



## Safety Data Sheet

Copyright,2022, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

<b>Document Group:</b>	16-1471-8	<b>Version Number:</b>	6.00
<b>Issue Date:</b>	20/01/2022	<b>Supersedes Date:</b>	11/01/2019

This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Hot Melt Adhesive 3762-LM-PG; 3762-LM-TC; 3762-LM-Q; 3762-LM-B, 3762-LM-AE

#### Product Identification Numbers

62-3720-7232-2	62-3720-7233-0	62-3720-7234-8	62-3720-9132-2	62-3720-9330-2
62-3720-9335-1	62-3720-9339-3	62-3720-9399-7	62-3720-9531-5	62-3720-9830-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Hot melt adhesive., For bonding heat sensitive materials.

For Industrial or Professional use only

#### 1.3. Supplier's details

**ADDRESS:** 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301  
Petaling, Jaya, Selangor  
**Telephone:** 03-7884 2888  
**E Mail:** 3mmyehsr@mmm.com  
**Website:** www.3M.com.my

#### 1.4. Emergency telephone number

+60 03-7884 2888

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Not classified as hazardous according to Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

#### 2.2. Label elements

##### Signal word

Not applicable

##### Symbols

Not applicable

**Pictograms**

Not applicable

**2.3. Other hazards**

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors., In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician., May cause thermal burns.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
Ethylene-Vinyl Acetate Polymer	24937-78-8	40 - 60
Hydrogenated Hydrocarbon Resin	68132-00-3	20 - 40
Hydrocarbon Resin	68478-07-9	1 - 20
Polyethylene	9002-88-4	< 10
Polyolefin Wax	8002-74-2	< 10
2,6-Di-tert-butyl-p-cresol	128-37-0	< 0.25

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye Contact:**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If Swallowed:**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

**Condition**

During Combustion

Carbon dioxide

During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,6-Di-tert-butyl-p-cresol	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m <sup>3</sup>	A4: Not class. as human carcin
2,6-Di-tert-butyl-p-cresol	128-37-0	Malaysia OELs	TWA(8 hours):10 mg/m <sup>3</sup>	
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m <sup>3</sup>	
Polyolefin Wax	8002-74-2	Malaysia OELs	TWA(as fume)(8 hours):2 mg/m <sup>3</sup>	
DUST, INERT OR NUISANCE	9002-88-4	Malaysia OELs	TWA (proposed)(respirable particles)(8 hours):3 mg/m <sup>3</sup> ;TWA (proposed)(Inhalable particulate)(8 hours):10 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

CMRG : Chemical Manufacturer's Recommended Guidelines

Malaysia OELs : Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

**Skin/hand protection**

No chemical protective gloves are required.

**Respiratory protection**

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

**Thermal hazards**

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Solid
<b>Specific Physical Form:</b>	Waxy Solid
<b>Color</b>	Off-White
<b>Odor</b>	Mild Resinous
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point/Freezing point</b>	96.7 °C [ <i>Test Method: Ring and Ball</i> ]
<b>Boiling point/Initial boiling point/Boiling range</b>	<i>Not Applicable</i>
<b>Flash Point</b>	293.3 °C
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Vapor Density and/or Relative Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.01 g/cm <sup>3</sup>
<b>Relative Density</b>	1.01 [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity/Kinematic Viscosity</b>	<i>Not Applicable</i>
<b>Volatile Organic Compounds</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>Percent volatile</b>	Approximately 0 % weight

VOC Less H2O & Exempt Solvents	0 g/l [ <i>Test Method</i> :calculated SCAQMD rule 443.1]
Molecular weight	<i>No Data Available</i>
Solids Content	100 %

**Nanoparticles**

This material does not contain nanoparticles.

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

None known.

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No health effects are expected.

**Skin Contact:**

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

**Eye Contact:**

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

**Ingestion:**

No known health effects.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrogenated Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrogenated Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbon Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrogenated Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	similar compounds	No significant irritation
Polyethylene	Professional judgement	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation
2,6-Di-tert-butyl-p-cresol	Human and animal	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrogenated Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	similar compounds	Mild irritant
Polyolefin Wax	Rabbit	No significant irritation
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant

**Sensitization:****Skin Sensitization**

Name	Species	Value
Polyolefin Wax	Guinea pig	Not classified
2,6-Di-tert-butyl-p-cresol	Human	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Polyolefin Wax	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Polyethylene	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Polyolefin Wax	Ingestion	Rat	Not carcinogenic
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic system   liver   immune system   skin   endocrine system   bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days

		muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system				
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity**

**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

**Chronic aquatic hazard:**

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Ethylene-Vinyl Acetate Polymer	24937-78-8		Data not available or insufficient for classification			N/A
Hydrogenated Hydrocarbon Resin	68132-00-3		Data not available or insufficient for classification			N/A
Hydrocarbon Resin	68478-07-9		Data not available or insufficient for classification			N/A
Polyethylene	9002-88-4		Data not available or			N/A



			insufficient for classification			
Polyolefin Wax	8002-74-2	Green algae	Estimated	96 hours	EC50	>1,000 mg/l
Polyolefin Wax	8002-74-2	Rainbow Trout	Estimated	96 hours	LC50	>1,000 mg/l
Polyolefin Wax	8002-74-2	Water flea	Estimated	48 hours	EC50	>10,000 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l

## 12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Ethylene-Vinyl Acetate Polymer	24937-78-8	Data not availbl-insufficient			N/A	
Hydrogenated Hydrocarbon Resin	68132-00-3	Estimated Biodegradation	28 days	Biological Oxygen Demand	0 % BOD/ThBOD	Non-standard method
Hydrocarbon Resin	68478-07-9	Data not availbl-insufficient			N/A	
Polyethylene	9002-88-4	Data not availbl-insufficient			N/A	
Polyolefin Wax	8002-74-2	Estimated Biodegradation	28 days	Biological Oxygen Demand	40 % weight	OECD 301F - Manometric Respiro
2,6-Di-tert-butyl-p-cresol	128-37-0	Data not availbl-insufficient			N/A	

## 12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Ethylene-Vinyl Acetate Polymer	24937-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrogenated Hydrocarbon Resin	68132-00-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbon	68478-07-9	Data not	N/A	N/A	N/A	N/A

Resin		available or insufficient for classification				
Polyethylene	9002-88-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polyolefin Wax	8002-74-2	Estimated Bioconcentration		Log of Octanol/H <sub>2</sub> O part. coeff	10.2	Est: Octanol-water part. coeff
2,6-Di-tert-butyl-p-cresol	128-37-0	Experimental BCF-Carp	56 days	Bioaccumulation Factor	1277	OECD 305E-Bioaccum Fl-thru fis

#### 12.4. Mobility in soil

Please contact manufacturer for more details

#### 12.5 Other adverse effects

No information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

### SECTION 14: Transport Information

Not hazardous for transportation.

#### Marine Transport (IMDG)

**UN Number:**None assigned.

**Proper Shipping Name:**None assigned.

**Technical Name:**None assigned.

**Hazard Class/Division:**None assigned.

**Subsidiary Risk:**None assigned.

**Packing Group:**None assigned.

**Limited Quantity:**None assigned.

**Marine Pollutant:** None assigned.

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

#### Air Transport (IATA)

**UN Number:**None assigned.

**Proper Shipping Name:**None assigned.

**Technical Name:**None assigned.

**Hazard Class/Division:**None assigned.

**Subsidiary Risk:**None assigned.

**Packing Group:**None assigned.

**Limited Quantity:**None assigned.

**Marine Pollutant:** None assigned.

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

## SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Malaysia SDSs are available at [www.3M.com.my](http://www.3M.com.my)