



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Primer E-351

Product Identification Numbers

JR-4800-1272-3 JR-4800-2422-3

1.2. Recommended use and restrictions on use

Recommended use

Block Coating Agent

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301 Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark |

Pictograms

**Hazard Statements:**

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

Precautionary statements**Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P370 + P378 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

2.3. Other hazards

May cause drowsiness or dizziness.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
METHYL ETHYL KETONE	78-93-3	90 - 100
POLYISOCYANATE	Trade Secret	< 1

Any remaining components do not contribute to the hazards of this material.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling,

blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Amine Compounds

Isocyanates

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

Condition

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of vapors created during cure cycle. For industrial/occupational use only. Not for consumer sale or use.

Do not use in a confined area with minimal air exchange. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
METHYL ETHYL KETONE	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
METHYL ETHYL KETONE	78-93-3	Malaysia OELs	TWA(8 hours):590 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Color	Colorless
Odor	Solvent
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point/Initial boiling point/Boiling range	79.4 - 80.6 °C
Flash Point	-5 °C [Test Method: Tagliabue Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	2 %
Flammable Limits(UEL)	11.5 %
Vapor Pressure	11,065.7 Pa [Details:@ 75 F]
Vapor Density and/or Relative Vapor Density	2.5 [Ref Std: AIR=1] [Details:@ 68 F]
Density	0.95 kg/l
Relative Density	0.95 [Ref Std: WATER=1]
Water solubility	26.3 % [Details:@ 68 F]
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	460 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity/Kinematic Viscosity	0.5 mm ² /sec [Details:@ 68 F]
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	65 %
VOC Less H₂O & Exempt Solvents	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Alcohols

Amines

Reactive metals

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
METHYL ETHYL KETONE	Dermal	Rabbit	LD50 > 8,050 mg/kg
METHYL ETHYL KETONE	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
METHYL ETHYL KETONE	Ingestion	Rat	LD50 2,737 mg/kg
POLYISOCYANATE	Dermal		LD50 estimated to be > 5,000 mg/kg
POLYISOCYANATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3 mg/l
POLYISOCYANATE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
METHYL ETHYL KETONE	Rabbit	Minimal irritation
POLYISOCYANATE	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
METHYL ETHYL KETONE	Rabbit	Severe irritant
POLYISOCYANATE	Rabbit	Moderate irritant

Sensitization:

Skin Sensitization

Name	Species	Value
POLYISOCYANATE	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
POLYISOCYANATE		Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
METHYL ETHYL KETONE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
METHYL ETHYL KETONE	Inhalation	Human	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
METHYL ETHYL KETONE	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL ETHYL KETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
METHYL ETHYL KETONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
METHYL ETHYL KETONE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
METHYL ETHYL KETONE	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
METHYL ETHYL KETONE	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
POLYISOCYANATE	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL ETHYL KETONE	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
METHYL ETHYL KETONE	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
METHYL ETHYL KETONE	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
METHYL ETHYL KETONE	78-93-3	Fathead Minnow	Experimental	96 hours	LC50	2,993 mg/l
METHYL ETHYL KETONE	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
METHYL ETHYL KETONE	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
METHYL ETHYL KETONE	78-93-3	Green algae	Experimental	96 hours	ErC10	1,289 mg/l
METHYL ETHYL KETONE	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
METHYL ETHYL KETONE	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
POLYISOCYANATE	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
METHYL ETHYL KETONE	78-93-3	Experimental Biodegradation	28 days	Biological Oxygen Demand	98 %BOD/ThOD	OECD 301D - Closed Bottle Test
POLYISOCYANATE	Trade Secret	Data not available or insufficient	N/A	N/A	N/A	N/A

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
METHYL ETHYL KETONE	78-93-3	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	0.3	OECD 117 log Kow HPLC method
POLYISOCYANATE	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN1866

Proper Shipping Name:RESIN SOLUTION

Technical Name:None assigned.

Hazard Class/Division:3

Subsidiary Risk:None assigned.

Packing Group:II

Limited Quantity:Yes

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:UN1866

Proper Shipping Name:RESIN SOLUTION

Technical Name:None assigned.

Hazard Class/Division:3

Subsidiary Risk:None assigned.

Packing Group:II

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information.

SECTION 16: Other information

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into Malaysia, you are responsible for all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M Malaysia SDSs are available at www.3M.com.my