



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Novec™ 2701 Electronic Grade Coating

#### Product Identification Numbers

98-0212-4814-5      98-0212-4816-0      98-0212-4817-8

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Protective Barrier Coating. For Industrial Use Only. Not Intended for Use as a Medical Device or Drug.

##### Restrictions on use

Approved commercial use(s): Protective coating on electronic components. 3M Electronics Materials Solutions Division (EMSD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMSD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Electronics Materials Solutions Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Physical Hazards Not Otherwise Classified - Category 1.

## 2.2. Label elements

### Signal word

Danger

### Symbols

Exclamation mark |

### Pictograms



### Hazard statements

In use, may form flammable/explosive vapour-air mixture.

### Precautionary statements

### Prevention:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

## 2.3. Other hazards

None known.

1% of the mixture consists of ingredients of unknown acute dermal toxicity.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Ethyl nonafluoroisobutyl ether	163702-06-5	54 - 90	Propane, 2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3,-heptafluoro -
Ethyl nonafluorobutyl ether	163702-05-4	9 - 45	Butane, 1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluoro-
Fluorinated polymer	Trade Secret	< 1.2	Not Applicable

Fluorinated polymer is a non-hazardous Trade Secret material according to WHMIS criteria.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Wash with soap and water. If you feel unwell, get medical attention.

#### Eye Contact:

No need for first aid is anticipated.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

Exposure to extreme heat can give rise to thermal decomposition. No closed-cup flash point but flam/expl. vapor air mixture Material displays no closed-cup flash point but may form flammable/explosive vapor air mixture.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide

Carbon dioxide

Hydrogen Fluoride

**Condition**

During Combustion

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Keep away from sparks/flames/extreme heat Keep away from sparks, flames, and extreme heat. Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Eliminate ignition sources when cleaning spill Eliminate all potential ignition sources when cleaning up spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not breathe thermal decomposition products. For industrial or professional use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Keep away from sparks/flames/extreme heat Keep away from sparks, flames, and extreme heat.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethyl nonafluorobutyl ether	163702-05-4	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
Ethyl nonafluoroisobutyl ether	163702-06-5	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide ventilation adequate to maintain vapour concentration below lower explosive concentration.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

Natural Rubber

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Yellow-Orange
Odour	Slight Ether
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point	78 °C
Flash Point	No flash point [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	210 g/m3 [Details: Reference ASTM E681-94]
Flammable Limits(UEL)	1,070 g/m3 [Details: Reference ASTM E681-94]
Vapour Pressure	9,465.9 Pa [@ 20 °C ]
Vapour Density and/or Relative Vapour Density	No Data Available
Density	1.41 g/ml
Relative density	1.41 [Ref Std: WATER=1]
Water solubility	No Data Available
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	375 °C
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	0.76 mPa-s [@ 25 °C ]
Volatile Organic Compounds	No Data Available
Percent volatile	99 %
VOC Less H2O & Exempt Solvents	No Data Available
Molecular weight	Not Applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

Sparks and/or flames

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

#### Substance

Hydrocarbons

#### Condition

At Elevated Temperatures - Extreme conditions of heat

Carbon monoxide	At Elevated Temperatures - Extreme conditions of heat
Carbon dioxide	At Elevated Temperatures - Extreme conditions of heat
Hydrogen Fluoride	At Elevated Temperatures - Extreme conditions of heat
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - Extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - Extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

## **SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### **11.1. Information on Toxicological effects**

#### **Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

#### **Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Skin Contact:**

May be harmful in contact with skin. Contact with the skin during product use is not expected to result in significant irritation.

#### **Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

#### **Ingestion:**

May be harmful if swallowed.

#### **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### **Acute Toxicity**

<b>Name</b>	<b>Route</b>	<b>Species</b>	<b>Value</b>
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Ethyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluoroisobutyl ether	Inhalation-Vapor (4)	Rat	LC50 > 989 mg/l

	hours)		
Ethyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
Ethyl nonafluorobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
Fluorinated polymer	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
Fluorinated polymer	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Ethyl nonafluoroisobutyl ether	Guinea pig	Not classified
Ethyl nonafluorobutyl ether	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Ethyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Ethyl nonafluorobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluorobutyl ether	In vivo	Not mutagenic

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Ethyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
Ethyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethyl nonafluoroisobutyl	Inhalation	cardiac sensitization	Some positive data exist, but the	Dog	NOAEL 204	17 minutes

ether			data are not sufficient for classification		mg/l	
Ethyl nonafluoroisobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
Ethyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluorobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethyl nonafluoroisobutyl ether	Inhalation	liver   kidney and/or bladder   respiratory system   heart   endocrine system   gastrointestinal tract   bone marrow   hematopoietic system   immune system   nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Ingestion	blood   liver   kidney and/or bladder   heart   endocrine system   bone marrow   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Inhalation	liver   kidney and/or bladder   respiratory system   heart   endocrine system   gastrointestinal tract   bone marrow   hematopoietic system   immune system   nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Ingestion	blood   liver   kidney and/or bladder   heart   endocrine system   bone marrow   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

No data available.



**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information.

**SECTION 16: Other information**

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 3 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health: 1 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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**3M Canada SDSs are available at [www.3M.ca](http://www.3M.ca)**