



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Instant Adhesive CA40 Yellow

Product Identification Numbers

62-3803-0330-5 62-3803-0335-4 62-3803-3830-1

1.2. Recommended use and restrictions on use

Recommended use

Structural Strength Instant Adhesive.

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301
Petaling, Jaya, Selangor
Telephone: 03-7884 2888
E Mail: 3mmyehsr@mmm.com
Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2.

Specific Target Organ Toxicity (respiratory irritation): Category 3.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statements

General:

P102 Keep out of reach of children.
P101 If medical advice is needed, have product container or label at hand.

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P271 Use only outdoors or in a well-ventilated area.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

May bond tissue rapidly. Avoid eye and skin contact. If eyelids are bonded, do not force open. In case of skin bonding, quickly soak in warm water and avoid excessive force to free bonded area.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
ETHYL CYANOACRYLATE	7085-85-0	95 - 100
POLY(METHYL METHACRYLATE)	9011-14-7	1 - 5
HYDROQUINONE	123-31-9	< 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

FOR SKIN BONDS: Quickly soak in warm water and avoid use of excessive force to free bonded area. If unable to free bonded area, or if lips or mouth are bonded, get medical attention. If irritation persists, get medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. DO NOT force eyelids open.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

Condition

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
HYDROQUINONE	123-31-9	Malaysia OELs	TWA(8 hours):2 mg/m3	
HYDROQUINONE	123-31-9	CMRG	STEL:4 mg/m3	
HYDROQUINONE	123-31-9	ACGIH	TWA:1 mg/m3	Dermal Sensitizer, A3: Confirmed animal carcin.
ETHYL CYANOACRYLATE	7085-85-0	Malaysia OELs	TWA(8 hours):0.2 ppm	
ETHYL CYANOACRYLATE	7085-85-0	ACGIH	TWA:0.2 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CELL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Do not wear cotton gloves.

Gloves made from the following material(s) are recommended: Neoprene

Nitrile Rubber

Natural Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Thin Liquid
Appearance/Odor	clear, colorless, sharp irritating odor
Odor threshold	No Data Available
pH	Not Applicable
Boiling point/Initial boiling point/Boiling range	55 °C [Details: @ 2mm Hg]
Flash Point	79.4 °C [Test Method: Closed Cup]
Evaporation rate	Negligible
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	<=1 Pa
Vapor Density	4.5 [Ref Std: AIR=1]
Density	1.05 g/ml [Ref Std: WATER=1]
Relative Density	1.050 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	0.01 - 0.03 Pa-s
VOC Less H2O & Exempt Solvents	<=6 g/l
VOC Less H2O & Exempt Solvents	<=0.6 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur. May occur in large quantities only.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

Strong bases
Amines

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Bonds skin rapidly.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Bonds eyelids rapidly.

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
ETHYL CYANOACRYLATE	Dermal	Rabbit	LD50 > 2,000 mg/kg
ETHYL CYANOACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
POLY(METHYL METHACRYLATE)	Dermal		LD50 estimated to be > 5,000 mg/kg
POLY(METHYL METHACRYLATE)	Ingestion	Rat	LD50 > 5,000 mg/kg
HYDROQUINONE	Dermal	Rat	LD50 > 4,800 mg/kg
HYDROQUINONE	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
ETHYL CYANOACRYLATE	Rabbit	Mild irritant
POLY(METHYL METHACRYLATE)	Rabbit	No significant irritation
HYDROQUINONE	Human and	Minimal irritation

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	animal	
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Serious Eye Damage/Irritation

Name	Species	Value
ETHYL CYANOACRYLATE	Rabbit	Severe irritant
POLY(METHYL METHACRYLATE)	Rabbit	Mild irritant
HYDROQUINONE	Professional judgement	Severe irritant

Skin Sensitization

Name	Species	Value
ETHYL CYANOACRYLATE	Human	Some positive data exist, but the data are not sufficient for classification
HYDROQUINONE	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
ETHYL CYANOACRYLATE	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
ETHYL CYANOACRYLATE	In Vitro	Not mutagenic
HYDROQUINONE	In Vitro	Some positive data exist, but the data are not sufficient for classification
HYDROQUINONE	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
HYDROQUINONE	Dermal	Mouse	Not carcinogenic
HYDROQUINONE	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
HYDROQUINONE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
HYDROQUINONE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
HYDROQUINONE	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ETHYL CYANOACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
HYDROQUINONE	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable

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HYDROQUINONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg	not applicable
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
HYDROQUINONE	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	40 days
HYDROQUINONE	Ingestion	bone marrow liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	9 weeks
HYDROQUINONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 50 mg/kg/day	15 months
HYDROQUINONE	Ocular	eyes	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
POLY(METHYL METHACRYLATE)	9011-14-7		Data not available or insufficient for classification			
ETHYL CYANOACRYLATE	7085-85-0		Data not available or insufficient for classification			
HYDROQUINONE	123-31-9	Green Algae	Experimental	72 hours	Effect Concentration 50%	0.053 mg/l
HYDROQUINONE	123-31-9	Water flea	Experimental	21 days	No obs Effect Conc	0.0029 mg/l

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HYDROQUINONE	123-31-9	Green Algae	Experimental	72 hours	No obs Effect Conc	0.0015 mg/l
HYDROQUINONE	123-31-9	Water flea	Experimental	48 hours	Effect Concentration 50%	0.061 mg/l
HYDROQUINONE	123-31-9	Rainbow Trout	Experimental	96 hours	Lethal Concentration 50%	0.044 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
POLY(METHYL METHACRYLATE)	9011-14-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
ETHYL CYANOACRYLATE	7085-85-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
HYDROQUINONE	123-31-9	Experimental Biodegradation	14 days	Biological Oxygen Demand	70 % weight	OECD 301C - MITI (I)

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
POLY(METHYL METHACRYLATE)	9011-14-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
ETHYL CYANOACRYLATE	7085-85-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
HYDROQUINONE	123-31-9	Experimental Bioconcentration		Log of Octanol/H ₂ O part. coeff	0.59	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations**13.1. Disposal methods**

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number: None assigned.
Proper Shipping Name: None assigned.
Technical Name: None assigned.
Hazard Class/Division: None assigned.
Subsidiary Risk: None assigned.
Packing Group: None assigned.
Limited Quantity: None assigned.
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Air Transport (IATA)

UN Number: None assigned.
Proper Shipping Name: None assigned.
Technical Name: None assigned.
Hazard Class/Division: None assigned.
Subsidiary Risk: None assigned.
Packing Group: None assigned.
Limited Quantity: None assigned.
Marine Pollutant: None assigned.
Marine Pollutant Technical Name: None assigned.
Other Dangerous Goods Descriptions:
None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at www.3M.com.my