with Part B]
VOC Less H2O & Exempt Solvents	<= 90 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
Molecular weight	No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Toxic in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >200 - =1,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
4-Nonylphenol, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
4-Nonylphenol, branched	Ingestion	Rat	LD50 1,531 mg/kg
4,4'-Methylenebis(2-methylcyclohexylamine)	Dermal	Rabbit	LD50 > 200 mg/kg
4,4'-Methylenebis(2-methylcyclohexylamine)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.42 mg/l

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4,4'-Methylenebis(2-methylcyclohexylamine)	Ingestion	Rat	LD50 > 320 mg/kg
Benzyl Alcohol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 8.8 mg/l
Benzyl Alcohol	Ingestion	Rat	LD50 1,230 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	Irritant
4-Nonylphenol, branched	Rabbit	Corrosive
4,4'-Methylenebis(2-methylcyclohexylamine)	Rabbit	Corrosive
Benzyl Alcohol	Multiple animal species	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	similar health hazards	Severe irritant
4-Nonylphenol, branched	Rabbit	Corrosive
4,4'-Methylenebis(2-methylcyclohexylamine)	Rabbit	Corrosive
Benzyl Alcohol	Rabbit	Severe irritant

Sensitization:**Skin Sensitization**

Name	Species	Value
4-Nonylphenol, branched	Guinea pig	Not classified
4,4'-Methylenebis(2-methylcyclohexylamine)	Guinea pig	Not classified
Benzyl Alcohol	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
4-Nonylphenol, branched	In Vitro	Not mutagenic
4-Nonylphenol, branched	In vivo	Not mutagenic
4,4'-Methylenebis(2-methylcyclohexylamine)	In Vitro	Not mutagenic
Benzyl Alcohol	In vivo	Not mutagenic
Benzyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Benzyl Alcohol	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
4-Nonylphenol, branched	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	28 days
4-Nonylphenol, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
4-Nonylphenol, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
4,4'-Methylenebis(2-methylcyclohexylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 12 mg/kg/day	3 months
4,4'-Methylenebis(2-methylcyclohexylamine)	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.048 mg/l	3 months
4,4'-Methylenebis(2-methylcyclohexylamine)	Ingestion	Not classified for development	Rat	NOAEL 45 mg/kg/day	during gestation
Benzyl Alcohol	Ingestion	Not classified for development	Mouse	NOAEL 550 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
4-Nonylphenol, branched	Ingestion	Rat	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-Methylenebis(2-methylcyclohexylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	
Benzyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Benzyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Benzyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4-Nonylphenol, branched	Ingestion	endocrine system hematopoietic system liver	Not classified	Rat	NOAEL 400 mg/kg/day	28 days
4-Nonylphenol, branched	Ingestion	kidney and/or bladder heart bone, teeth, nails, and/or hair immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
4,4'-Methylenebis(2-methylcyclohexylamine)	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.012 mg/l	3 months
4,4'-Methylenebis(2-methylcyclohexylamine)	Inhalation	endocrine system liver kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 0.048 mg/l	3 months
4,4'-Methylenebis(2-methylcyclohexylamine)	Inhalation	skin	Not classified	Human	NOAEL Not available	occupational exposure

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4,4'-Methylenebis(2-methylcyclohexylamine)	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.5 mg/kg/day	3 months
4,4'-Methylenebis(2-methylcyclohexylamine)	Ingestion	hematopoietic system liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 12 mg/kg/day	3 months
4,4'-Methylenebis(2-methylcyclohexylamine)	Ingestion	endocrine system kidney and/or bladder	Not classified	Rat	NOAEL 60 mg/kg/day	3 months
Benzyl Alcohol	Ingestion	endocrine system muscles kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	13 weeks
Benzyl Alcohol	Ingestion	nervous system respiratory system	Not classified	Mouse	NOAEL 645 mg/kg/day	8 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
4-Nonylphenol, branched	84852-15-3	Fish	Analogous Compound	96 hours	LC50	0.05 mg/l
4-Nonylphenol, branched	84852-15-3	Green algae	Analogous Compound	72 hours	ErC50	0.323 mg/l
4-Nonylphenol, branched	84852-15-3	Invertebrate	Analogous Compound	96 hours	LC50	0.038 mg/l
4-Nonylphenol, branched	84852-15-3	Diatom	Experimental	96 hours	EC50	0.027 mg/l
4-Nonylphenol, branched	84852-15-3	Fish	Experimental	96 hours	LC50	0.017 mg/l
4-Nonylphenol, branched	84852-15-3	Water flea	Experimental	48 hours	LC50	0.02 mg/l
4-Nonylphenol, branched	84852-15-3	Green algae	Analogous Compound	72 hours	ErC10	0.0251 mg/l
4-Nonylphenol, branched	84852-15-3	Midge	Analogous Compound	28 days	EC10	203 mg/kg (Dry Weight)
4-Nonylphenol, branched	84852-15-3	Rainbow Trout	Analogous Compound	91 days	NOEC	0.006 mg/l
4-Nonylphenol, branched	84852-15-3	Water flea	Analogous Compound	21 days	NOEC	0.024 mg/l
4-Nonylphenol,	84852-15-3	Mysid Shrimp	Experimental	28 days	NOEC	0.0039 mg/l

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branched						
4-Nonylphenol, branched	84852-15-3	Activated sludge	Analogous Compound	3 hours	EC50	950 mg/l
4-Nonylphenol, branched	84852-15-3	Japanese quail	Analogous Compound	147 days	NOEC	<=10 ppm diet
4-Nonylphenol, branched	84852-15-3	Lettuce	Analogous Compound	14 days	EC50	625 mg/kg (Dry Weight)
4-Nonylphenol, branched	84852-15-3	Soil microbes	Analogous Compound	40 days	NOEC	100 mg/kg (Dry Weight)
4-Nonylphenol, branched	84852-15-3	Springtail	Analogous Compound	21 days	EC10	23 mg/kg (Dry Weight)
4-Nonylphenol, branched	84852-15-3	Worm	Analogous Compound	14 days	LC50	88.6 mg/kg (Wet Weight)
4-Nonylphenol, branched	84852-15-3	Worm	Analogous Compound	28 days	NOEC	24 mg/kg (Dry Weight)
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Activated sludge	Experimental	30 minutes	EC20	160 mg/l
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Bacteria	Experimental	17 hours	EC50	96 mg/l
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Green algae	Experimental	72 hours	ErC50	7.9 mg/l
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Medaka	Experimental	96 hours	LC50	22 mg/l
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Water flea	Experimental	48 hours	EC50	4.6 mg/l
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Green algae	Experimental	72 hours	NOEC	0.13 mg/l
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Water flea	Experimental	21 days	NOEC	4 mg/l
2-Nonylphenol, branched	91672-41-2	Diatom	Analogous Compound	96 hours	EC50	0.027 mg/l
2-Nonylphenol, branched	91672-41-2	Fish	Analogous Compound	96 hours	LC50	0.017 mg/l
2-Nonylphenol, branched	91672-41-2	Fish	Analogous Compound	96 hours	LC50	0.05 mg/l
2-Nonylphenol, branched	91672-41-2	Green algae	Analogous Compound	72 hours	ErC50	0.323 mg/l
2-Nonylphenol, branched	91672-41-2	Invertebrate	Analogous Compound	96 hours	LC50	0.038 mg/l
2-Nonylphenol, branched	91672-41-2	Water flea	Analogous Compound	48 hours	LC50	0.02 mg/l
2-Nonylphenol, branched	91672-41-2	Green algae	Analogous Compound	72 hours	ErC10	0.0251 mg/l
2-Nonylphenol, branched	91672-41-2	Midge	Analogous Compound	28 days	EC10	203 mg/l
2-Nonylphenol, branched	91672-41-2	Mysid Shrimp	Analogous Compound	28 days	NOEC	0.0039 mg/l
2-Nonylphenol, branched	91672-41-2	Rainbow Trout	Analogous Compound	91 days	NOEC	0.006 mg/l
2-Nonylphenol, branched	91672-41-2	Water flea	Analogous Compound	21 days	NOEC	0.024 mg/l
2-Nonylphenol, branched	91672-41-2	Activated sludge	Analogous Compound	3 hours	EC50	950 mg/l
2-Nonylphenol, branched	91672-41-2	Japanese quail	Analogous	147 days	NOEC	<=10 ppm diet

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branched			Compound			
2-Nonylphenol, branched	91672-41-2	Lettuce	Analogous Compound	14 days	EC50	625 mg/kg (Dry Weight)
2-Nonylphenol, branched	91672-41-2	Soil microbes	Analogous Compound	40 days	NOEC	100 mg/kg (Dry Weight)
2-Nonylphenol, branched	91672-41-2	Springtail	Analogous Compound	21 days	EC10	23 mg/kg (Dry Weight)
2-Nonylphenol, branched	91672-41-2	Worm	Analogous Compound	14 days	LC50	88.6 mg/kg (Dry Weight)
2-Nonylphenol, branched	91672-41-2	Worm	Analogous Compound	28 days	NOEC	24 mg/kg (Dry Weight)
Benzyl Alcohol	100-51-6	Activated sludge	Experimental	3 hours	EC50	1,385 mg/l
Benzyl Alcohol	100-51-6	Fathead Minnow	Experimental	96 hours	LC50	460 mg/l
Benzyl Alcohol	100-51-6	Green algae	Experimental	72 hours	ErC50	770 mg/l
Benzyl Alcohol	100-51-6	Water flea	Experimental	48 hours	EC50	230 mg/l
Benzyl Alcohol	100-51-6	Green algae	Experimental	72 hours	NOEC	310 mg/l
Benzyl Alcohol	100-51-6	Water flea	Experimental	21 days	NOEC	51 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
4-Nonylphenol, branched	84852-15-3	Experimental Biodegradation	28 days	Carbon dioxide evolution	53 %CO ₂ evolution/THCO ₂ evolution (does not pass 10-day window)	OECD 301B - Mod. Sturm or CO ₂
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Experimental Biodegradation	28 days	Biological Oxygen Demand	0 %BOD/ThOD	OECD 301C - MITI (I)
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	<1 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
2-Nonylphenol, branched	91672-41-2	Analogous Compound Biodegradation	28 days	Carbon dioxide evolution	53 %CO ₂ evolution/THCO ₂ evolution (does not pass 10-day window)	OECD 301B - Mod. Sturm or CO ₂
Benzyl Alcohol	100-51-6	Experimental Biodegradation	14 days	Biological Oxygen Demand	94 %BOD/ThOD	OECD 301C - MITI (I)

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
4-Nonylphenol, branched	84852-15-3	Experimental BCF - Fish	28 days	Bioaccumulation Factor	984	
4-Nonylphenol, branched	84852-15-3	Experimental BCF - Fish	16 days	Bioaccumulation Factor	1300	similar to OECD 305
4-Nonylphenol, branched	84852-15-3	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	5.4	OECD 117 log Kow HPLC method
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Experimental BCF - Fish	60 days	Bioaccumulation Factor	60	OECD305-Bioconcentration
4,4'-Methylenebis(2-methylcyclohexylamine)	6864-37-5	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	2.51	OECD 107 log Kow shke flsk mtd
2-Nonylphenol, branched	91672-41-2	Analogous Compound BCF -	28 days	Bioaccumulation Factor	984	

		Fish				
2-Nonylphenol, branched	91672-41-2	Analogous Compound BCF - Fish	16 days	Bioaccumulation Factor	1300	similar to OECD 305
2-Nonylphenol, branched	91672-41-2	Analogous Compound Bioconcentration		Log of Octanol/H2O part. coeff	5.4	OECD 117 log Kow HPLC method
Benzyl Alcohol	100-51-6	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	1.10	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN2810

Proper Shipping Name:TOXIC LIQUID, ORGANIC, N.O.S.

Technical Name:(4,4-Methylenebis(2-Methylcyclohexylamine; 4-NONYLPHENOL,BRANCHED)

Hazard Class/Division:6.1

Subsidiary Risk:None assigned.

Packing Group:III

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:UN2810

Proper Shipping Name:TOXIC LIQUID, ORGANIC, N.O.S.

Technical Name:(4,4-Methylenebis(2-Methylcyclohexylamine; 4-NONYLPHENOL,BRANCHED)

Hazard Class/Division:6.1

Subsidiary Risk:None assigned.

Packing Group:III

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation

classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into Malaysia, you are responsible for all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M Malaysia SDSs are available at www.3M.com.my



Safety Data Sheet

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Issue Date:	27/07/2023	Supersedes Date:	15/06/2021

This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear, Part B

Product Identification Numbers

FS-9100-3861-1 UU-0102-6629-2

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

For Industrial or Professional use only

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301
Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark |Health Hazard |Environment |

Pictograms



Hazard Statements:

H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H360 May damage fertility or the unborn child.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention:

P201 Obtain special instructions before use.
P273 Avoid release to the environment.
P280E Wear protective gloves.
P281 Use personal protective equipment as required.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin	25068-38-6	90 - 99
Hydrocarbon Resin	9003-53-6	1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Ketones	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Colorless
Odor	Very Mild Odor
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point/Initial boiling point/Boiling range	>=148.9 °C
Flash Point	>=148.9 °C [Test Method:Closed Cup]
Evaporation rate	Not Applicable
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	<=86,659.3 Pa [@ 55 °C]
Vapor Density and/or Relative Vapor Density	Not Applicable
Density	1.15 g/ml
Relative Density	1.15 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	13,000 - 16,000 mPa-s [Details:CONDITIONS: (@ Room Temperature)]
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	< 10 g/l [Test Method:tested per EPA method 24] [Details:when used as intended with Part A]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
VOC Less H2O & Exempt Solvents	<= 1 % [Test Method:tested per EPA method 24] [Details:when used as intended with Part A]
Molecular weight	No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids
 Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant

Sensitization:

Skin Sensitization

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Hydrocarbon Resin	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	prematuring into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
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3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear, Part B

						Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow Trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Hydrocarbon Resin	9003-53-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	Biological Oxygen Demand	5 %BOD/COD	OECD 301F - Manometric Respiro
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Clear, Part B

Hydrocarbon Resin	9003-53-6	Data not available or insufficient	N/A	N/A	N/A	N/A
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12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log of Octanol/H ₂ O part. coeff	3.242	
Hydrocarbon Resin	9003-53-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations**13.1. Disposal methods**

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information**Marine Transport (IMDG)**

UN Number:UN3082

Proper Shipping Name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Technical Name:LIQUID EPOXY RESIN

Hazard Class/Division:9

Subsidiary Risk:None assigned.

Packing Group:III

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: LIQUID EPOXY RESIN

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:UN3082

Proper Shipping Name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Technical Name:LIQUID EPOXY RESIN

Hazard Class/Division:9

Subsidiary Risk:None assigned.

Packing Group:III

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: LIQUID EPOXY RESIN

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into Malaysia, you are responsible for all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M Malaysia SDSs are available at www.3M.com.my