



Safety Data Sheet

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Document group:	33-2646-9	Version number:	5.00
Issue Date:	2023/09/07	Supersedes Date:	2023/08/28

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odour Acrylic Adhesive DP8825NS Green

Product Identification Numbers

62-2866-1445-8 62-2866-1450-8 62-2866-3630-3 HB-0044-7231-0 HB-0044-7232-8
 JS-3000-5090-8

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

Company: 3M Canada Company
Division: Industrial Adhesives and Tapes Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

33-2643-6, 33-2640-2

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE,

COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



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Document group:	33-2643-6	Version number:	5.01
Issue Date:	2024/02/14	Supersedes Date:	2023/09/07

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8825NS Green and Low Odor Acrylic Adhesive 8825NS Green, Part B

Product Identification Numbers

62-2866-8530-0 62-2866-9530-9

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company
Division: Industrial Adhesives and Tapes Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone: (800) 364-3577
Website: www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. May damage fertility or the unborn child.

Precautionary statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Wear protective gloves and eye/face protection. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. Immediately call a POISON CENTRE or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

3% of the mixture consists of ingredients of unknown acute oral toxicity.

4% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Tetrahydrofurfuryl Methacrylate	2455-24-5	30 - 60 Trade Secret *	2-Propenoic acid, 2-methyl-, (tetrahydro-2-furanyl)methyl ester
Hydroxyethyl Methacrylate	868-77-9	15 - 40 Trade Secret *	2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester
Butadiene-Acrylonitrile Polymer	9003-18-3	1 - 20	2-Propenenitrile, polymer with 1,3-butadiene
Isobornyl Methacrylate	7534-94-3	1 - 20	2-Propenoic acid, 2-methyl-, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-

Kaolin	92704-41-1	1 - 20	Kaolin, calcined
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	0.1 - 10	Poly(oxy-1,2-ethanediyl), .alpha.,.alpha.'-[(1-methylethylidene)di-4,1-phenylene]bis[.omega.-[(2-methyl-1-oxo-2-propenyl)oxy]-
Benzyltributylammonium Chloride	23616-79-7	1 - 5 Trade Secret *	Benzenemethanaminium, N,N,N-tributyl-, chloride
Non-hazardous Additive	Trade Secret	1 - 5	Not Applicable
Phosphate Esters of PPG Methacrylate	95175-93-2	1 - 5 Trade Secret *	No Data Available
Tetrahydrofurfuryl Alcohol	97-99-4	0 - 0.2	2-Furanmethanol, tetrahydro-
Copper Naphthenates	1338-02-9	< 0.08	No Data Available

Non-hazardous Additive is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
COPPER COMPOUNDS	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m ³ ;TWA(as Cu dust or mist):1 mg/m ³	
Tetrahydrofurfuryl Alcohol	97-99-4	AIHA	TWA:2 mg/m ³ (0.5 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	White
Odour	Acrylate
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	>=37.8 °C
Flash Point	> 93.3 °C [Test Method: Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>

Flammable Limits(UEL)	No Data Available
Vapour Pressure	No Data Available
Vapour Density and/or Relative Vapour Density	No Data Available
Density	1.14 g/ml
Relative density	1.14 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	125,000 mPa-s
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	0.5 % [Details:when used as intended with Part A]
VOC Less H2O & Exempt Solvents	4.8 g/l [Details:when used as intended with Part A]
Molecular weight	Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
 Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Tetrahydrofurfuryl Methacrylate	Ingestion	Rat	LD50 4,000 mg/kg
Tetrahydrofurfuryl Methacrylate	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Kaolin	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.07 mg/l
Kaolin	Dermal	similar compounds	LD50 > 5,000 mg/kg
Kaolin	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Isobornyl Methacrylate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Isobornyl Methacrylate	Ingestion	Rat	LD50 3,100 mg/kg
Butadiene-Acrylonitrile Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Butadiene-Acrylonitrile Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Ingestion	Rat	LD50 > 35,000 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar health	LD50 estimated to be > 5,000 mg/kg

		hazards	
Benzyltributylammonium Chloride	Ingestion	Not available	LD50 500 mg/kg
Tetrahydrofurfuryl Alcohol	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Tetrahydrofurfuryl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 > 3.1 mg/l
Tetrahydrofurfuryl Alcohol	Ingestion	Rat	LD50 > 2,000 mg/kg
Copper Naphthenates	Dermal	similar compounds	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	Rabbit	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Kaolin	Rabbit	No significant irritation
Isobornyl Methacrylate	Rabbit	Mild irritant
Butadiene-Acrylonitrile Polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	Minimal irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant
Benzyltributylammonium Chloride	Guinea pig	Corrosive
Tetrahydrofurfuryl Alcohol	Rabbit	No significant irritation
Copper Naphthenates	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	Rabbit	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Kaolin	Rabbit	No significant irritation
Isobornyl Methacrylate	Rabbit	Mild irritant
Butadiene-Acrylonitrile Polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	No significant irritation
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
Benzyltributylammonium Chloride	similar health hazards	Corrosive
Tetrahydrofurfuryl Alcohol	Rabbit	Severe irritant
Copper Naphthenates	In vitro data	No significant irritation

Skin Sensitization

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	In vitro data	Sensitizing
Hydroxyethyl Methacrylate	Human and	Sensitizing

	animal	
Isobornyl Methacrylate	Guinea pig	Not classified
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Guinea pig	Not classified
Tetrahydrofurfuryl Alcohol	Mouse	Not classified
Copper Naphthenates	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Tetrahydrofurfuryl Methacrylate	In Vitro	Not mutagenic
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Isobornyl Methacrylate	In Vitro	Not mutagenic
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	In Vitro	Not mutagenic
Tetrahydrofurfuryl Alcohol	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 120 mg/kg/day	premating into lactation
Tetrahydrofurfuryl Methacrylate	Ingestion	Toxic to development	Rat	NOAEL 120 mg/kg/day	premating into lactation
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Isobornyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	premating into lactation
Isobornyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	4 weeks
Isobornyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating into lactation
Tetrahydrofurfuryl Alcohol	Ingestion	Toxic to female reproduction	Rat	NOAEL 50 mg/kg/day	premating into lactation
Tetrahydrofurfuryl Alcohol	Dermal	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	13 weeks
Tetrahydrofurfuryl Alcohol	Ingestion	Toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	47 days
Tetrahydrofurfuryl Alcohol	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.6 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Isobornyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Benzyltributylammonium Chloride	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Tetrahydrofurfuryl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl Methacrylate	Ingestion	hematopoietic system nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Kaolin	Inhalation	pneumoconiosis	Not classified	similar compounds	NOAEL not available	occupational exposure
Isobornyl Methacrylate	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	90 days
Isobornyl Methacrylate	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	90 days
Tetrahydrofurfuryl Alcohol	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.6 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Inhalation	eyes	Not classified	Rat	NOAEL 2.1 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 69 mg/kg/day	91 days
Tetrahydrofurfuryl Alcohol	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	28 days
Tetrahydrofurfuryl Alcohol	Ingestion	endocrine system kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
Tetrahydrofurfuryl Alcohol	Ingestion	liver eyes	Not classified	Rat	NOAEL 781 mg/kg/day	91 days
Tetrahydrofurfuryl Alcohol	Ingestion	heart nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	33-2643-6	Version number:	5.01
Issue Date:	2024/02/14	Supersedes Date:	2023/09/07

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evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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Safety Data Sheet

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Document group:	33-2640-2	Version number:	5.04
Issue Date:	2024/09/27	Supersedes Date:	2022/08/10

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8825NS Green, Part A

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard statements

May cause an allergic skin reaction.

Precautionary statements

Prevention:

Avoid breathing dust/fume/gas/mist/vapours/spray. Wear protective gloves. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

11% of the mixture consists of ingredients of unknown acute oral toxicity.

11% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Dibenzoate Propanol	27138-31-4	45 - 80	Propanol, oxybis-, dibenzoate
Acrylate Polymer	25101-28-4	5 - 30	2-Propenoic acid, 2-methyl-, methyl ester, polymer with 1,3-butadiene, butyl 2-propenoate and ethenylbenzene
Catalyst	Trade Secret	1 - 20	Not Applicable
Organic Peroxide	13122-18-4	5 - 10 Trade Secret *	Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-dimethylethyl ester

Catalyst is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get

medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of nitrile rubber are recommended. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Blue

Odour	Mild Hydrocarbon
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	> 93.3 °C
Flash Point	> 93.3 °C [Test Method: Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	<i>No Data Available</i>
Vapour Density and/or Relative Vapour Density	<i>No Data Available</i>
Density	1.08 g/ml
Relative density	1.08 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	18,519 mm ² /sec
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H₂O & Exempt Solvents	4.8 g/l [Details: when used as intended with Part B]
VOC Less H₂O & Exempt Solvents	0.5 % [Details: when used as intended with Part B]
VOC Less H₂O & Exempt Solvents	59.4 g/l [Details: as supplied]
Molecular weight	<i>Not Applicable</i>

Particle Characteristics	<i>Not Applicable</i>
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odour; however, no adverse health effects are anticipated.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Catalyst	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Catalyst	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	33-2640-2	Version number:	5.04
Issue Date:	2024/09/27	Supercedes Date:	2022/08/10

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