



Safety Data Sheet

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Issue Date:	02/03/2015	Supersedes Date:	15/04/2013

This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

IDENTIFICATION

1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White

Product Identification Numbers

62-3288-1430-6 62-3288-1435-5 62-3288-3530-1 62-3288-3830-5

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

11-6468-0, 11-6467-2

TRANSPORT INFORMATION

Marine Transport (IMDG):

UN Number: UN2924

Proper Shipping Name: RESIN SOLUTION FLAMMABLE LIQUID, CORROSIVE, N.O.S.

Hazard Class/Division: 3

Packing group: II

Limited Quantity: Yes

Air Transport (IATA):

UN Number: UN2924

Proper Shipping Name: RESIN SOLUTION FLAMMABLE LIQUID, CORROSIVE, N.O.S.

Hazard Class/Division: 3

Packing group: II

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at www.3M.com.my



Safety Data Sheet

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Document Group:	11-6468-0	Version Number:	5.00
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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part A

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301
Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (respiratory irritation): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

H225	Highly flammable liquid and vapor.
H320	Causes eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs

Precautionary statements

General:

P102	Keep out of reach of children.
P101	If medical advice is needed, have product container or label at hand.

Prevention:

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P271	Use only outdoors or in a well-ventilated area.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

P403 + P235	Store in a well-ventilated place. Keep cool.
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Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Methyl Methacrylate	80-62-6	60 - 90
Acrylic Polymer (NJTS Reg. No. 04499600-7135)	Trade Secret	5 - 30
3,5-Diethyl-1,2-Dihydro-1-Phenol-2-	34562-31-7	5 - 10

Propylpyridine

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Methyl Methacrylate	80-62-6	Malaysia OELs	TWA(8 hours):410 mg/m3(100 ppm)	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Sensitizer

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part A

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Appearance/Odor	Off-white, pungent acrylic odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point/Initial boiling point/Boiling range	>=100 °C
Flash Point	10 °C [<i>Test Method</i> : Closed Cup]
Evaporation rate	3.0 [<i>Ref Std</i> : BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2.1 % volume
Flammable Limits(UEL)	12.5 % volume
Vapor Pressure	3,733 Pa [@ 20 °C]
Vapor Density	3.5 [<i>Ref Std</i> : AIR=1]
Density	0.96 g/ml
Relative Density	0.96 [<i>Ref Std</i> : WATER=1]
Water solubility	Moderate
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	40 - 60 Pa-s [@ 23 °C]
VOC Less H2O & Exempt Solvents	4.9 g/l [<i>Details</i> : when used as intended with Part B]
VOC Less H2O & Exempt Solvents	0.5 % [<i>Details</i> : when used as intended with Part B]
VOC Less H2O & Exempt Solvents	768 g/l [<i>Test Method</i> : calculated SCAQMD rule 443.1] [<i>Details</i> : as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Reducing agents

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part A**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Methacrylate	Human and animal	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic

Reproductive Toxicity

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part A**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	Not toxic to male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not toxic to development	Rat	NOAEL 8.3 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
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3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part A

3,5-Diethyl-1,2-Dihydro-1-Phenol-2-Propylpyridine	34562-31-7	Fathead Minnow	Estimated	96 hours	Lethal Concentration 50%	0.111 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	48 hours	Effect Concentration 50%	69 mg/l
Methyl Methacrylate	80-62-6	Green algae	Experimental	96 hours	Effect Concentration 50%	170 mg/l
Methyl Methacrylate	80-62-6	Bluegill	Experimental	96 hours	Lethal Concentration 50%	191 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	21 days	No obs Effect Conc	37 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
3,5-Diethyl-1,2-Dihydro-1-Phenol-2-Propylpyridine	34562-31-7	Estimated Photolysis		Photolytic half-life (in air)	1.97 hours (t _{1/2})	Other methods
3,5-Diethyl-1,2-Dihydro-1-Phenol-2-Propylpyridine	34562-31-7	Estimated Biodegradation		Biological Oxygen Demand	3.69 % weight	Other methods
Methyl Methacrylate	80-62-6	Experimental Biodegradation	28 days	Biological Oxygen Demand	88 % weight	OECD 301D - Closed Bottle Test

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
3,5-Diethyl-1,2-Dihydro-1-Phenol-2-Propylpyridine	34562-31-7	Estimated Bioconcentration		Bioaccumulation Factor	12948	Other methods
Methyl Methacrylate	80-62-6	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	1.38	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations**13.1. Disposal methods**

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and

disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number: None assigned.

Proper Shipping Name: None assigned.

Technical Name: None assigned.

Hazard Class/Division: None assigned.

Subsidiary Risk: None assigned.

Packing Group: None assigned.

Limited Quantity: None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number: None assigned.

Proper Shipping Name: None assigned.

Technical Name: None assigned.

Hazard Class/Division: None assigned.

Subsidiary Risk: None assigned.

Packing Group: None assigned.

Limited Quantity: None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part A

product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part B

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301
Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.

Acute Toxicity (dermal): Category 4.

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (respiratory irritation): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

H225	Highly flammable liquid and vapor.
H312	Harmful in contact with skin.
H318	Causes serious eye damage.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs

Precautionary statements

General:

P102	Keep out of reach of children.
P101	If medical advice is needed, have product container or label at hand.

Prevention:

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P271	Use only outdoors or in a well-ventilated area.
P280D	Wear protective gloves, protective clothing, and eye/face protection.
P280A	Wear eye/face protection.
P280E	Wear protective gloves.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Methyl Methacrylate	80-62-6	40 - 70
Synthetic Polymer (NJTS Reg. No. 04499600-7136)	Trade Secret	10 - 30
Methacrylic Acid	79-41-4	5 - 15
Acrylic Polymer (NJTS Reg. No. 04499600-7135)	Trade Secret	5 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of dust created by cutting, sanding, grinding or machining. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Methacrylic Acid	79-41-4	ACGIH	TWA:20 ppm	
Methacrylic Acid	79-41-4	CMRG	TWA:4 ppm;STEL:10 ppm	Skin Notation
Methacrylic Acid	79-41-4	Malaysia OELs	TWA(8 hours):70 mg/m ³ (20 ppm)	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Sensitizer
Methyl Methacrylate	80-62-6	Malaysia OELs	TWA(8 hours):410 mg/m ³ (100 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

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Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Appearance/Odor	Off-white, pungent acrylic odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point/Initial boiling point/Boiling range	>=100 °C
Flash Point	10 °C [<i>Test Method: Closed Cup</i>]
Evaporation rate	3.0 [<i>Ref Std: BUOAC=1</i>]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2.1 % volume
Flammable Limits(UEL)	12.5 % volume
Vapor Pressure	3,733 Pa [<i>@ 20 °C</i>]
Vapor Density	>=1.0 [<i>Ref Std: AIR=1</i>]
Density	1.03 g/ml

Relative Density	1.03 [<i>Ref Std:</i> WATER=1]
Water solubility	Moderate
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	40 - 60 Pa-s [@ 23 °C]
VOC Less H2O & Exempt Solvents	4.9 g/l [<i>Details:</i> when used as intended with Part A]
VOC Less H2O & Exempt Solvents	0.5 % [<i>Details:</i> when used as intended with Part A]
VOC Less H2O & Exempt Solvents	772 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i> as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Reducing agents

Strong oxidizing agents

Strong acids

Strong bases

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part B**Inhalation:**

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Harmful in contact with skin. Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 1,000 - 2,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Methacrylic Acid	Dermal	Rabbit	LD50 500 mg/kg
Methacrylic Acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 7.1 mg/l
Methacrylic Acid	Ingestion	Rat	LD50 1,320 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Methacrylate	Human and animal	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
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Methyl Methacrylate	Rabbit	Moderate irritant
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Skin Sensitization

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	Not toxic to male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not toxic to development	Rat	NOAEL 8.3 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

3M™ Scotch-Weld™ Acrylic Adhesive DP805 Off-White, Part B**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Methacrylic Acid	79-41-4	Green Algae	Experimental	72 hours	Effect Concentration 50%	45 mg/l
Methacrylic Acid	79-41-4	Golden Orfe	Experimental	48 hours	Lethal Concentration 50%	224 mg/l
Methacrylic Acid	79-41-4	Water flea	Experimental	48 hours	Effect Concentration 50%	>130 mg/l
Methacrylic Acid	79-41-4	Water flea	Experimental	21 days	No obs Effect Conc	53 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	48 hours	Effect Concentration 50%	69 mg/l
Methyl Methacrylate	80-62-6	Bluegill	Experimental	96 hours	Lethal Concentration 50%	191 mg/l
Methyl Methacrylate	80-62-6	Green algae	Experimental	96 hours	Effect Concentration 50%	170 mg/l
Methyl Methacrylate	80-62-6	Water flea	Experimental	21 days	No obs Effect Conc	37 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Methacrylic Acid	79-41-4	Experimental Biodegradation	14 days	Biological Oxygen Demand	91 % weight	OECD 301C - MITI (I)

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Methyl Methacrylate	80-62-6	Estimated Photolysis		Photolytic half-life (in air)	1.23 days (t _{1/2})	Other methods
Methyl Methacrylate	80-62-6	Experimental Biodegradation	28 days	Biological Oxygen Demand	88 % weight	OECD 301D - Closed Bottle Test

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Methacrylic Acid	79-41-4	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	0.93	Other methods
Methyl Methacrylate	80-62-6	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	1.38	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations**13.1. Disposal methods**

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information**Marine Transport (IMDG)**

UN Number: None assigned.

Proper Shipping Name: None assigned.

Technical Name: None assigned.

Hazard Class/Division: None assigned.

Subsidiary Risk: None assigned.

Packing Group: None assigned.

Limited Quantity: None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number: None assigned.

Proper Shipping Name: None assigned.

Technical Name: None assigned.

Hazard Class/Division: None assigned.

Subsidiary Risk: None assigned.

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Packing Group: None assigned.

Limited Quantity: None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at www.3M.com.my